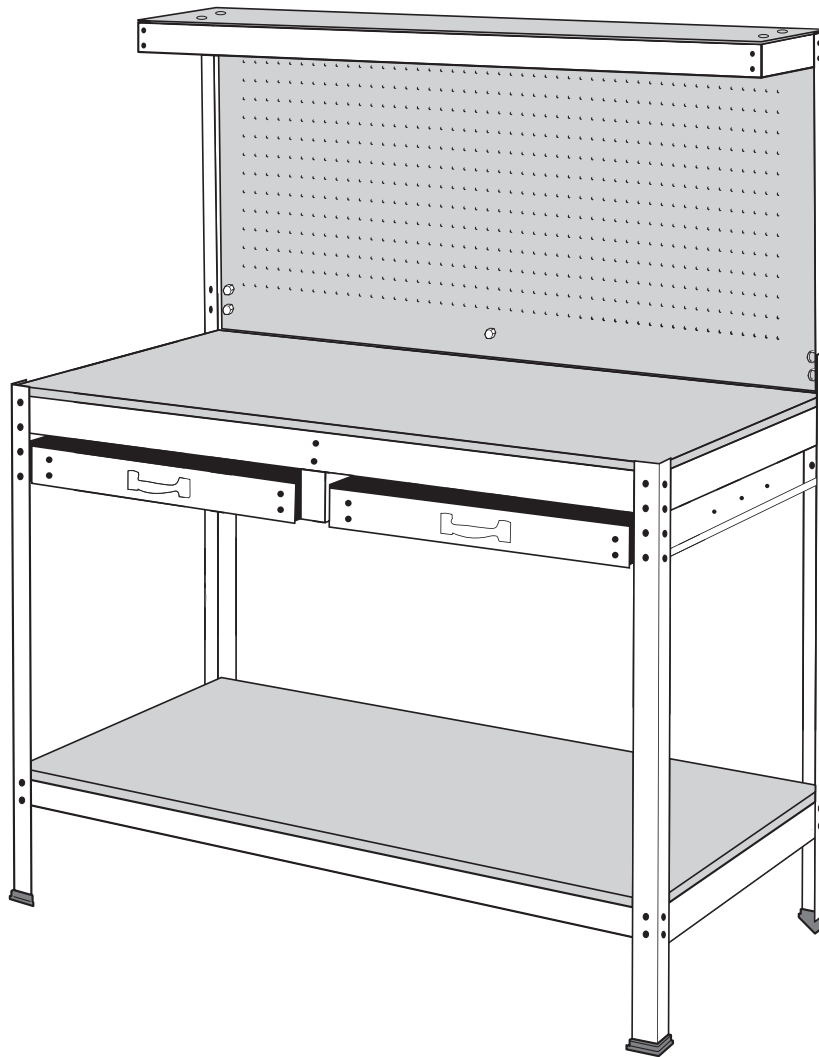


# OWNER'S MANUAL & SAFETY INSTRUCTIONS

**SAVE THIS MANUAL** Keep this manual for the safety warnings, assembly, inspection, maintenance and cleaning procedures.

## ***CALA*** **WORK BENCH**

ITEM# C14724WB



During unpacking, and before assembly check to make sure the parts are undamaged. If anything is missing or broken, please contact Cala Industries, Inc. at: 619-448-2252 or email: [info@calaindustries.com](mailto:info@calaindustries.com)

Visit our website at: <http://www.calaindustries.com>





### **! WARNING**

**Read this material before using this product.  
Failure to do so can result in serious injury.  
SAVE THIS MANUAL.**

## TABLE OF CONTENTS

<b>Safety .....</b>	<b>2</b>	<b>Specifications.....</b>	<b>3</b>
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<b>Maintenance .....</b>	<b>10</b>	<b>Warranty.....</b>	<b>10</b>

## WARNING SYMBOLS AND DEFINITIONS

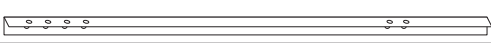

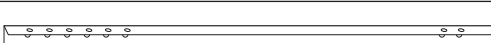


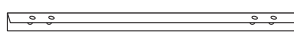

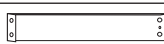

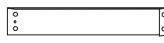


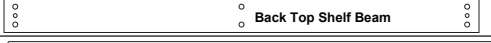

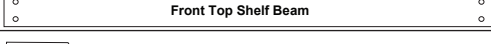
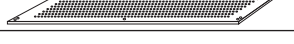

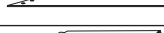
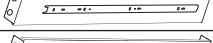

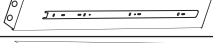

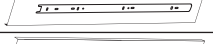

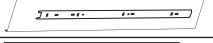

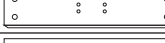





	This safety symbol is used to alert you to potential personal injury hazards.
	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

## IMPORTANT SAFETY INFORMATION

### WORK SAFE DURING ASSEMBLY, USE PRECAUTIONS TO INSURE PROPER ASSEMBLY

1. Read all pages before starting assembly.
2. Assemble according to the instruction manual.
3. Improper assembly can create a hazardous situation.
4. Do not overtighten screws/bolts as it could damage the workbench support beams.
5. Wear ANSI approved safety glasses and protective gloves during assembly.
6. Keep children and bystanders out of assembly area.
7. Assemble in a clear, flat area with good lighting.
8. Max weight capacity only applies to completely assembled product.
9. Do not exceed weight capacity per each section.
10. Inspect before every use, do not use if any parts are loose or damaged.

# PARTS LIST

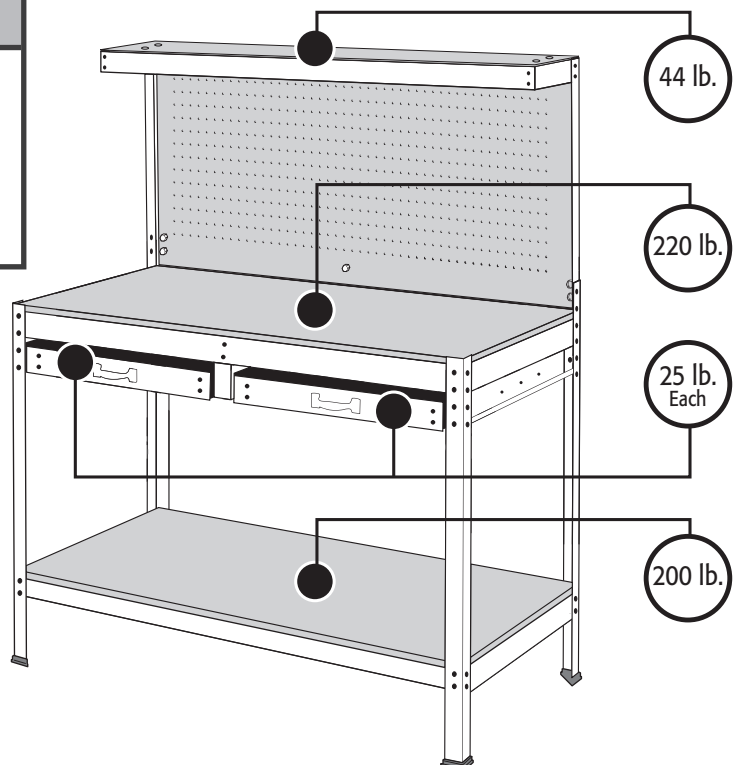
PART	DESCRIPTION	QTY.	PART	DESCRIPTION	QTY.
A	 Front Post	2	L(R)	 Right Drawer Panel	2
B	 Back Post	2	M	 Lower Pegboard Bracket	1
C	 Rubber Feet	4	N(t)	 Back Upper Post	2
D	 Side Beam	4	O(L)	 Left Top Shelf Beam	1
E	 Bottom Beam	2	O(R)	 Right Top Shelf Beam	1
E1	 Top Beam	2	P	 Bottom Shelf	1
F	 Back Top Shelf Beam	1	Q	 Bench Top	1
F1	 Front Top Shelf Beam	1	R	 Pegboard	1
G	 Drawer Bracket	2	S	 Top Shelf	1
H(L)	 Left Drawer Mount	1	T	 Drawer Bottom	2
H(R)	 Right Drawer Mount	1	U	 Drawer Handle	2
I(L)	 Middle Drawer Mount	1	V	 Bolt (M4x10), Washer, Nut	8
I(R)	 Middle Drawer Mount	1	W	 Bolt (M6x10), Washer, Nut	74
J	 Front Drawer Panel	2	X	 Bolt (M6x14), Washer, Nut	8
K	 Back Drawer Panel	2	Y	 Bolt (M4x14), Washer, Nut	4
L(L)	 Left Drawer Panel	2	Z	 Pegboard Hooks	10

## SPECIFICATIONS



### MAXIMUM WEIGHT CAPACITY

514 lb. evenly distributed as follows:  
 Bench Top - 220 lb.  
 Bottom Shelf - 200 lb.  
 Each Drawer - 25 lb.  
 Top Shelf - 44 lb.



# ASSEMBLY INSTRUCTIONS



**Read the “IMPORTANT SAFETY INFORMATION” section before starting any assembly.**

**NOTE:** Unless otherwise stated, the connections are made using Bolts, Washers and Nuts (W).

**NOTE:** Finger tighten all connections until assembly is completed, then tighten all bolts/nuts.

**NOTE:** Assemble workbench on a hard, level, flat surface.

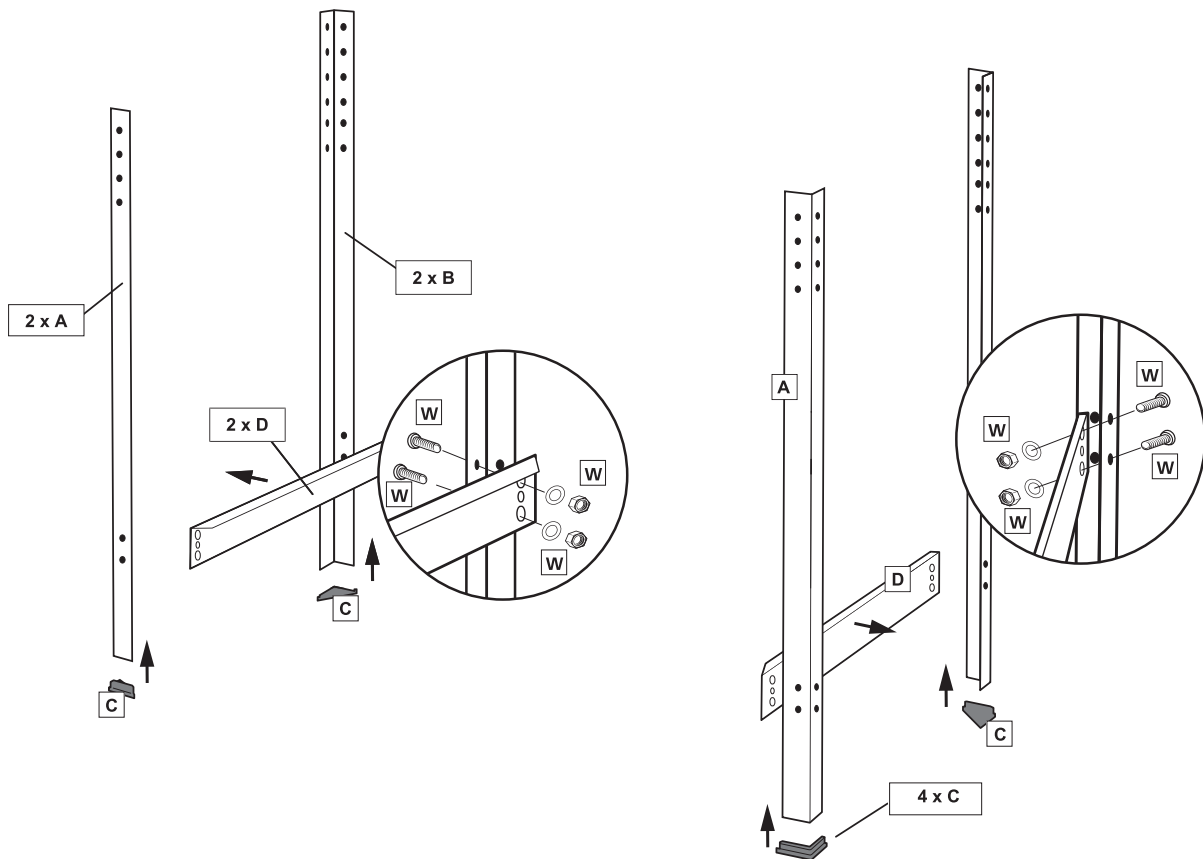
## STEP 1:

Attach Side Beams (D x 2pc) to Lower Section of Front (A x 2pc) and Back Posts (B x 2pc).

**NOTE:** *Back Post are longer with 6 holes on top.*  
*Front Post are shorter with 4 holes on top.*

## STEP 2:

Attach Rubber Feet (C x 4pc) to bottom of each post.



**Figure A**

# ASSEMBLY INSTRUCTIONS

## STEP 3:

Attach Bottom Beams (E x 2pc) to Front and Back Posts.

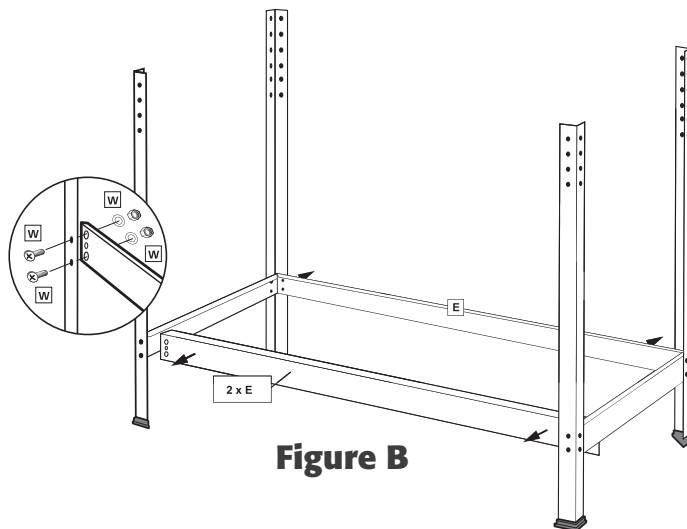


Figure B

## STEP 4:

Attach Side Beams (D x 2pc).

**NOTE:** Top two holes on Front Post.

**NOTE:** Middle two holes on Back Post.

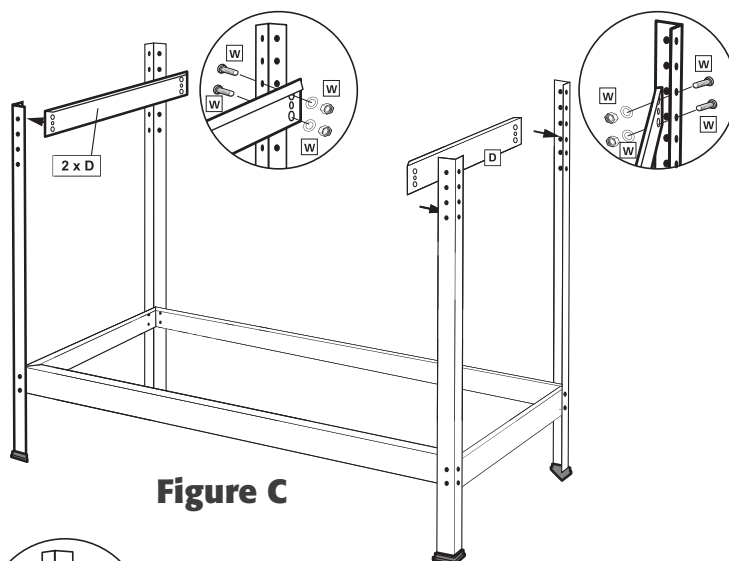


Figure C

## STEP 5:

Attach Top Beams (E1 x 2pc)

**NOTE:** Top two holes on Front Post.

**NOTE:** Middle two holes on Back Post.

*\*Note: Warning label on side beam.*

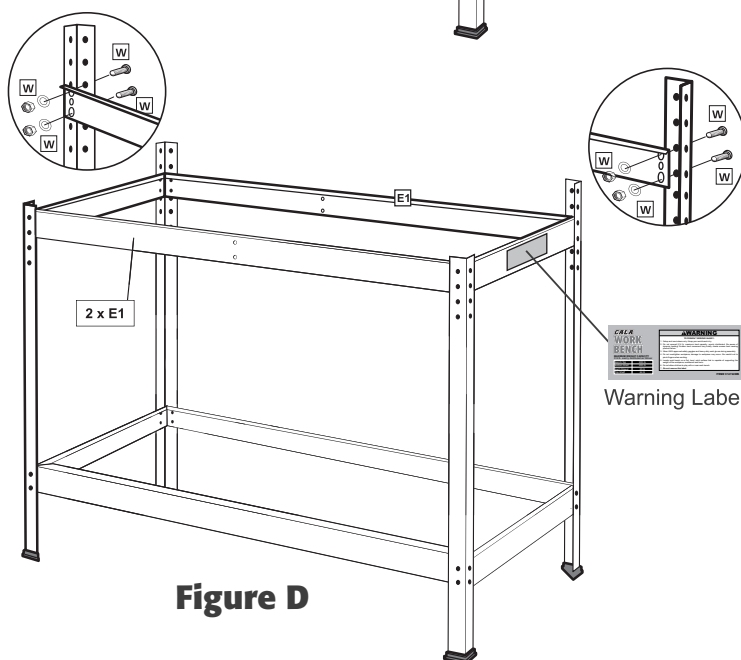


Figure D

# ASSEMBLY INSTRUCTIONS

## STEP 6:

Attach Front Bracket(G x 1pc) and Back Bracket (G x 1pc) with Pegboard Mount (M x 1pc)

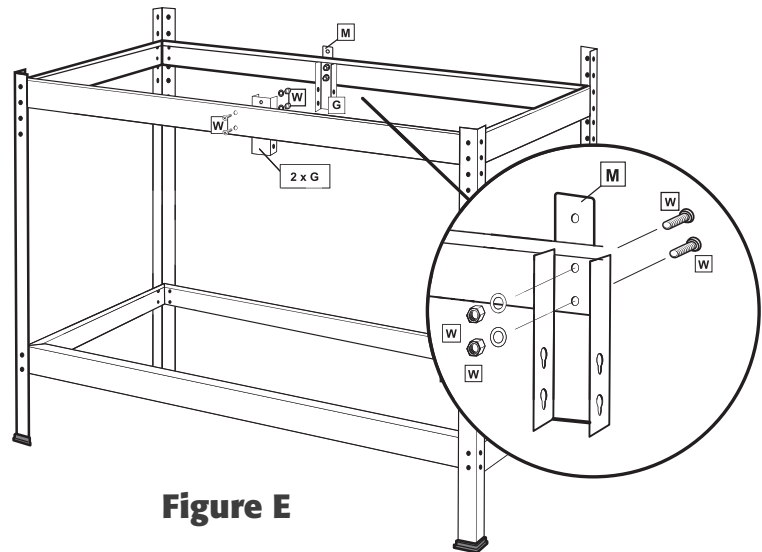


Figure E

## STEP 7:

Attach Middle Drawer Mounts (I-R x 1pc) and (I-L x 1pc) to Front and Back Drawer Brackets.

## STEP 8:

Attach Left (H-L x 1pc) and Right (H-R x 1pc) Drawer Mounts to Front and Back Posts.

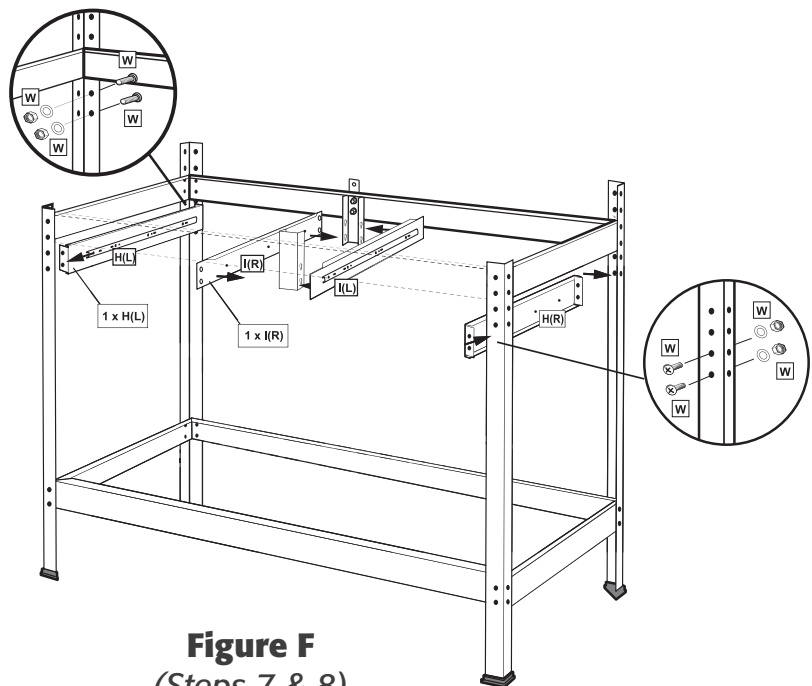


Figure F  
(Steps 7 & 8)

## STEP 9:

Tighten all Nuts/Bolts at this time.

\*Make sure workbench is on a flat surface.

# ASSEMBLY INSTRUCTIONS

## STEP 10:

Attach Drawer Handle (U x 1pc) to the Front Drawer Panel (J x 1pc) using Bolts/Washers/Nuts (V x 4pc)

\*Note: Tighten all Nuts/Bolts at this time.

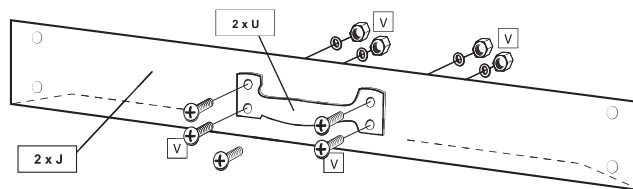


Figure G

## STEP 11:

Lay Wood Drawer Bottom (T x 1pc) down on a flat surface. Attach Right (L-R x 1pc) and Left (L-L x 1pc) Drawer Panels to the Front (J x 1pc) and Back (K x 1pc).

**Repeat Steps 10 & 11 for second drawer.**

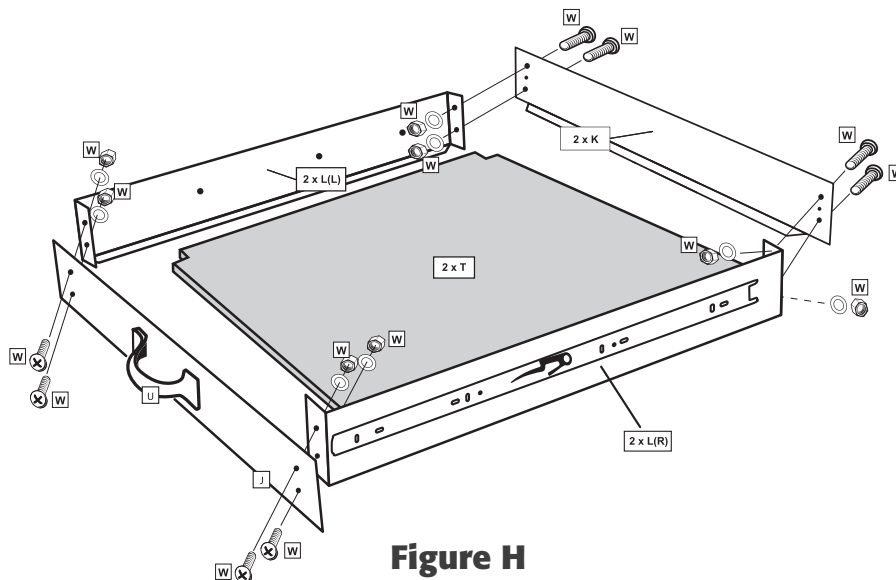
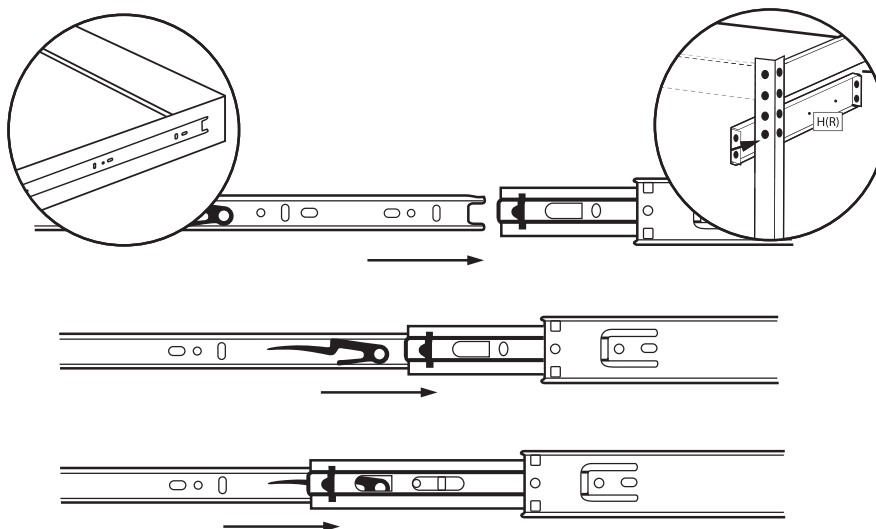


Figure H

## STEP 12:

Install the two drawers into the workbench.

\*Note: When sliding in, make sure the runners on the drawer are level with the drawer mounts.



(Step 12)

# ASSEMBLY INSTRUCTIONS

## STEP 13:

Attach left and right Upper Back Post (N x 2pc) to the left and right Back Post.

## STEP 14:

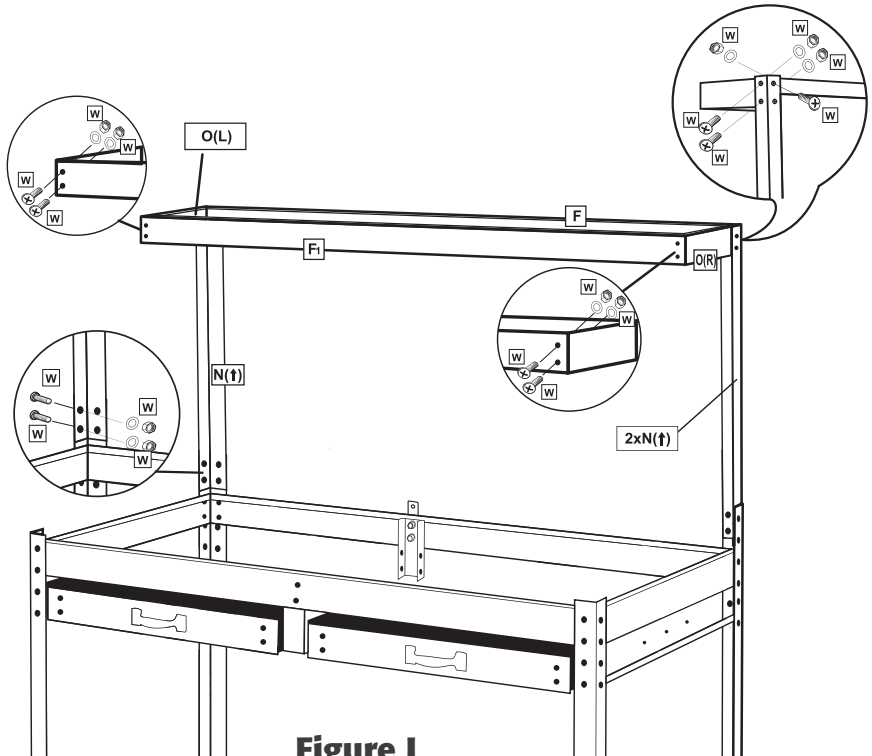
Attach Back Shelf Beam (F x 1pc) to Upper Back Posts.

## STEP 15:

Attach Left Shelf Beam (O-L x 1pc) and Right Shelf Beam (O-R x 1pc) to Back Shelf Post.

## STEP 16:

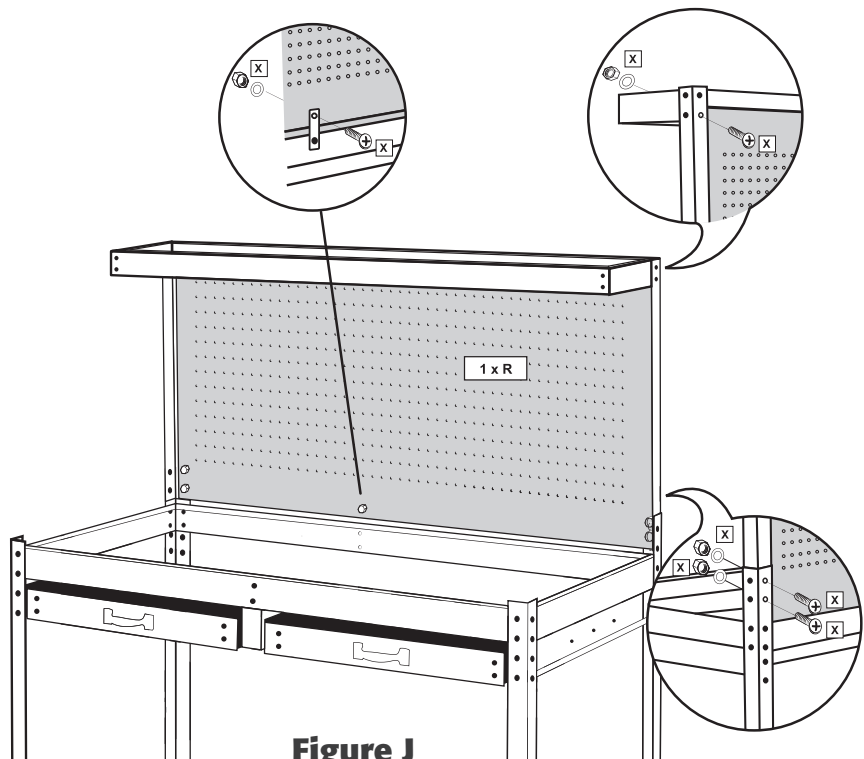
Attach Front Shelf Beam (F1 x 1pc) to Left and Right Shelf Beams



**Figure I**  
(Steps 13 - 16)

## STEP 17:

Attach Pegboard (R x 1pc) to Upper Posts & Middle Drawer Mount Using Bolts/Washers/Nuts (X x 8pc)



**Figure J**



# ASSEMBLY INSTRUCTIONS

## STEP 18:

Lay Wood Bench Top (Q x 1pc) on Top Beams and lay Bottom Wood Shelf (P x 1pc) on Bottom Beams

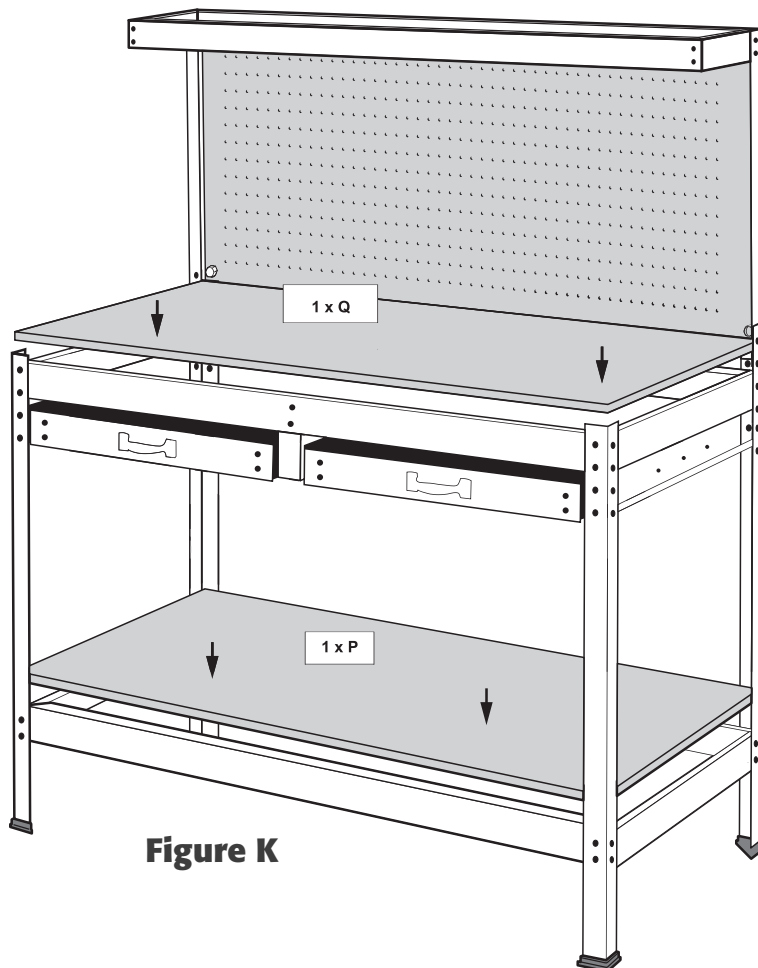


Figure K

## STEP 19:

Attach Wood Top Shelf (S x 1pc) to Shelf Beams using Bolts/Washers/Nuts (Y x 4pc)

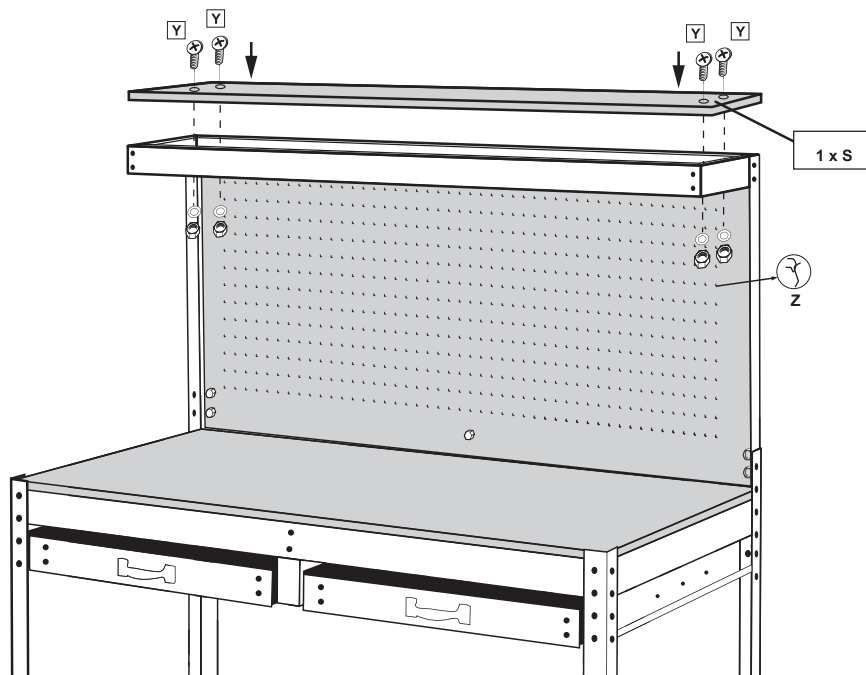


Figure L

## CLEANING, MAINTENANCE AND LUBRICATION

### 1. BEFORE EACH USE:

Inspect the overall condition of the workbench and look for...

- Misalignment or binding of moving parts.
- Cracked, Broken or Loose parts.
- Any other conditions that could affect a safe working environment.

### 2. AFTER EACH USE:

Clean off working area and wipe down all surfaces with a dry clean cloth

## LIMITED 90-DAY WARRANTY

*The Cala Industries 90-day warranty is warranted to be free from defects in materials and workmanship for 90 days after the date of purchase by the original owner of the product. If this product is defective, please call Cala Industries at (619) 448-2252. Cala Industries shall not be liable for any damage for loss of the product or consequential damages of any kind. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.*