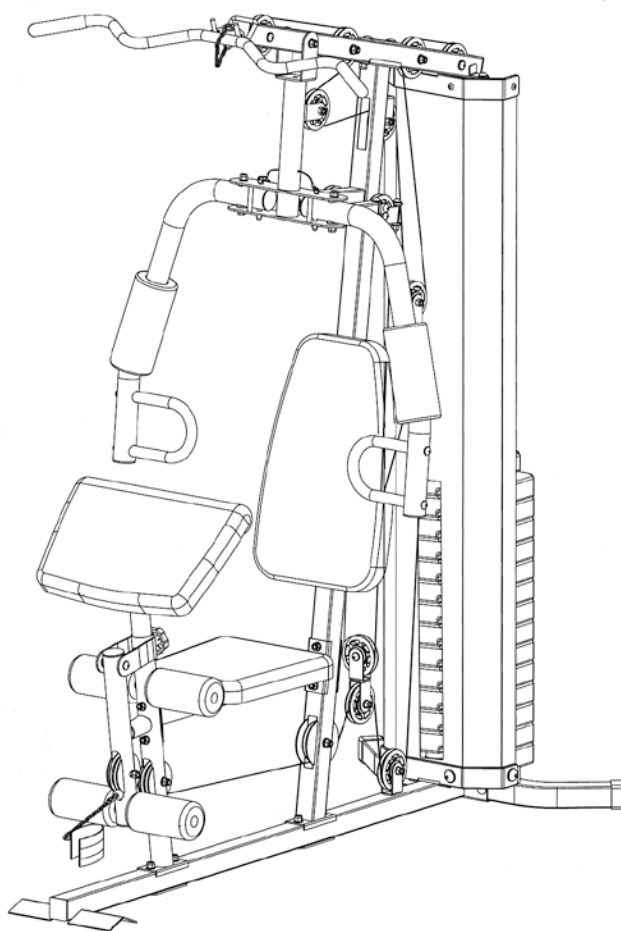




## MARCY<sup>®</sup> HOME GYM

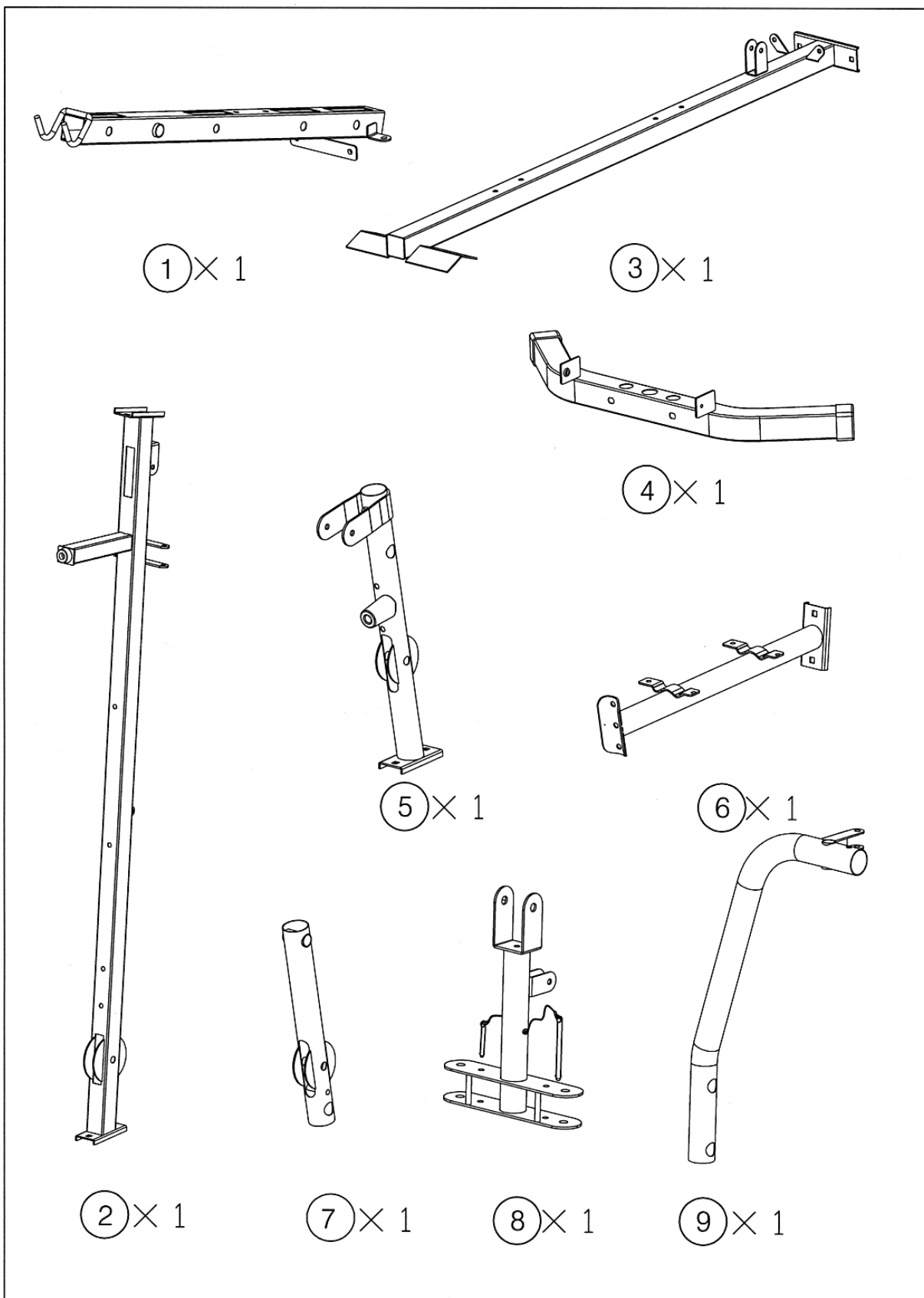
### MWM-990

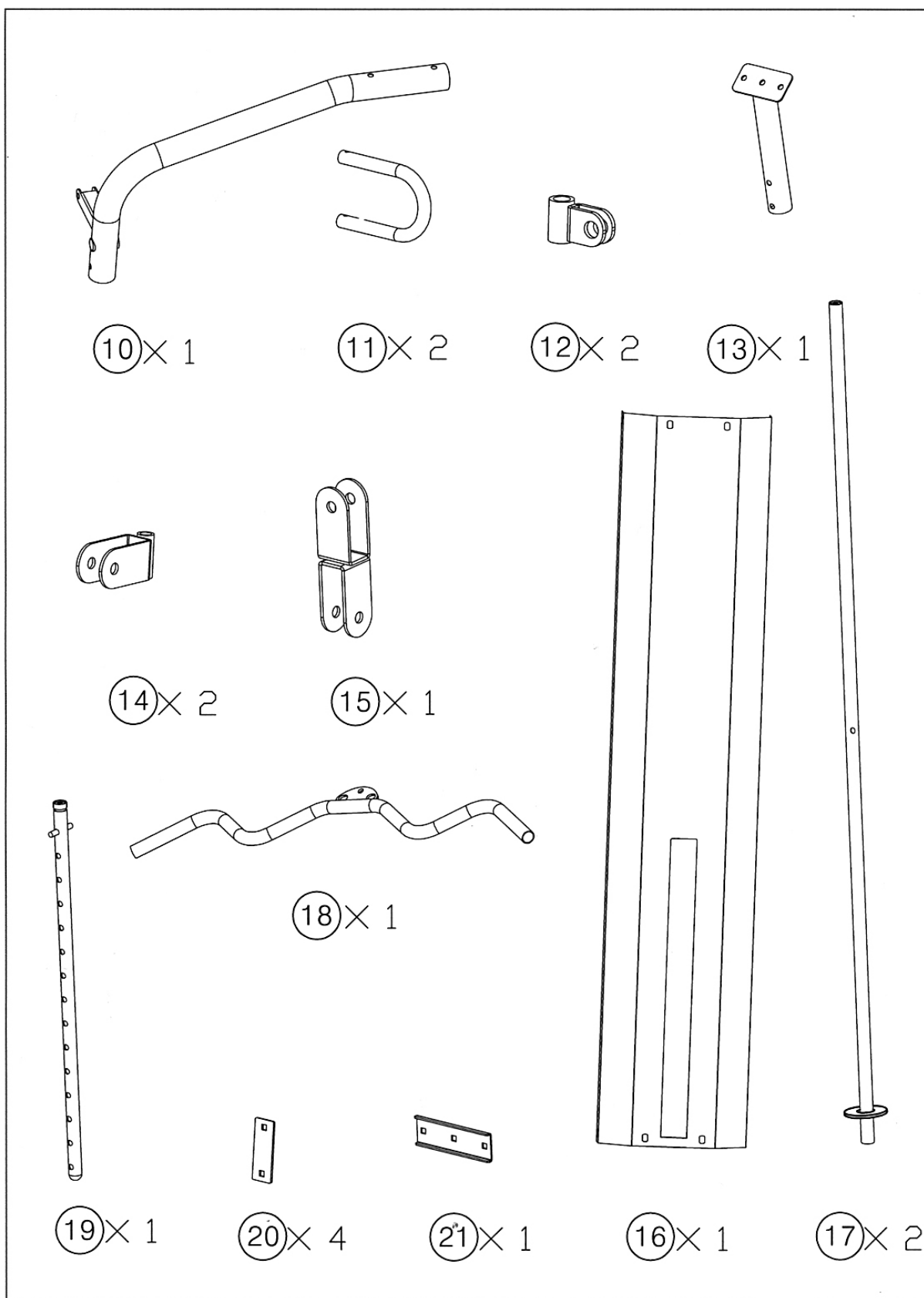


**IMPORTANT:** Please read the Important Safety Notice and Assembly Information in the Owner's manual before assembling this product.

#### **Assembly Manual**

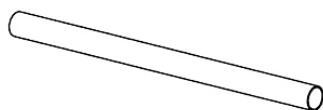
130614







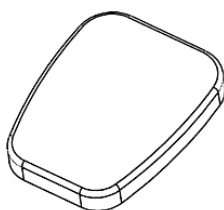
(22) × 1



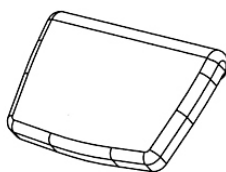
(23) × 2



(24) × 1



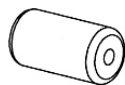
(25) × 1



(26) × 1



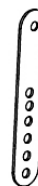
(27) × 2



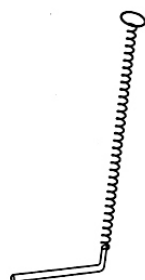
(28) × 4



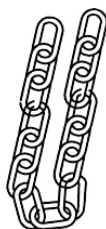
(29) × 2



(30) × 2



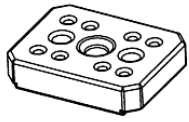
(32) × 1



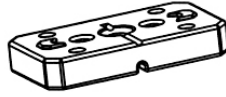
(33) × 1



(34) × 2



(35) × 1



(36) × 14



(41) × 2



(42) × 16



(43) × 14



(47) × 1



(48) × 1



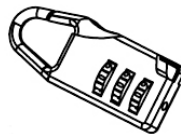
(49) × 1



(50) × 1



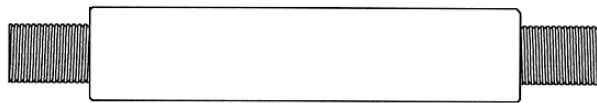
(72) × 1



(73) × 1



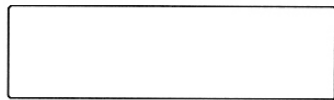
(74) × 2



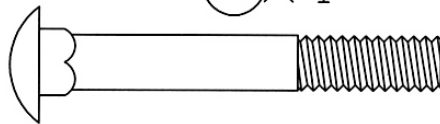
③⑧× 1



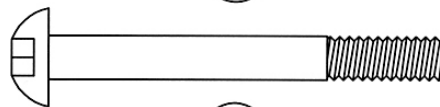
③⑨× 2



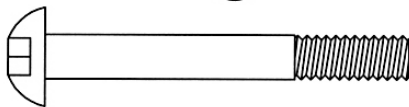
④⑩× 1



⑤⑤× 10



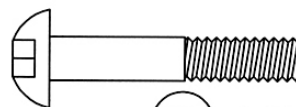
⑤⑥× 9



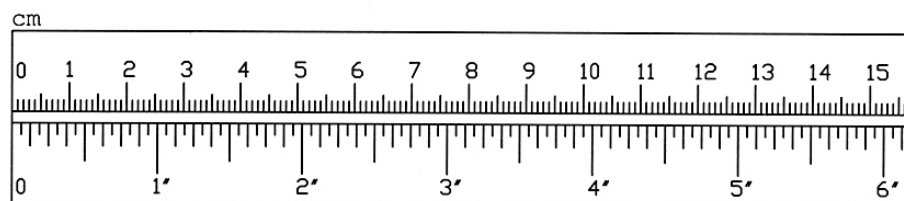
⑤⑦× 2

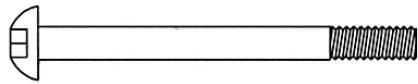


⑤⑧× 2

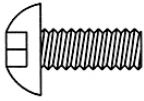


⑤⑨× 9

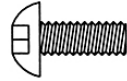




⑥1 × 2



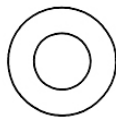
⑥0 × 13



⑥2 × 6



⑥3 × 8



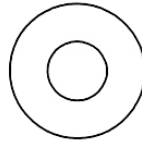
⑥5 × 50



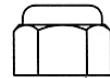
⑥6 × 8



⑥7 × 10



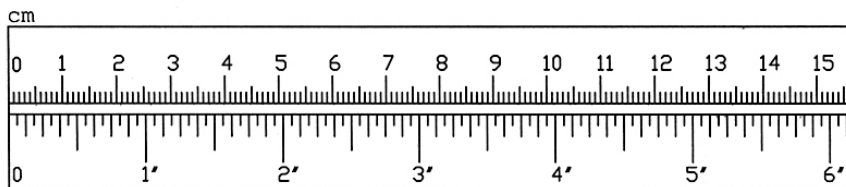
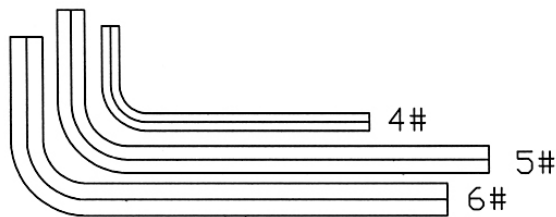
⑥8 × 6



⑥9 × 41



⑦0 × 2



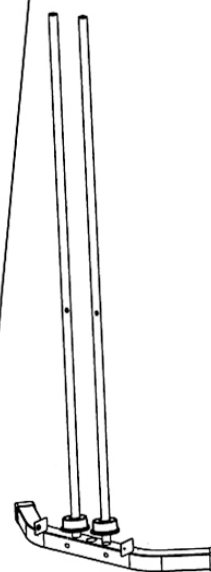
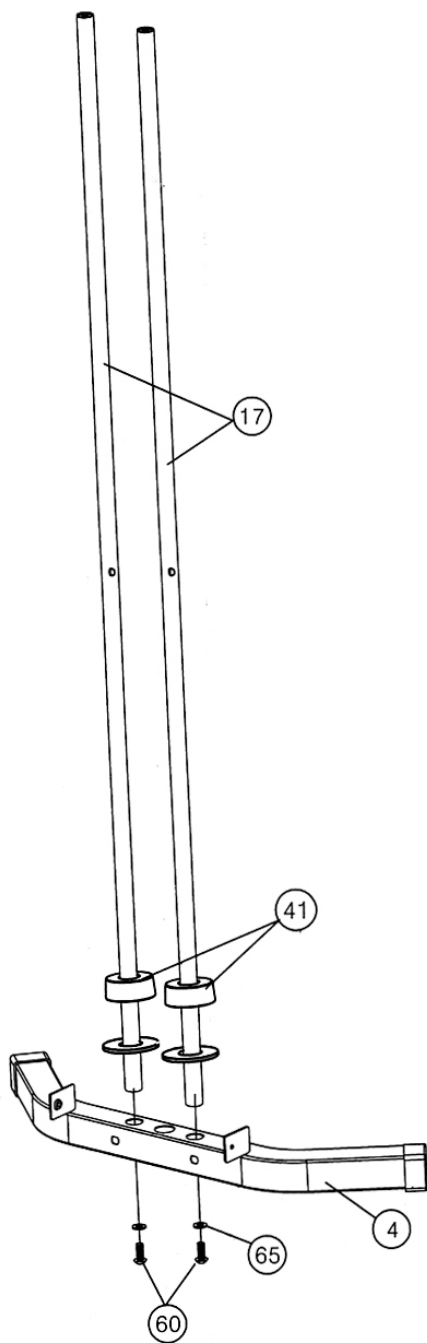
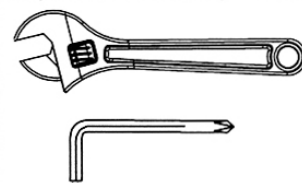
60 X 2

63 X 2



M10 x 3/4"

Ø 3/4"



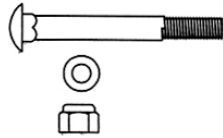
1



55x2

65x2

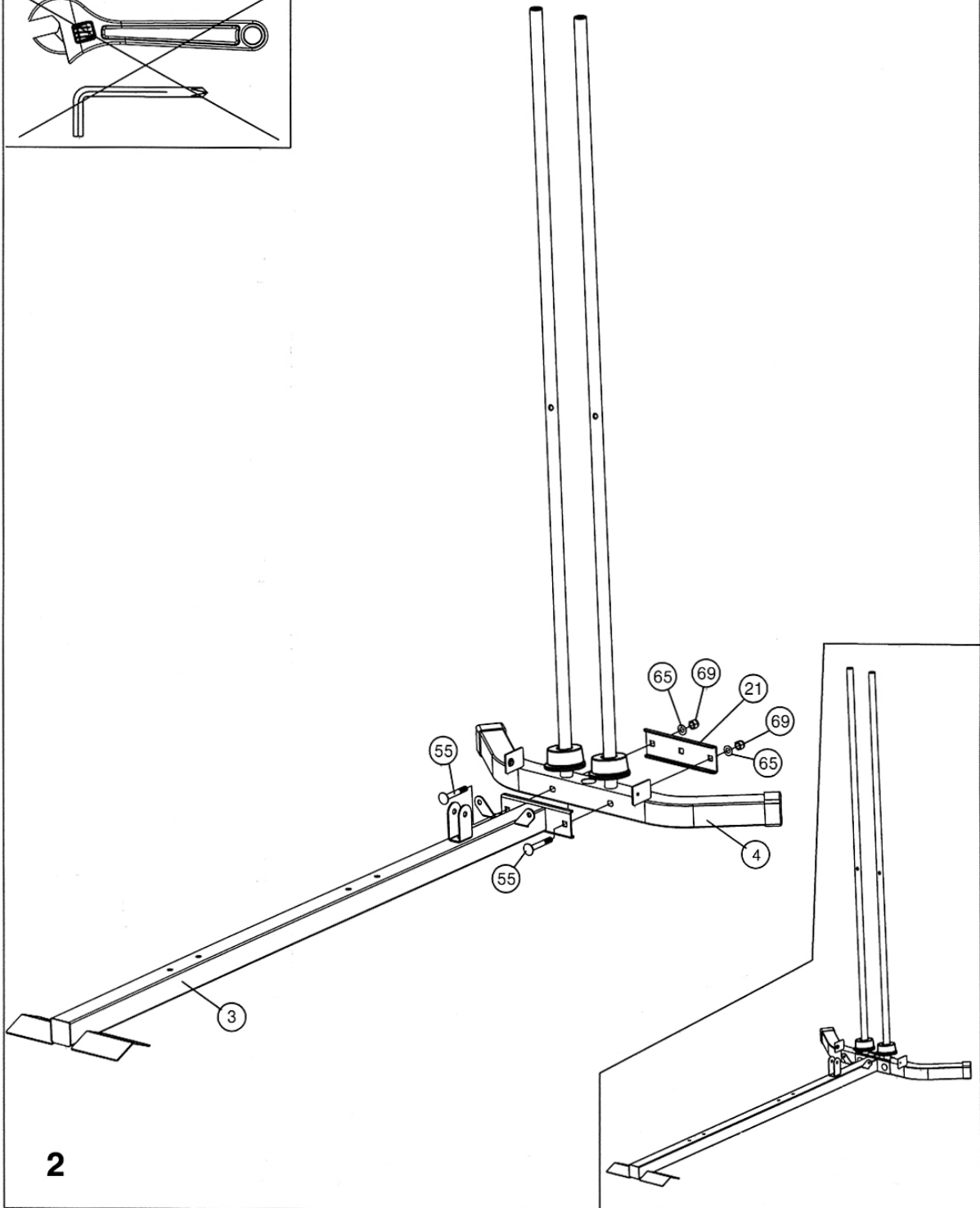
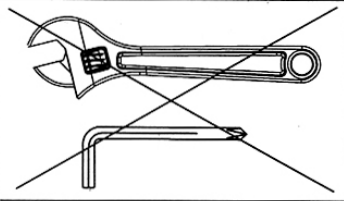
69x2



M10 x 2 3/4"

Ø 3/4"

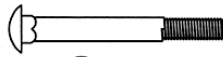
M10



55×2

65×2

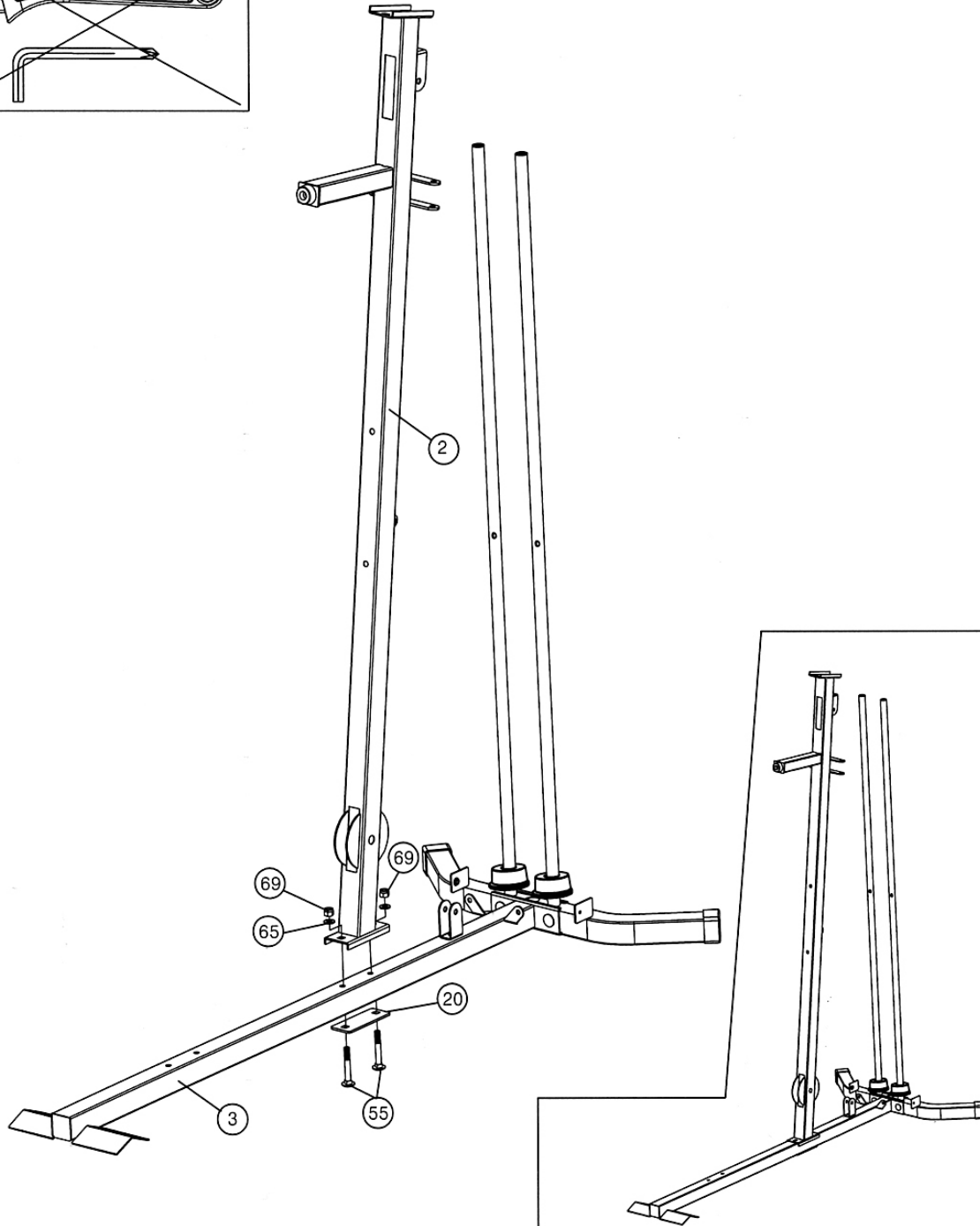
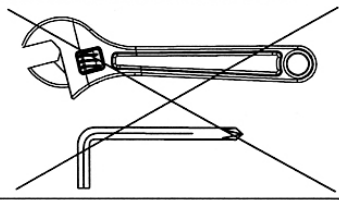
69×2



M10 × 2  $\frac{3}{4}$ "

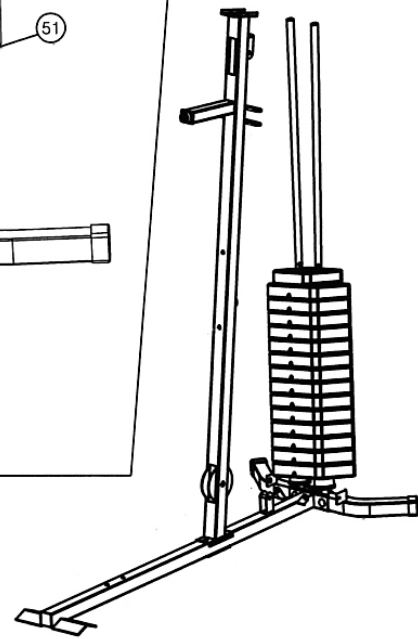
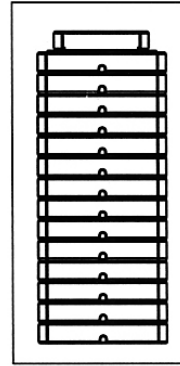
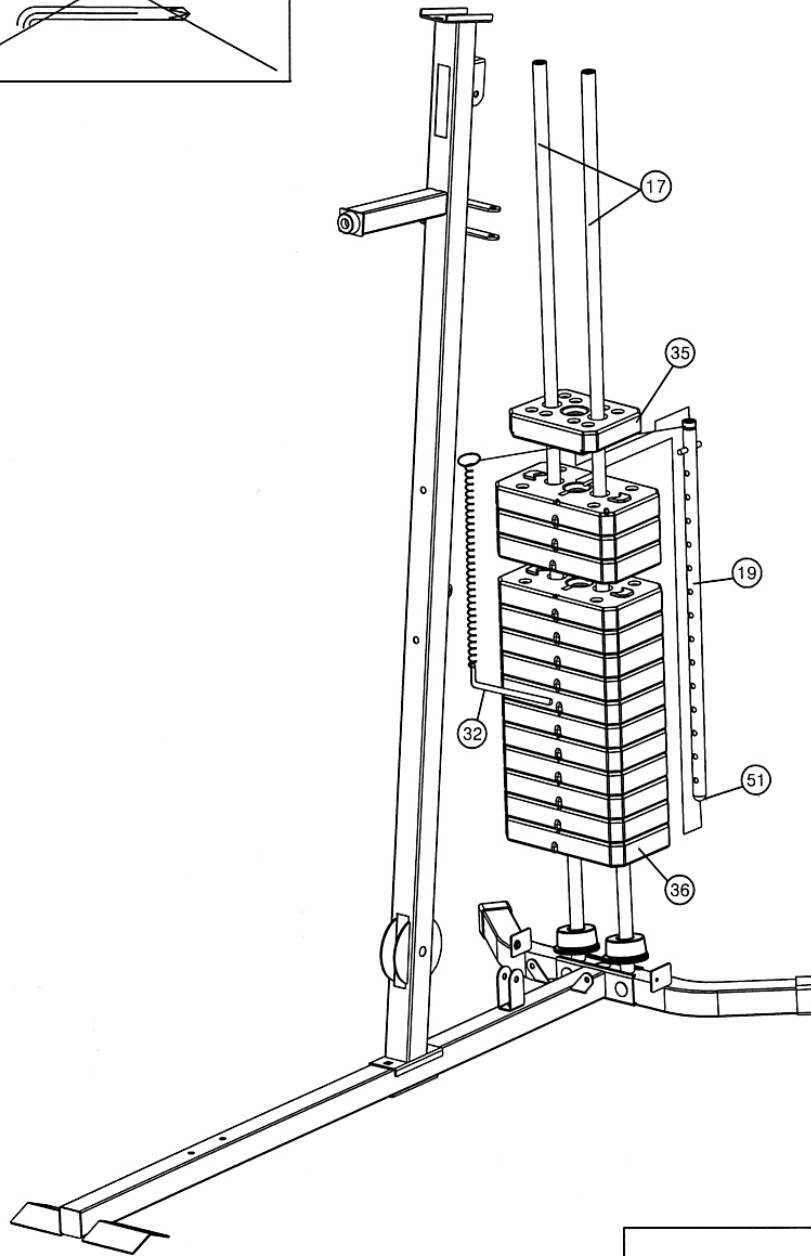
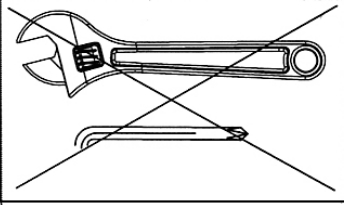
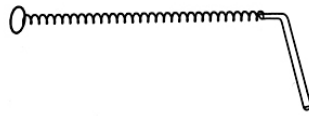
Ø  $\frac{3}{4}$ "

M10



**3**

32x1



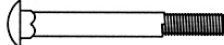
4

60×2



M10 × 3/4"

55×2



M10 × 2 3/4"

65×4

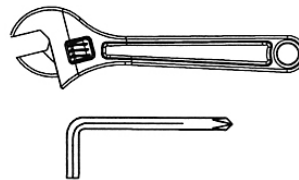
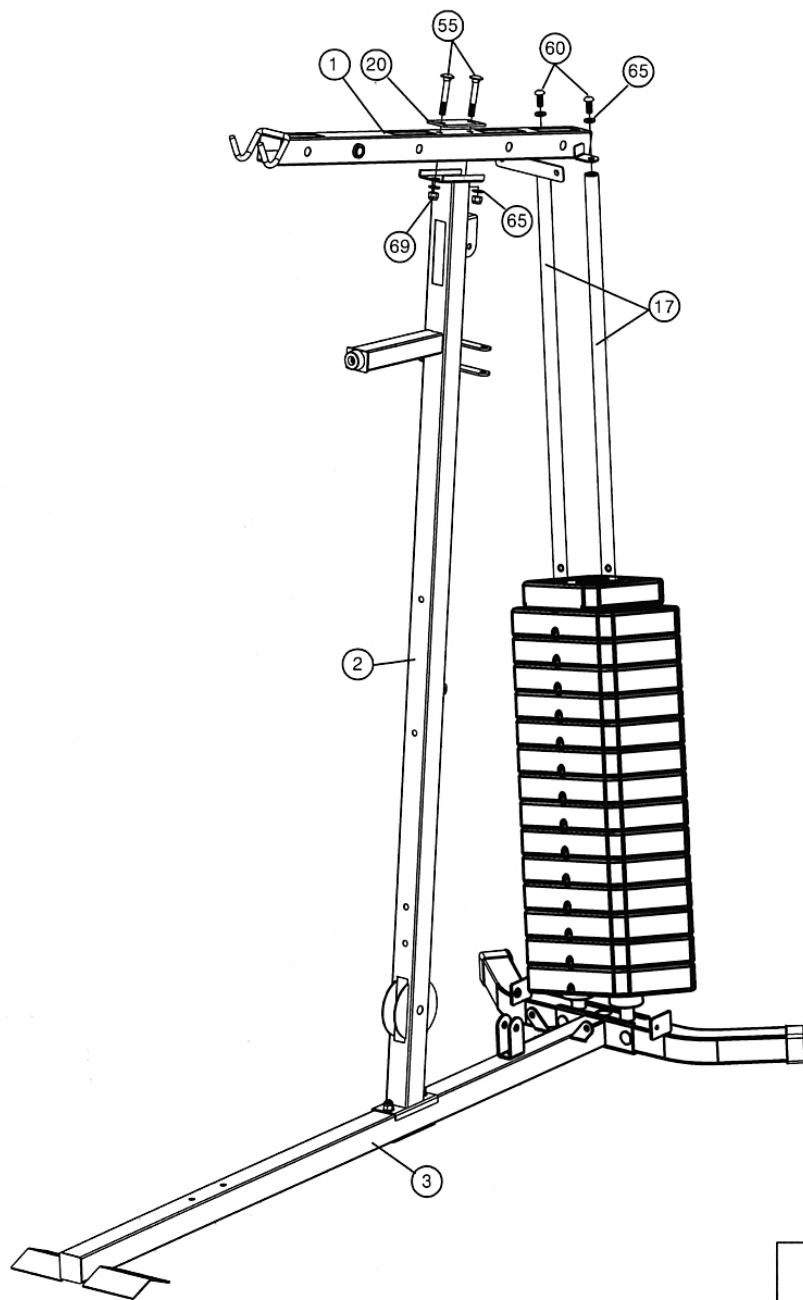


Ø 3/4"

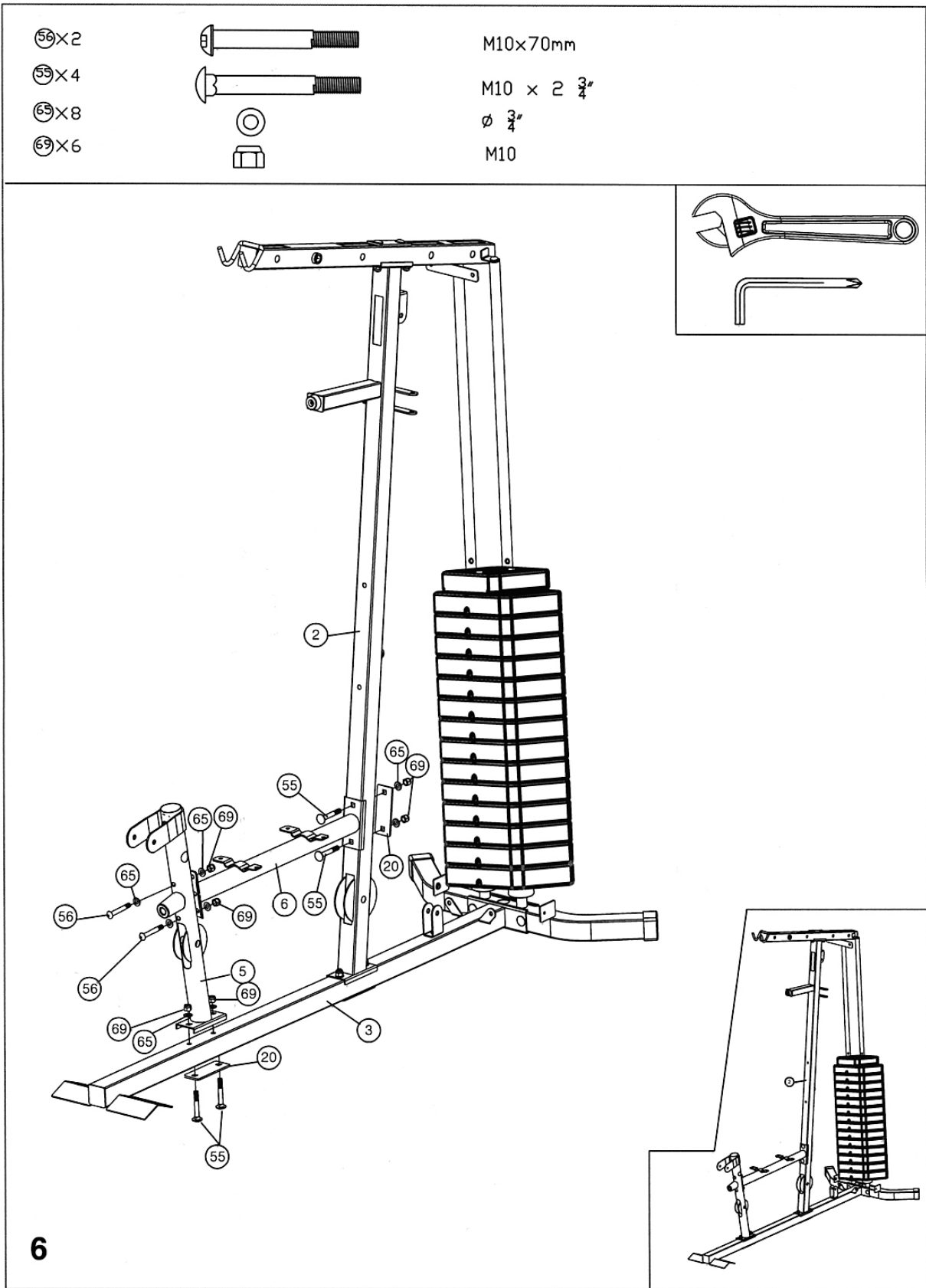
69×2



M10



5



38x1



3"

68x2

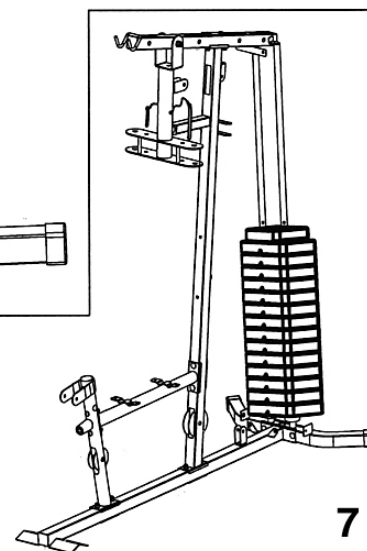
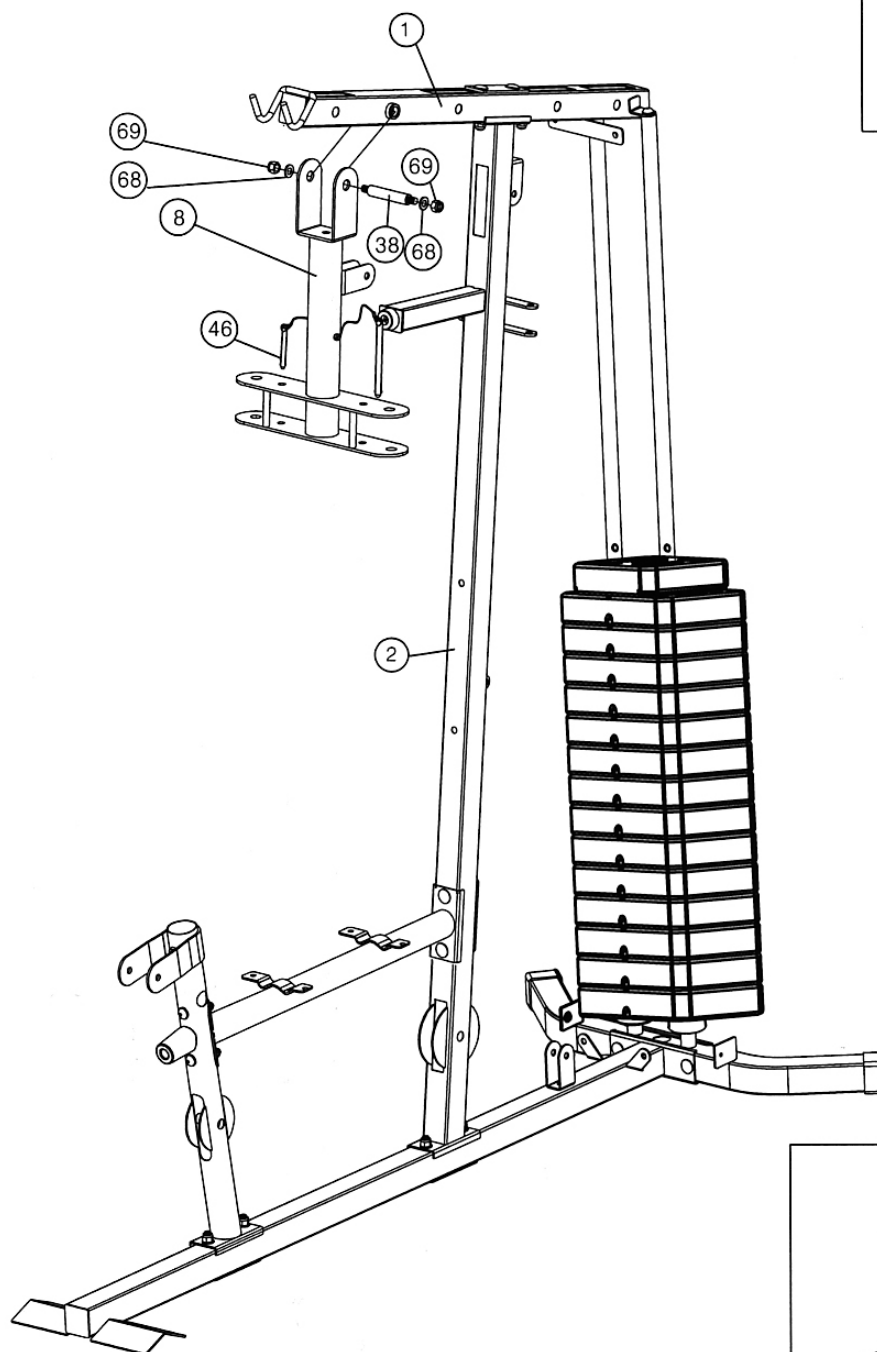
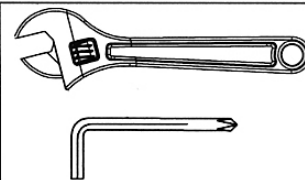


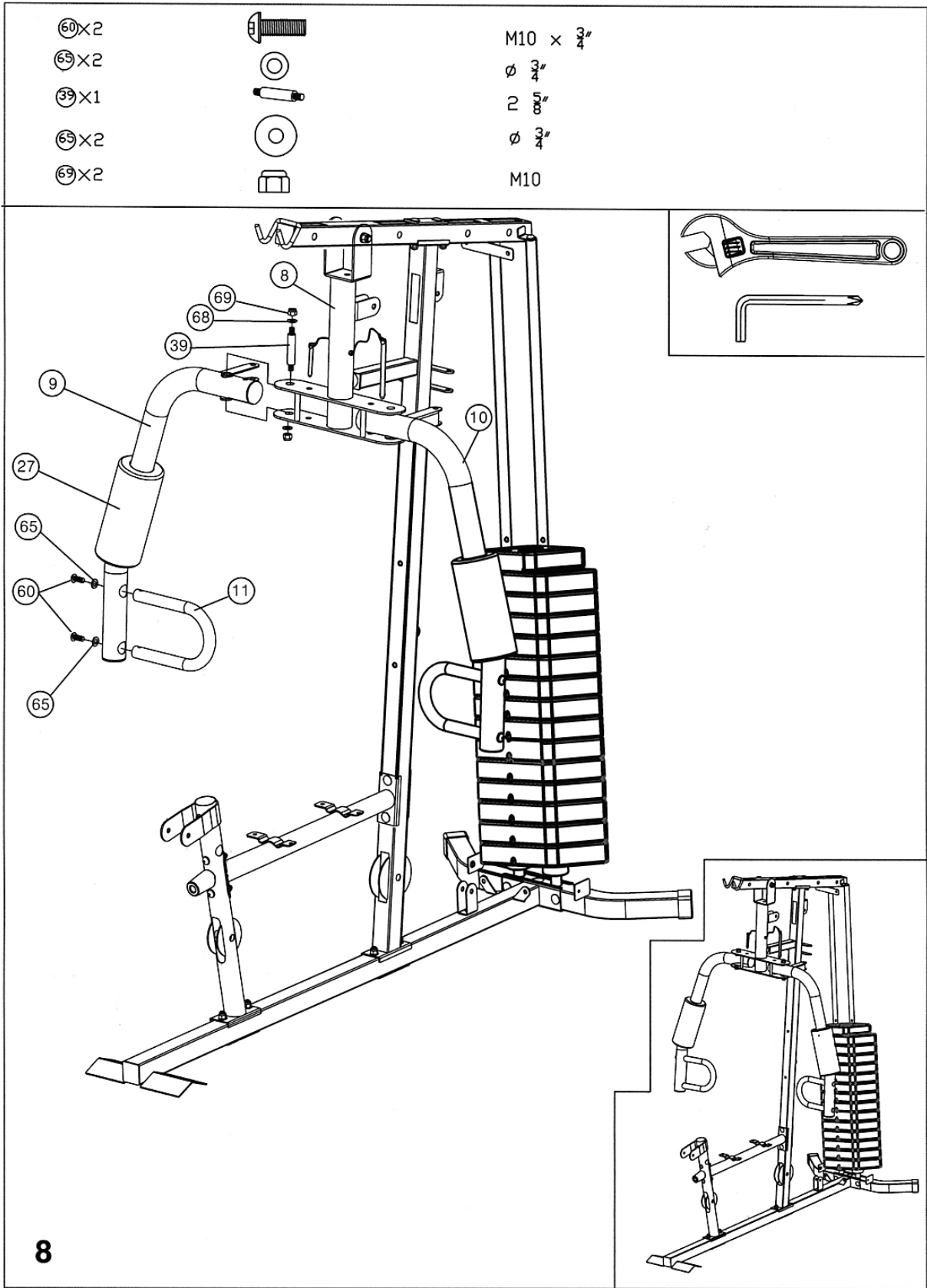
Ø 1" x Ø 3/8"

69x2



M10



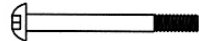


(62) × 4



M8 × 5"

(61) × 2

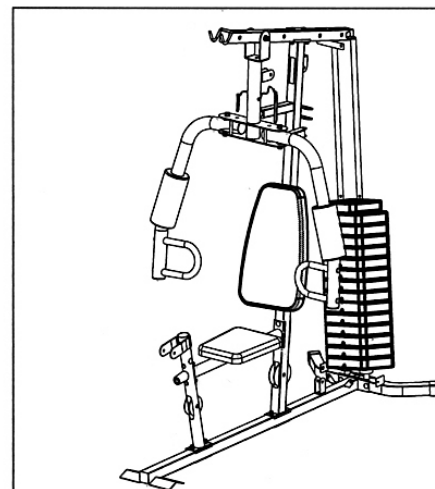
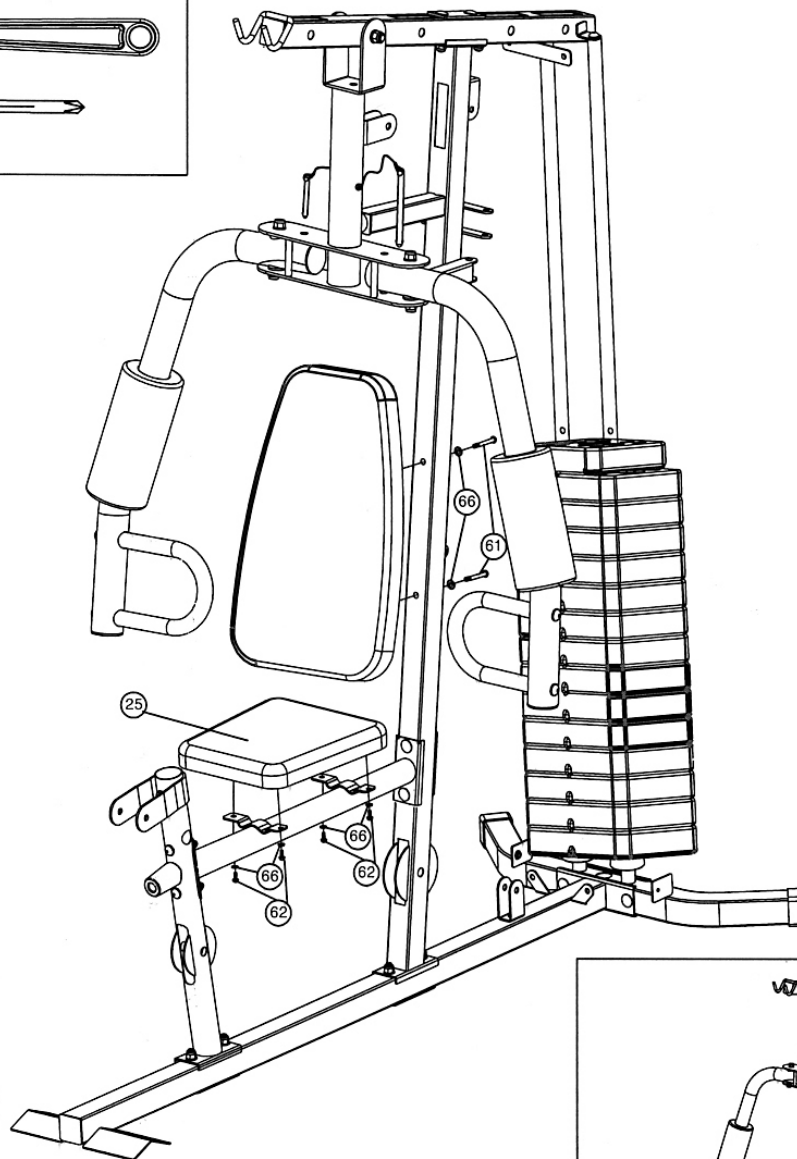
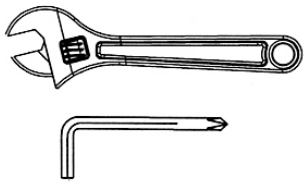


M8 × 2 3/4"

(66) × 4

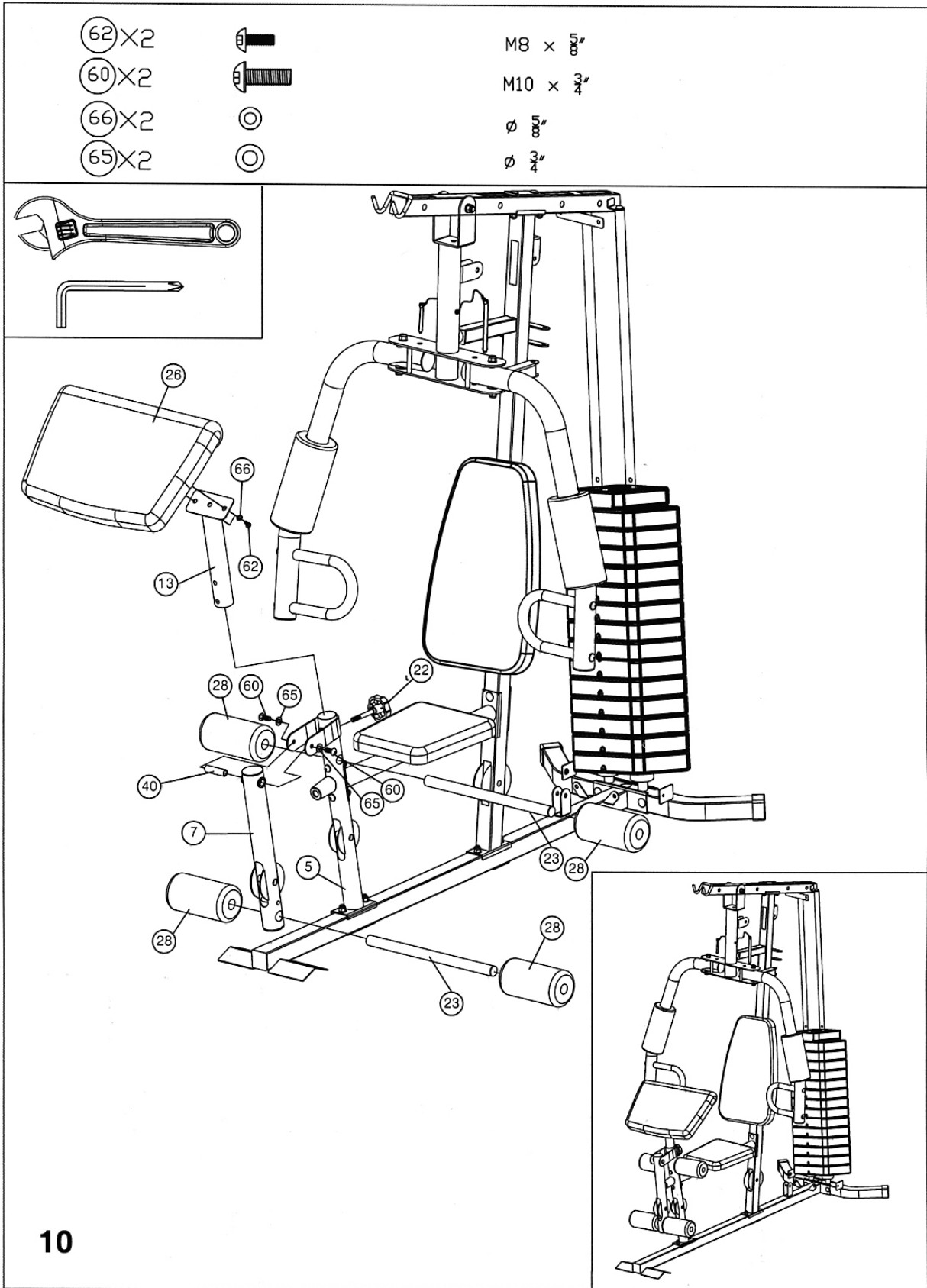


Ø 5"

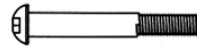


9



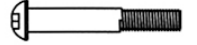


57x1



M10 x 2 1/2"

58x1



M10 x 2"

65x4

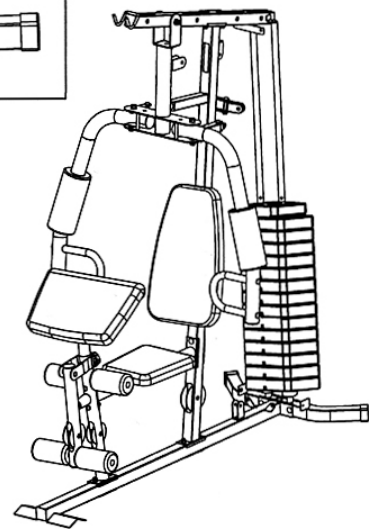
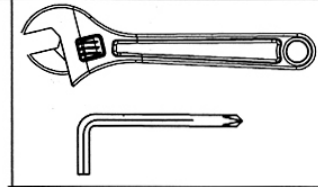
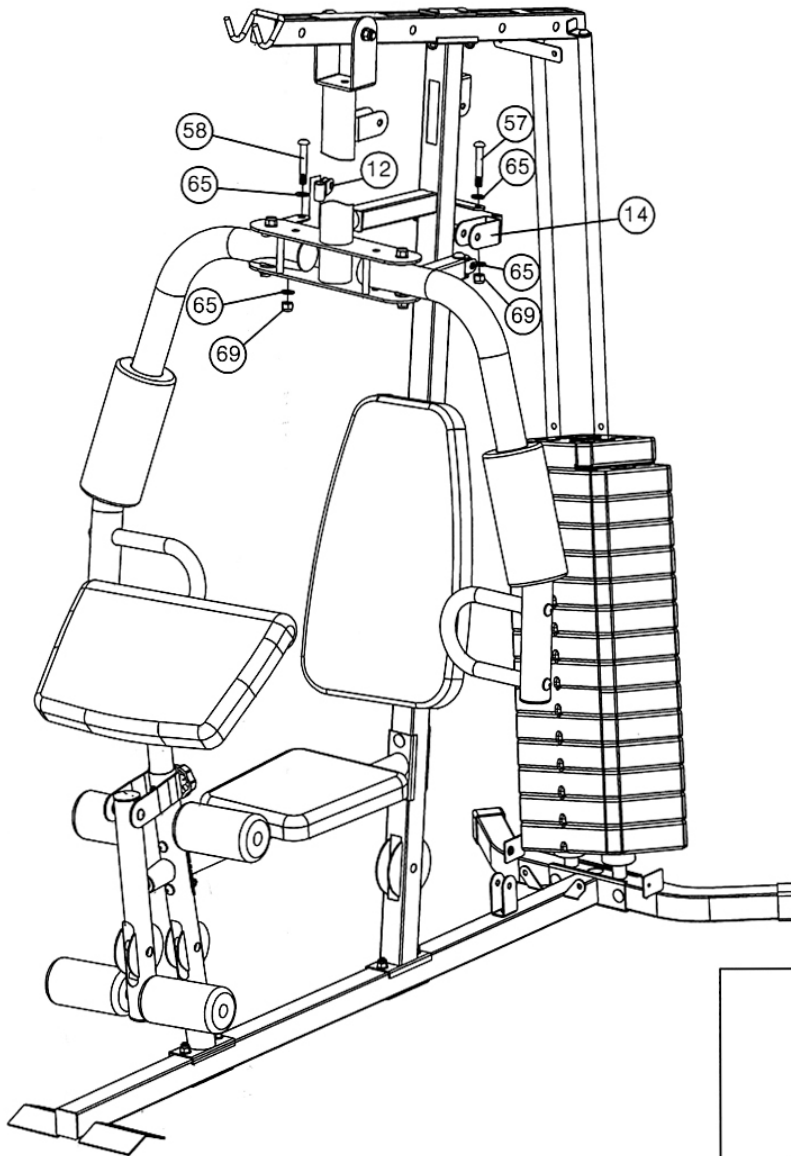


Ø 3/4"

69x2



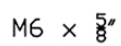
M10



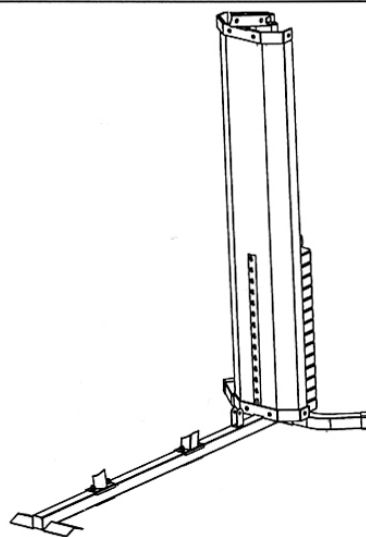
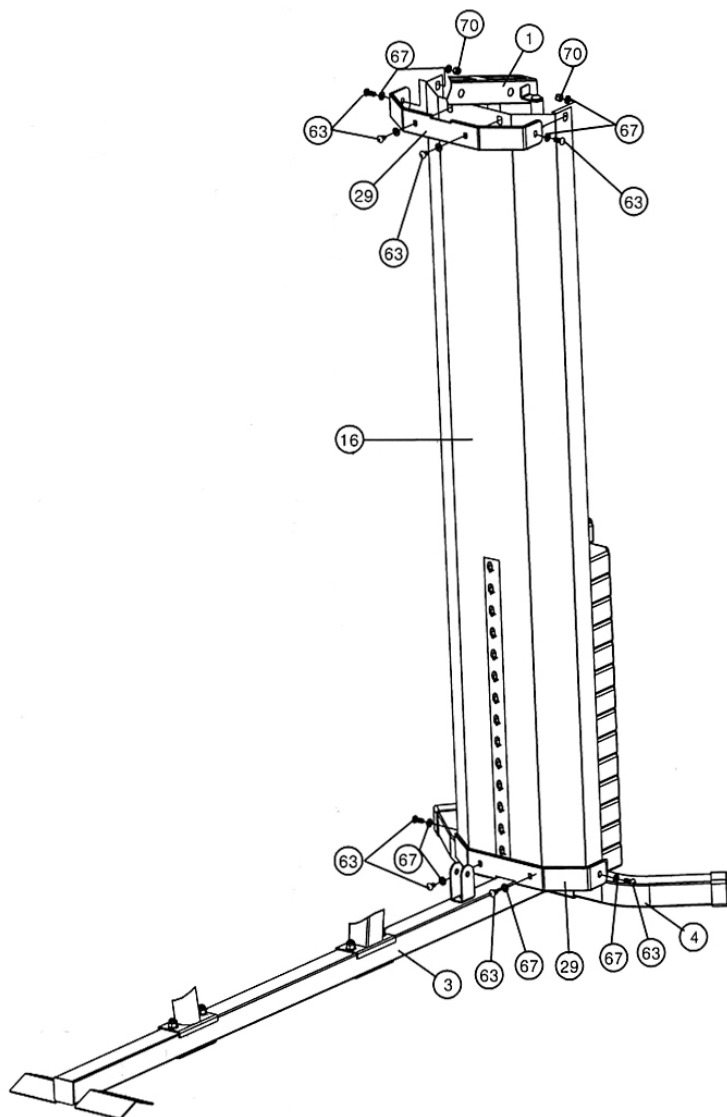
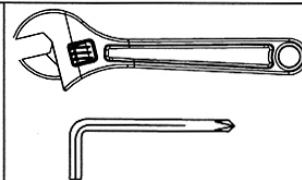
11

$$\textcircled{63} \times 8$$
$$\textcircled{67} \times 10$$

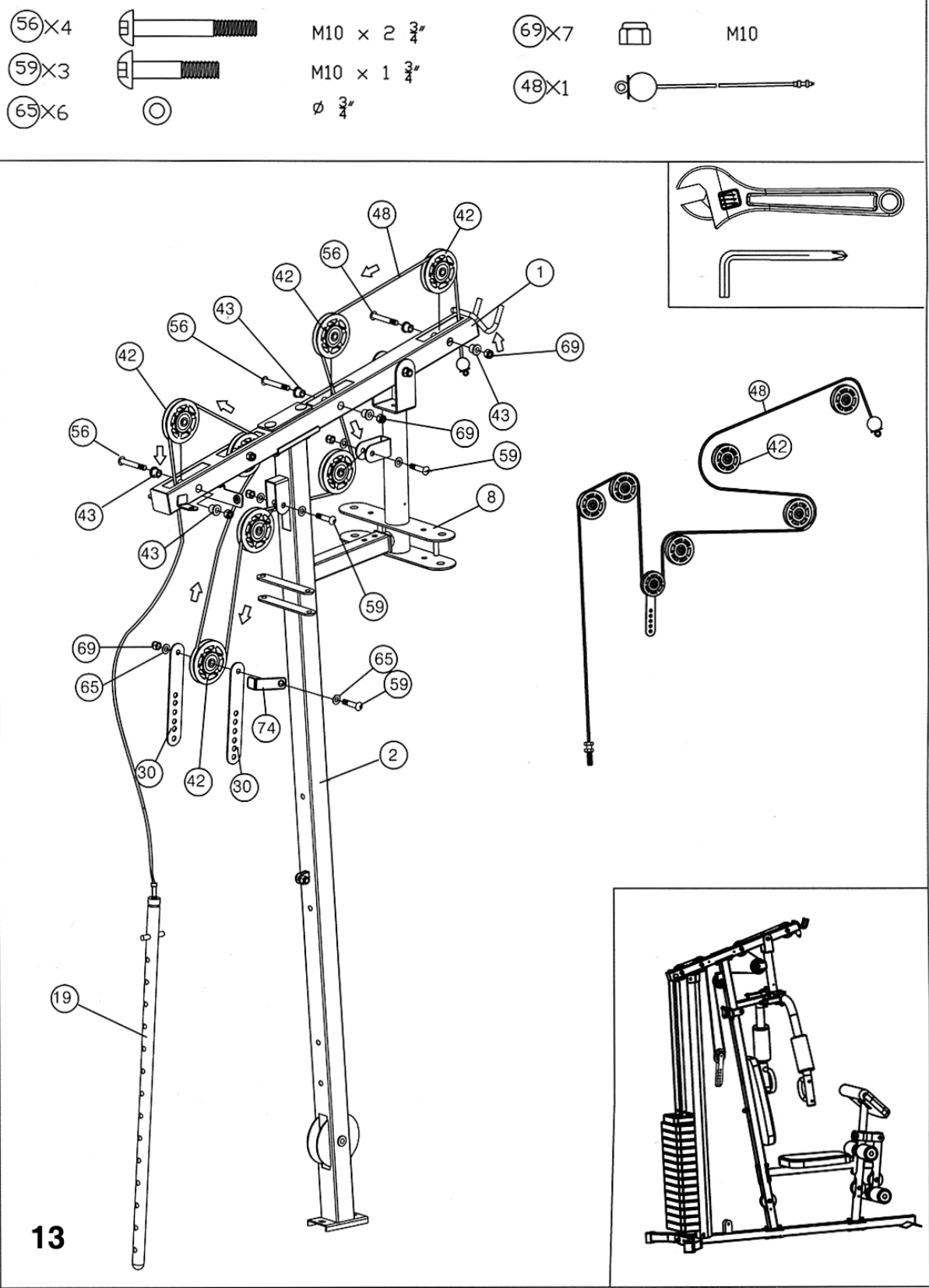
⑦0x2








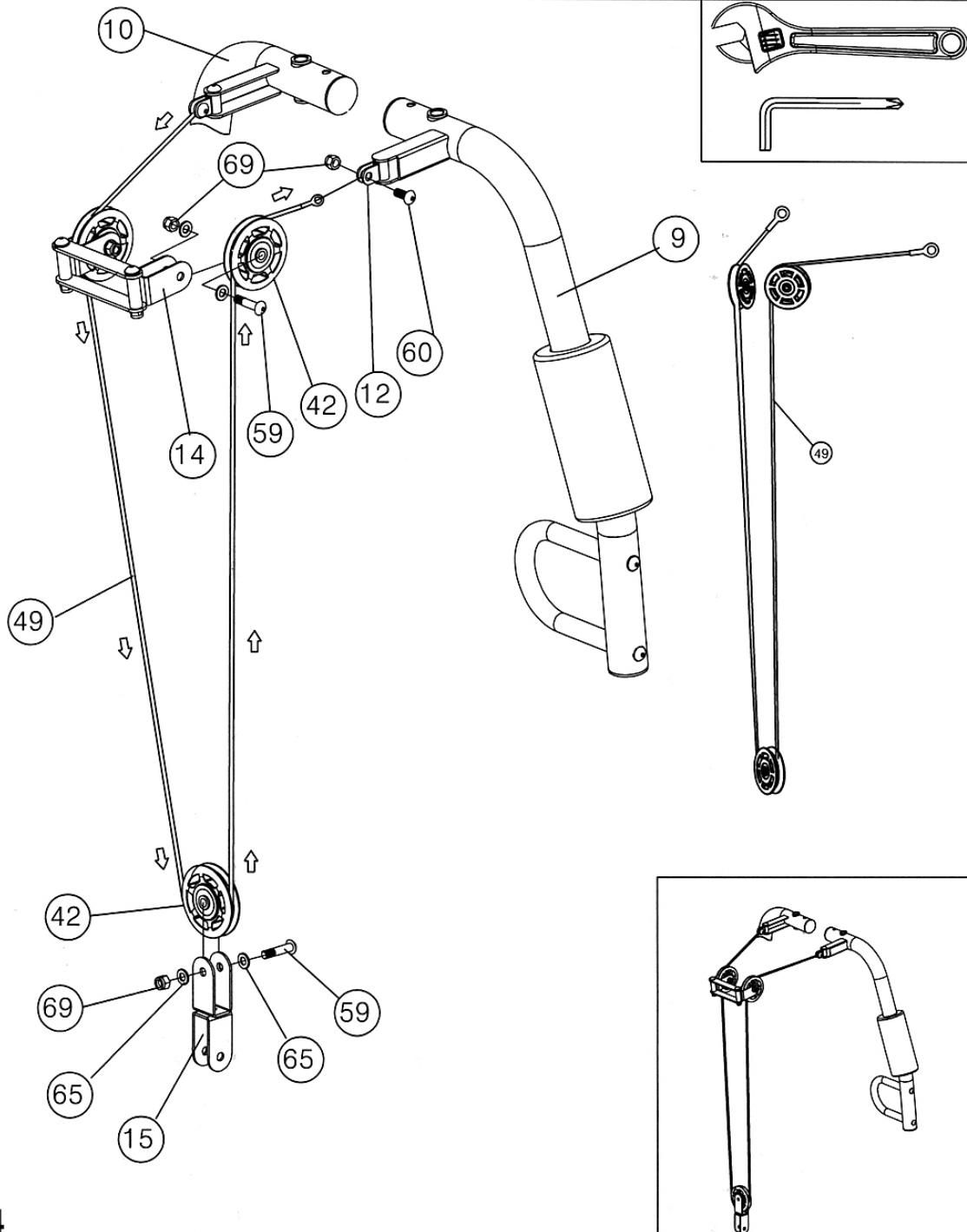
M6



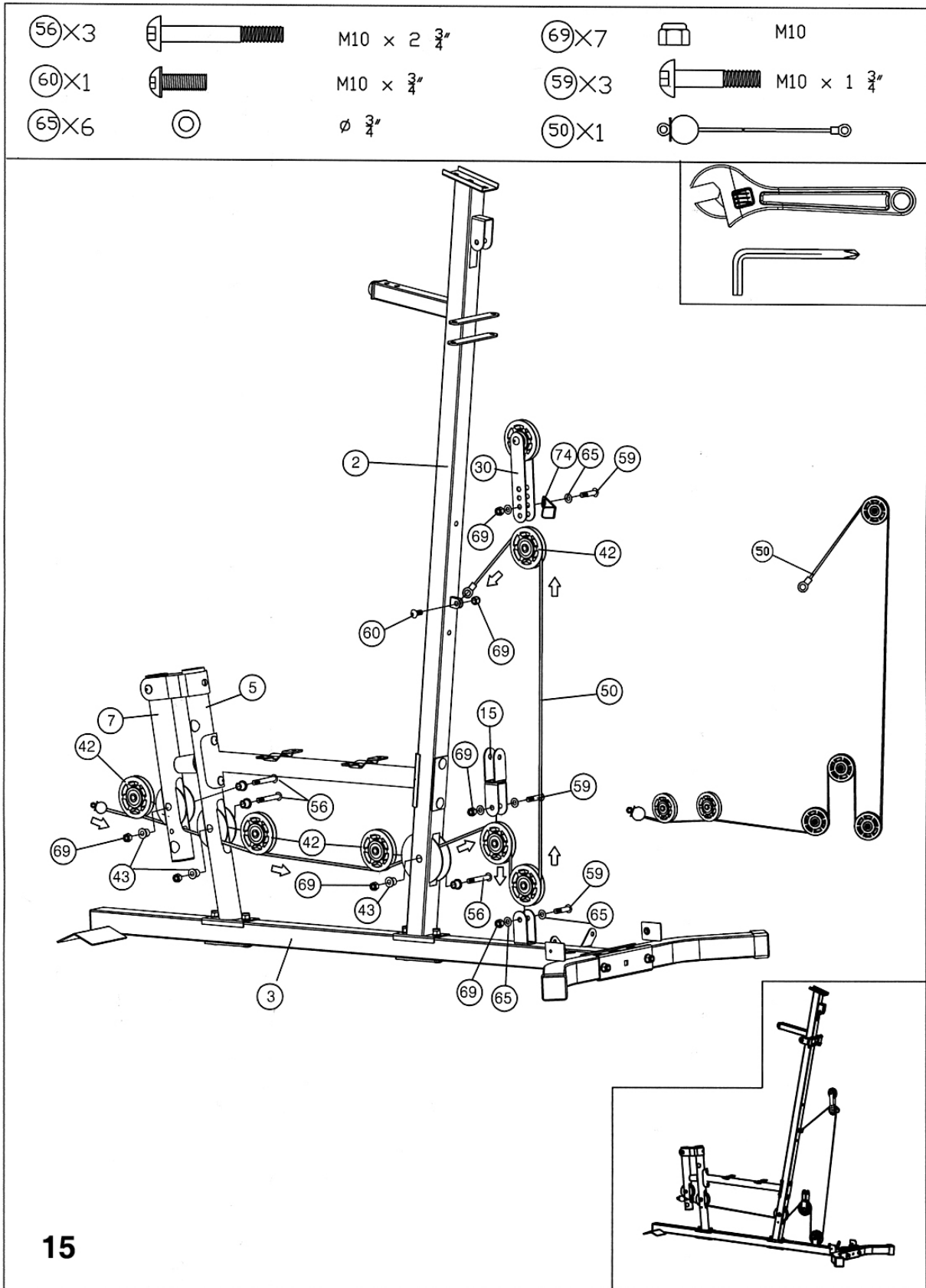
12

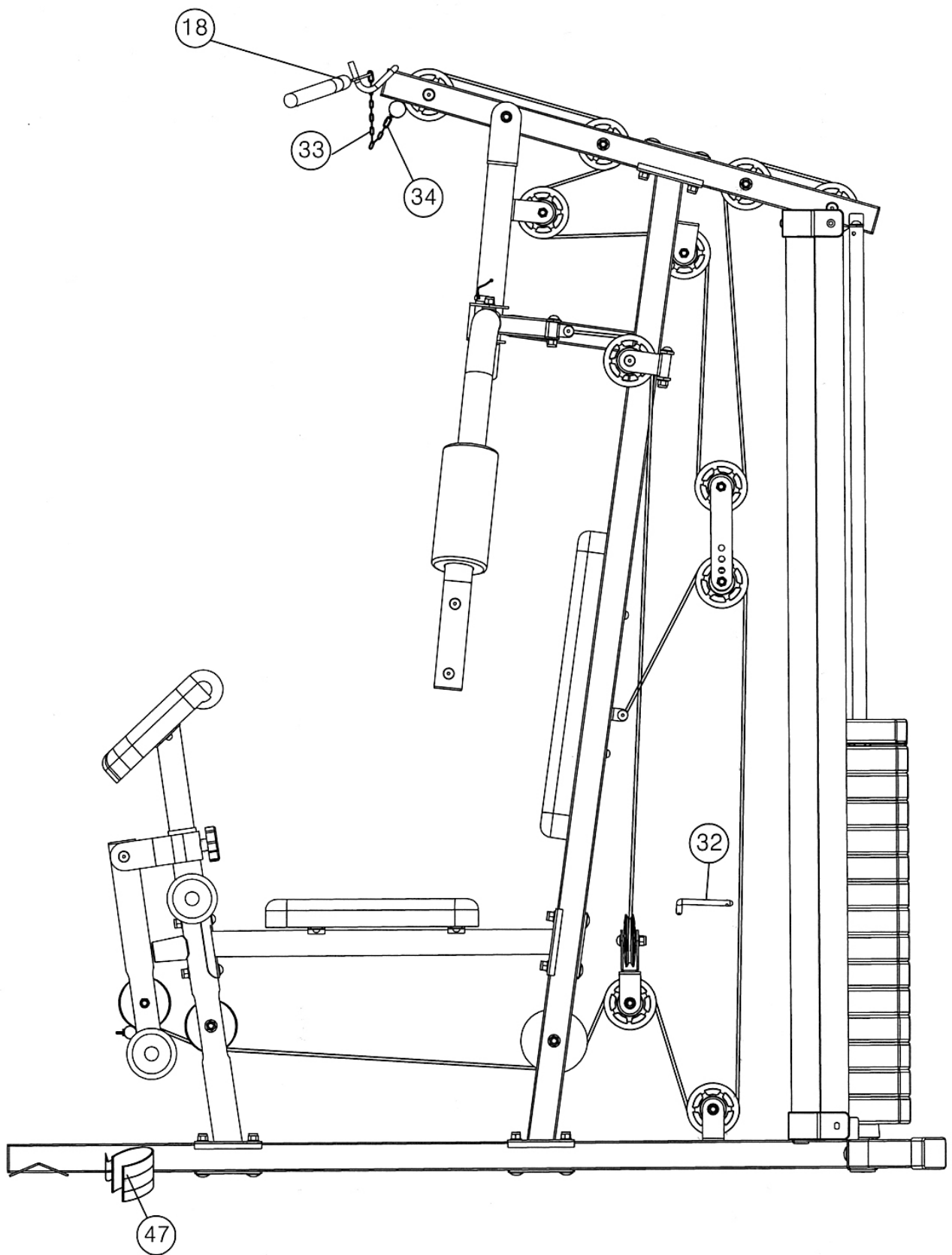


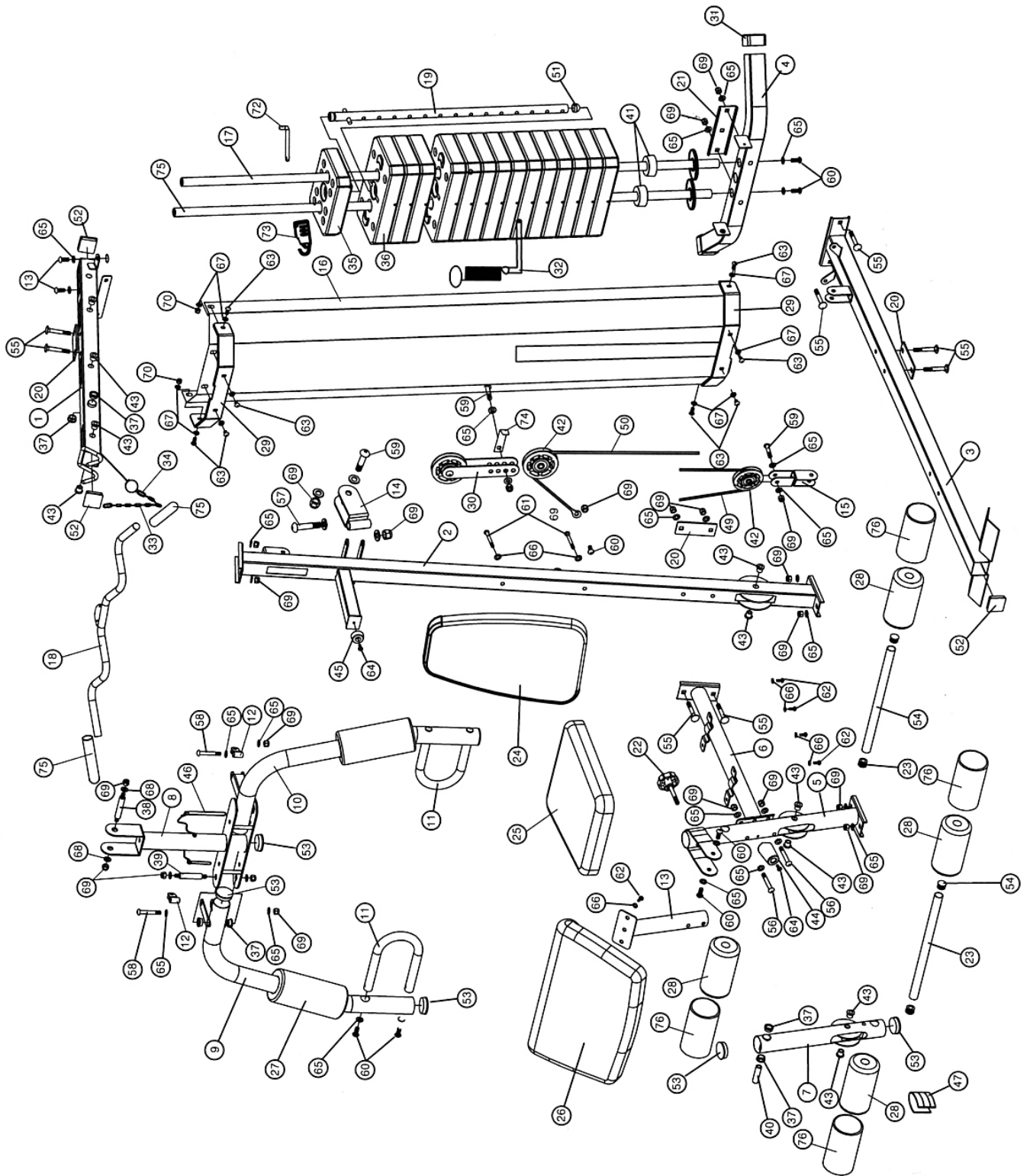
- |        |   |            |        |   |              |
|--------|---|------------|--------|---|--------------|
| (69)×5 |  | M10        | (59)×3 |  | M10 × 1 3/4" |
| (65)×6 |  | ø 3/4"     | (49)×1 |  |              |
| (60)×2 |  | M10 × 3/4" |        |   |              |



**14**









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