



ASSEMBLY INSTRUCTIONS  
**VICTORY LAND GROUP, INC.**

Westwood Entertainment Center

Sears Item #99885

VL Item #05-9941



**CUSTOMER SERVICE INFORMATION**

**If parts are missing, DO NOT return to the store. To order missing or replacement parts, please call 1-800-933-0527. All parts except for the top frame are replaceable.**

Victory Land Group, Inc  
1350 Munger Rd  
Bartlett, IL 60103

**WEB:** <http://www.victorylandgroup.com>

**PHONE:** 1-800-933-0527

**FAX:** 1-630-540-7099

8:30 am to 5:00 pm CST, Mon. thru Fri.

**EMAIL:** [help@victorylandgroup.com](mailto:help@victorylandgroup.com)

## MAXIMUM RECOMMENDED WEIGHT LOADS

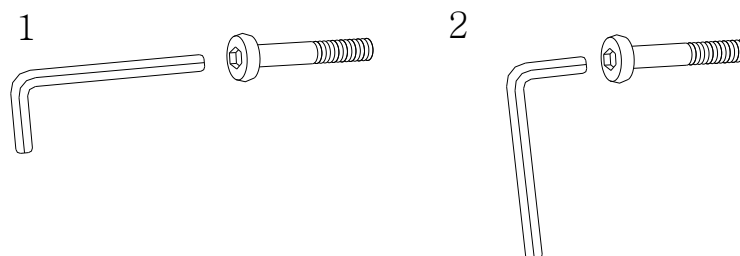
1. Maximum weight load on top panel is 135 pounds ( 61 kg ).
2. Maximum weight load on each shelf panel is 50 pounds (22.7 kg ).

## GENERAL INFORMATION, TIPS & TRICKS


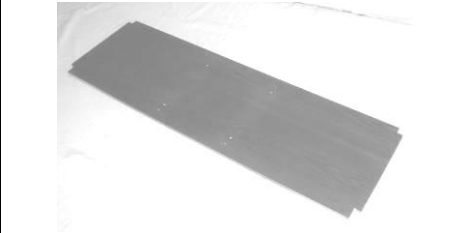

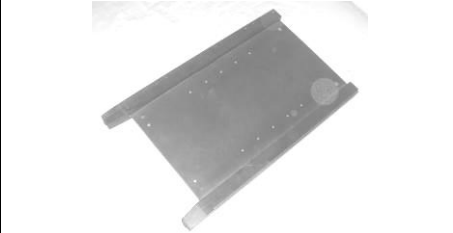


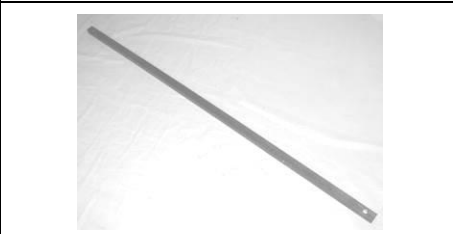
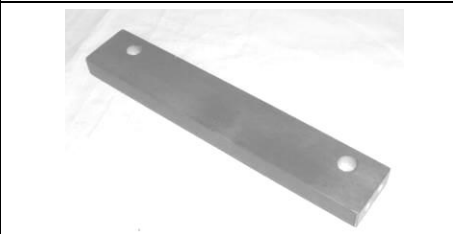
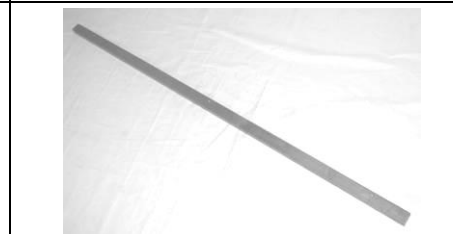
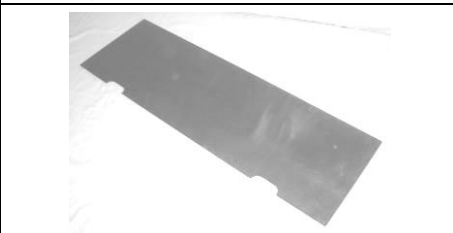
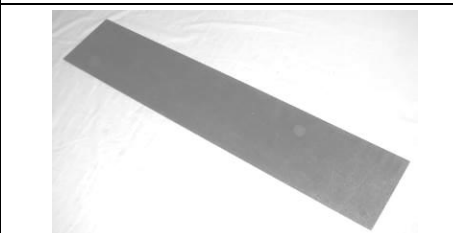
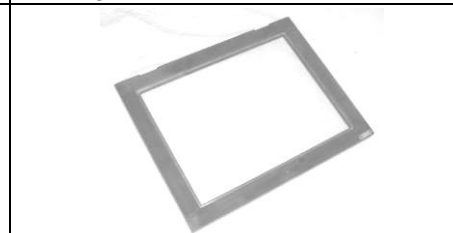



1. Please read the Assembly Instructions prior to assembling this product.
2. To avoid damage, assemble the product on a non-abrasive surface such as carpet.
3. Make sure all screws, nuts, and bolts are tightly fastened before the product is used.
4. Not for Commercial Use.
5. Care: Use a soft clean cloth that will not scratch the surface when dusting. Use of furniture polish is not necessary. Should you choose to use polishes, test in an inconspicuous area first. Use of solvents of any kind may damage your furniture's finish. Never use water to clean your furniture as it may cause damage to the finish.
6. Estimated assembly time is thirty minutes when 2 people are assembling.

Please make sure you have all parts before beginning assembly. Please wait until all steps are completed before tightening bolts. We recommend using two people for assembly.





1. Use the long end of the Allen wrench to fasten Allen bolts loosely and quickly.
2. Use the short end of the Allen wrench for final tightening.



## PARTS LIST

A. Top Frame (not replaceable)	B. Bottom Panel	C. Right Side Frame
		
QTY: 1 pc	QTY: 1 pc	QTY: 1 pc
D. Left Side Frame	E. Right Divider Panel	F. Left Divider Panel
		
QTY: 1 pc	QTY: 1 pc	QTY: 1 pc
G. Top Crossbar	H. Middle Crossbar	I. Bottom Crossbar
		
QTY: 1 pc	QTY: 2 pcs	QTY: 1 pc
J. Top Back Panel	K. Bottom Back Panel	L. Right Door
		
QTY: 1 pc	QTY: 1 pc	QTY: 1 pc
M. Left Door	N. Shelf Panel	O. Middle Foot
		
QTY: 1 pc	QTY: 4 pcs	QTY: 2 pcs

## PARTS LIST

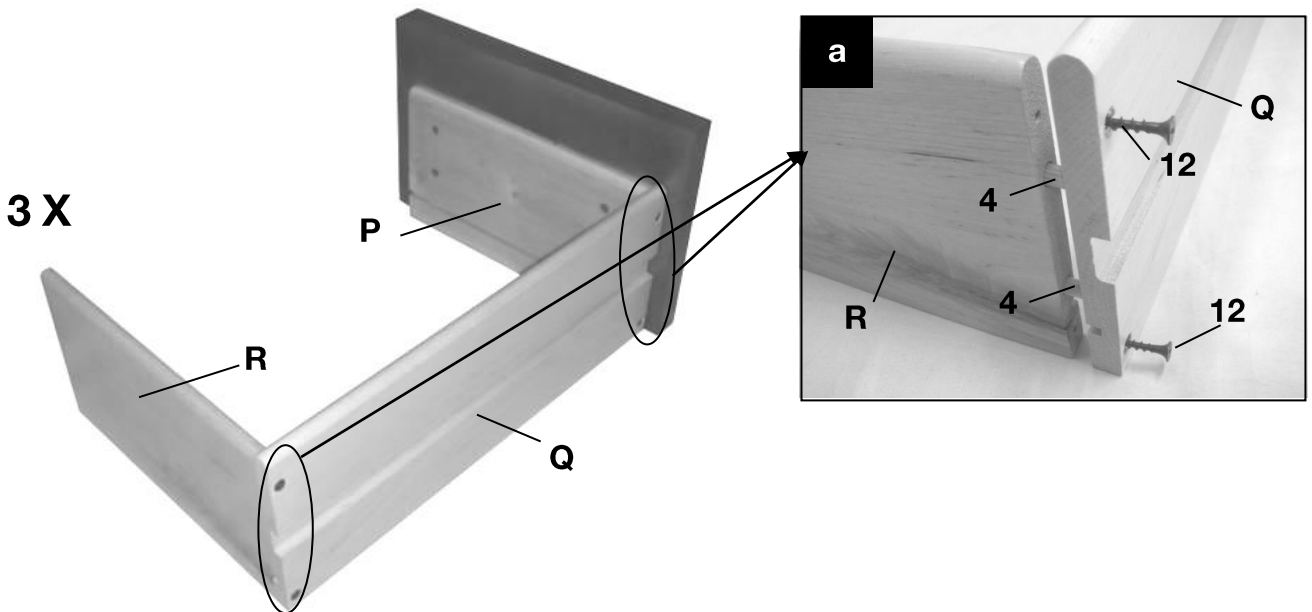
P. Drawer Front Panel	Q. Drawer Side Panel	R. Drawer Back Panel
		
QTY: 3 pcs	QTY: 6 pcs	QTY: 3 pcs
S. Drawer Bottom Panel		
		
QTY: 3 pcs		

## HARDWARE LIST

1. Metal Dowel Screw	2. Cam Lock	3. Large Wood Dowel
		
QTY: 25 pcs	QTY: 25 pcs	QTY: 22 pcs
4. Small Wood Dowel	5. Magnet	6. Roundhead Screw
		
QTY: 24 pcs	QTY: 2 pcs	QTY: 36 pcs
7. Drawer Stopper	8. Knob	9. Knob Bolt
		
QTY: 3 pcs	QTY: 5 pcs	QTY: 5 pcs
10. Wood Glue	11. 1/2" L Flathead Screw	12. 1" L Screw
		
QTY: 1 bottle	QTY: 15 pcs	QTY: 28 pcs
13. Shelf Holder		
		
QTY: 16 pcs		

## ASSEMBLY INSTRUCTIONS

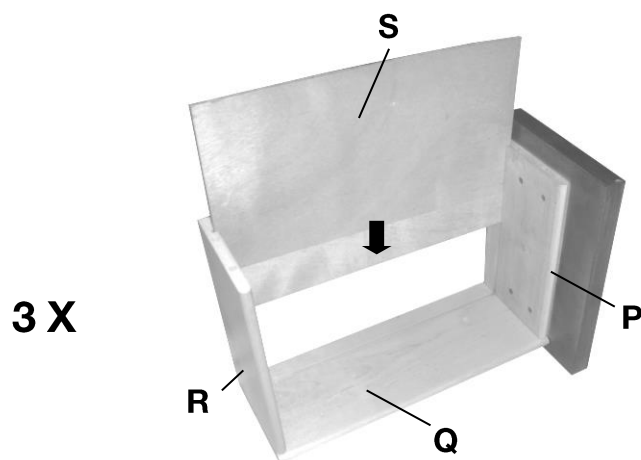
### DIAGRAM #1



1. Attach a drawer side panel (Q) to the drawer front panel (P) and drawer back panel (R) using four small wood dowels (4) and four 1" L screws (12) as shown. Use wood glue (10) to secure the wood dowels.

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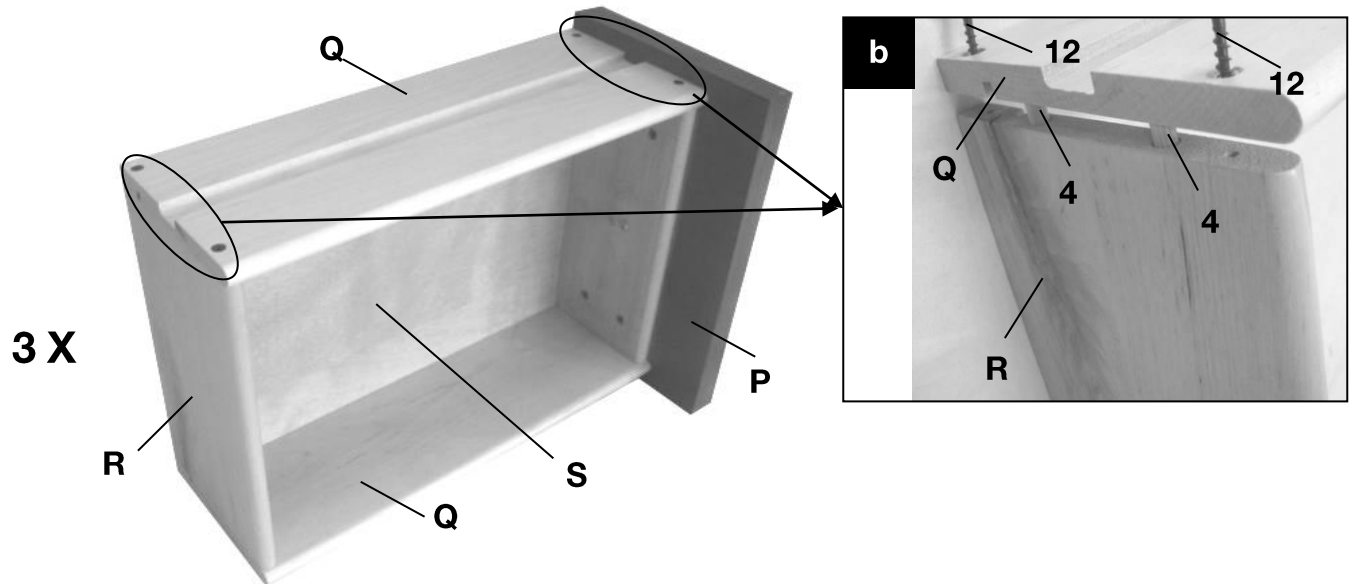
### DIAGRAM #2



2. Insert the drawer bottom panel (S) into the grooves on the drawer panels (P&R&Q) as shown.

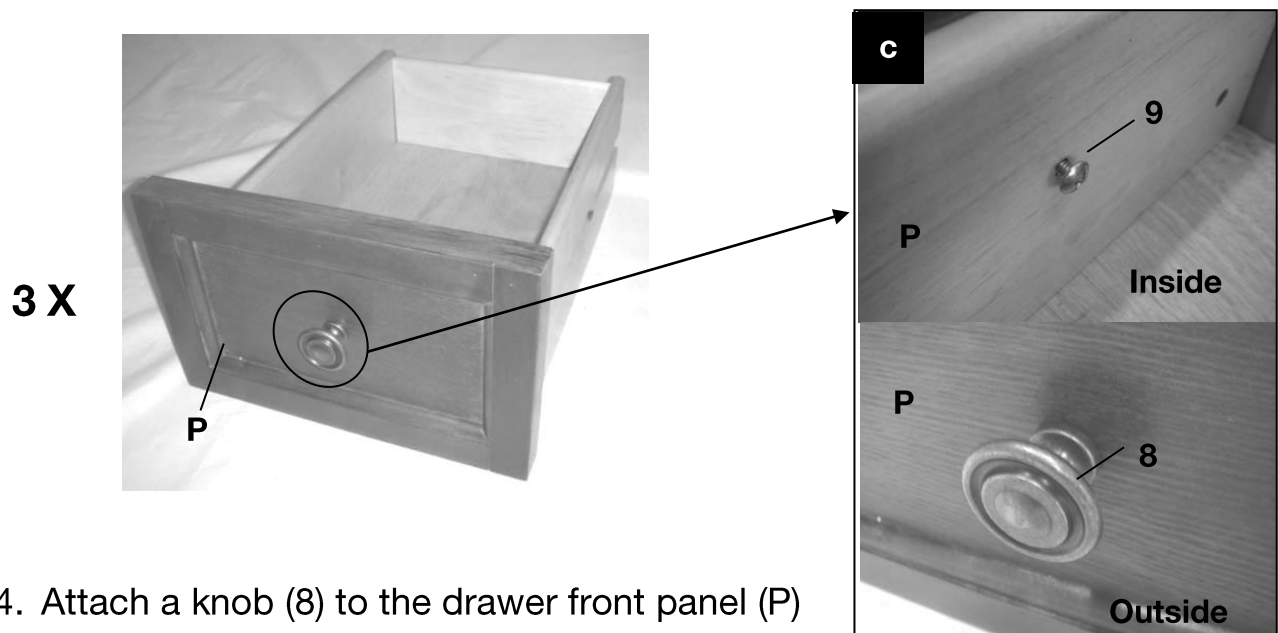
## ASSEMBLY INSTRUCTIONS

### DIAGRAM #3



3. Attach another drawer side panel (Q) to the drawer front panel (P) and drawer back panel (R) using four small wood dowels (4) and four 1" L screws (12) as shown. Use wood glue (10) to secure the wood dowels.
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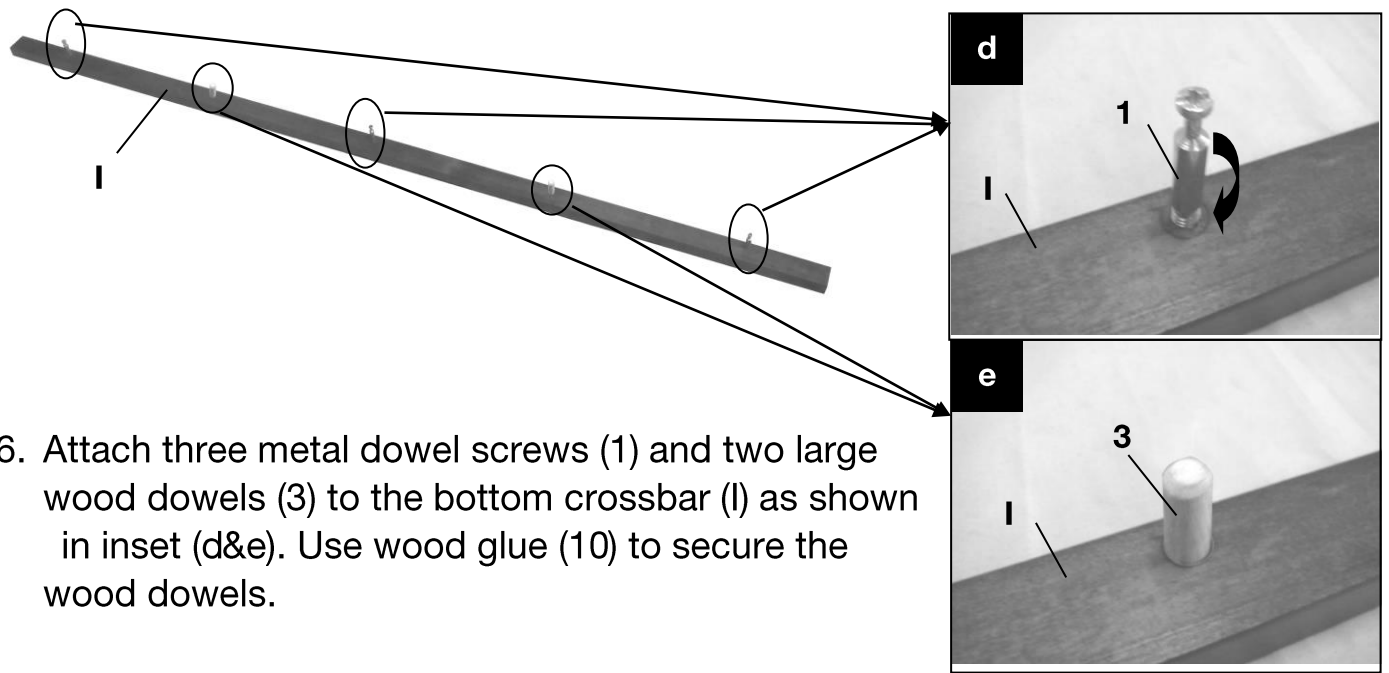
### DIAGRAM #4



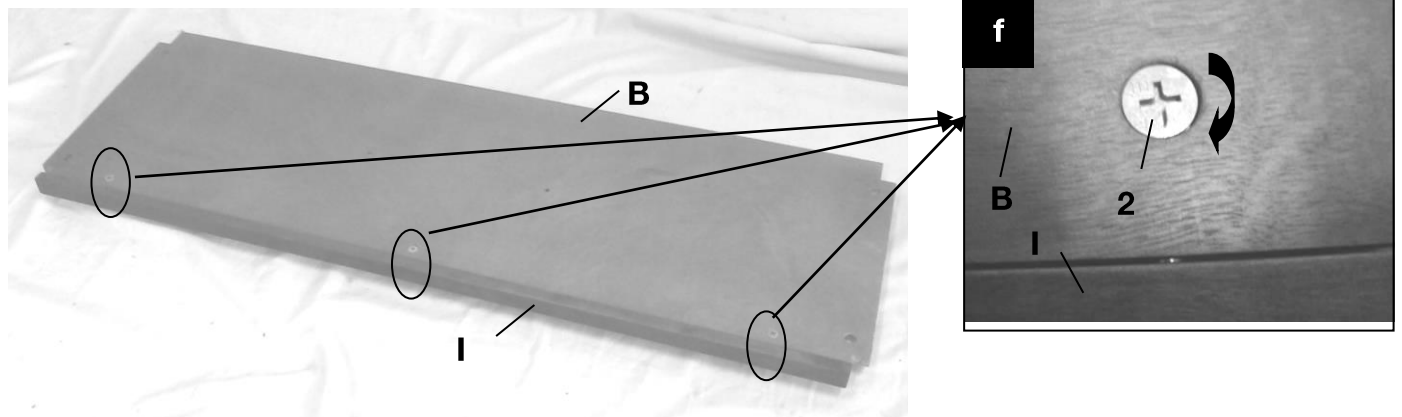
4. Attach a knob (8) to the drawer front panel (P) using a knob bolt (9) as shown.
5. Repeat diagram #1 to #4 to assemble the other two drawers.

## ASSEMBLY INSTRUCTIONS

### DIAGRAM #5



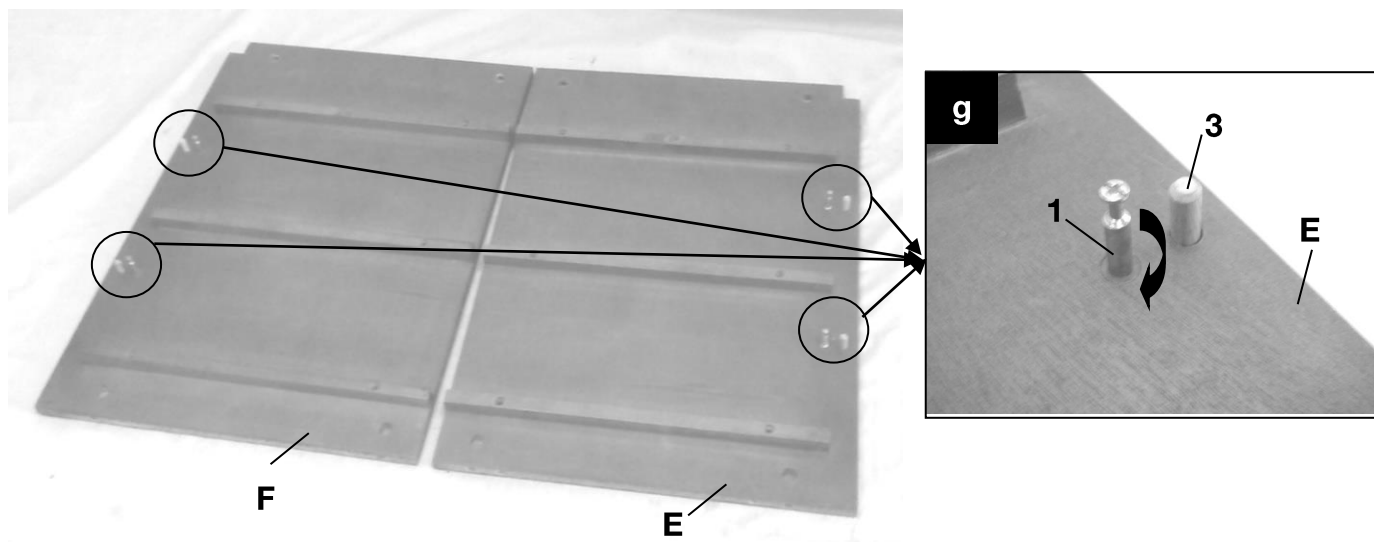
### DIAGRAM #6





## ASSEMBLY INSTRUCTIONS

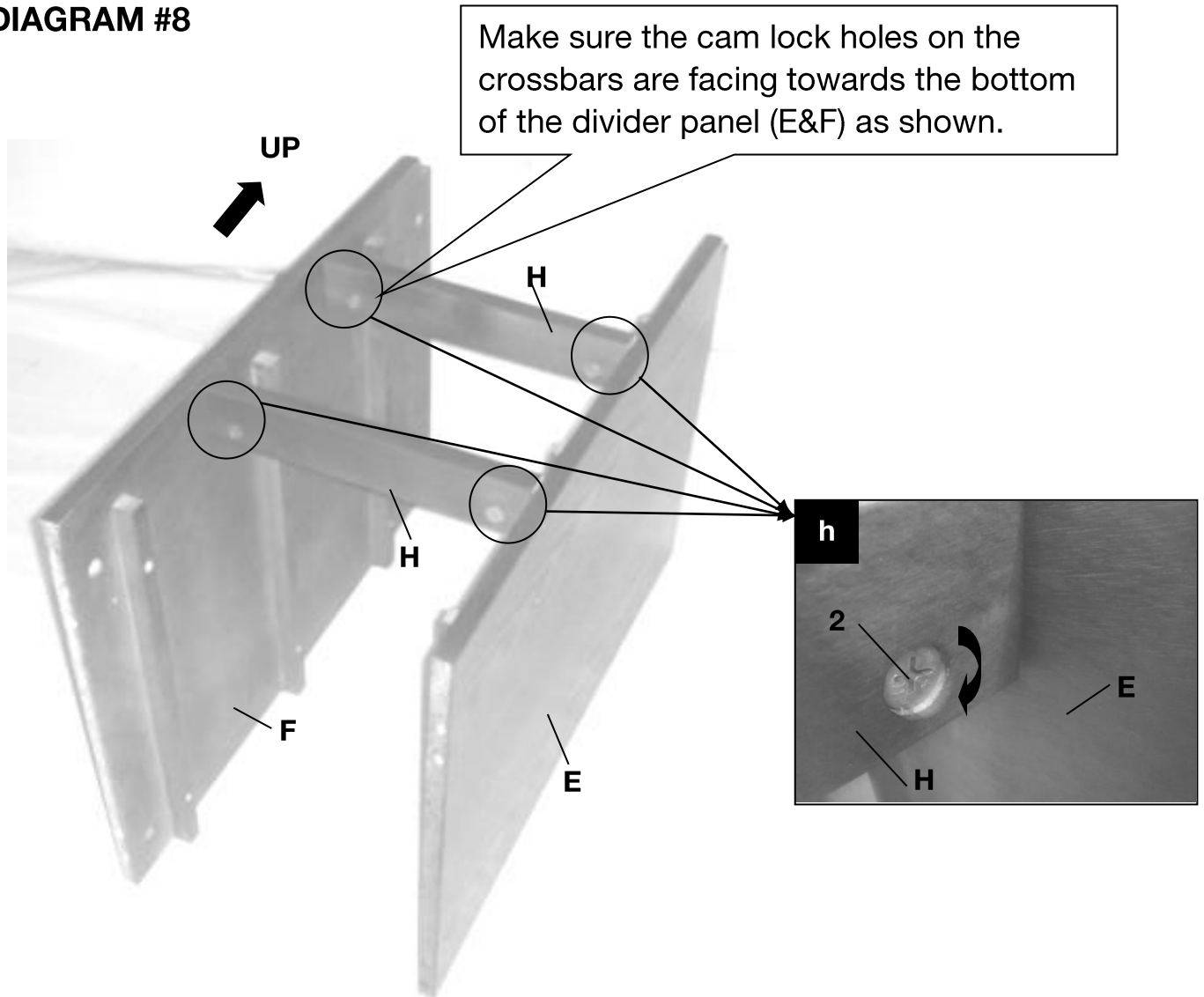
### DIAGRAM #7



8. Attach four metal dowel screws (1) and four large wood dowels (3) to the divider panels (E&F) as shown in inset (g). Use wood glue (10) to secure the wood dowels.

## ASSEMBLY INSTRUCTIONS

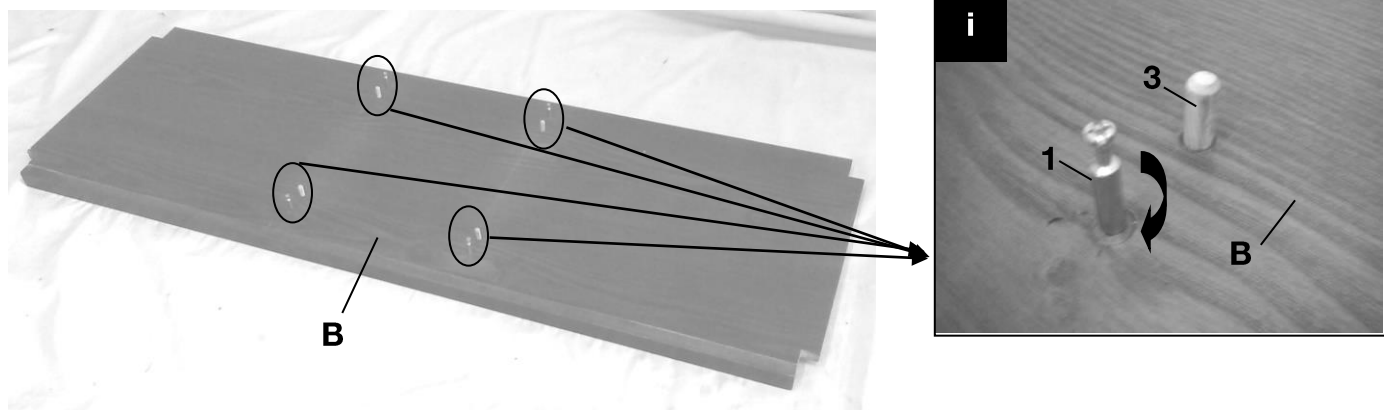
**DIAGRAM #8**



9. Attach two middle crossbars (H) to the divider panels (E&F) using four cam locks (2) as shown in inset (h).

## ASSEMBLY INSTRUCTIONS

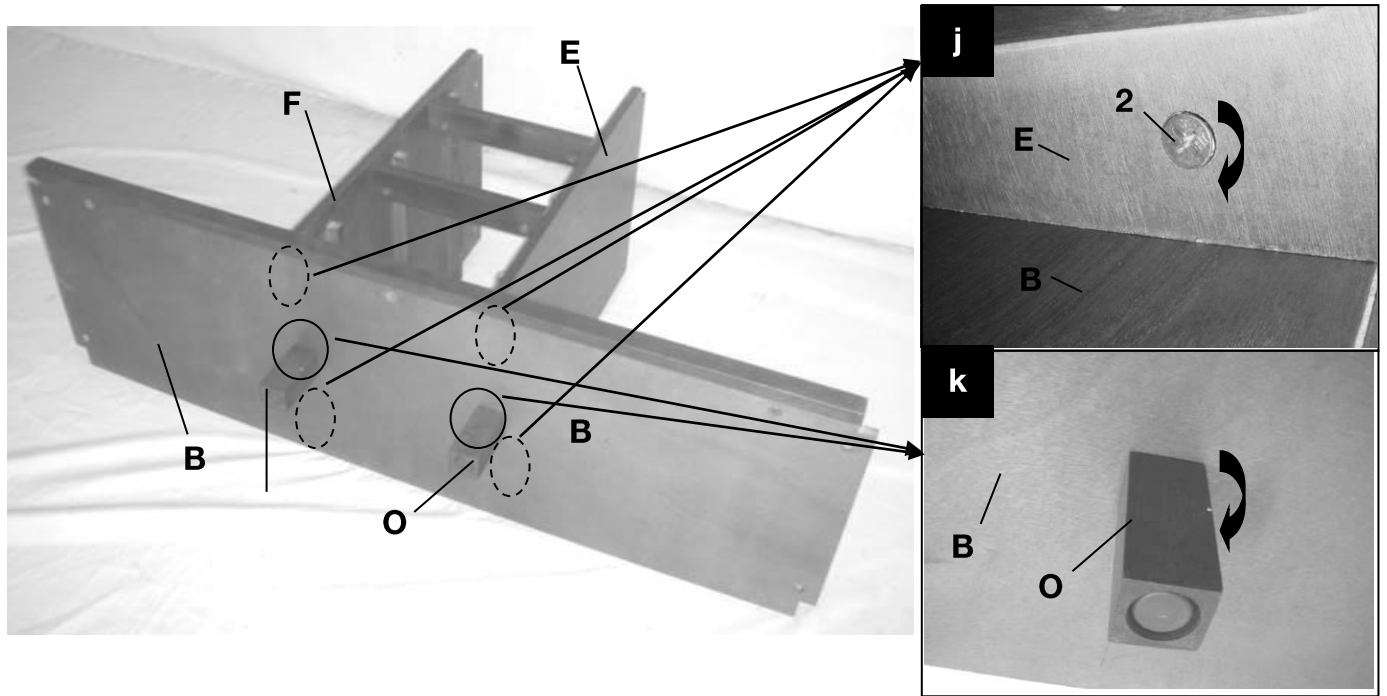
### DIAGRAM #9



10. Attach four metal dowel screws (1) and four large wood dowels (3) to the top of bottom panel (B) as shown in inset (i). Use wood glue (10) to secure the wood dowels.

## ASSEMBLY INSTRUCTIONS

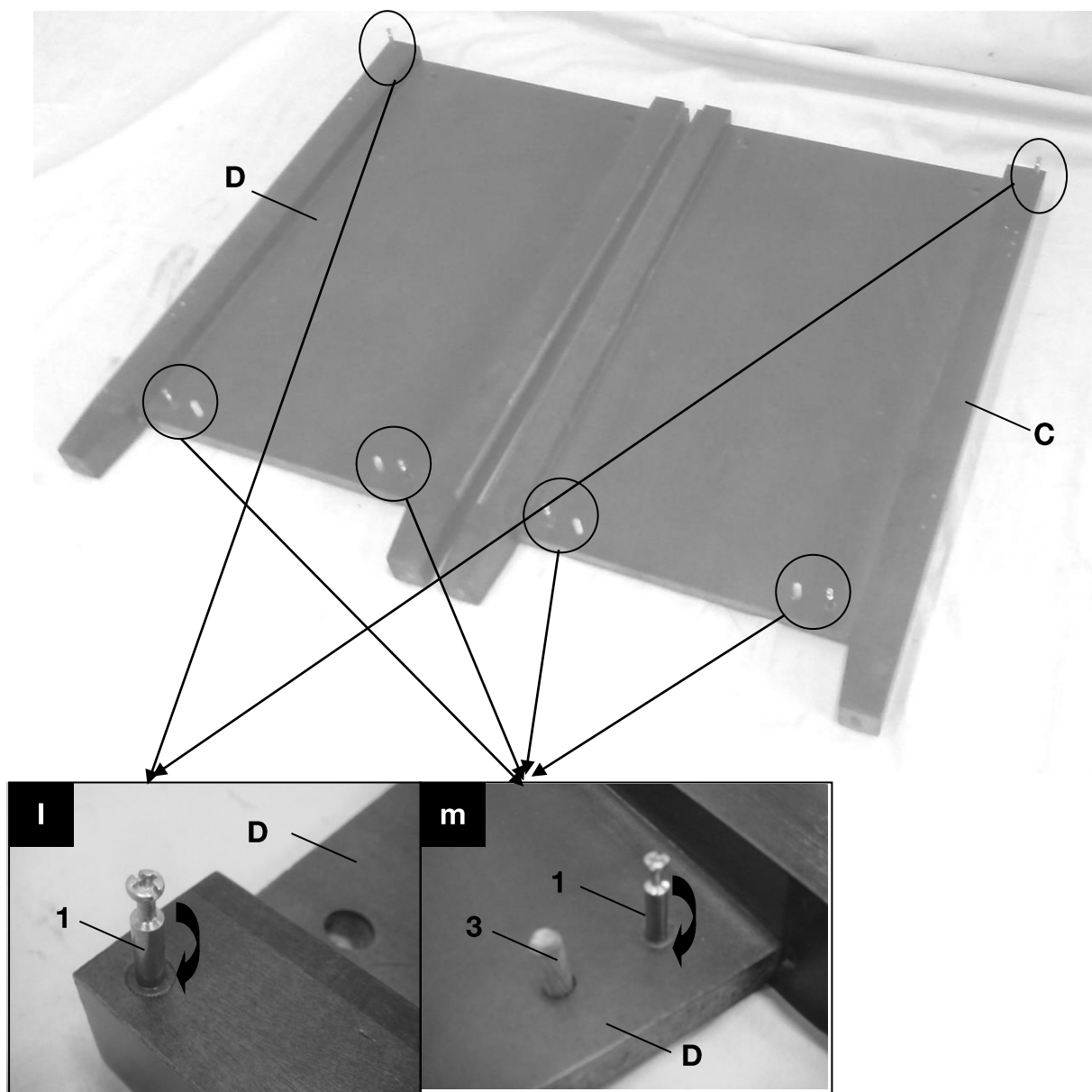
### DIAGRAM #10



11. Attach the assembled divider panels (E&F) to the bottom panel (B) using four cam locks (2) as shown in inset (j).
12. Screw two middle feet (O) to the bottom of the bottom panel (B) as shown in inset (k).

## ASSEMBLY INSTRUCTIONS

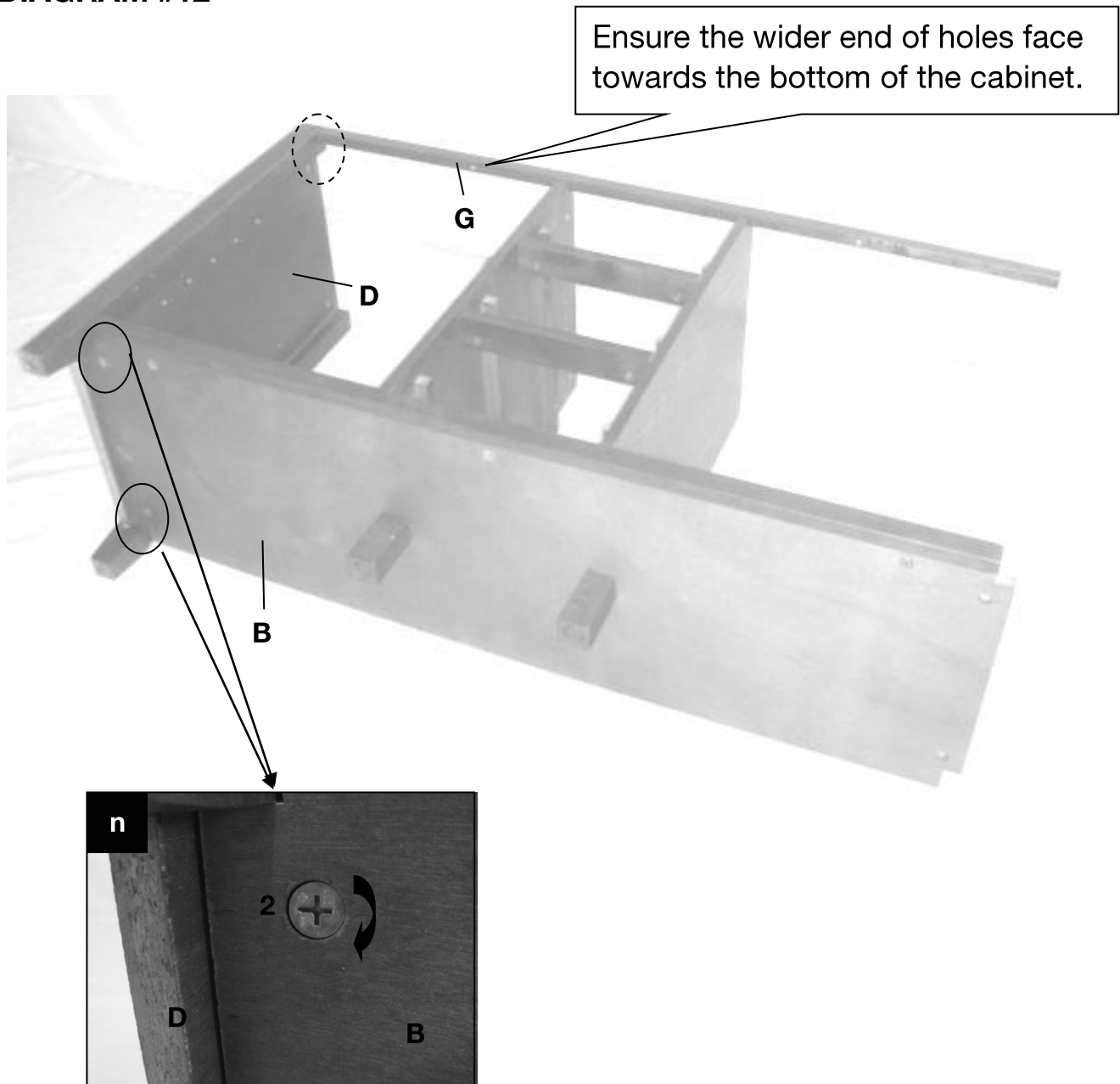
### DIAGRAM #11



13. Attach six metal dowel screws (1) and four wood dowels (3) to the side frames (D&C) as shown in inset (l&m). Use wood glue (10) to secure the wood dowels.

## ASSEMBLY INSTRUCTIONS

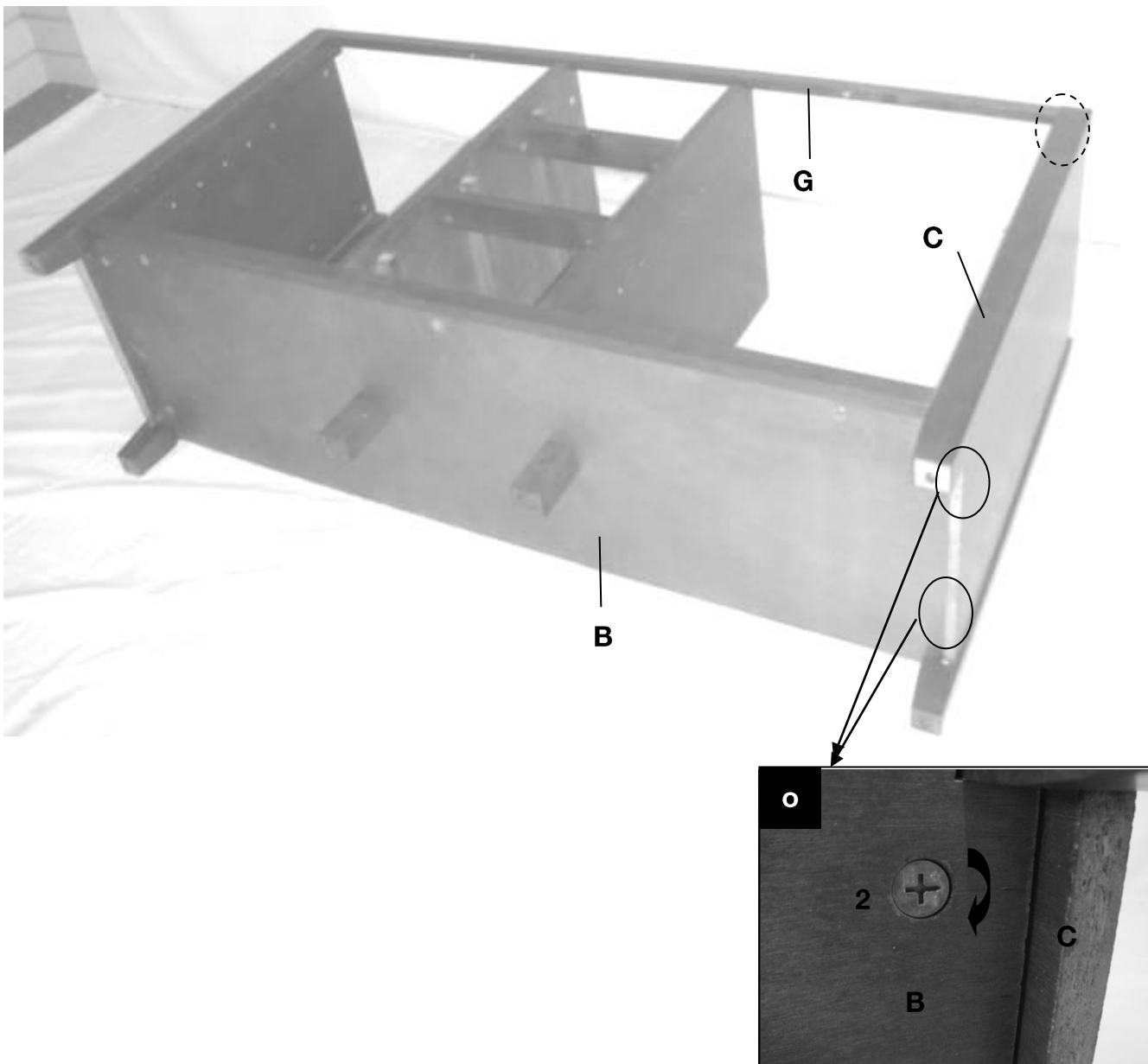
### DIAGRAM #12



14. Attach the left side frame (D) to the bottom panel (B) using two cam locks (2) as shown in inset (n).
15. Attach the top crossbar (G) to the left side frame (D) using a cam lock (2) as shown.

## ASSEMBLY INSTRUCTIONS

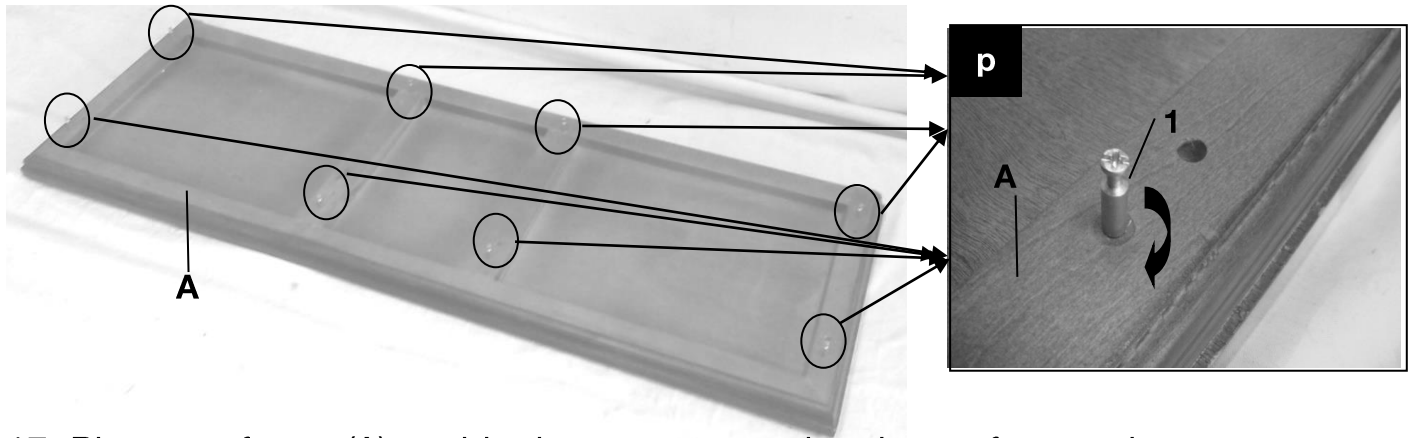
**DIAGRAM #13**



16. Attach the right side frame (C) to the assembled unit using three cam locks (2) as shown in inset (o).

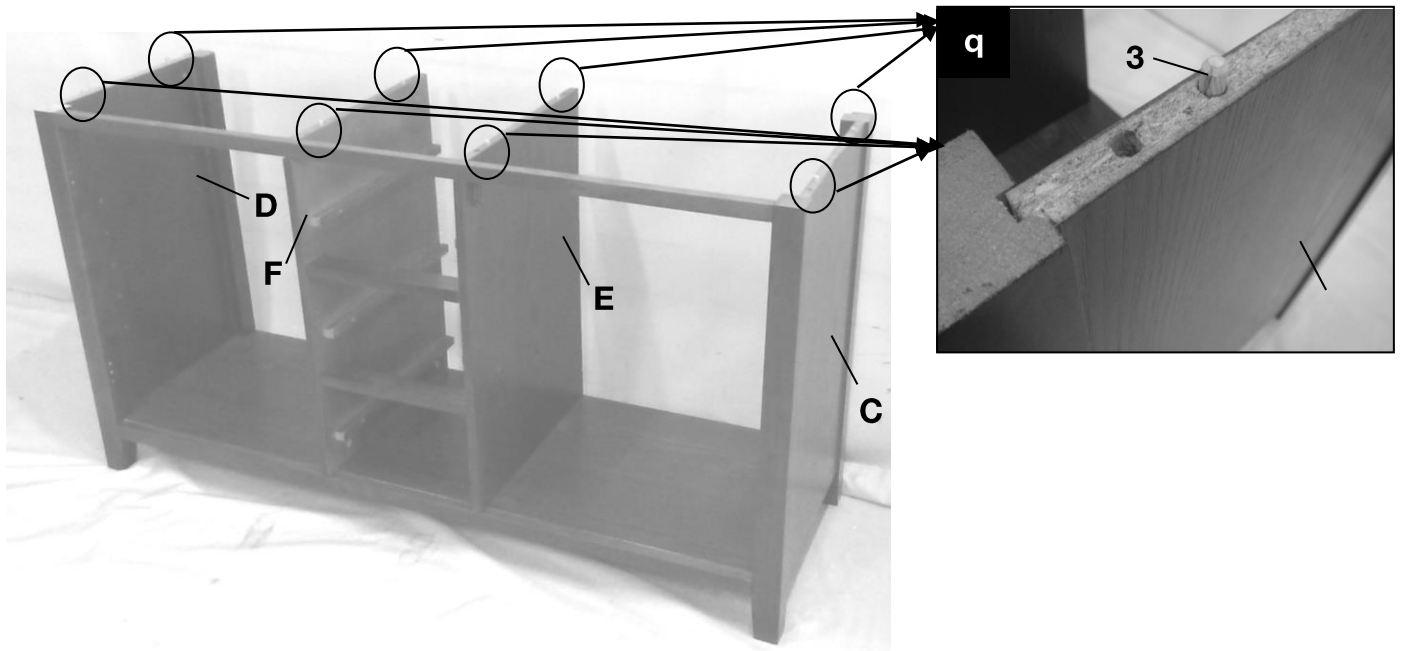
## ASSEMBLY INSTRUCTIONS

**DIAGRAM #14**



17. Place top frame (A) upside down on a non-abrasive surface such as carpet. Attach eight metal dowel screws (1) to the bottom of the top frame (A) as shown in inset (p).

**DIAGRAM #15**

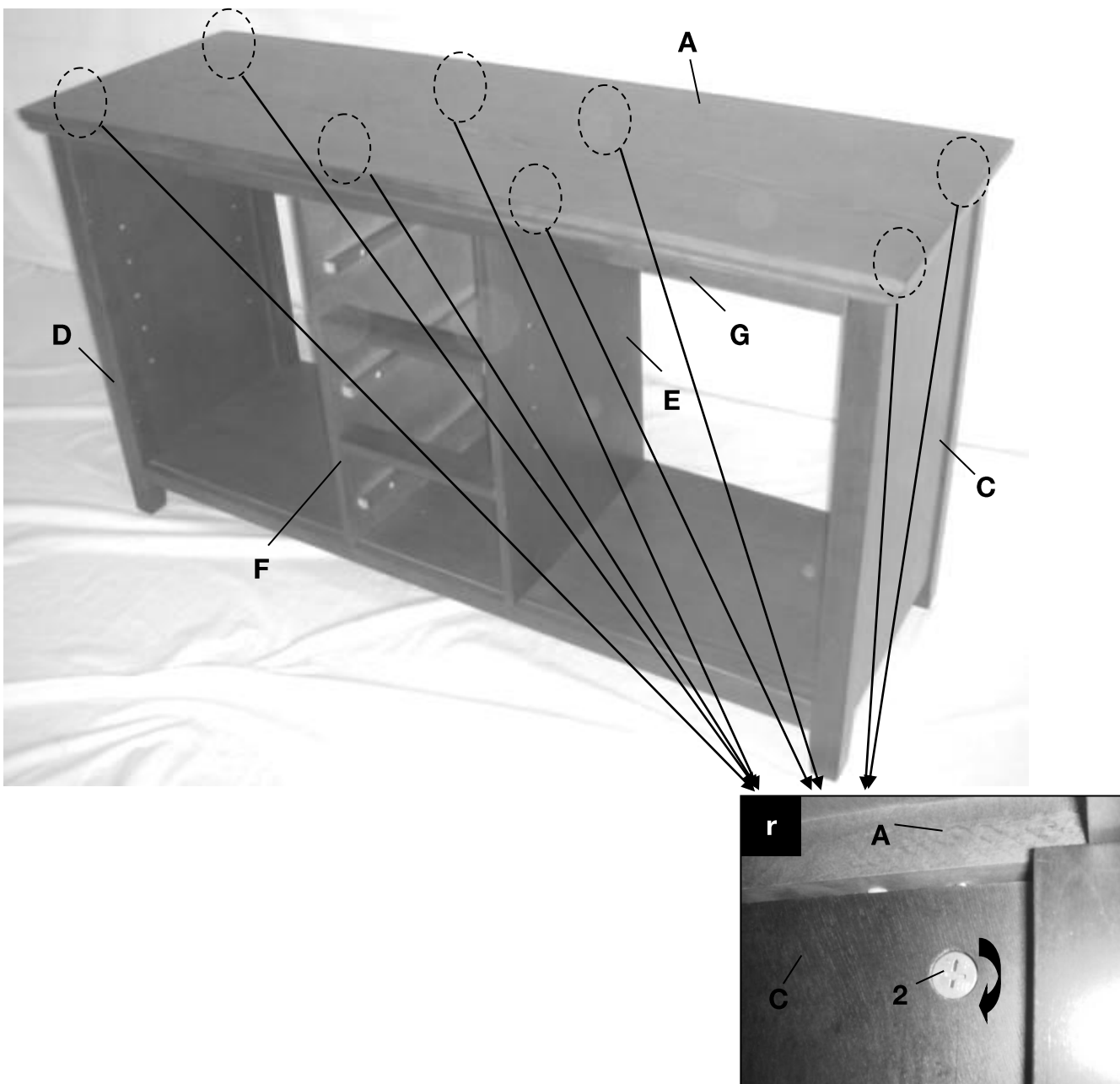


18. Insert eight large wood dowels (3) into the holes on the top end of side frames (C&D) and divider panels (E&F) as shown in inset (q). Use wood glue (10) to secure the wood dowels.



## ASSEMBLY INSTRUCTIONS

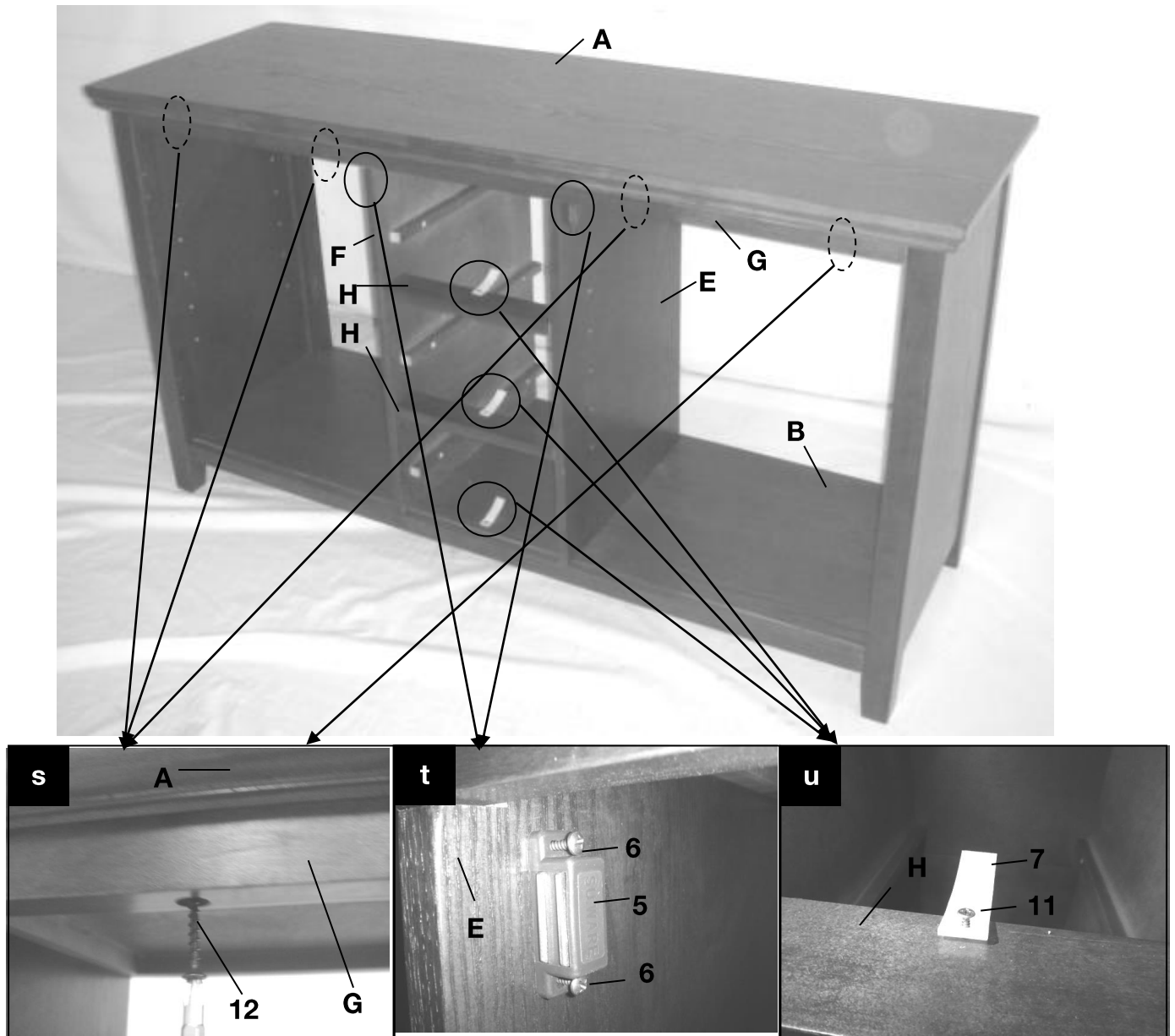
**DIAGRAM #16**



19. Attach the top frame (A) to the assembled unit using eight cam locks (2) as shown in inset (r).

## ASSEMBLY INSTRUCTIONS

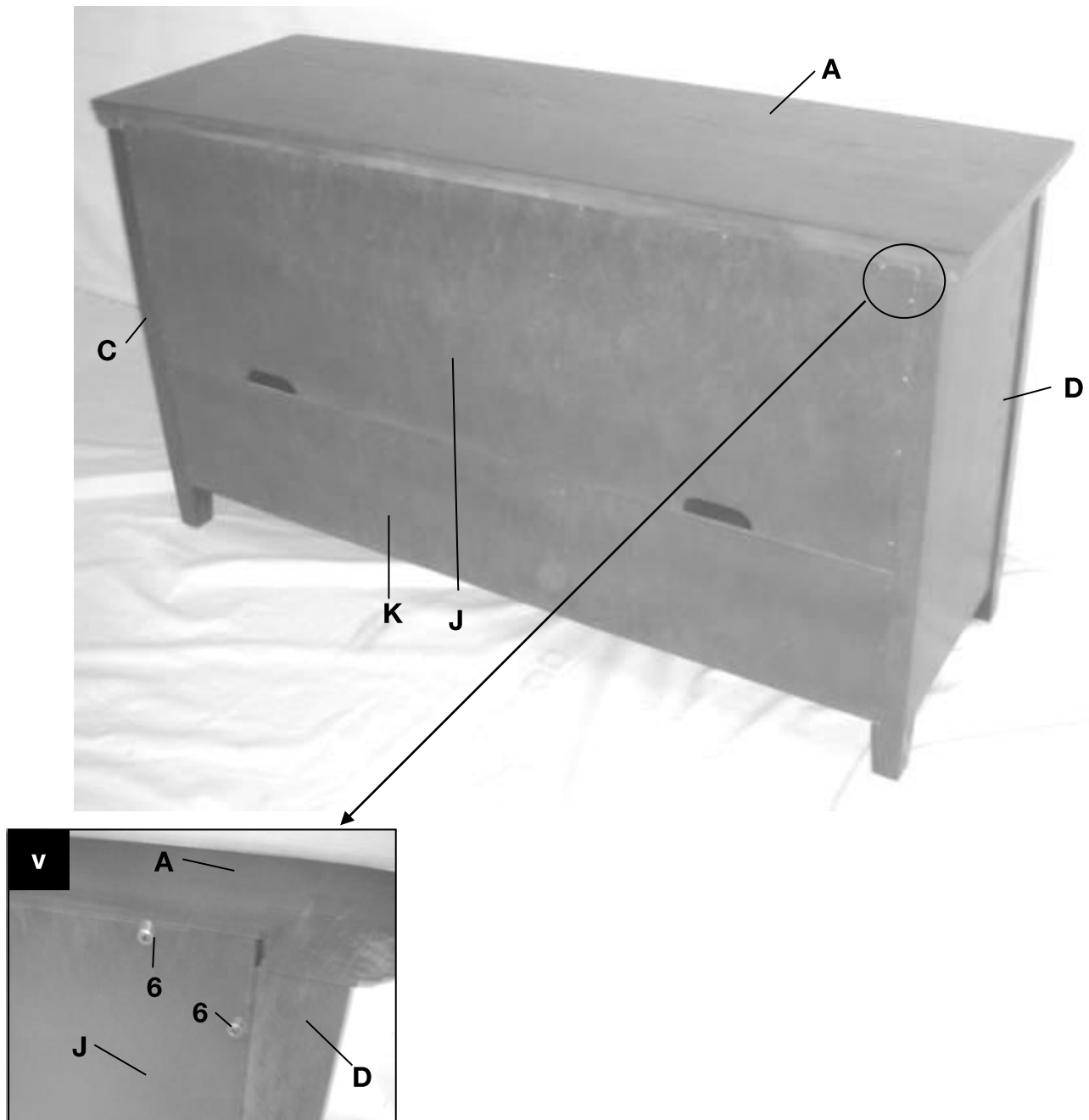
**DIAGRAM #17**



20. Attach the top crossbar (G) to the top frame (A) using four 1" L screws (12) as shown in inset (s).
21. Attach two magnets (5) to the divider panels (E&F) using four roundhead screws (6) as shown in inset (t).
22. Attach three drawer stoppers (7) to the two crossbars (H) and bottom panel (B) using three 1/2" L flathead screws (11) as shown in inset (u).

## ASSEMBLY INSTRUCTIONS

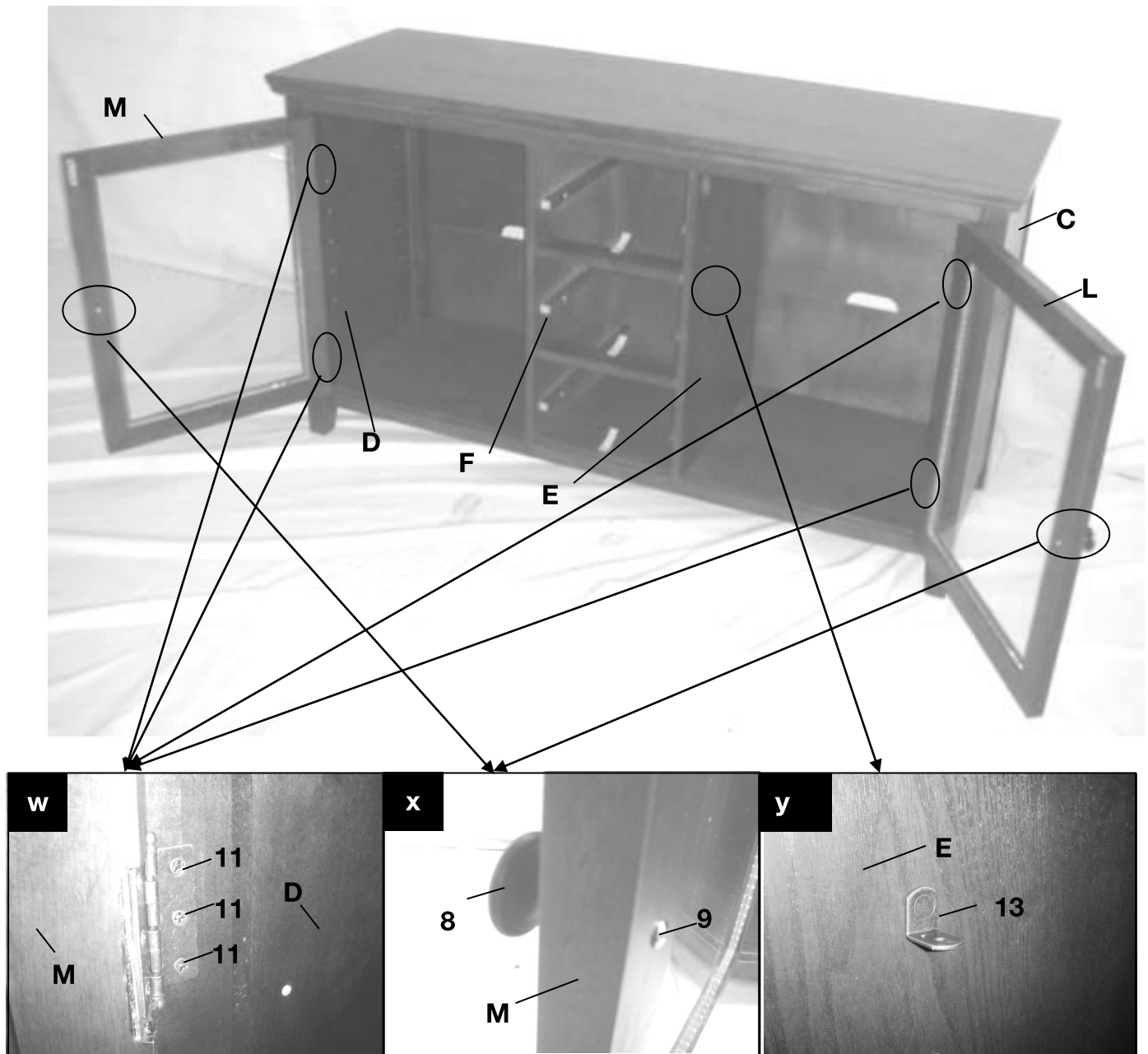
**DIAGRAM #18**



23. Attach the top back panel (J) to the back of the cabinet using seventeen roundhead screws (6), then attach the bottom back panel (K) to the cabinet using fifteen roundhead screws (6) as shown.

## ASSEMBLY INSTRUCTIONS

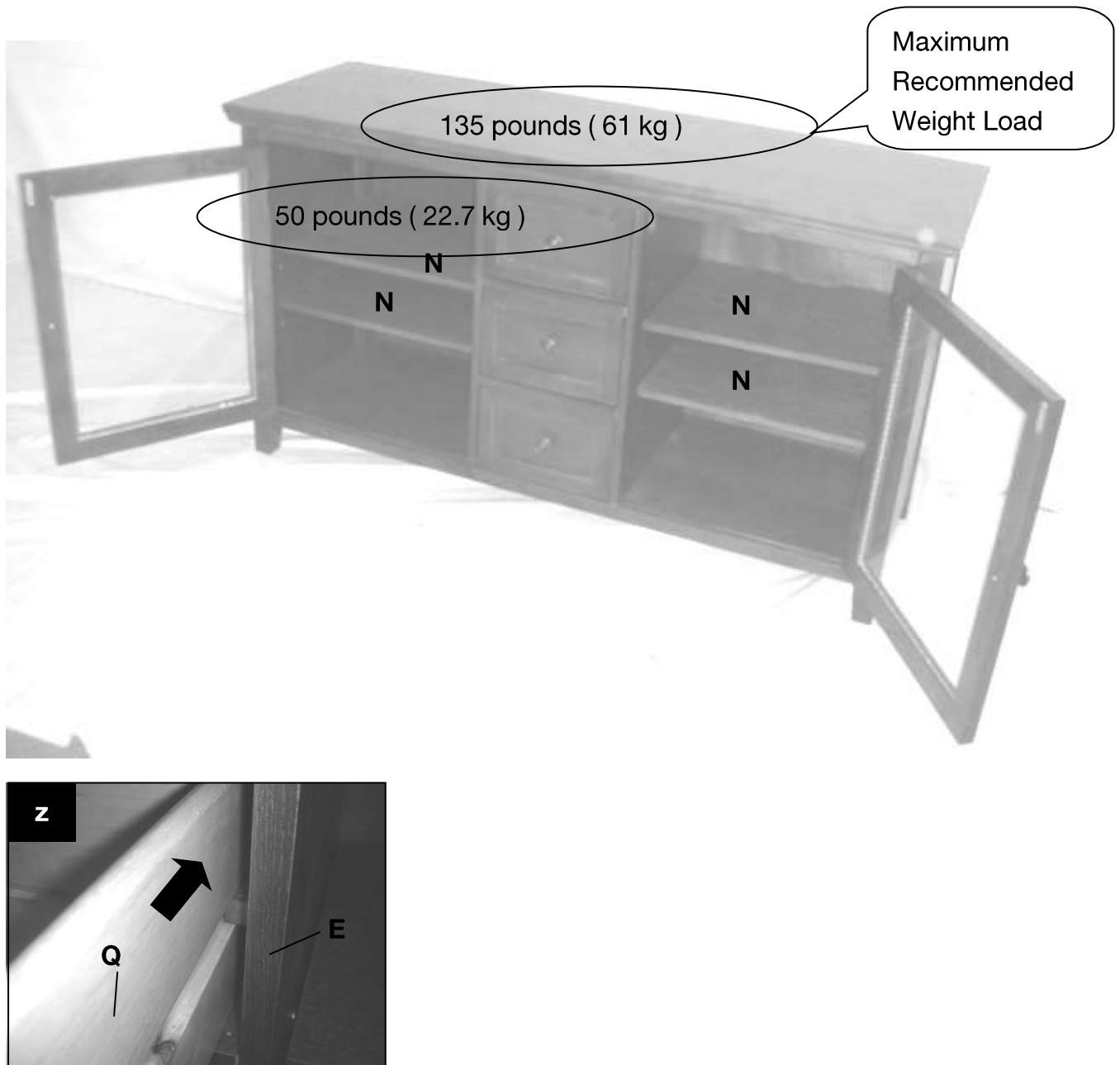
### DIAGRAM #19



24. Attach the doors (L&M) to the side frames (C&D) using twelve 1/2" L flathead screws (11) as shown in inset (w).
25. Attach two knobs (8) to the doors (L&M) using two knob bolts (9) as shown in inset (x).
26. Insert sixteen shelf holders (13) into the holes on the side frames (C&D) & divider panels (E&F) as shown in inset (y).

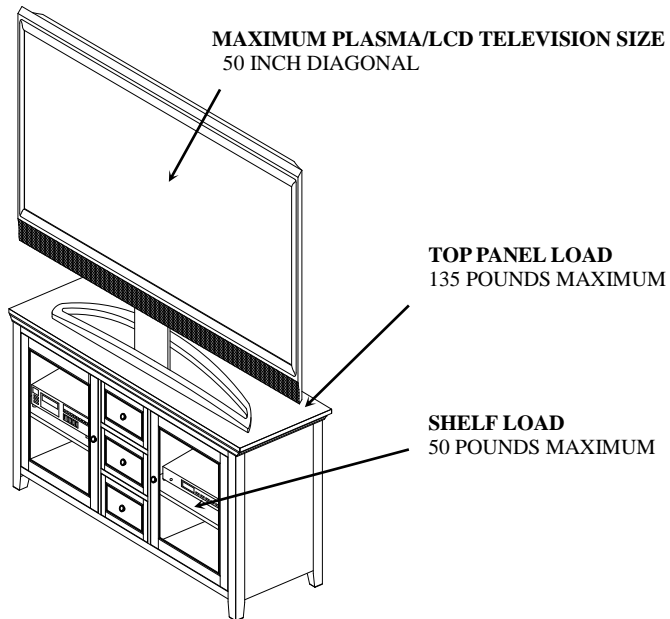
## ASSEMBLY INSTRUCTIONS


### DIAGRAM #20



27. Place the shelves (N) on the shelf holders (14) as shown.
28. Put the drawers into the cabinet by inserting the gliders on the divider panels into the grooves on the drawer side panels as shown in inset (z).
29. The Westwood Entertainment Center is now ready for use.

**Model NO. 99885 (05-9941)**



“  **CAUTION** – This stand is intended for use only with the products and maximum weights indicated. Use with other products or items heavier than the maximum weights indicated may result in instability causing possible injury.

Made by Li Xing Furniture Co., Ltd  
Model NO. 99885 (05-9941)  
Manufacture Date: 2014/1/13