ASPECT Metal<sup>TM</sup> Decorative Tiles

OmniClass 2004: Table 22-09 30 29 – Metal Tiling

# **Associated Specification Section**

MasterFormat 1995: Section 09370 – Metal Tile MasterFormat 2004: Section 09 30 29 – Metal Tiling

## Manufacturer's Name

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Acoustic Ceiling Products, L.L.C.



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# PRODUCT DESCRIPTION

#### PRODUCT FEATURES

#### BASIC USES/RELATED USES

- Interior decorative tile.
  - Architectural tile for decorative wall surfaces, backsplashes and other applications.
  - Custom architectural and décor applications.

## PRODUCT ATTRIBUTES AND CHARACTERISTICS

- Very flat, lightweight composite construction consisting of a solid polyethylene core sandwiched between aluminum faces.
- Tiles are manufactured using a four-part proprietary finishing process that includes a polyester top coat finish for durability.
- Approximately half the weight of solid aluminum.
- Will not bow or oil-can.
- Easily cut with tools common to both metal and woodworking industries, such as table saws, panel saws, multiple operation rip/V-grooving saws, portable circular saws, reciprocating and band saws, and routing and shearing equipment.
- Tiles can be bent in unique ways for inside and outside corners.
- Self-adhesive, bonding adhesive or tape adhesive applied.

### SELECTION CRITERIA

- Tile can be attached with adhesive, eliminating need for exposed fasteners or alternately, retaining fasteners can be used.
- O Tiles provide a lightweight alternative to stainless steel paneling, single aluminum sheets, and medium density overlay (MDO) panels, laminated boards, corrugated aluminum composite boards, thick gauge plastics, wood/plywood products or expanded PVC panels.

# • APPLICABLE STANDARDS, RELATED REFERENCES

ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials.

# QUALITY STATEMENT, TESTS, CERTIFICATIONS, AND APPROVALS

• Material meets or exceeds ASTM E84 for Class 1 and Class A materials.

#### PACKAGING, HANDLING, PROTECTION, AND DELIVERY INSTRUCTIONS

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# PRODUCT DESCRIPTION

- Store tiles flat, in a clean, dry area with consistent temperatures to avoid condensation and moisture collection.
- O During handling, do not slide tiles against each other or over rough surfaces.

#### MANUFACTURER'S WARRANTY

• Warranty: Manufacturer's limited warranty: Five (5) years.

#### LIMITATIONS

- Metal tiles must be attached to a substrate such as primed drywall, plaster or clean, smooth tile.
  - □ Note: primer must be used. Use a 100% acrylic-based primer.
- Adhesive attachment must ensure full contact with the aluminum faces, not the thermoplastic core.
- Care must be taken to avoid damaging the exposed polyester finish during cutting.
- Material can be cut with a simple utility knife using multiple passes.
- Avoid contact with dissimilar materials to prevent corrosion or electrolysis.
- o For mechanical fastening materials, use only stainless steel, aluminum or plastic.

#### SAFETY PRECAUTIONS

• De-bur sharp edges after cutting with fine surfaced grit sand paper.

#### AVAILABILITY

Nation wide

# COST

- Varies with size of tile or cut sheets, substrate condition and configuration, and relative size of building.
- Consult manufacturer's national or regional offices for specific product costs or relative costs.

#### PRODUCT PROPERTIES

#### • MATERIALS, COMPOSITION, AND PROPERTIES

- Aluminum composite material (ACM):
  - Aluminum Sheet Thickness: 0.30 mm (.012 inch).
  - Core: Solidified cured polyethylene.

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#### ACCESSORIES

- Adhesives :
  - PB-FSA High Performance Acrylic Adhesive recommended for peel and stick tile.
  - One-component, high strength construction adhesives, silicones and urethanes as recommended by product manufacturer for panels.
  - O Tape: Double sided foam tape with contact surfaces, as recommended by panel manufacturer.
  - Mechanical Fasteners: Threaded fasteners and washers of stainless steel, aluminum or plastic.

#### DIMENSIONS

- Available Tile Thicknesses: 2 mm (0.079 inch), 3 mm (0.118 inch), or 4 mm (0.157 inch).
- Tile Sizes: 76 x 152 mm (3 x 6 inches).

#### SHOP FABRICATION AND ASSEMBLY

• Shop cutting of custom sheet sizes.

## COLORS AVAILABLE

• Finished Surface Colors: Brushed Champagne, Brushed Copper, Brushed Stainless Steel.

#### PRODUCT PLACEMENT

#### PREPARATION

- Ensure substrate surfaces are clean, dry, smooth and free from dust, grease, or wax.
- Use isopropyl-alcohol two-cloth cleaning method as a minimal surface preparation for all adhesive or tape bonding.
- o Prime substrate with one coat of a high-quality 100% acrylic-based, (not PVA-based) primer.
- Clean existing ceramic or hard surface tile substrate well; generally primer may not be required.
- Measurement and Lay-out:
  - Measure first area to be covered; lay-out first tile. Using a temporary marker, transfer measurements to first tile.
  - Plan for bends, corners or edge treatments before cutting.
  - Edges can be routed and left for finish bending. Add 6 -10 mm (1/4 to 3/8 inch) to tile measurement for rolled edges.
  - To fit around pipes and other irregularities or interruptions, transfer cutting lines to the tile using a cardboard pattern as a guide.

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# PRODUCT DESCRIPTION

#### CUTTING

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- Cut using a hacksaw, chopsaw, circular saw or table saw for straight cuts; a jigsaw for circular cuts or cutouts.
- Use cutting blades with carbide-tipped or high-speed hardened steel, made for cutting non-ferrous metal.
- (For Tile only) Alternatively, use a brick set chisel and utility knife for straight cuts as follows:
  - Measure and mark cut lines with a marker on protective film.
  - Using a straight edge, score along entire tile using a utility knife.
  - Alternate with a chisel and utility knife to deepen score; bend back and forth until tile separates.
- Use a fine-grit sandpaper or small metal file to debur edges of newly cut tiles.

# EDGES AND BENDING

- To bend tiles for inside or outside corners, use a router to remove a channel (of the composite core material) from the back layer of aluminum and.
  - Achieve small radius bends by "V" routing and folding.
  - A flatter, wider cut will result in a smoother bend.
  - Refer to the following sketches:

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V-Routing:

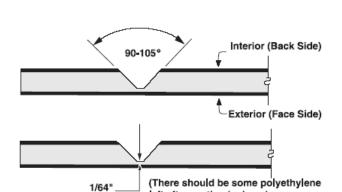
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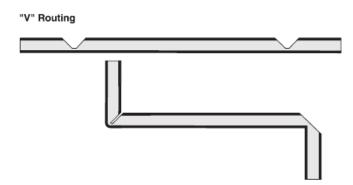
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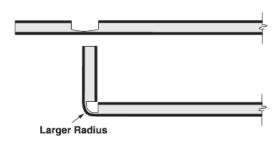
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left after routing is done.)





# Flat Routing:



## **APPLICATION**

- Apply tiles from inside corner, working outwards and upwards. 0
- If designing layout of tiles to be centered at a focal point, such as behind a sink or stove area, 0 build out from both sides of the focal point, symmetrically.
- Remove protective film on back side of tile and clean with rubbing alcohol. Apply adhesive to 0 manufacturer's instructions for proper "set-up" technique.

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# PRODUCT DESCRIPTION

- For self-adhesive tiles, peel backing from tile and align into correct position.
- With a soft cloth, apply pressure evenly across the tile and squeeze out excess air when applying.
- Temporarily brace tiles using clamps or removable tape when using slow-drying adhesives.
- After adhesive has set, bend exposed edges to achieve desired finish.
- Clean Up: Wipe off excess adhesive and adhesive residue with damp sponge or cloth while still wet and visible.

#### SAFETY INSTRUCTIONS

O Do not stand or walk on release paper or tile with release paper to avoid slipping or falling.

# **Corporate Identification**

Acoustic Ceiling Products, L.L.C.

P.O. Box 1581

Appleton, WI, U.S.A. 54912-1581 Phone Toll Free: 1-800-434-3750 Fax Toll Free: 1-800-434-3751 Web site: www.acpideas.com

E-mail to: techsupport@acpideas.com

### **Technical Services Available**

Technical Support: 1-800-558-0615

## **Classification and Filing**

MasterFormat 2004:

Section 09 30 29 – Metal Tiling

MasterFormat 1995:

Section 09370 – Metal Tile

OmniClass 2004:

OmniClass 2004: Table 22-09 30 29 – Metal Tiling

Table 23-35 10 14 – Wall Tiles

UniFormat 1998:

C30 Interior Finishes

C3010 – Wall Finishes

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# PRODUCT DESCRIPTION

**END**