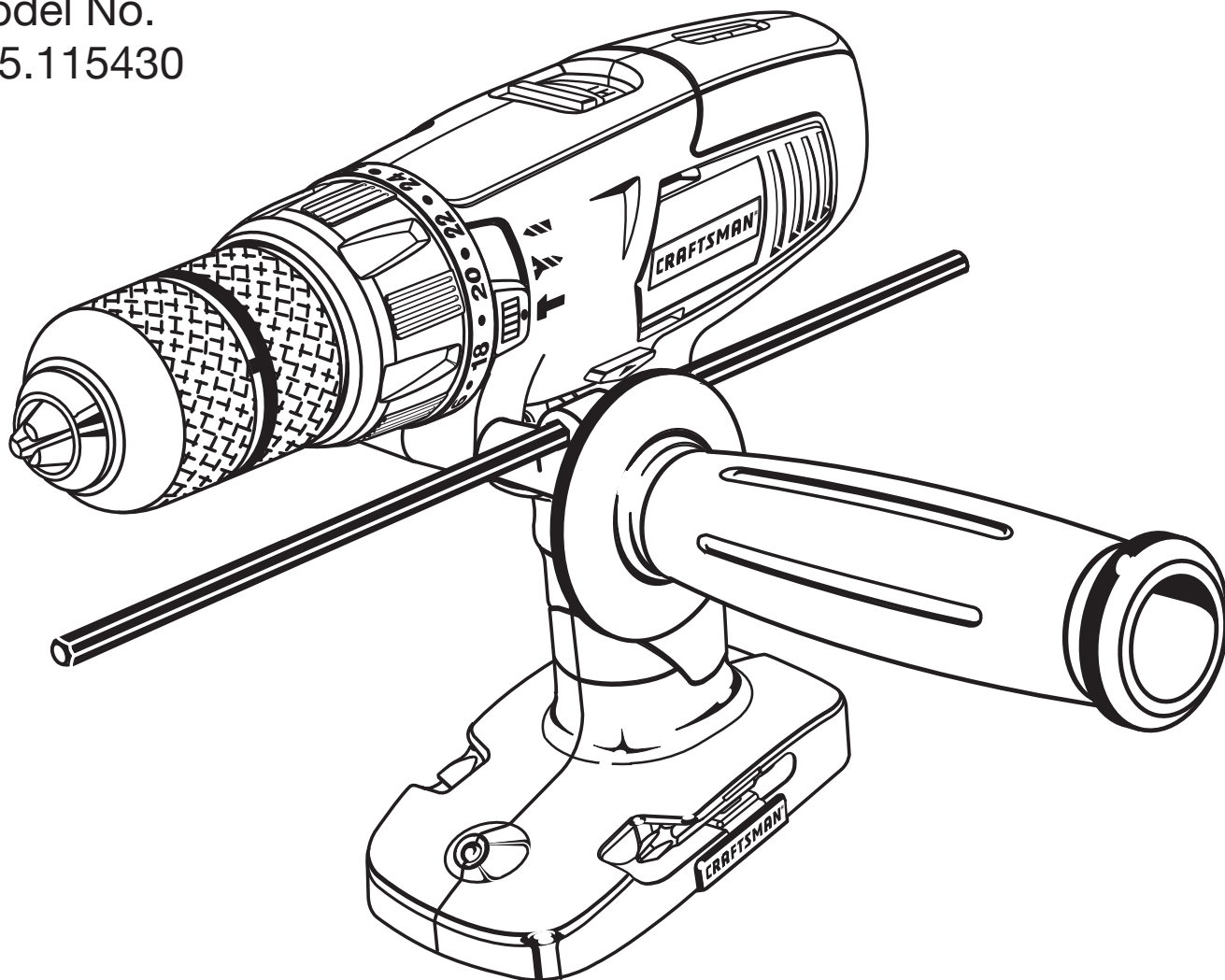


OPERATOR'S MANUAL



1/2 in. 19.2 VOLT HAMMER DRILL VARIABLE SPEED

Model No.
315.115430



WARNING: To reduce the risk of injury, the user must read and understand the operator's manual before using this product.

**BATTERIES AND CHARGERS
SOLD SEPARATELY**

Customer Help Line: 1-800-932-3188

Sears, Roebuck and Co., 3333 Beverly Rd., Hoffman Estates, IL 60179 USA

Visit the Craftsman web page: www.sears.com/craftsman

983000-759
11-21-07 (REV:02)

Save this manual for future reference



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WARRANTY

ONE-YEAR FULL WARRANTY ON CRAFTSMAN TOOL

If this Craftsman tool fails to give complete satisfaction within one year from date of purchase, **RETURN IT TO ANY SEARS STORE OR OTHER CRAFTSMAN OUTLET IN THE UNITED STATES FOR FREE REPLACEMENT.**


If this Craftsman tool is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Sears, Roebuck and Co., Hoffman Estates, IL 60179

INTRODUCTION

This tool has many features for making its use more pleasant and enjoyable. Safety, performance, and dependability have been given top priority in the design of this product making it easy to maintain and operate.

 **WARNING:** Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

GENERAL SAFETY RULES

⚠ WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term “power tool” in all of the warnings listed below refers to the mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE INSTRUCTIONS

WORK AREA SAFETY

- **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

- **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- **Use battery only with charger listed.**

MODEL	BATTERY PACK	CHARGER
315.115430	(Li-ion) 315.113740 (130285003)	(Multi-Chemistry) 315.25926 (140351001)
	(Ni-Cd) 130279003 130279005	
	BATTERY PACK	CHARGER
	(Ni-Cd) 130279003 130279005	1425301 (Item No. 911041) 315.115730 (Item No. 140301003)

PERSONAL SAFETY

- **Stay alert, watch what you are doing and use common sense when operating a power tool. Do**

not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

- **Use safety equipment. Always wear eye protection.** Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- **Avoid accidental starting. Ensure the switch is in the off-position before plugging in.** Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- **Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
- **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust-related hazards.
- **Do not wear loose clothing or jewelry. Contain long hair.** Loose clothes, jewelry, or long hair can be drawn into air vents.
- **Do not use on a ladder or unstable support.** Stable footing on a solid surface enables better control of the power tool in unexpected situations.

POWER TOOL USE AND CARE

- **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.

GENERAL SAFETY RULES

- **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- **Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

BATTERY TOOL USE AND CARE

- **Ensure the switch is in the off position before inserting battery pack.** Inserting the battery pack into power tools that have the switch on invites accidents.
- **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
- **When battery pack is not in use, keep it away from other metal objects like paper clips, coins, keys,**

nails, screws, or other small metal objects that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.

- **Under abusive conditions, liquid may be ejected from the battery, avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

SERVICE

- **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.



WARNING! To reduce the risk of injury, user must read instruction manual.

- **When servicing a power tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual.** Use of unauthorized parts or failure to follow Maintenance instructions may create a risk of shock or injury.











SPECIFIC SAFETY RULES

- **Wear ear protectors with impact drills.** Exposure to noise can cause hearing loss.
- **Use auxiliary handles supplied with the tool.** Loss of control can cause personal injury.
- **Hold power tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a “live” wire will also make exposed metal parts of the tool “live” and shock the operator.
- **Know your power tool. Read operator’s manual carefully. Learn its applications and limitations, as well as the specific potential hazards related to this power tool.** Following this rule will reduce the risk of electric shock, fire, or serious injury.
- **Always wear safety glasses with side shields.** Everyday glasses have only impact resistant lenses. They are NOT safety glasses. Following this rule will reduce the risk of eye injury.
- **Protect your lungs. Wear a face or dust mask if the operation is dusty.** Following this rule will reduce the risk of serious personal injury.
- **Battery tools do not have to be plugged into an electrical outlet; therefore, they are always in operating condition. Be aware of possible hazards when not using your battery tool or when changing accessories.** Following this rule will reduce the risk of electric shock, fire, or serious personal injury.
- **Do not place battery tools or their batteries near fire or heat.** This will reduce the risk of explosion and possibly injury.

- **Never use a battery that has been dropped or received a sharp blow.** A damaged battery is subject to explosion. Properly dispose of a dropped or damaged battery immediately.
- **Batteries can explode in the presence of a source of ignition, such as a pilot light.** To reduce the risk of serious personal injury, never use any cordless product in the presence of open flame. An exploded battery can propel debris and chemicals. If exposed, flush with water immediately.
- **Do not charge battery tool in a damp or wet location.** Following this rule will reduce the risk of electric shock.
- **For best results, your battery tool should be charged in a location where the temperature is more than 50°F but less than 100°F. Do not store outside or in vehicles.**
- **Under extreme usage or temperature conditions, battery leakage may occur. If liquid comes in contact with your skin, wash immediately with soap and water, then neutralize with lemon juice or vinegar. If liquid gets into your eyes, flush them with clean water for at least 10 minutes, then seek immediate medical attention.** Following this rule will reduce the risk of serious personal injury.
- **Save these instructions.** Refer to them frequently and use them to instruct others who may use this tool. If you loan someone this tool, loan them these instructions also to prevent misuse of the product and possible injury.




SYMBOLS

Some of the following symbols may be used on this product. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to operate the product better and safer.

SYMBOL	NAME	DESIGNATION/EXPLANATION
V	Volts	Voltage
A	Amperes	Current
Hz	Hertz	Frequency (cycles per second)
W	Watt	Power
min	Minutes	Time
~	Alternating Current	Type of current
≡	Direct Current	Type or a characteristic of current
n_0	No Load Speed	Rotational speed, at no load
	Class II Tool	Double-insulated construction
.../min	Per Minute	Revolutions, strokes, surface speed, orbits etc., per minute
	Wet Conditions Alert	Do not expose to rain or use in damp locations.
	Read The Operator's Manual	To reduce the risk of injury, user must read and understand operator's manual before using this product.
	Eye Protection	Always wear safety goggles or safety glasses with side shields and, as necessary, a full face shield when operating this product.
	Safety Alert	Precautions that involve your safety.
	No Hands Symbol	Failure to keep your hands away from the blade will result in serious personal injury.
	No Hands Symbol	Failure to keep your hands away from the blade will result in serious personal injury.
	No Hands Symbol	Failure to keep your hands away from the blade will result in serious personal injury.
	No Hands Symbol	Failure to keep your hands away from the blade will result in serious personal injury.
	Hot Surface	To reduce the risk of injury or damage, avoid contact with any hot surface.

SYMBOLS

The following signal words and meanings are intended to explain the levels of risk associated with this product.

SYMBOL	SIGNAL	MEANING
	DANGER:	Indicates an imminently hazardous situation, which, if not avoided, will result in death or serious injury.
	WARNING:	Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.
	CAUTION:	Indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury.
	CAUTION:	(Without Safety Alert Symbol) Indicates a situation that may result in property damage.

SERVICE

Servicing requires extreme care and knowledge and should be performed only by a qualified service technician. For service we suggest you return the product to your nearest **SEARS PARTS AND REPAIR SERVICE CENTER** for repair. When servicing, use only identical replacement parts.



WARNING: To avoid serious personal injury, do not attempt to use this product until you read thoroughly and understand completely the operator's manual. If you do not understand the warnings and instructions in the operator's manual, do not use this product. Call the Craftsman Consumer Helpline at 1-800-932-3188 for assistance.



WARNING:



The operation of any power tool can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power tool operation, always wear safety goggles or safety glasses with side shields and, when needed, a full face shield. We recommend Wide Vision Safety Mask for use over eyeglasses or standard safety glasses with side shields. Always use eye protection which is marked to comply with ANSI Z87.1.

SAVE THESE INSTRUCTIONS

FEATURES

PRODUCT SPECIFICATIONS

Chuck 1/2 in. Keyless
 Motor 19.2 V, DC
 Switch Variable Speed
 No Load Speed 0-400/0-1,400 r/min (RPM)

Hammer Speed 0-5,200/0-18,200 BPM*
 Clutch 24 Position
 Torque 420 in.lb.
 *Blows Per Minute

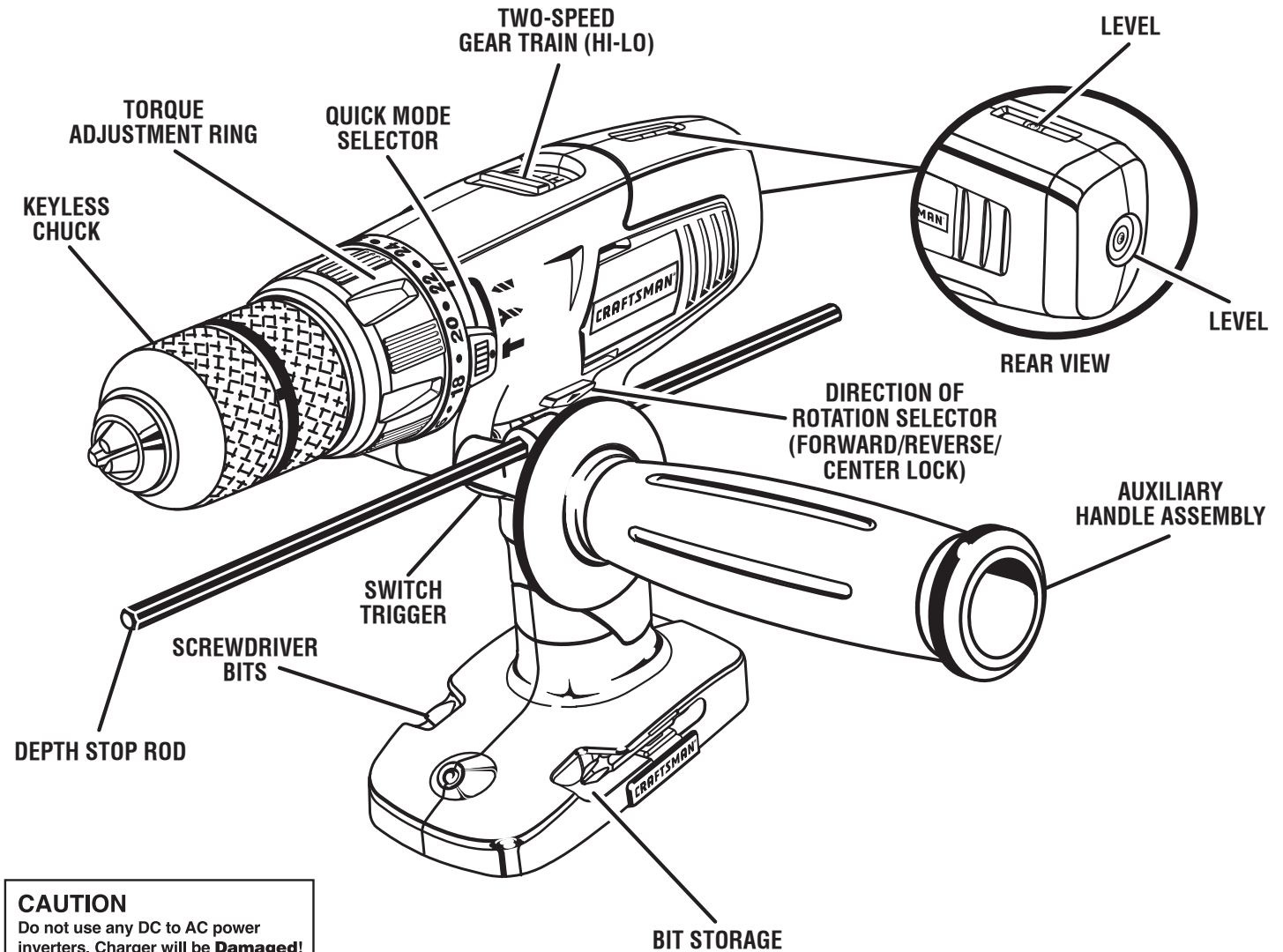


Fig. 1

FEATURES

KNOW YOUR HAMMER DRILL

See Figure 1.

The safe use of this product requires an understanding of the information on the tool and in this operator's manual as well as a knowledge of the project you are attempting. Before use of this product, familiarize yourself with all operating features and safety rules.

AUXILIARY HANDLE

Your drill is equipped with an auxiliary handle for ease of operation and to prevent loss of control.

BIT STORAGE

Bits provided with the drill can be placed in the storage area, located on the base of the drill.

BLOWS PER MINUTE

This tool features an impact speed of 0-5,200/0-18,200 BPM (Blows Per Minute). Blows Per Minute is the number of impacts per minute.

DEPTH STOP ROD

A depth stop rod has been supplied with this product to assist in controlling the depth of drilled holes.

DIRECTION OF ROTATION SELECTOR (FORWARD/REVERSE/CENTER LOCK)

Your drill has a direction of rotation (forward/reverse/center lock) selector located above the switch trigger for changing the direction of bit rotation. Setting the switch trigger in the OFF (center lock) position helps reduce the possibility of accidental starting when not in use.

KEYLESS CHUCK

The keyless chuck allows you to hand-tighten or release the drill bit in the chuck jaws.

LEVELS

Levels are located on the top and end of the motor housing to help keep the drill bit level during use.

QUICK MODE SELECTOR

The mode selector allows for full torque, hammer drilling, and the ability to drive screws with user adjusted torque.

TORQUE ADJUSTMENT RING

Your drill has a 24-position clutch. The torque adjustment ring can be turned to select the right amount of torque for the application.

TWO-SPEED GEAR TRAIN

The two-speed gear train is designed for drilling or driving at **LO (1)** or **HI (2)** speeds. A slide switch is located on top of the drill for selecting either **LO (1)** or **HI (2)** speed.

VARIABLE SPEED

The switch trigger delivers higher speed with increased trigger pressure and lower speed with decreased trigger pressure.

ASSEMBLY

UNPACKING

This product requires assembly.

- Carefully remove the tool and any accessories from the box. Make sure that all items listed in the packing list are included.
- Inspect the tool carefully to make sure no breakage or damage occurred during shipping.
- Do not discard the packing material until you have carefully inspected and satisfactorily operated the tool.
- If any parts are damaged or missing, please call 1-800-932-3188 for assistance.

PACKING LIST

Hammer Drill with Auxiliary Handle Assembly

Bits (2)

Operator's Manual

WARNING: If any parts are missing do not operate this tool until the missing parts are replaced. Failure to do so could result in possible serious personal injury.

WARNING: Do not attempt to modify this tool or create accessories not recommended for use with this tool. Any such alteration or modification is misuse and could result in a hazardous condition leading to possible serious personal injury.

WARNING: To prevent accidental starting that could cause serious personal injury, always remove the battery pack from the tool when assembling parts.

ASSEMBLING AUXILIARY HANDLE

See Figure 2.

An auxiliary handle is packed with the drill for ease of operation and to help prevent loss of control.

- Insert and push screw all the way through slot on drill.
- Attach plate and auxiliary handle to screw and tighten.
- Insert end of depth stop rod into depth stop rod slot on the back of the plate.

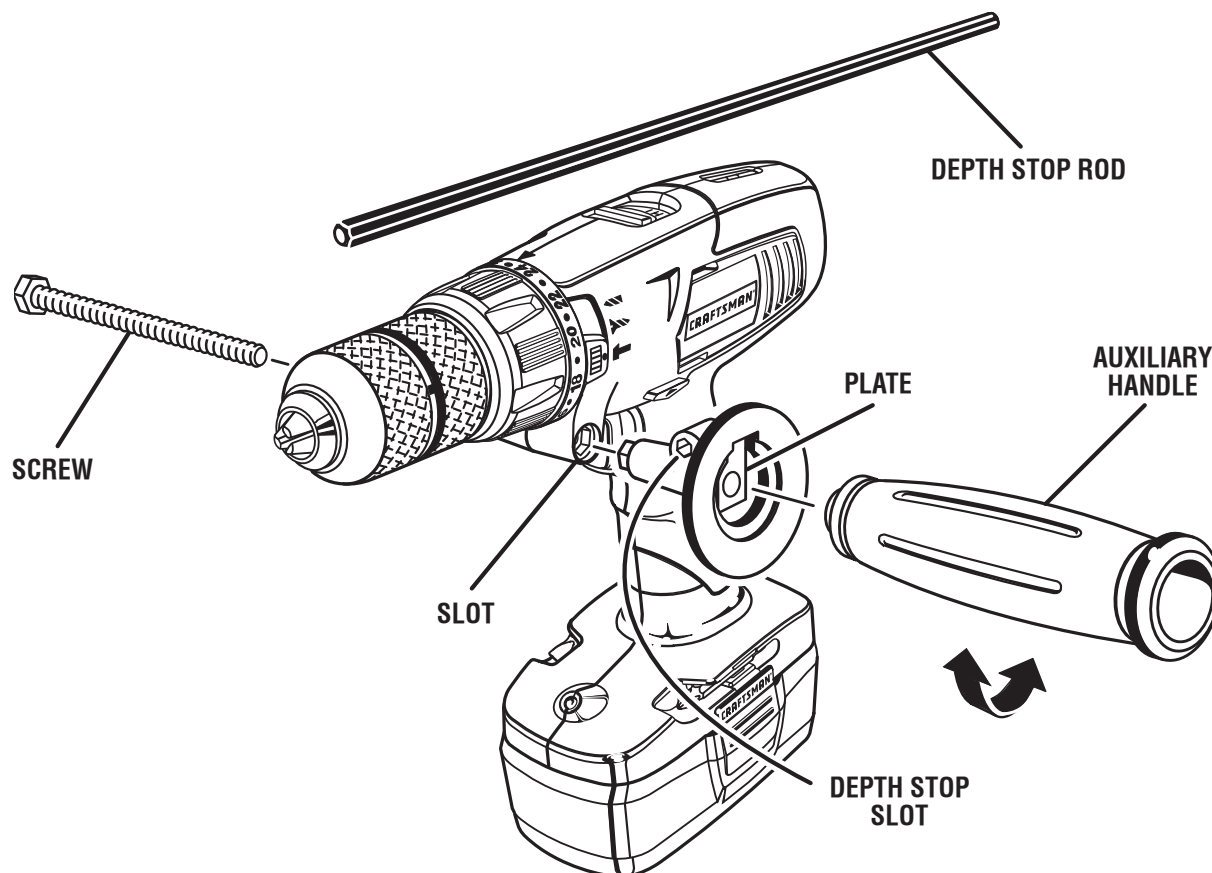


Fig. 2

OPERATION

WARNING: Do not allow familiarity with tools to make you careless. Remember that a careless fraction of a second is sufficient to inflict serious injury.

WARNING: Always wear safety goggles or safety glasses with side shields when operating tools. Failure to do so could result in objects being thrown into your eyes, resulting in possible serious injury.

WARNING: Do not use any attachments or accessories not recommended by the manufacturer of this tool. The use of attachments or accessories not recommended can result in serious personal injury.

APPLICATIONS

You may use this tool for the following purposes:

- Drilling in wood
- Drilling in ceramics, plastics, fiberglass, and laminates
- Drilling in metals
- Mixing paint
- Hammer drilling in concrete, brick, or other masonry

This product will accept DieHard® 19.2 V lithium-ion battery packs and Craftsman 19.2 V nickel-cadmium battery packs.

For complete charging instructions, refer to the Operator's Manual for the battery packs and chargers listed in the General Safety Rules.

TO INSTALL BATTERY PACK

See Figure 3.

- Lock the switch trigger by placing the direction of rotation selector in the center position.
- Place battery pack in the tool. Align raised rib on battery pack with groove inside tool.
- Make sure the latches on each side of the battery pack snap into place and battery pack is secured in tool before beginning operation.

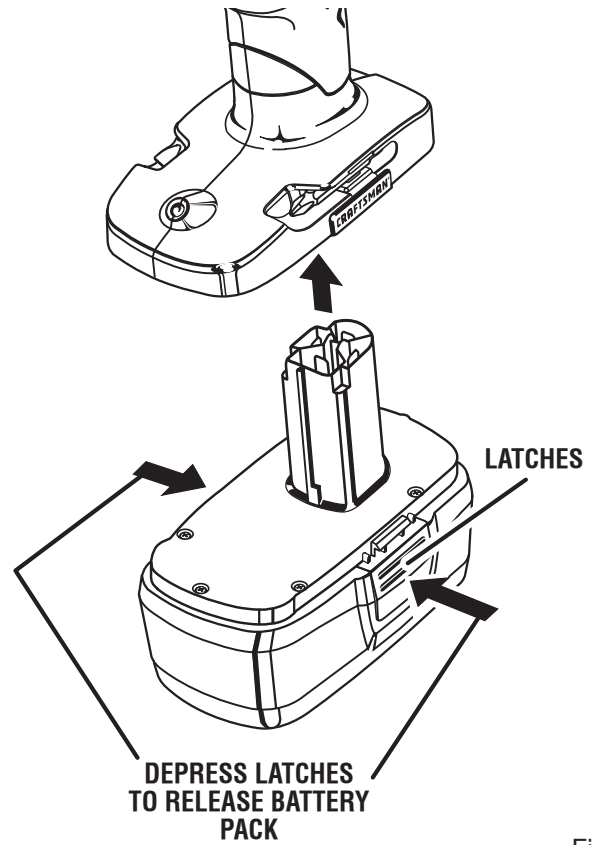


Fig. 3

CAUTION: When placing battery pack in the tool, be sure raised rib on battery pack aligns with groove inside tool and latches snap into place properly. Improper assembly of battery pack can cause damage to internal components.

TO REMOVE BATTERY PACK

See Figure 3.

- Lock the switch trigger by placing the direction of rotation selector in the center position.
- Locate latches on end of battery pack and depress to release battery pack from the tool.
- Remove battery pack.

OPERATION

⚠ WARNING: Battery tools are always in operating condition. Therefore, switch should always be locked when not in use or carrying at your side.

SWITCH TRIGGER

See Figure 4.

To turn the drill **ON**, depress the switch trigger. To turn it **OFF**, release the switch trigger.

VARIABLE SPEED

The variable speed switch trigger delivers higher speed and torque with increased trigger pressure and lower speed with decreased trigger pressure.

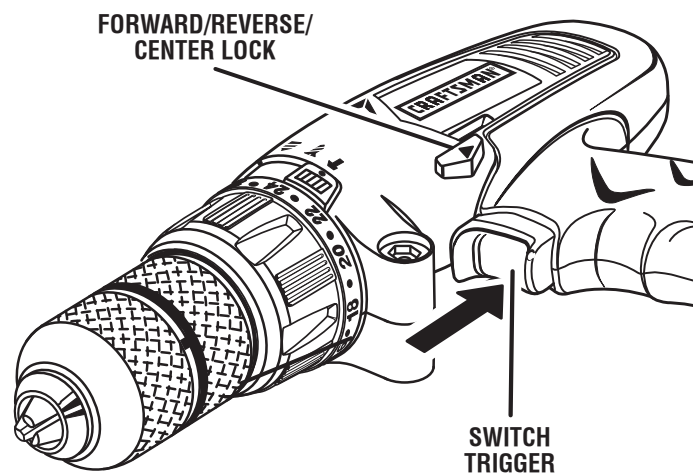


Fig. 4

NOTE: You might hear a whistling or ringing noise from the switch during use. Do not be concerned; this is a normal part of the switch function.

FORWARD/REVERSE/CENTER LOCK

See Figure 5.

The direction of bit rotation is reversible and is controlled by a selector located above the switch trigger. With the drill held in normal operating position, the direction of rotation selector should be positioned to the left of the switch trigger for drilling. The drilling direction is reversed when the selector is to the right of the switch trigger.

Setting the switch trigger in the **OFF** (center lock) position helps reduce the possibility of accidental starting when not in use.

CAUTION: To prevent gear damage, always allow the chuck to come to a complete stop before changing the direction of rotation.

To stop the drill, release the switch trigger and allow the chuck to come to a complete stop.

NOTE: The drill will not run unless the direction of rotation selector is pushed fully to the left or right.

Avoid running the drill at low speeds for extended periods of time. Running at low speeds under constant usage may cause the drill to become overheated. If this occurs, cool the drill by running it without a load and at full speed.

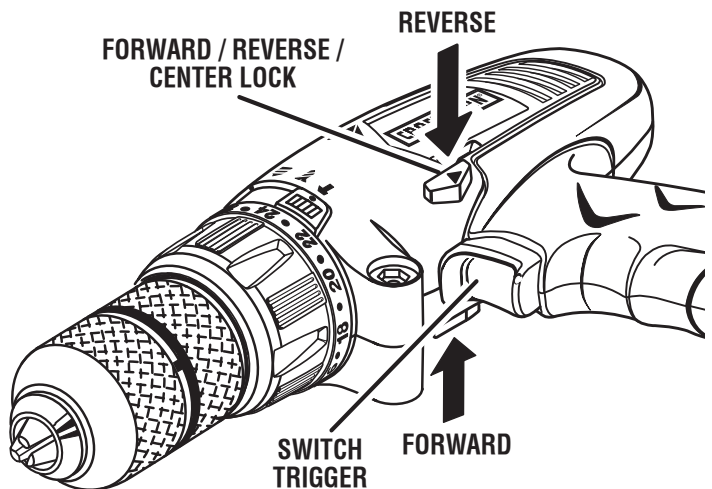


Fig. 5

OPERATION

KEYLESS CHUCK

See Figure 6.

The drill has a keyless chuck to tighten or release drill bits in the chuck jaws. Grasp and hold the collar of the chuck with one hand. Rotate the chuck body with your other hand. The arrows on the chuck indicate which direction to rotate the chuck body in order to **LOCK** (tighten) or **UNLOCK** (release) the drill bit.

⚠ WARNING: Do not hold chuck body with one hand and use power of the drill to tighten the chuck jaws on the drill bit. The chuck body could slip in your hand, or your hand could slip and come in contact with the rotating drill bit. This could cause an accident resulting in serious personal injury.

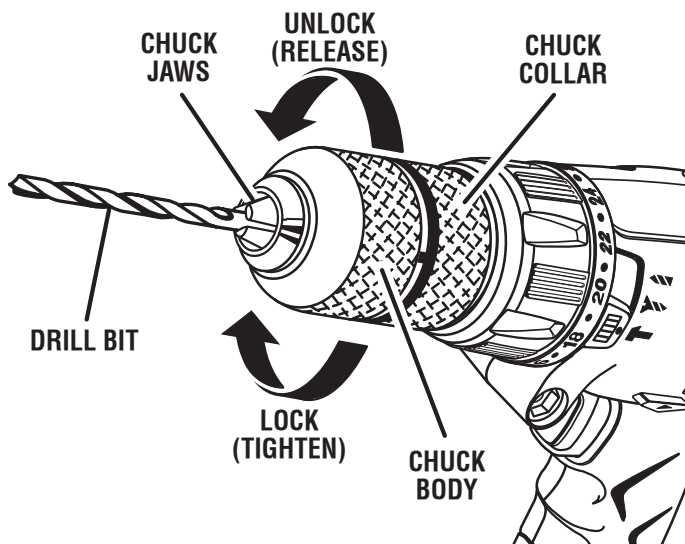


Fig. 6

TWO-SPEED GEAR TRAIN

See Figure 7.

The drill has a two-speed gear train designed for drilling or driving at **LO** (1) or **HI** (2) speeds. A slide switch is located on top of the drill to select either **LO** (1) or **HI** (2) speed. When using drill in the **LO** (1) speed range, speed will decrease and unit will have more power and torque. When using drill in the **HI** (2) speed range, speed will increase and unit will have less power and torque. Use **LO** (1) speed for high power and torque applications and **HI** (2) speed for fast drilling or driving applications.

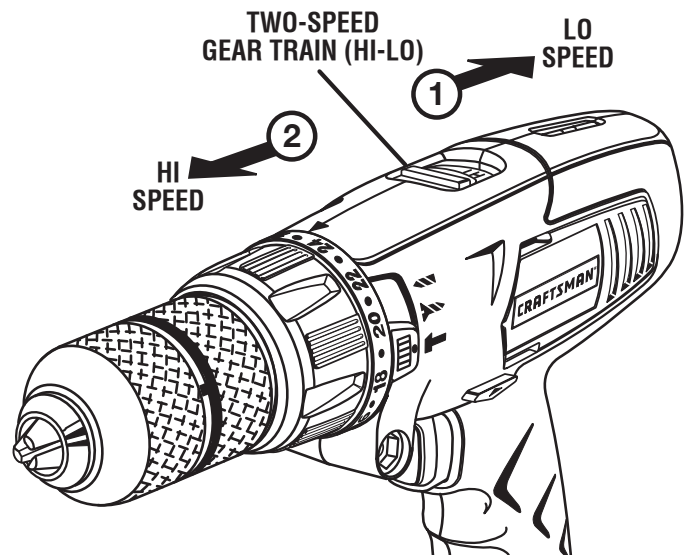





Fig. 7

OPERATION

ADJUSTABLE TORQUE CLUTCH

This product is equipped with an adjustable torque clutch for driving different types of screws into different materials. To use the torque settings, rotate the mode selector to the screw () setting. (The hammer mode () and drill mode () are for full torque operations.) The proper setting depends on the type of material and the application.

ADJUSTING TORQUE

See Figure 8.

There are twenty-four torque indicator settings located on the front of the drill.

- Rotate the adjusting ring to the desired setting.
 - 1 - 4 For driving small screws
 - 5 - 8 For driving screws into soft material
 - 9 - 12 For driving screws into soft and hard materials
 - 13 - 16 For driving screws into hard wood
 - 17 - 24 For driving large screws

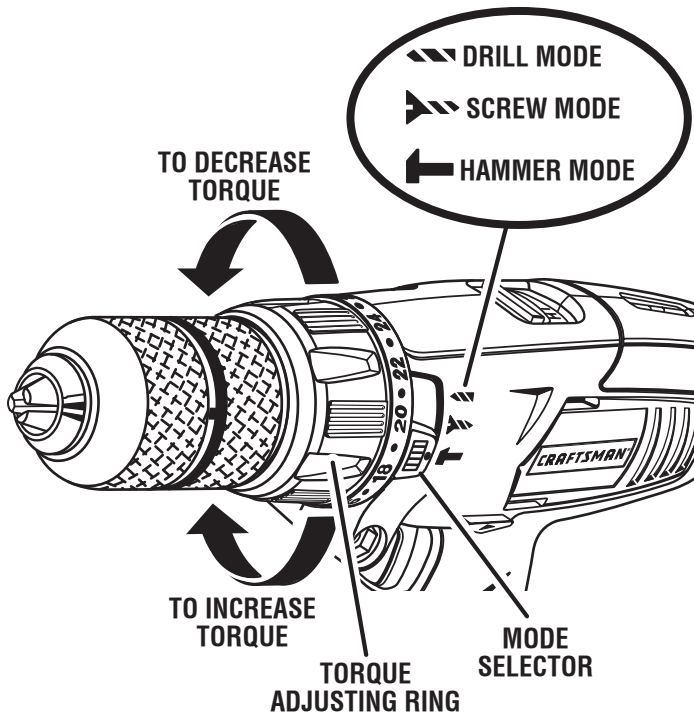


Fig. 8

BIT STORAGE

See Figure 9.

When not in use, bits provided with the drill can be placed in the storage area located on the base of the drill.

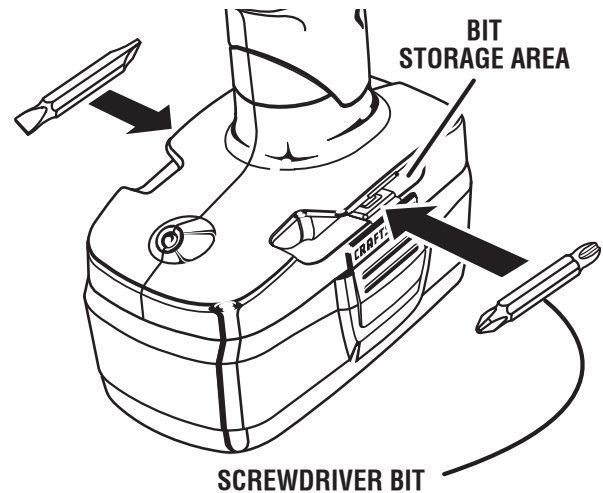


Fig. 9

OPERATION

INSTALLING BITS

See Figures 10 - 11.

- Lock the switch trigger by placing the direction of rotation selector in the center position.
- Open or close the chuck jaws to a point where the opening is slightly larger than the bit size you intend to use. Also, raise the front of the drill slightly to keep the bit from falling out of the chuck jaws.
- Insert the drill bit.
- Tighten the chuck jaws on the drill bit.

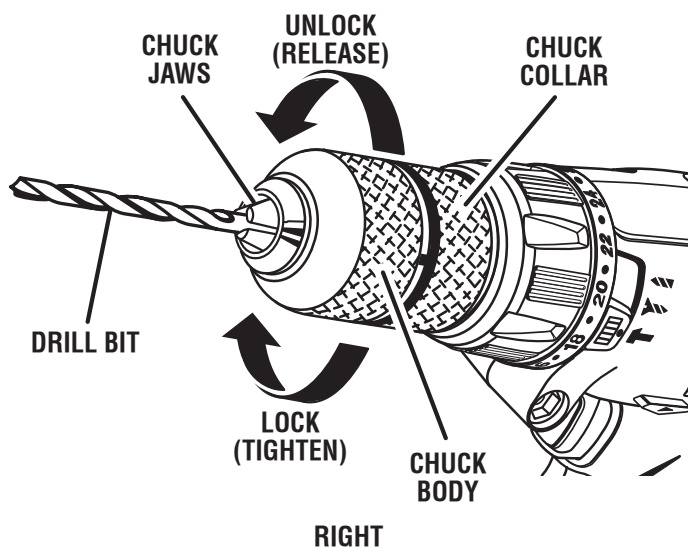


Fig. 10

WARNING: Make sure to insert the drill bit straight into the chuck jaws. Do not insert the drill bit into the chuck jaws at an angle then tighten, as shown in figure 11. This could cause the drill bit to be thrown from the drill, resulting in possible serious personal injury or damage to the chuck.

- Rotate the chuck clockwise to tighten the chuck jaws securely on the bit.

NOTE: Rotate the chuck body in the direction of the arrow marked **LOCK** to tighten the chuck jaws. Do not use a wrench to tighten or loosen the chuck jaws

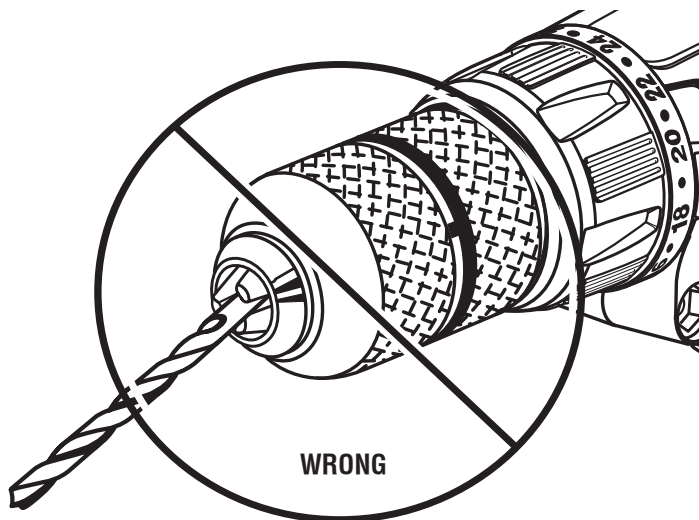


Fig. 11

REMOVING BITS

See Figure 10.

- Lock the switch trigger by placing the direction of rotation selector in the center position.
- Rotate the chuck sleeve clockwise to open the chuck jaws.

NOTE: Rotate the chuck body in the direction of the arrow marked **UNLOCK** to loosen the chuck jaws. Do not use a wrench to tighten or loosen the chuck jaws.

- Remove the drill bit.

OPERATION

USING THE AUXILIARY HANDLE ASSEMBLY

See Figures 12 - 13.

An auxiliary handle is packed with the drill for ease of operation and to help prevent loss of control. The handle can be rotated 360°, and it can also be mounted on the opposite side for left hand use.

To adjust the auxiliary handle assembly, loosen the handle assembly by turning the handle counterclockwise.

Rotate the auxiliary handle assembly to the desired operating position.

Securely tighten by turning the auxiliary handle clockwise.

Be sure the auxiliary handle is securely tightened against the depth gauge clamp. This secures the depth stop rod at the desired depth of cut. It also secures the auxiliary handle.

NOTE: For convenience and ease of starting threads, the hex nut has been trapped inside the molded slot in the auxiliary handle.

The depth stop rod helps control the depth of drilled holes.

NOTE: When properly installed, the teeth on the depth stop rod should be aligned with the teeth indicator on the depth gauge clamp.

Adjust the depth stop rod so that the drill bit extends beyond the end of the rod to the required drilling depth.

When drilling holes with the depth stop rod installed, the desired hole depth has been reached when the end of the rod comes in contact with the surface of the workpiece.

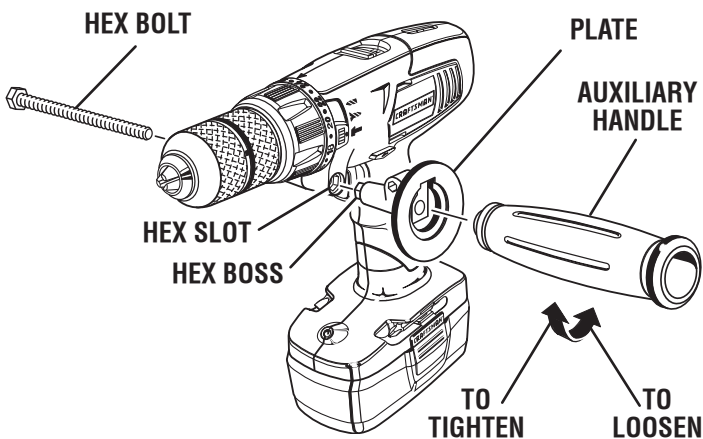


Fig. 12

ADJUSTING THE AUXILIARY HANDLE ASSEMBLY

See Figure 13.

- Loosen the auxiliary handle assembly by turning the knob counterclockwise.
- Rotate the auxiliary handle assembly to the desired location.
- Tighten the auxiliary handle assembly securely by turning the knob clockwise.

ADJUSTING THE DEPTH STOP ROD

See Figure 13.

- Lock the switch trigger by placing the rotation selector in the center position.
- Loosen the auxiliary handle assembly by turning the knob counterclockwise.
- Adjust the depth stop rod so that the drill bit extends beyond the end of the rod to the required drilling depth.
- Tighten the auxiliary handle assembly by turning the knob clockwise.

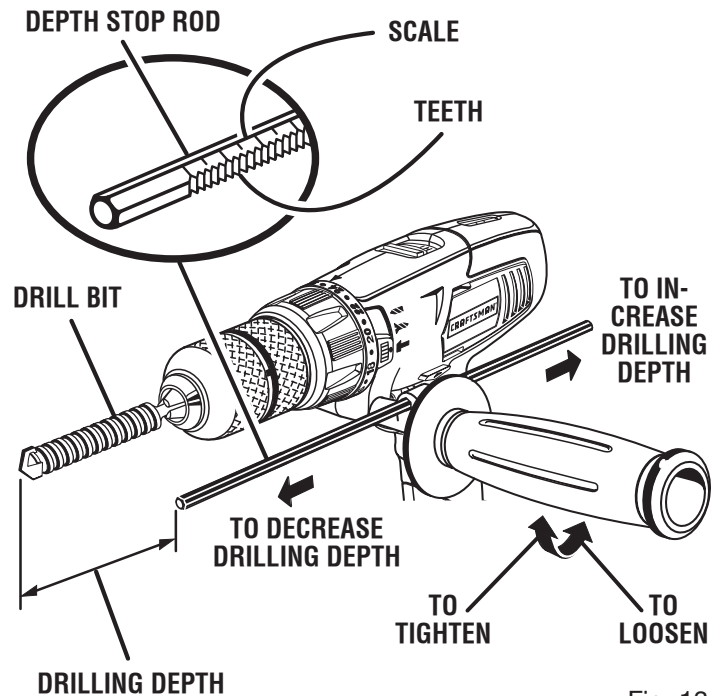


Fig. 13

OPERATION

SELECTING A DRILLING MODE

See Figure 14.

To adjust for type of drilling, slide the mode selector on the side of the motor housing to hammer mode, screw mode, or drilling mode.

Select screw mode for driving screws. Screw mode operates with user adjusted torque. (See **Adjustable Torque Clutch**.)

Drill mode is for full torque operations only and bypasses the clutch setting. Select drill mode when drilling with twist drills, hole saws, etc., in soft materials, or when the application calls for full torque of the drill.

Select hammer mode for masonry, brick, tile, and concrete. For maximum performance, use carbide-tipped impact masonry bits.

To use the hammer mode:

- Rotate the mode selector to the hammer mode.
- Apply light pressure and medium speed for best results in brick.
- Apply additional pressure and high speed for hard materials such as concrete.
- When drilling holes in tile, practice on a scrap piece to determine the best speed and pressure.

NOTE: The hammer drill has not been designed for reverse hammering.

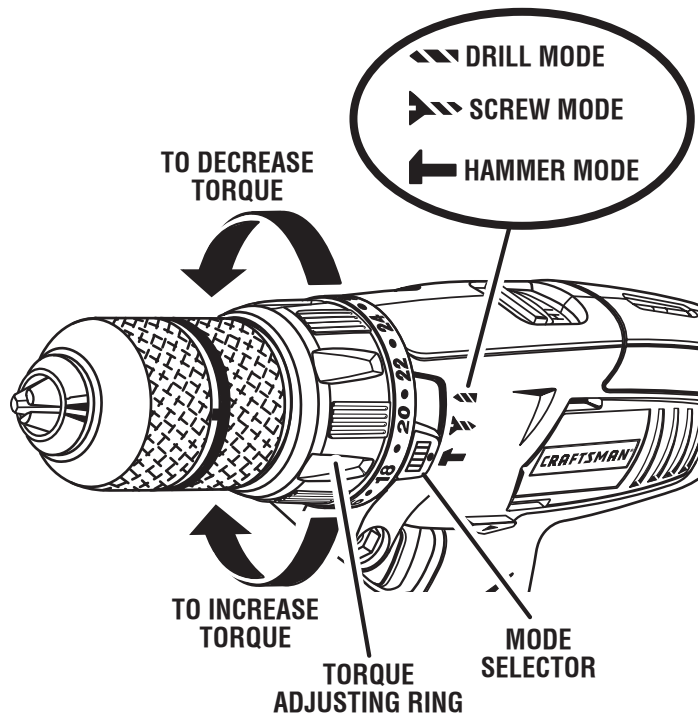


Fig. 14

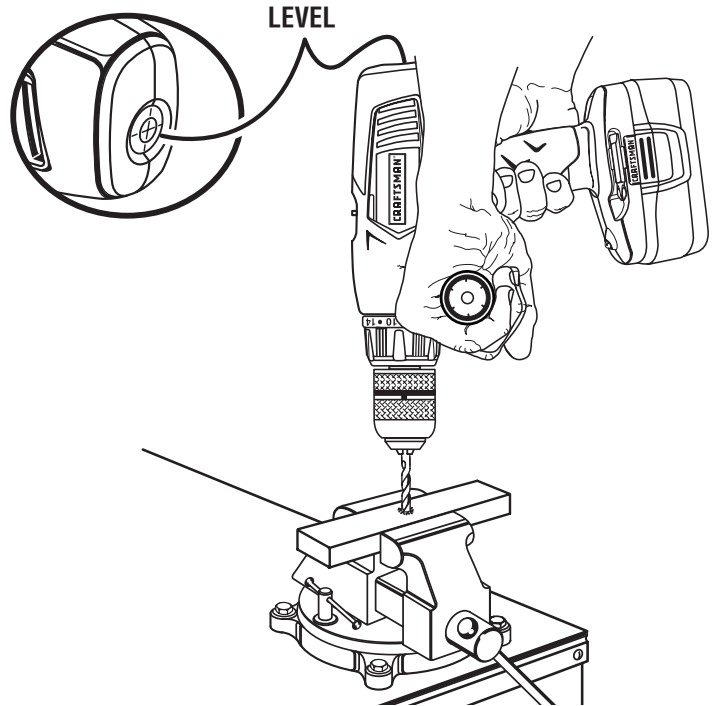


Fig. 15

DRILLING

See Figures 15 - 16.

Levels are located on the top and end of the motor housing to help keep the drill bit level during use.

- Check the direction of rotation selector for the correct setting (forward or reverse).
- Secure the material to be drilled in a vise or with clamps to keep it from turning as the drill bit rotates.
- Hold the drill firmly and place the bit at the point to be drilled.
- Depress the switch trigger to start the drill.
- Move the drill bit into the workpiece, applying only enough pressure to keep the bit cutting. Do not force the drill or apply side pressure to elongate a hole. Let the tool do the work.

! WARNING: Be prepared for binding at bit breakthrough. When these situations occur, drill has a tendency to grab and kick opposite to the direction of rotation and could cause loss of control when breaking through material. If not prepared, this loss of control can result in possible serious injury.

- When drilling hard, smooth surfaces, use a center punch to mark the desired hole location. This will prevent the drill bit from slipping off-center as the hole is started.
- When drilling metals, use a light oil on the drill bit to keep it from overheating. The oil will prolong the life of the bit and increase the drilling action.

OPERATION

- If the bit jams in the workpiece or if the drill stalls, stop the tool immediately. Remove the bit from the workpiece and determine the reason for jamming.

NOTE: This drill has an electric brake. When the switch trigger is released, the chuck stops turning. When the brake is functioning properly, sparks will be visible through the vent slots on the housing. This is normal and is the action of the brake.

WOOD DRILLING

For maximum performance, use high speed steel bits for wood drilling.

- Select normal drilling mode.
- Begin drilling at a very low speed to prevent the bit from slipping off the starting point. Increase the speed as the drill bit bites into the material.
- When drilling through holes, place a block of wood behind the workpiece to prevent ragged or splintered edges on the back side of the hole.

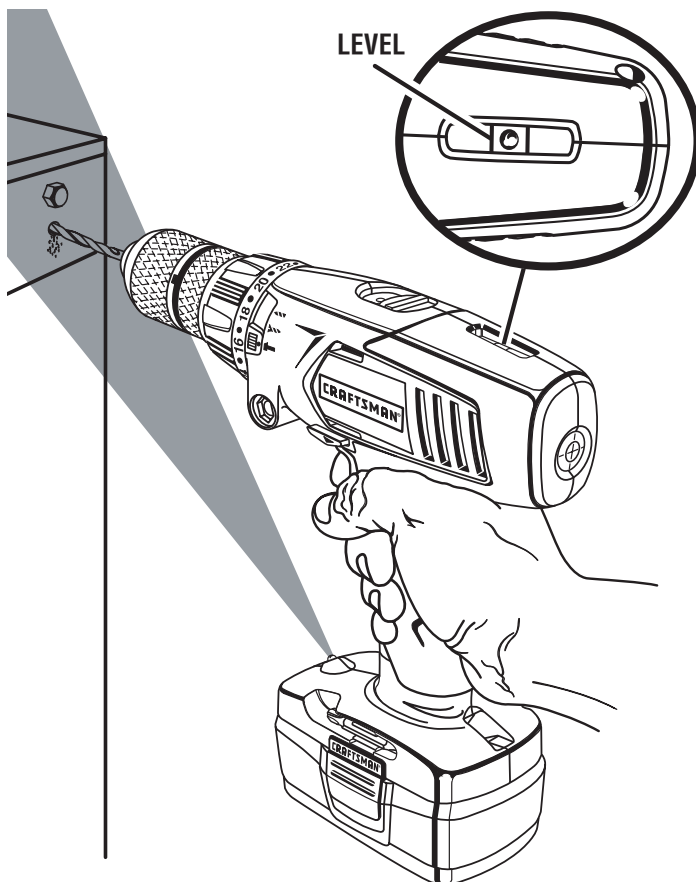


Fig. 16

METAL DRILLING

For maximum performance, use high speed steel bits for metal or steel drilling.

- Select normal drilling mode.
- Begin drilling at a very low speed to prevent the bit from slipping off the starting point.
- Maintain a speed and pressure which allows cutting without overheating the bit. Applying too much pressure will:
 - Overheat the drill;
 - Wear the bearings;
 - Bend or burn bits; and
 - Produce off-center or irregular-shaped holes.
- When drilling large holes in metal, start with a small bit, then finish with a larger bit. Also, lubricate the bit with oil to improve drilling action and increase bit life.

MASONRY DRILLING

For maximum performance, use carbide-tipped masonry impact bits when drilling holes in brick, tile, concrete, etc.

- Slide adjustment button on hammer drill left for hammer mode.
- Apply light pressure and medium speed for best results in brick.
- Apply additional pressure for hard materials such as concrete.
- When drilling holes in tile, practice on a scrap piece to determine the best speed and pressure. Begin drilling at a very low speed to prevent the bit from slipping off the starting point.

MAINTENANCE

⚠ WARNING: When servicing, use only identical Craftsman replacement parts. Use of any other part may create a hazard or cause product damage.

⚠ WARNING: Always wear safety goggles or safety glasses with side shields when using compressed air to clean tools. If the operation is dusty, also wear a dust mask.

⚠ WARNING: To avoid serious personal injury, always remove the battery pack from the tool when cleaning or performing any maintenance.

GENERAL MAINTENANCE

Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use. Use clean cloths to remove dirt, dust, oil, grease, etc.

⚠ WARNING: Do not at any time let brake fluids, gasoline, petroleum-based products, penetrating oils, etc. come in contact with plastic parts. Chemicals can damage, weaken or destroy plastic which may result in serious personal injury.

Only the parts shown on the parts list are intended to be repaired or replaced by the customer. All other parts should be replaced at a Sears Service Center.

BATTERIES

This product will accept DieHard® 19.2 V lithium-ion battery packs and Craftsman 19.2 V nickel-cadmium battery packs.

The batteries for this product have been designed to provide maximum trouble-free life. However, like all batteries, they will eventually wear out. Do not disassemble battery pack and attempt to replace the batteries. Handling of these batteries, especially when wearing rings and jewelry, could result in a serious burn.

To obtain the longest possible battery life, we suggest the following:

For lithium-ion batteries:

- Remove the battery pack from the charger once it is fully charged and ready for use.

For battery pack storage longer than 30 days:

- Store the battery pack where the temperature is below 80°F and away from moisture.
- Store battery packs in a 30%-50% charged condition.
- Every six months of storage, charge the pack as normal.

For nickel-cadmium batteries:

- Remove the battery pack from the charger once it is fully charged and ready for use.

For battery pack storage longer than 30 days:

- Store the battery pack where the temperature is below 80°F.
- Store battery packs in a “discharged” condition.

BATTERY PACK REMOVAL AND PREPARATION FOR RECYCLING



To preserve natural resources, please recycle or dispose of batteries properly.

This product uses nickel-cadmium and lithium-ion batteries. Local, state or federal laws may prohibit disposal of batteries in ordinary trash.



Consult your local waste authority for information regarding available recycling and/or disposal options.

⚠ WARNING: Upon removal, cover the battery pack's terminals with heavy-duty adhesive tape. Do not attempt to destroy or disassemble battery pack or remove any of its components. Lithium-ion and nickel-cadmium batteries must be recycled or disposed of properly. Also, never touch both terminals with metal objects and/or body parts as short circuit may result. Keep away from children. Failure to comply with these warnings could result in fire and/or serious injury.

MAINTENANCE

CHUCK REMOVAL

See Figures 17 - 19.

The chuck may be removed and replaced by a new one.

- Lock the switch trigger by placing the direction of rotation selector in center position.
- Insert a 5/16 in. or larger hex key into the chuck of the drill and tighten the chuck jaws securely.
- Tap the hex key sharply with a mallet in a clockwise direction. This will loosen the screw in the chuck for easy removal.
- Open the chuck jaws and remove the hex key. Using a screwdriver, remove the chuck screw by turning it in a clockwise direction.

NOTE: The chuck screw has left hand threads.

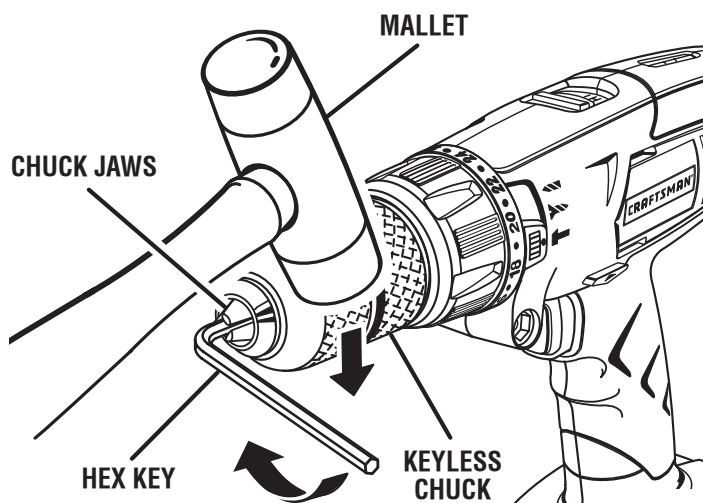


Fig. 17

- Insert the hex key into the chuck and tighten the chuck jaws securely. Tap sharply with a mallet in a counter-clockwise direction. This will loosen the chuck on the spindle. It can now be unscrewed by hand.

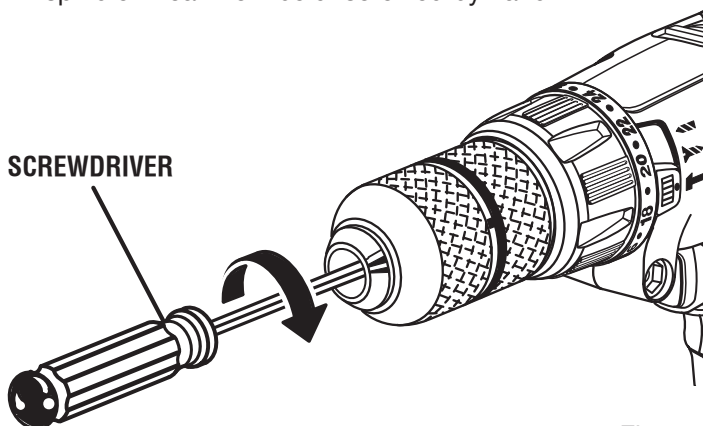


Fig. 18

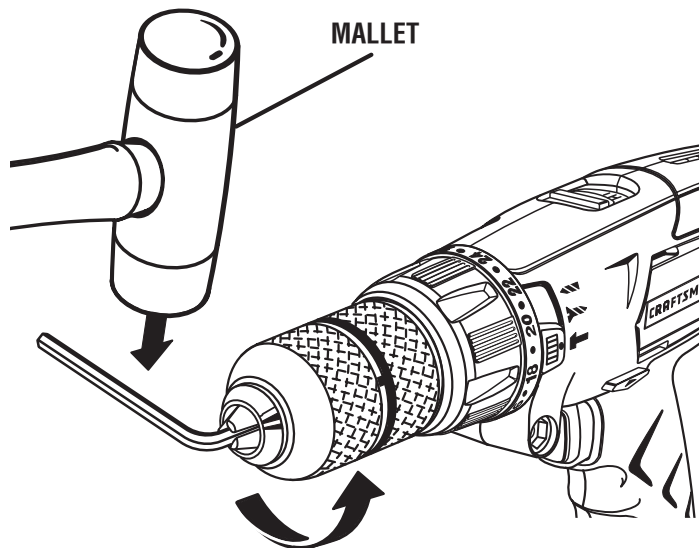


Fig. 19

TO RETIGHTEN A LOOSE CHUCK

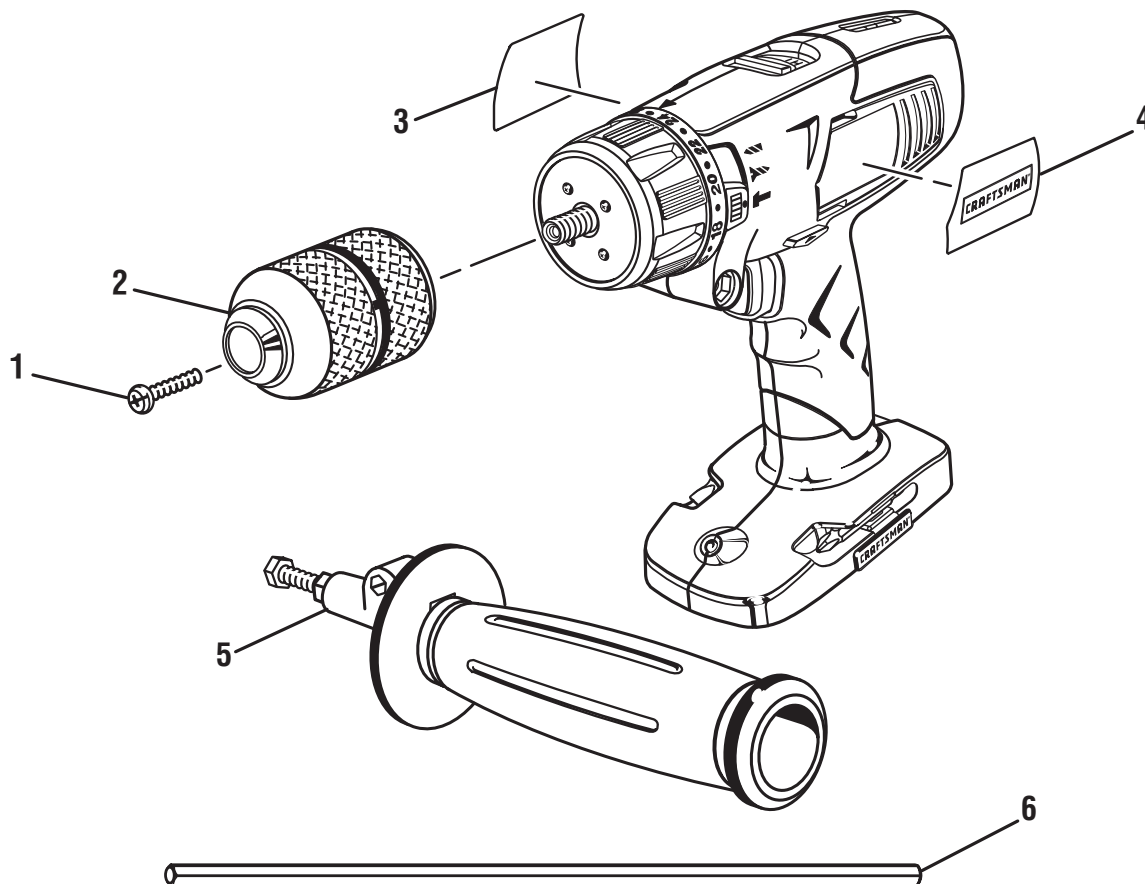
The chuck may become loose on the spindle and develop a wobble. Also, the chuck screw may become loose, causing the chuck jaws to bind and prevent them from closing. To tighten:

- Lock the switch trigger by placing the direction of rotation selector in the center position.
- Open the chuck jaws.
- Insert the hex key into the chuck and tighten the chuck jaws securely. Tap the hex key sharply with a mallet in a clockwise direction. This will tighten the chuck on the spindle.
- Open the chuck jaws and remove the hex key.
- Tighten the chuck screw.

CRAFTSMAN 19.2V CORDLESS HAMMER DRILL - 315.115430

The model number will be found on a plate attached to the motor housing. Always mention the model number in all correspondence regarding your **HAMMER DRILL** or when ordering repair parts.

SEE BACK PAGE FOR PARTS ORDERING INSTRUCTIONS



PARTS LIST

Key No.	Part Number	Description	Qty.
1	6613401	Chuck Screw.....	1
2	690033058	Chuck.....	1
3	940237091	Data Plate	1
4	940114128	Logo Plate.....	1
5	300188033	Auxiliary Handle Assembly	1
6	6341203	Depth Stop Rod.....	1
	983000759	Operator's Manual	