

# INSTRUCTION MANUAL

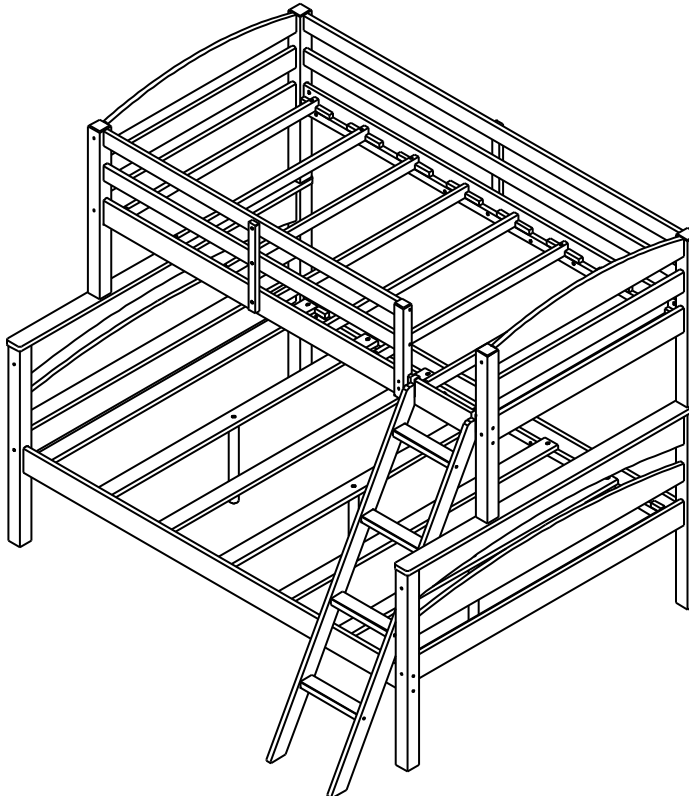
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## TWIN/FULL BUNK BED

**Model No:**

DA6940E (ESPRESSO)

DA6940W (WHITE)



**UPC CODE:**

0-65857-16788-7 (ESPRESSO)

0-65857-16789-4 (WHITE)

**NOTE:**

THIS INSTRUCTION BOOKLET  
CONTAINS **IMPORTANT** SAFETY  
INFORMATION. PLEASE READ AND  
KEEP FOR FUTURE REFERENCE.

**Lot number:**

(TAKEN FROM CARTON)

\_\_\_\_\_

**Date of purchase:**

\_\_\_\_ / \_\_\_\_ / \_\_\_\_

**DO NOT RETURN PRODUCT TO THE STORE.**

If a part is missing or damaged, contact our customer  
service department. We will replace the part  
**FREE** of charge.

**DOREL**<sup>®</sup>  
— *Living* —



Tel #: 1-800-295-1980

E-Mail: [das@dorel.com](mailto:das@dorel.com)

Fax #: 514-353-7819

## CUSTOMER SERVICE

If you are missing parts or have any questions about this product, contact our customer service representative first!



**CALL 1-800-295-1980**

You can also order parts by writing to the address listed below. Please include the product model number, color and a detailed description of the part.

**Customer Service Department No. 413  
12345 Albert-Hudon Boulevard, Suite 100  
Montreal, Quebec  
Canada, H1G 3L1**

**E-MAIL: [das@dorel.com](mailto:das@dorel.com)**



## WARNING

- \* **STRANGULATION HAZARD** - NEVER ATTACH OR HANG ITEMS TO ANY PART OF THE BUNK BED THAT ARE NOT DESIGNED FOR USE WITH THE BED; FOR EXAMPLE, BUT NOT LIMITED TO, HOOKS, BELTS AND JUMP ROPES.
- \* FOLLOW THE INFORMATION ON THE WARNINGS APPEARING ON THE UPPER BUNK END STRUCTURE AND ON THE CARTON. DO NOT REMOVE WARNING LABEL FROM BED.
- \* THE MATTRESS PLATFORM IS DESIGNED TO SUPPORT A MATTRESS WITHOUT THE NEED FOR A POSTURE BOARD OR BOX SPRING.
- \* ALWAYS USE THE RECOMMENDED SIZE MATTRESS OR MATTRESS SUPPORT, OR BOTH, TO HELP PREVENT THE LIKELIHOOD OF ENTRAPMENT OR FALLS.
- \* **USE ONLY COIL SPRING MATTRESSES ON BOTH THE UPPER AND LOWER BUNKS. FAILURE TO DO SO CAN RESULT IN INJURY.**
- \* USE ONLY MATTRESSES WHICH ARE 74"-75" LONG AND 37 1/2" - 38 1/2" WIDE ON UPPER BED AND 74"-75" LONG AND 53"-54" WIDE ON LOWER BED. ENSURE THICKNESS OF MATTRESS DOES NOT EXCEED 6". SURFACE OF MATTRESS MUST BE AT LEAST 5" (127MM) BELOW THE UPPER EDGE OF GUARDRAILS.
- \* DO NOT ALLOW CHILDREN UNDER 6 YEARS OF AGE TO USE THE UPPER BUNK.
- \* ALWAYS USE GUARDRAILS ON BOTH LONG SIDES OF THE UPPER BUNK. IF THE BUNK BED WILL BE PLACED NEXT TO THE WALL, THE GUARDRAIL THAT RUNS THE FULL LENGTH OF THE BED SHOULD BE PLACED AGAINST THE WALL TO PREVENT ENTRAPMENT BETWEEN THE BED AND WALL (APPLICABLE FOR BUNK BEDS WITH FULL LENGTH GUARDRAILS ON ONE SIDE).
- \* PERIODICALLY CHECK AND ENSURE THAT THE GUARDRAIL, LADDER AND OTHER COMPONENTS ARE IN THEIR PROPER POSITION, FREE FROM DAMAGE, AND THAT ALL CONNECTORS ARE TIGHT
- \* DO NOT ALLOW HORSEPLAY ON OR UNDER THE BED AND PROHIBIT JUMPING ON THE BED.
- \* DO NOT USE SUBSTITUTE PARTS. CONTACT CUSTOMER SERVICE FOR REPLACEMENT PARTS.
- \* USE OF A NIGHT LIGHT MAY PROVIDE ADDED SAFETY PRECAUTION FOR A CHILD USING THE UPPER BUNK.
- \* THE USE OF WATER OR SLEEP FLOTATION MATTRESSES IS PROHIBITED.
- \* ALWAYS USE THE LADDER FOR ENTERING AND LEAVING THE UPPER BUNK.
- \* PROHIBIT MORE THAN ONE PERSON ON UPPER BUNK.
- \* KEEP THESE INSTRUCTIONS FOR FUTURE USE.

# NOTES

- \* READ EACH STEP CAREFULLY BEFORE STARTING. IT IS VERY IMPORTANT THAT EACH STEP OF INSTRUCTION IS PERFORMED IN THE CORRECT ORDER. IF THESE STEPS ARE NOT FOLLOWED IN SEQUENCE, ASSEMBLY DIFFICULTIES WILL OCCUR AND CAN RESULT IN INJURY.
- \* **CAUTION:** ADULT ASSEMBLY REQUIRED.
- \* MAKE SURE ALL PARTS ARE INCLUDED. WORK IN SPACIOUS AREA, PREFERABLY ON A SMOOTH SOFT SURFACE.
- \* ASSEMBLY WILL REQUIRE TWO PEOPLE.
- \* MOST BOARD PARTS ARE LABELED OR STAMPED ON THE RAW EDGE.
- \* PHILLIPS SCREWDRIVER (NOT INCLUDED) IS REQUIRED.
- \* A RUBBER Mallet (NOT INCLUDED) IS RECOMMENDED TO FACILITATE ASSEMBLY.
- \* BED IS DESIGNED FOR CHILDREN RANGING FROM 6 YEARS OF AGE TO YOUNG TEENAGERS.

## CARE AND CLEANING

Dust regularly with a soft, dry cloth. We do not recommend the use of chemical cleaners or wax on our lacquered furniture as it may damage the finish. Keep solvents, alcohol, nail polish and polish removers away from your hardwood furniture surfaces.

## MAINTENANCE

Check bolts/screws periodically and tighten them if necessary.

## LIMITED WARRANTY

DOREL ASIA warrants its product to be free from defects in material and workmanship and agrees to remedy any such defect. This warranty covers 1 year from the date of original purchase. This warranty is valid only upon presentation of proof of purchase. This is solely limited to the repair or replacement of defective furniture components and no assembly labor is included. This warranty does not apply to any product which has been improperly assembled, subjected to misuse or abuse or which has been altered or repaired in any way. This warranty gives you specific legal rights and you may also have other rights which vary from State to State

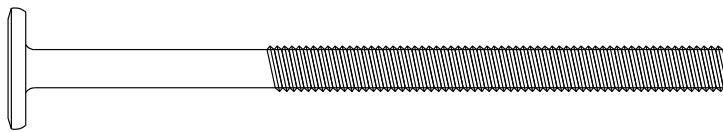
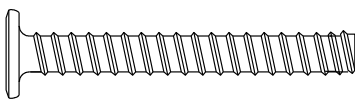
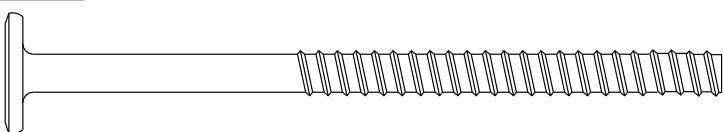

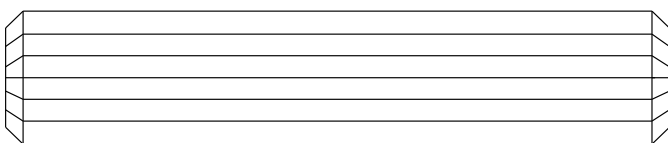

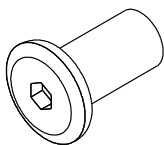
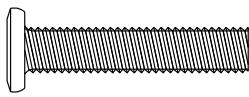
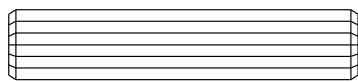
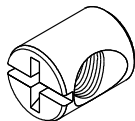
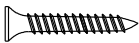



**WARNING: Should this product become damaged, and/or components are broken or missing, DO NOT USE.**

# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)






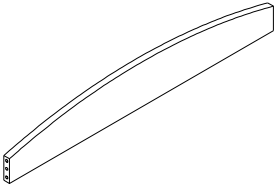
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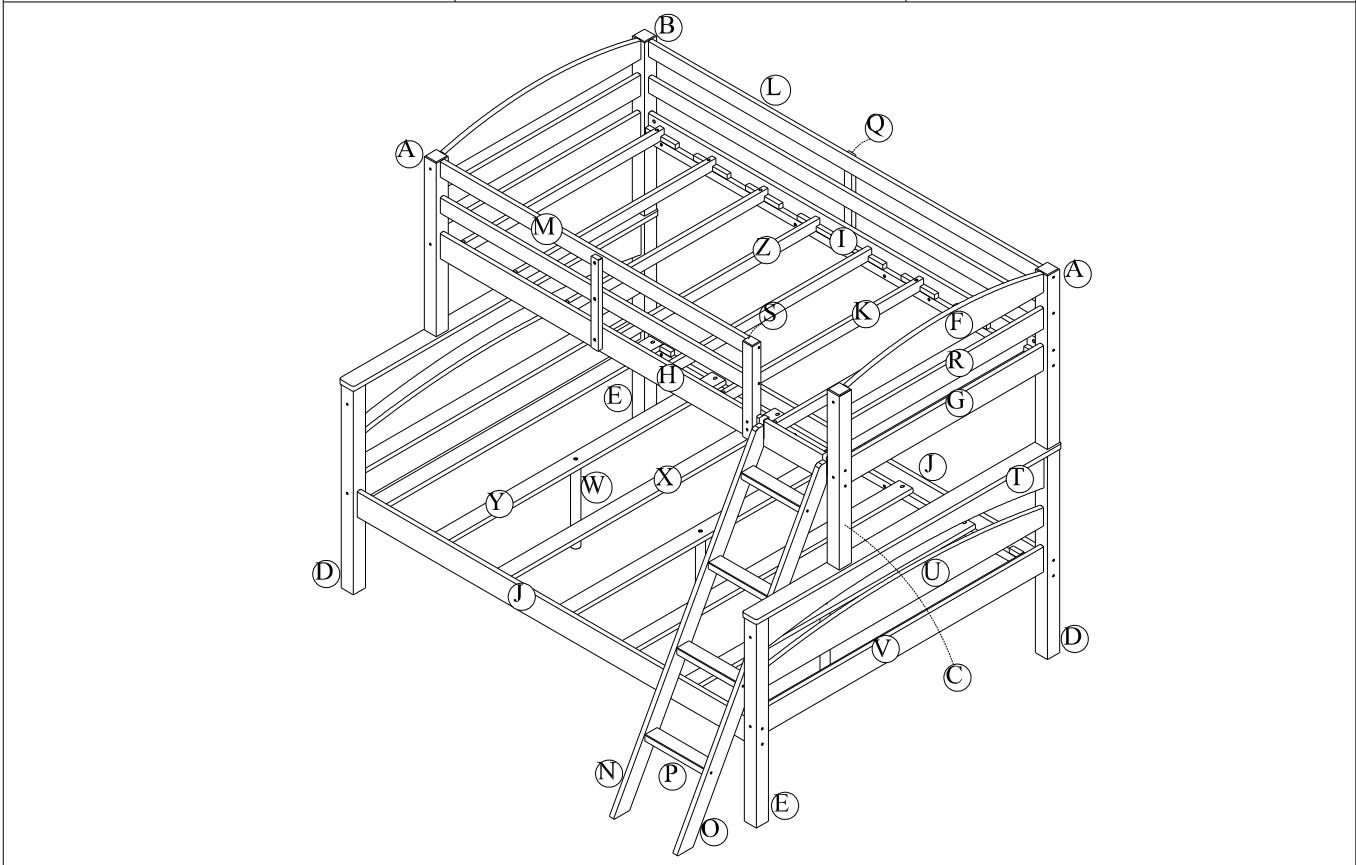
1	 <p>Ø1/4" x 100mm</p>	2	 <p>Ø6.5mm x 48mm</p>		
JOINT CONNECTOR (4mm HEX HEAD) 16 PCS		WOOD JOINT CONNECTOR (4mm HEX HEAD) 8 PCS			
3	 <p>Ø6.5mm x 100mm</p>	4	 <p>Ø4mm x 35mm</p>		
WOOD JOINT CONNECTOR (4mm HEX HEAD) 24 PCS		FLAT HEAD WOOD SCREW 26 PCS			
5	 <p>Ø19mm x 95mm</p>	6	 <p>Ø4mm x 30mm</p>		
WOOD DOWEL 4 PCS		FLAT HEAD WOOD SCREW 6 PCS			
7	 <p>Ø9mm x 17mm</p>	8	 <p>Ø1/4" x 32mm</p>	9	 <p>Ø10mm x 50mm</p>
HEX CAP 2 PCS		HEX SOCKET HEAD BOLT 5 PCS		WOOD DOWEL 64 PCS	
10	 <p>Ø11.8mm x 15mm</p>	11	 <p>Ø4mm x 19mm</p>	12	 <p>ALLEN KEY 1 PC</p>
BARREL NUT 16 PCS		FLAT HEAD SCREW 2 PCS			

# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)

### PARTS LIST

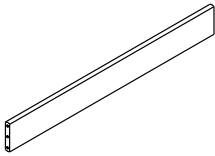
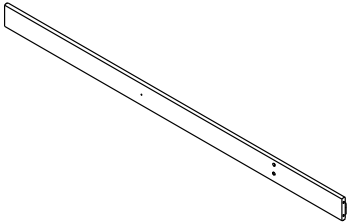
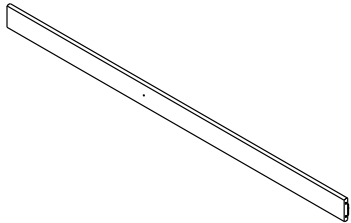
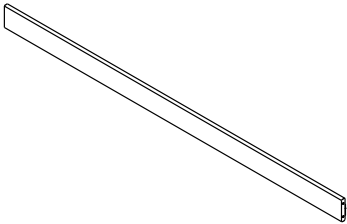
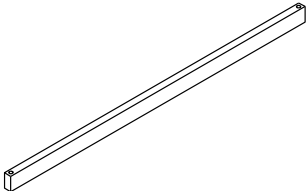
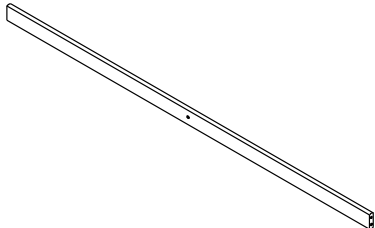
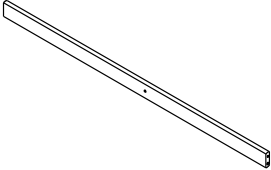
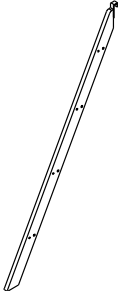
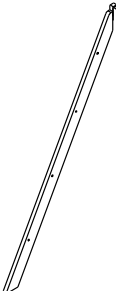
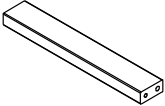

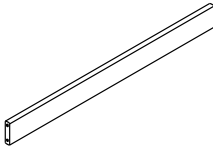
<div data-bbox="159 304 203 352">A</div> 	<div data-bbox="609 304 652 352">B</div> 	<div data-bbox="1058 304 1102 352">C</div> 
<div data-bbox="293 659 407 709">TOP POST 2 PCS</div>	<div data-bbox="748 659 862 709">TOP POST 1 PC</div>	<div data-bbox="1198 659 1312 709">TOP POST 1 PC</div>
<div data-bbox="159 739 203 787">D</div> 	<div data-bbox="609 739 652 787">E</div> 	<div data-bbox="1058 739 1102 787">F</div> 
<div data-bbox="261 1094 440 1144">BOTTOM POST 2 PCS</div>	<div data-bbox="711 1094 889 1144">BOTTOM POST 2 PCS</div>	<div data-bbox="1109 1094 1409 1144">HEADBOARD TOP CROSS 2 PCS</div>



# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)


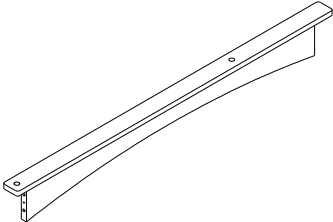
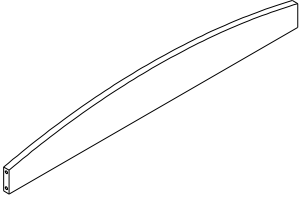
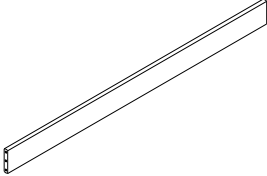

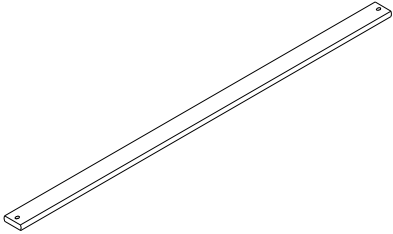
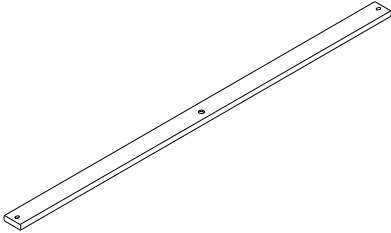
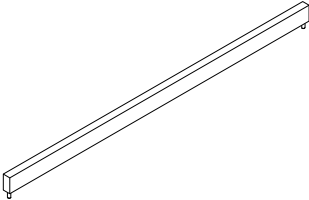

### PARTS LIST

<div data-bbox="159 302 196 348">G</div>  <div data-bbox="180 653 532 709">HEADBOARD BOTTOM CROSS 2 PCS</div>	<div data-bbox="609 302 646 348">H</div>  <div data-bbox="621 653 987 709">TOP SIDE RAIL (WITH 3 HOLES) 1 PC</div>	<div data-bbox="1058 302 1096 348">I</div>  <div data-bbox="1084 653 1433 709">TOP SIDE RAIL (WITH 1 HOLE) 1 PC</div>
<div data-bbox="159 732 196 779">J</div>  <div data-bbox="240 1083 472 1140">BOTTOM SIDE RAIL 2 PCS</div>	<div data-bbox="609 732 646 779">K</div>  <div data-bbox="764 1083 841 1140">SLAT 6 PCS</div>	<div data-bbox="1058 732 1096 779">L</div>  <div data-bbox="1146 1083 1369 1140">LONG GUARDRAIL 2 PCS</div>
<div data-bbox="159 1163 196 1209">M</div>  <div data-bbox="228 1514 472 1570">SHORT GUARDRAIL 2 PCS</div>	<div data-bbox="609 1163 646 1209">N</div>  <div data-bbox="699 1514 922 1570">LEFT LADDER END 1 PC</div>	<div data-bbox="1058 1163 1096 1209">O</div>  <div data-bbox="1149 1514 1393 1570">RIGHT LADDER END 1 PC</div>
<div data-bbox="159 1593 196 1640">P</div>  <div data-bbox="256 1944 427 2001">LADDER STEP 4 PCS</div>	<div data-bbox="609 1593 646 1640">Q</div>  <div data-bbox="716 1944 922 2001">GUARDRAIL LEG 2 PCS</div>	<div data-bbox="1058 1593 1096 1640">R</div>  <div data-bbox="1089 1944 1433 2001">HEADBOARD CENTER CROSS 2 PCS</div>

# TWIN/FULL BUNK BED

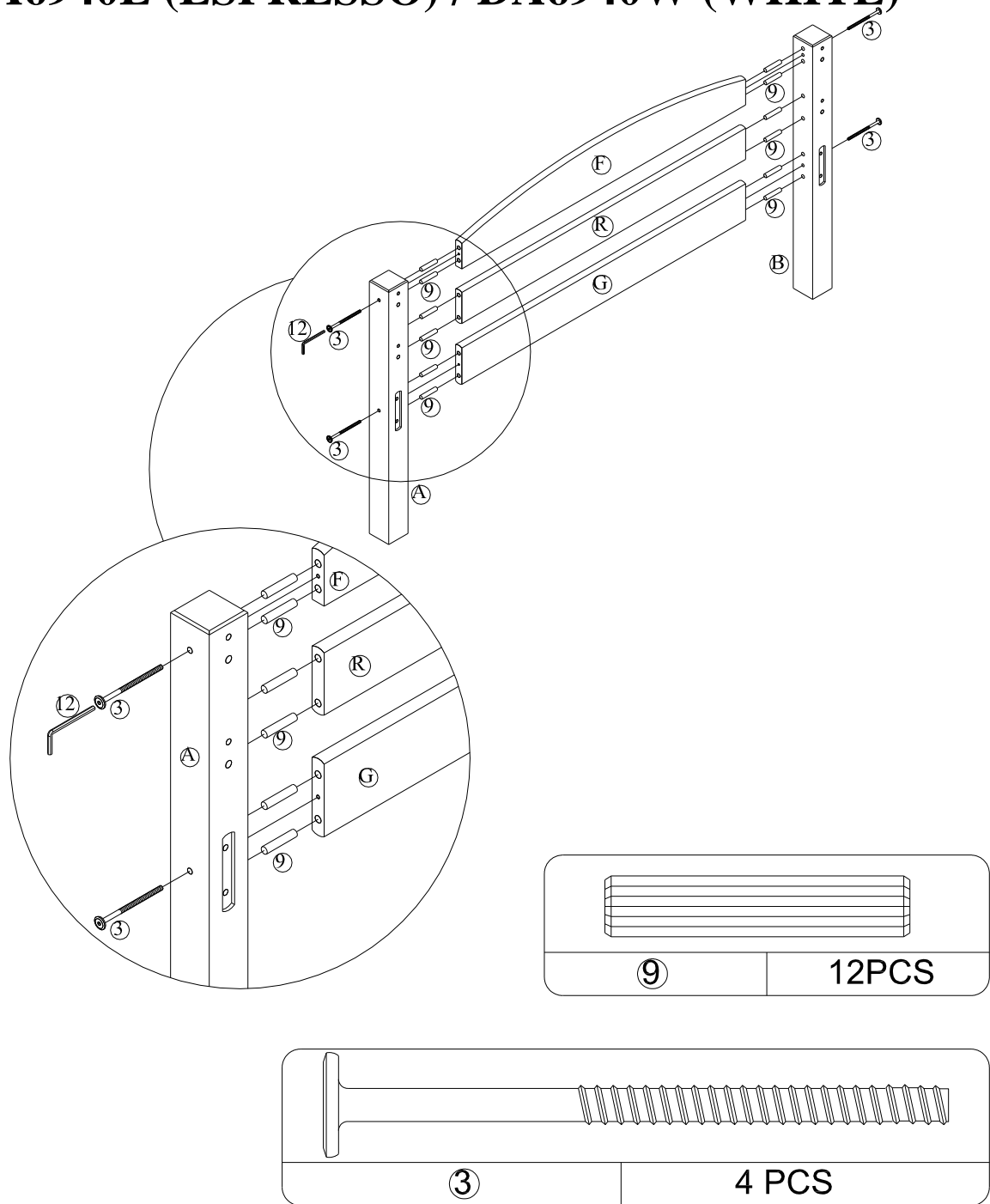
## DA6940E (ESPRESSO) / DA6940W (WHITE)

### PARTS LIST

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<div data-bbox="217 800 513 848" data-label="Text">SHORT GUARDRAIL POST 1 PC</div>	<div data-bbox="615 800 1013 848" data-label="Text">BOTTOM HEADBOARD TOP CROSS 2 PCS</div>	<div data-bbox="1062 800 1458 848" data-label="Text">BOTTOM HEADBOARD TOP CROSS 2 PCS</div>
<div data-bbox="170 877 203 919" data-label="Text">V</div> 	<div data-bbox="613 877 646 919" data-label="Text">W</div> 	<div data-bbox="1062 877 1094 919" data-label="Text">X</div> 
<div data-bbox="170 1369 570 1417" data-label="Text">BOTTOM HEADBOARD TOP CROSS 2 PCS</div>	<div data-bbox="712 1369 894 1417" data-label="Text">SUPPORT POST 3 PCS</div>	<div data-bbox="1062 1369 1453 1417" data-label="Text">BOTTOM SLAT (WITHOUT HOLE) 4 PCS</div>
<div data-bbox="180 1449 212 1491" data-label="Text">Y</div> 	<div data-bbox="623 1449 656 1491" data-label="Text">Z</div> 	<div data-bbox="1052 1449 1110 1491" data-label="Text">A1</div> 
<div data-bbox="185 1938 553 1986" data-label="Text">BOTTOM SLAT (WITH 1 HOLE) 3 PCS</div>	<div data-bbox="769 1938 846 1986" data-label="Text">SLAT 2 PCS</div>	<div data-bbox="1149 1938 1325 1986" data-label="Text">SPACE BLOCK 2 PCS</div>

# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)



### STEP 1

One of the headboard top crosses (F) has a label on it, do not use it in this step.

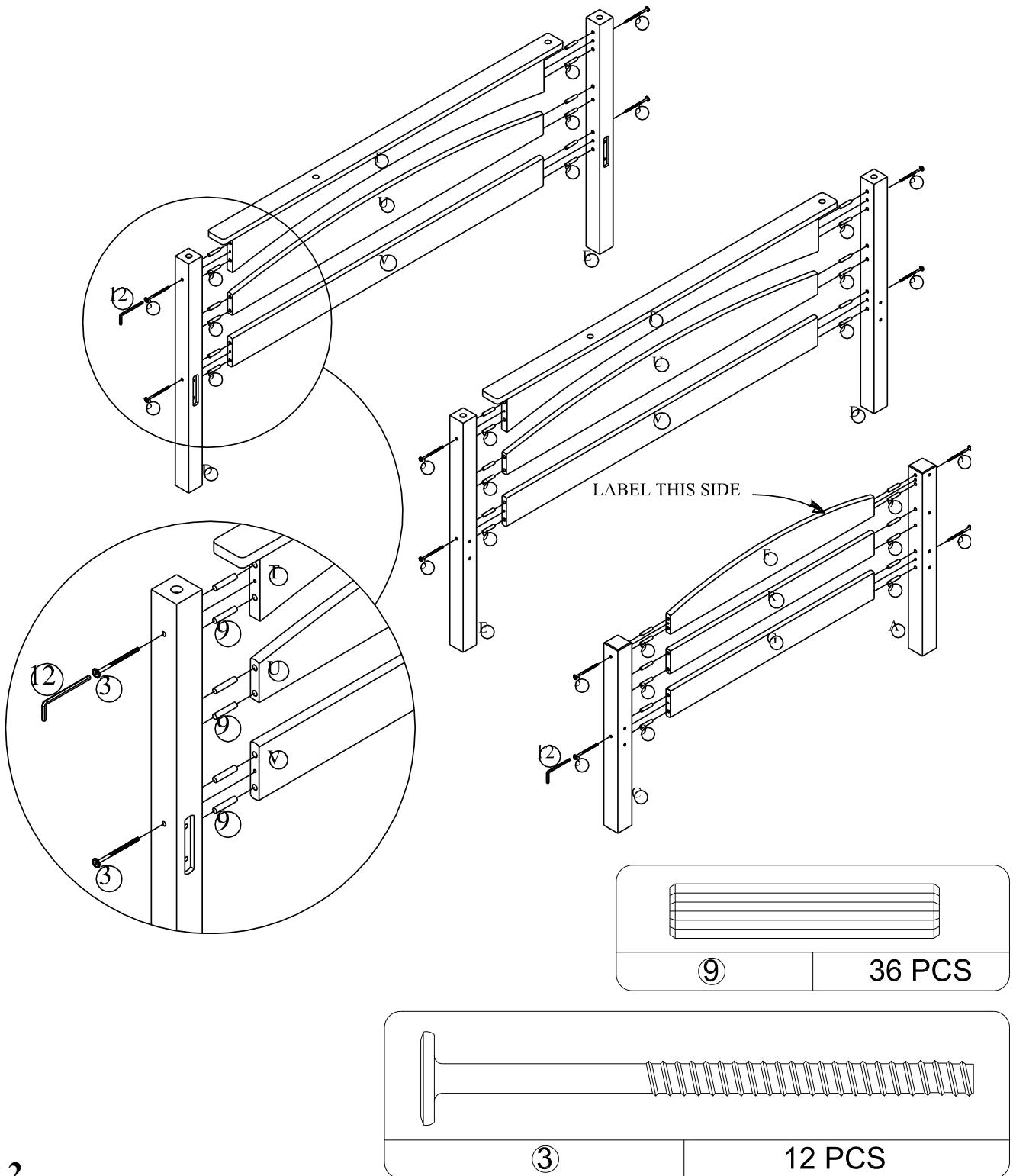
Insert wood dowels (9) into the ends of headboard top cross (F), headboard bottom cross (G) and headboard center cross (R).

Attach top posts (A) & (B) using wood joint connectors (3). Use Allen key (12) to tighten joint connectors as shown.



# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)



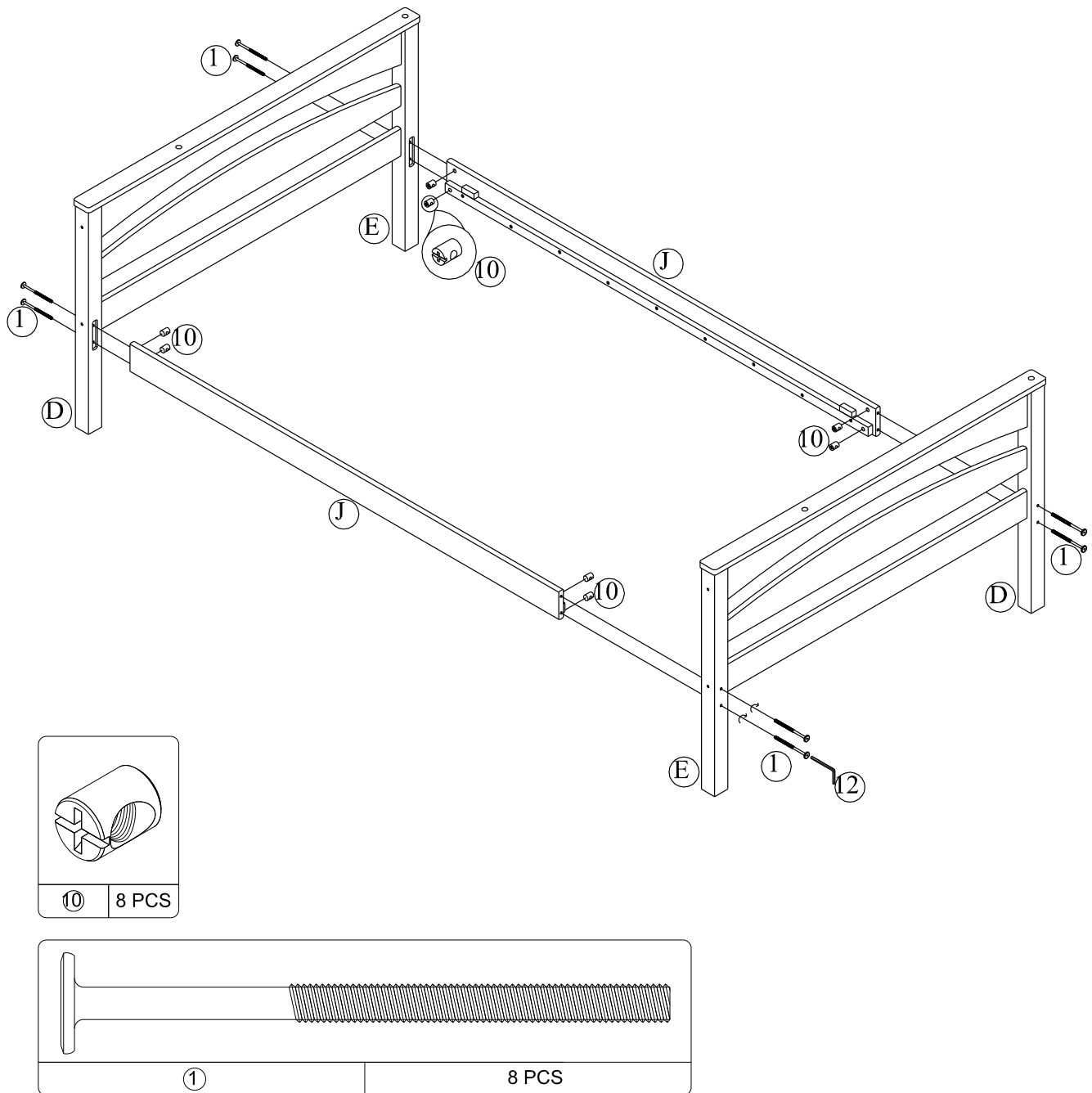
### STEP 2

Repeat the previous step to assemble the remaining three sets of headboards. Be sure to pair the bottom posts (D) and (E) for one pair; (E) and (D) for another; and the top posts (C) and (A) for the last pair.

**NOTE:** Use headboard top cross (F) with the label attached to it between top posts (A) and (C). See illustration for label orientation.

# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)



### STEP 3

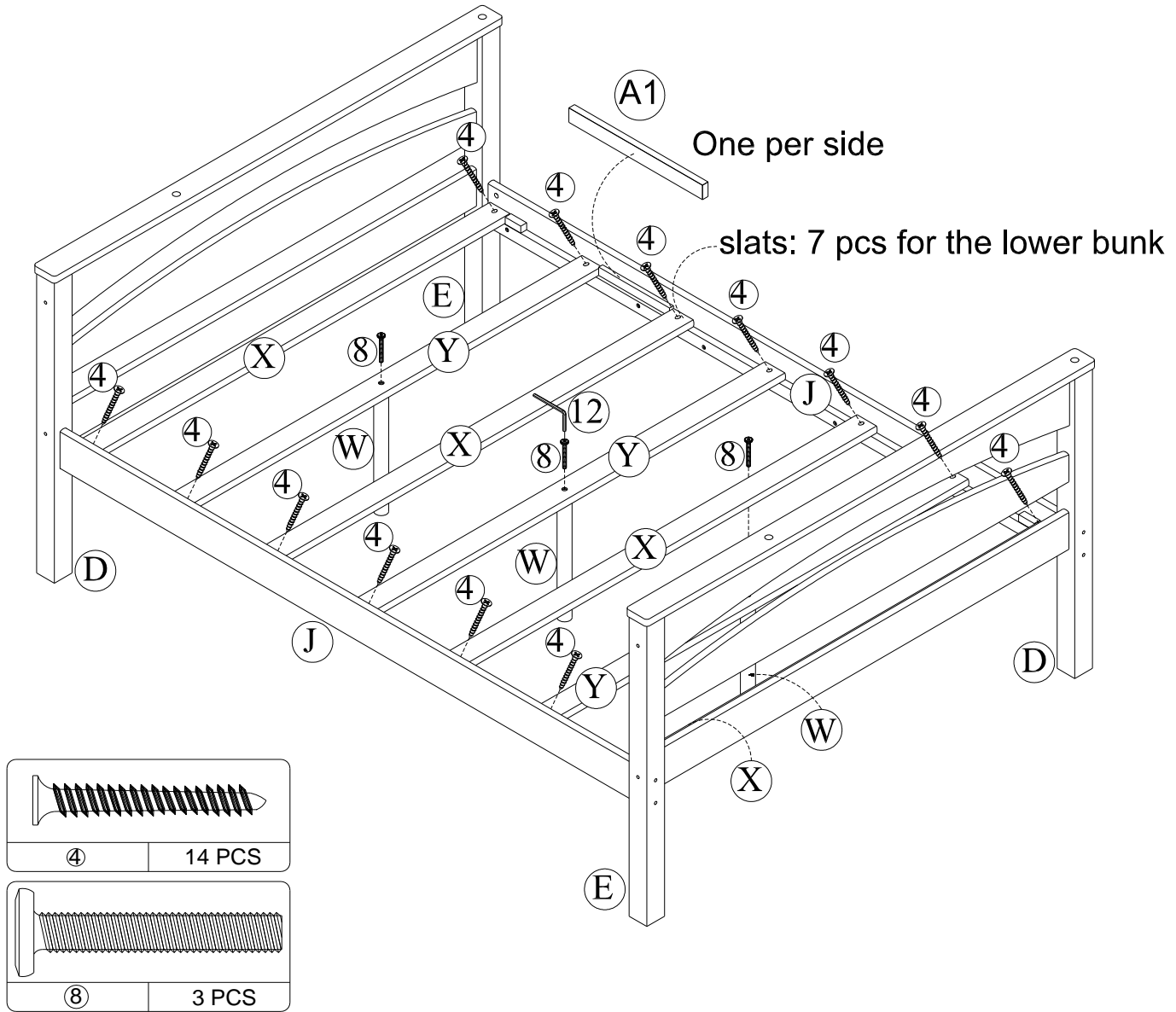
Insert barrel nuts (10 ) into bottom side rails (J) as shown.

Attach the two headboards with bottom posts (D and E) to bottom side rails (J) using joint connectors (1) and Allen key (12).

Note: This is the lower bunk.

# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)



### STEP 4

Attach the support posts (W) to bottom slats (Y) of the bottom bunk with hex socket head bolts (8) as shown.

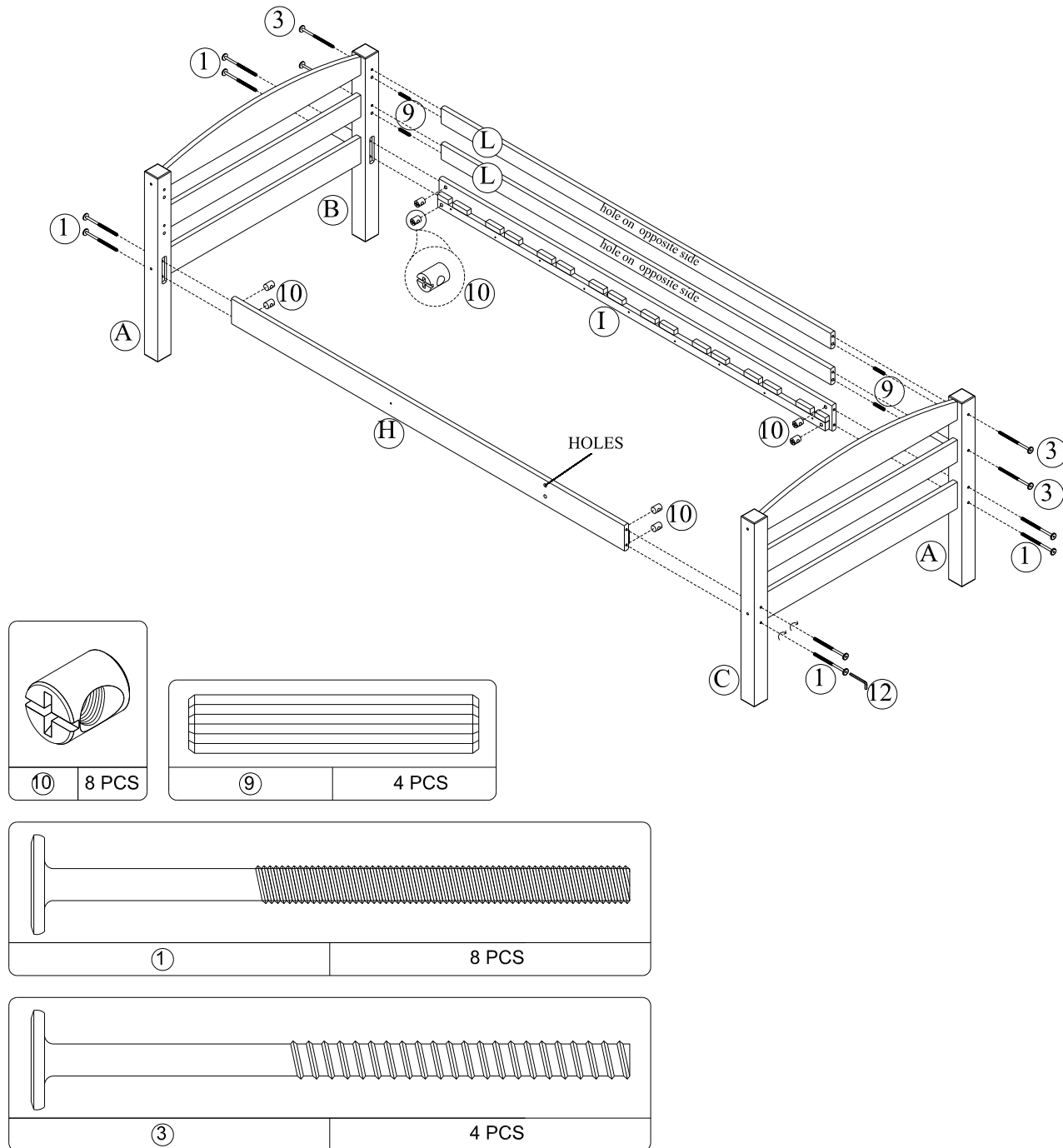
Attach a bottom slat (X) to bottom side rails (J) with flat head wood screws (4). Make sure the slat touches the corner posts (as close to the headboard as possible).

Attach the other slats (X & Y) to the bottom side rails (J) with flat head wood screws (4) using a Phillips head screw driver (not included). Use space block (A1) to space them out evenly as

**NOTE:** If you notice that any of the slats (X & Y) are not perfectly flat, be sure to assemble them so that the slats (X & Y) curves up in the middle and down on the ends.

# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)



### STEP 5

Insert wood dowels (9) into each end of the long guardrails (L).

Insert barrel nuts (10) into top side rails (H & I).

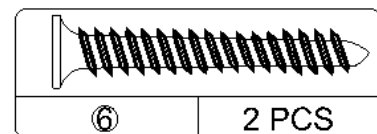
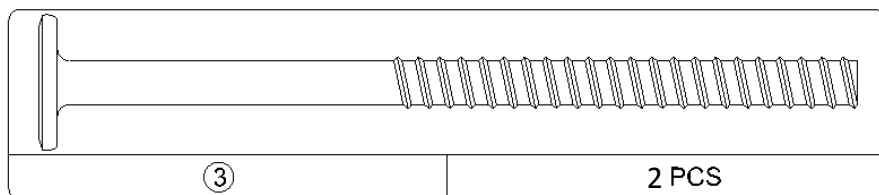
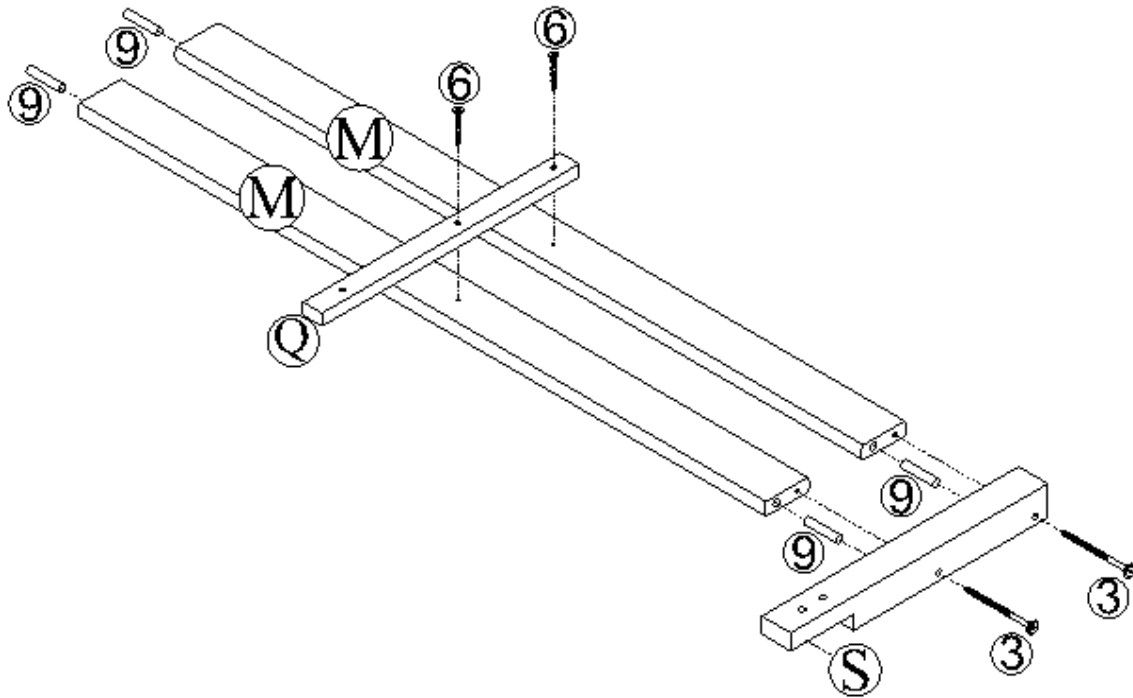
Attach two long guardrails (L) and two top side rails (H and I) to top posts (A and B) & (A and C) as shown using joint connectors (1) & (3).

Use Allen key (12) to tighten all joint connectors.

This is the upper bunk.

# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)

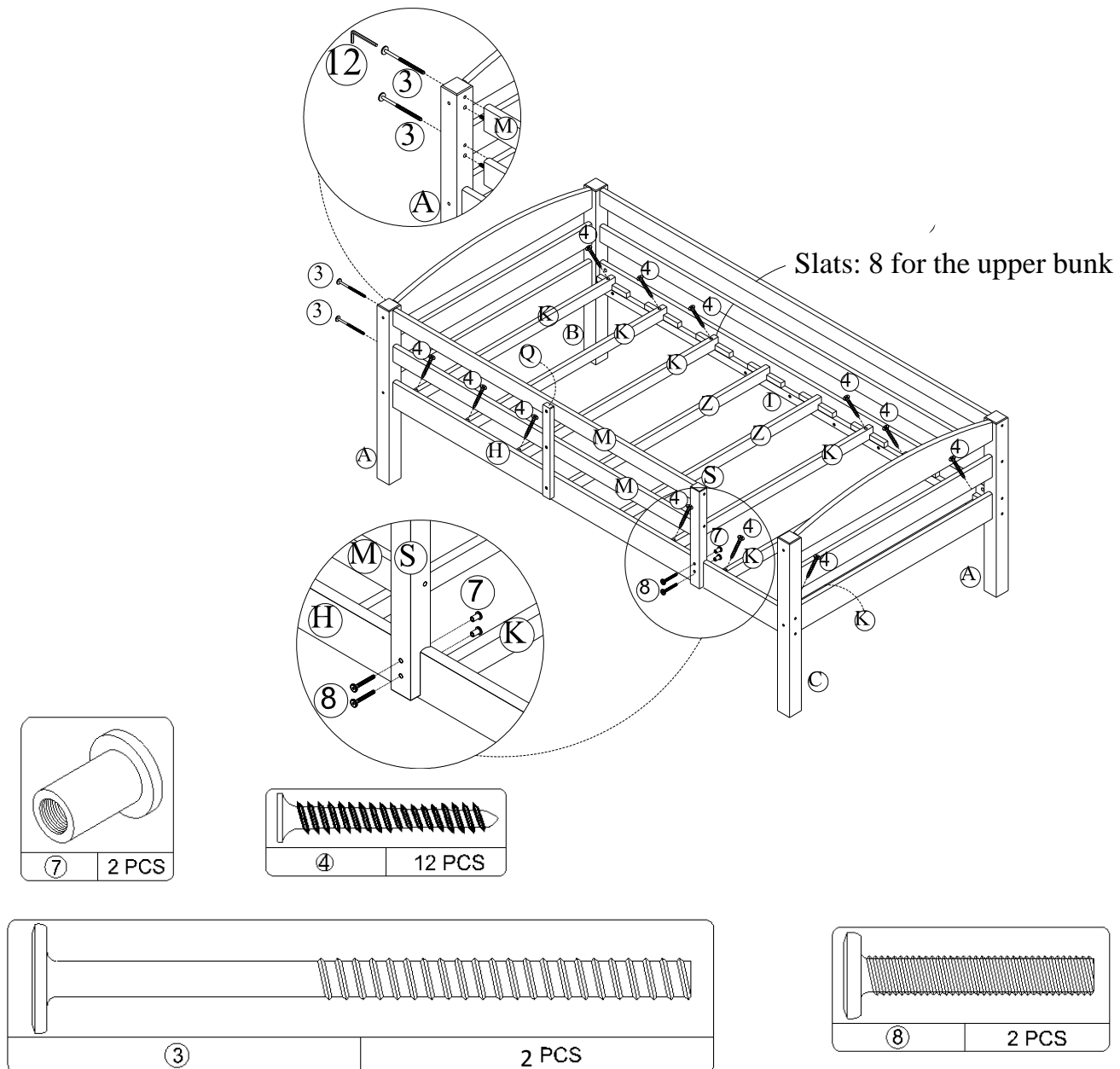


### STEP 6

Insert the dowels (9) into each end of short guardrails (M). Attach the short guardrail post (S) and one guardrail leg (Q) to short guardrails (M) with wood joint connectors (3) and flat head wood screws (6).

# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)



### STEP 7

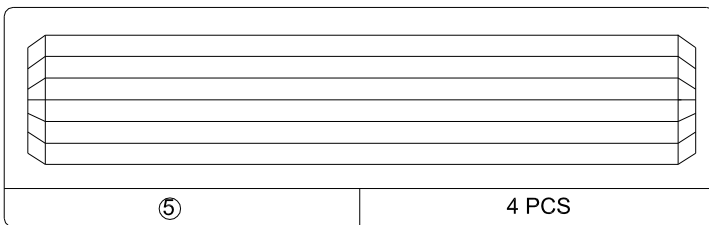
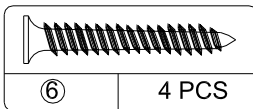
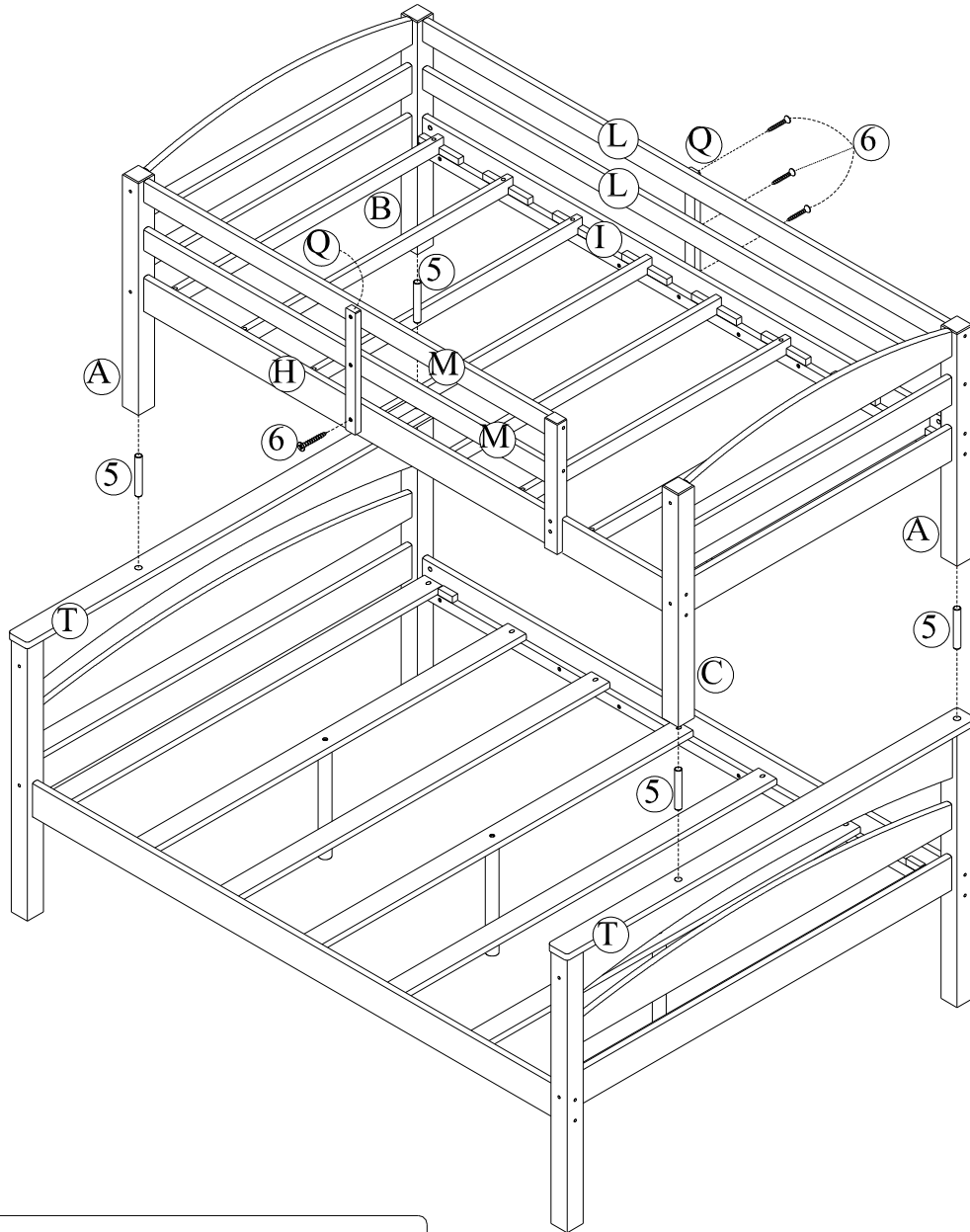
Attach the assembled short guardrail to top post (A) with wood joint connectors (3), and to top side rail (H) using hex socket head bolts (8) and hex caps (7) as shown. And use Allen key (12) to tighten the hex cap (7).

Attach a top slat (K) onto top side rails (H & I) of the top bunk with flat head wood screws (4). Make sure the slat touches the corner posts (as close to the headboard as possible). Attach the other slats (K) onto the top side rails (H & I) with flat head wood screws (4) and place the slats (Z) onto the top side rails (H & I) as shown.

**NOTE:** Slats (K & Z) must be attached so that they curve up in the middle and down on the ends.

# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)



### STEP 8

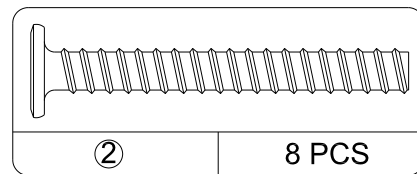
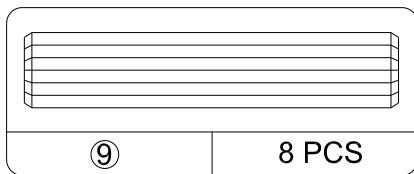
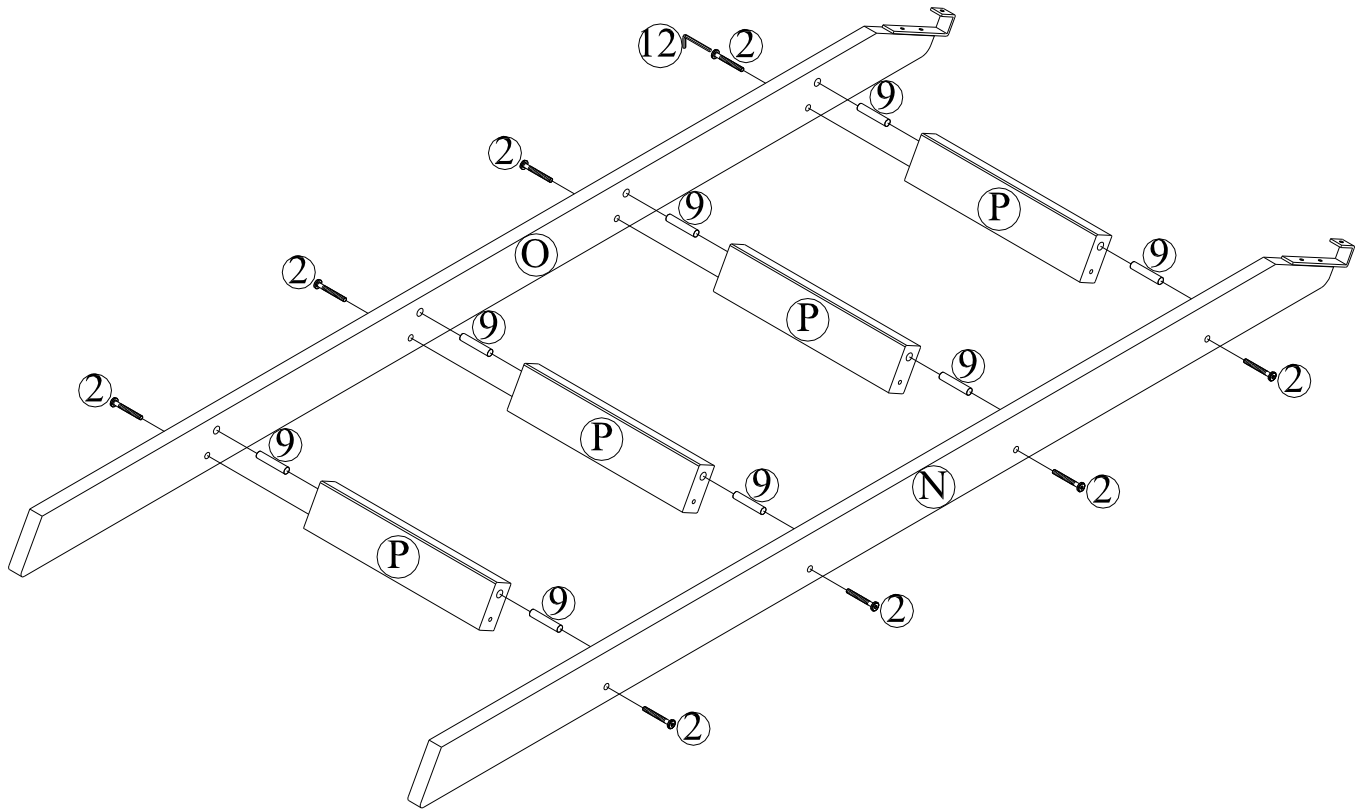
Attach the other guardrail leg (Q) to long guardrails (L) and top side rail (I) with flat head wood screws (6).

Secure the guardrail leg (Q) (done in step 6) to top side rail (H) with flat head wood screw (6) as shown.

Place four wood dowels (5) into the holes in the bottom headboard top crosses (T). With the help of another person, stack the top bunk onto the bottom bunk.

# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)



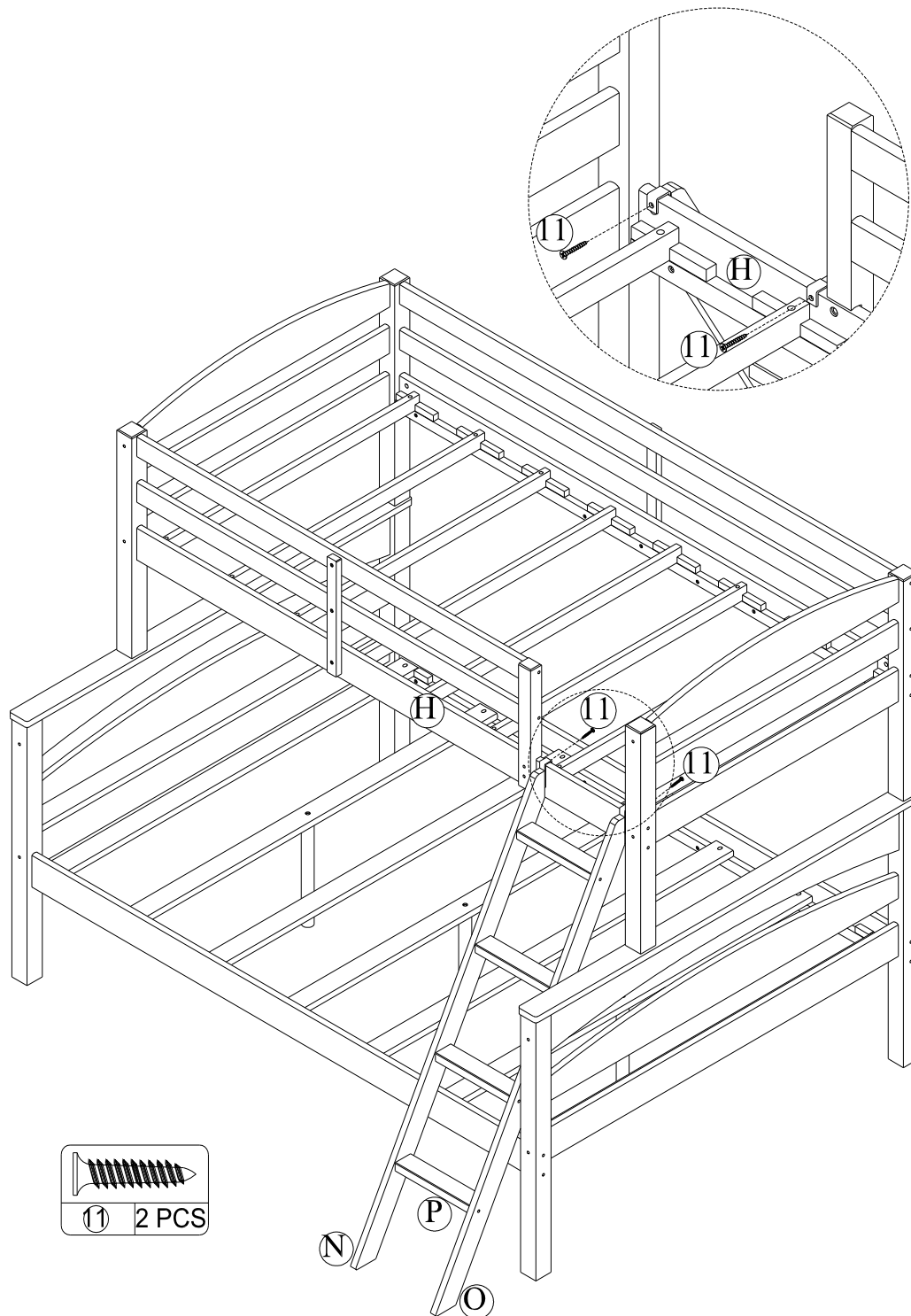
### STEP 9

Insert wood dowels (9) into the ends of the ladder steps (P).  
Attach left ladder end (N) and right ladder end (O) to ladder steps (P) with wood joint connectors (2). Use Allen key (12) to tighten the joint connectors as shown.



# TWIN/FULL BUNK BED

## DA6940E (ESPRESSO) / DA6940W (WHITE)



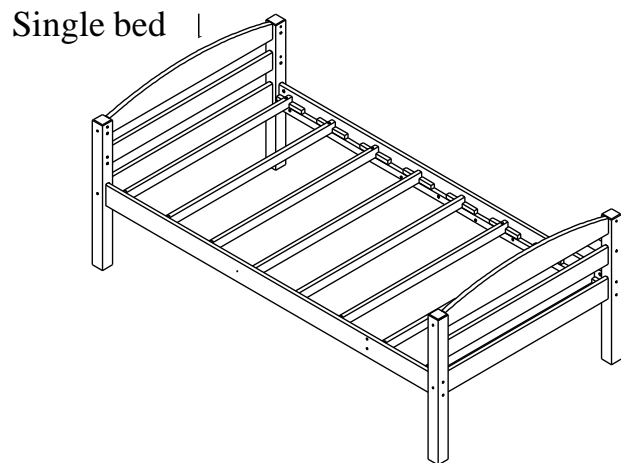
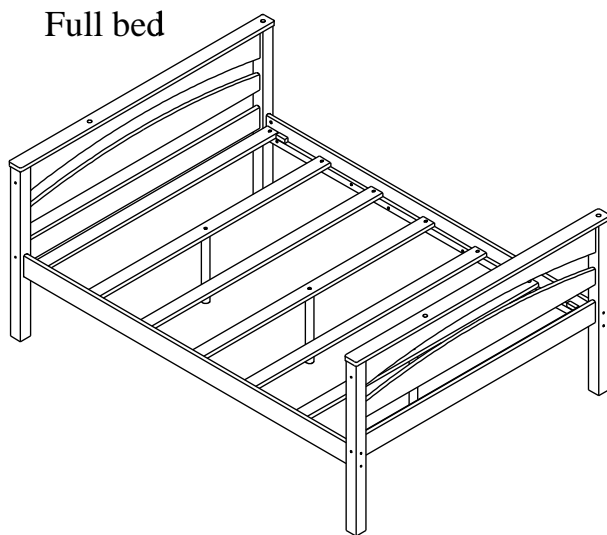
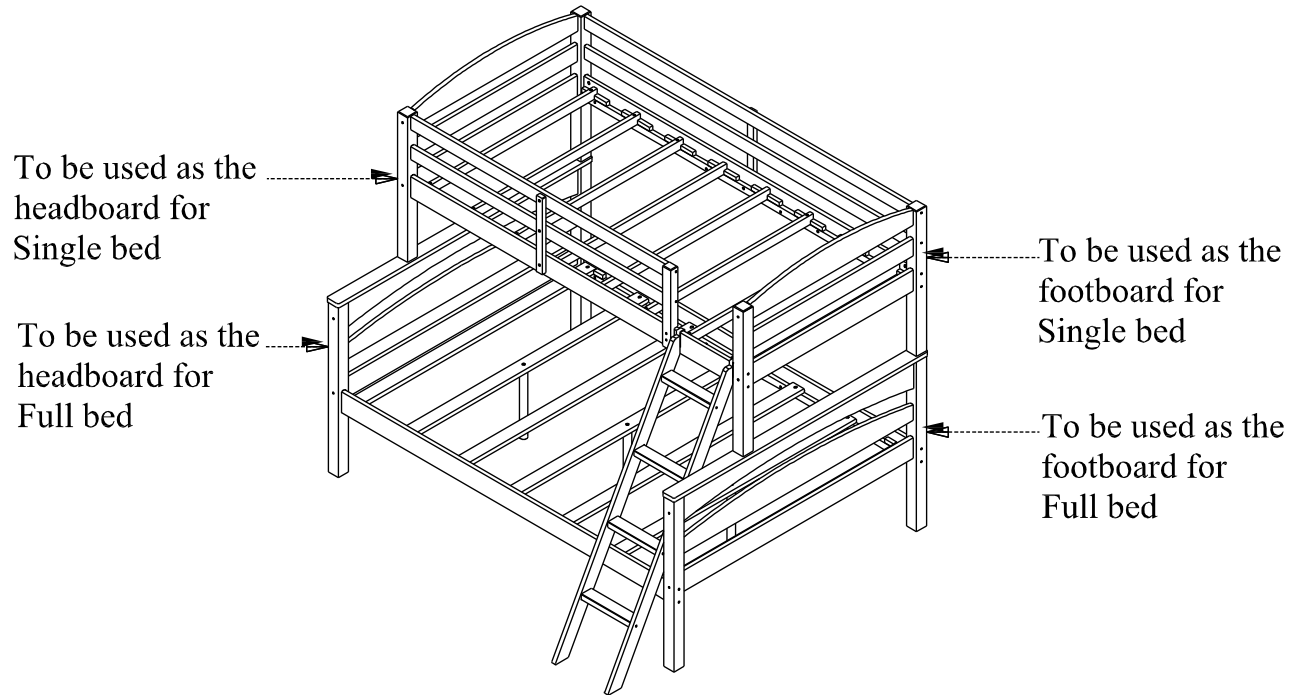
### STEP 10

Attach the ladder to the top side rail (H) with flat head screw (11) as shown.

# **TWIN/FULL BUNK BED**

## **DA6940E (ESPRESSO) / DA6940W (WHITE)**

### **Instructions for converting the bunk bed into two beds**



### **CONVERTING THE BUNK BED INTO A FULL BED AND A TWIN BED**

Remove the ladder and all the guardrails.

With the help of another person, detach the top bunk from the lower bunk and remove the wood dowels from the posts.

# **TWIN/FULL BUNK BED**

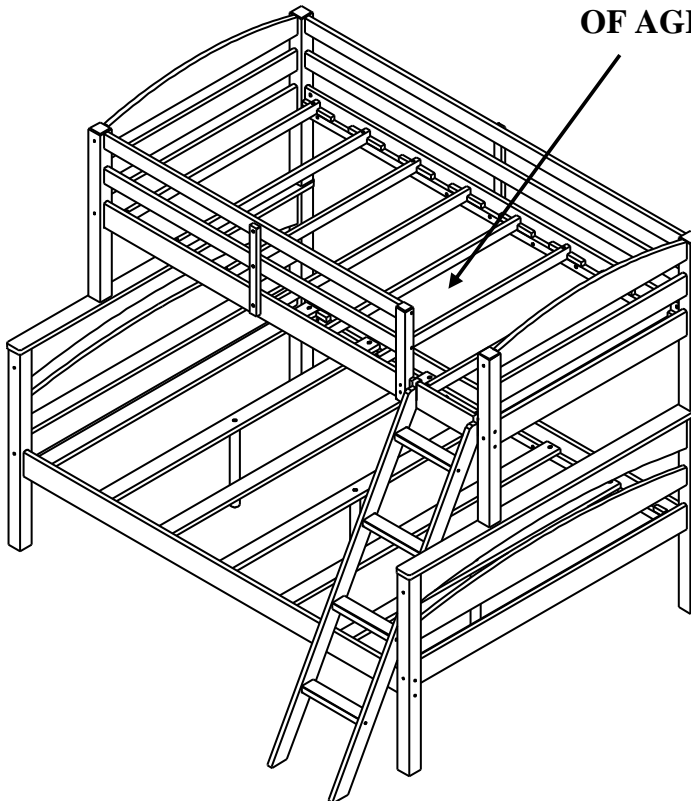
## **DA6940E (ESPRESSO) / DA6940W (WHITE)**



**CAUTION:** This unit is intended for use only with the products and/or maximum weights indicated. Use with other products and/or products heavier than the maximum weights indicated may result in instability or cause possible injury.

**DO NOT ALLOW HORSEPLAY ON OR UNDER THE BED AND PROHIBIT JUMPING ON THE BED.**

**DO NOT ALLOW CHILDREN UNDER 6 YEARS OF AGE TO USE THE UPPER BUNK. BED IS DESIGNED FOR CHILDREN RANGING FROM 6 YEARS OF AGE TO YOUNG TEENAGERS.**



**USE ONLY COIL SPRING MATTRESSES ON BOTH THE UPPER AND LOWER BUNKS. FAILURE TO DO SO CAN RESULT IN INJURY.**

**USE ONLY MATTRESSES WHICH ARE 74"-75" LONG AND 37 1/2" - 38 1/2" WIDE ON UPPER BED AND AT LEAST 74"-75" LONG AND 53"-54" WIDE ON LOWER BED. ENSURE THICKNESS OF MATTRESS DOES NOT EXCEED 6".**

**That's it! You've finished assembling your bunk bed.**

**DO NOT RETURN PRODUCT TO THE STORE.**

If a part is missing or damaged, contact our customer service department. We will replace the part **FREE** of charge.



Tel #: 1-800-295-1980  
E-Mail: [das@dorel.com](mailto:das@dorel.com)  
Fax #: 514-353-7819

# Customer Service

PLEASE DO NOT RETURN THIS PRODUCT TO THE STORE

PLEASE CONTACT CUSTOMER SERVICE REPRESENTATIVES AT THE FOLLOWING NUMBERS SHOULD THERE BE ANY MISSING OR DEFECTIVE PART(S).

Customer Service Phone Number 1-800-295-1980	Email: <a href="mailto:das@dorel.com">das@dorel.com</a>
Customer Service Fax Number 514-353-7819	

Request Date:

Name:

Shipping Address:

Street & Number:

City & State:

Zip Code:

Day Time Phone Number:

(including area code)

Date & Place of Purchase:

Part(s) description and quantity: (Please be sure to list model number or SKN number)