Repair Parts Manual

LAWN TRACTORS
WITH SMART LAWN TECHNOLOGY

20.0 HP,* 46" Mower
Electric Start
Automatic Transmission
Model No.
917.273900

Product questions or problems?
1-888-331-4569
Customer Care Hot Line
Get answers to questions, troubleshoot problems,
order parts, or schedule repair service.
Para respuestas a preguntas o problemas, y ordenar
piezas o pedir servicio para la reparación de su equipo.

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Sears Brands Management Corporation, Hoffman Estates, IL 60179 U.S.A.
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* The power rating as declared by the engine manufacturer is the average gross power output at the specified RPM of a typical production engine for the engine model measured using SAE Standards for engine gross power. Please refer to the engine manufacturer for details.
WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears service center (See ENGINE ASSEMBLY section of this manual).

REPAIR PROTECTION AGREEMENTS
Congratulations on making a smart purchase. Your new Craftsman® product is designed and manufactured for years of dependable operation. But like all products, it may require repair from time to time. That’s when having a Repair Protection Agreement can save you money and aggravation.

*Purchase a Repair Protection Agreement now and protect yourself from unexpected hassle and expense.*

Here’s what’s included in the Agreement:

- **Expert service** by our 12,000 professional repair specialists.
- **Unlimited service and no charge** for parts and labor on all covered repairs.
- **Product replacement** if your covered product can’t be fixed.
- **Discount of 25%** from regular price of service and service-related parts not covered by the agreement; also, 25% off regular price of preventive maintenance check.
- **Fast help by phone** — phone support from a Sears representative on products requiring in-home repair, plus convenient repair scheduling.

Once you purchase the Agreement, a simple phone call is all that it takes for you to schedule service. You can call anytime day or night, or schedule a service appointment online.

Sears has over 12,000 professional repair specialists, who have access to over 4.5 million quality parts and accessories. That’s the kind of professionalism you can count on to help prolong the life of your new purchase for years to come. Purchase your Repair Protection Agreement today!

*Some limitations and exclusions apply.*

For prices and additional information call 1-800-827-6655.

SEARS INSTALLATION SERVICE

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TRACTOR - MODEL NUMBER 917.273900

ELECTRICAL

12V Outlet (If Equipped)

Service Minder (If Equipped)
### ELECTRICAL

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<thead>
<tr>
<th>KEY PART NO.</th>
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<td>Battery</td>
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<td>7470412</td>
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<td>176138</td>
<td>Switch Interlock Push-In</td>
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<td>21</td>
<td>400252</td>
<td>Harness Socket Light w/4152J</td>
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<td>22</td>
<td>4152J</td>
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<td>193350</td>
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<td>411932</td>
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<td>110712X</td>
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<td>17720408</td>
<td>Screw Thd. Cut 1/4-20 x 1/2</td>
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<tr>
<td>100</td>
<td>19191416</td>
<td>Washer 9/32 x 7/8 x 16 Ga.</td>
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</table>

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm
TRACTOR -- MODEL NUMBER 917.273900

CHASSIS ASSEMBLY

BRIGGS & STRATTON ENGINE-MODEL NUMBER 44N877, TYPE NUMBER 0039-G1

<table>
<thead>
<tr>
<th>KEY PART NO. NO.</th>
<th>DESCRIPTION</th>
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<td>Shroud/Seal Kit (Magneto Side)</td>
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<td>Gasket-Cylinder Head</td>
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<td>Gasket-Breather</td>
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<td>Tube-Breather</td>
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<td>12</td>
<td>Gasket-Crankcase (Includes 10 Engine Sump Screws)</td>
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<td>Screw (Cylinder Head)</td>
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<td>Plug-Oil Drain</td>
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<td>Crankshaft</td>
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<td>Seal-Oil (PTO Side)</td>
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<td>Screw (Crankcase Cover/Sump)</td>
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<td>Flywheel</td>
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<td>Key-Flywheel (Aluminum)</td>
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<td>Piston Assembly (020” Over Size)</td>
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<td>Spring-Valve (Intake)</td>
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<td>Gasket-Intake</td>
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<td>Screw (Intake Manifold)</td>
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<td>Screw (Rotating Screen)</td>
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<td>Plug-Welch</td>
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<td>Kit-Throttle Shaft</td>
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chassis-tex_TALON II_22

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TRACTOR - MODEL NUMBER 917.273900
BRIGGS & STRATTON ENGINE-MODEL NUMBER 44N877, TYPE NUMBER 0039-G1

CHASSIS ASSEMBLY

KEY PART NO. NO. DESCRIPTION
5 589935501 Dash
14 580354406 Hood
15 580485601 Lens LH
18 580485301 Grille
25 580484501 Lens RH
34 580910801 Plate engine
35 19111116 Washer 11/32 x 11/16 x 16 Ga.
36 17060512 Screw 5/16-18 x 3/4
37 414870X615 Fender
52 73880500 Nut Crown lock 5/16-18
68 17490508 Screw Thdrol 5/16-18 x 1/2
102 449TH Retainer Spring 1"
125 581684801 Clip Fuel Line
126 633A105 Screw # 10 x .750 BOS Thread
137 407590 Bumper Dash
138 193224X428 Cupholder
146 581587901 Bolt 3/8-16 x 5/8
150 585238602 Duct Heat Hood
151 580663302 Bracket Pivot
159 17006012 Screw Hexsh Thdrol 3/8-16 x 3/4
161 193229X428 Window Fuel
162 142432 Screw Hex Wish Hi-Lo 1/4 x 1/2
165 196826 Support Tank Rear
175 196304 Crossmember
176 400776 Screw 10-24 x 5/8 Wahl Qdx
177 195228 Bushing Steering
180 195457 Chassis
181 193102X428 Bushing Mtg. Fender Crgo.
182 586738602 Dash Lower
183 74520520 Bolt 5/16-18 x 1-1/4
189 17000512 Screw 5/16-18 x 3/4
191 580485101 Mylar Headlight RH
194 73900500 Nut Lock Hex Flange 5/16-18
195 401556X428 Plug Hole Dash 12V Adapter
196 431658 Console Asm. Deck Lift
202 580485001 C-Closeout Lwr Trm RH
203 580484801 C-Closeout Lwr Trm LH
204 580484701 Top Vent Hood
205 580843706 Assembly Corner RH
206 580843806 Assembly Corner LH
213 74760512 Bolt hex HD 5/16-18 unc x 3/4
218 580897301 Pivot Hood Assy
228 195161 Stud Fastener
235 406129 Spacer Fender
236 73930500 Nut Center Lock 5/16-18
257 17060408 Screw Hex Washhead 1/4-20 x 3/8
279 580484901 Mylar Headlights LH
298 580551001 Nut Push
306 73900600 Nut Lock
335 580484602 C-Side Closeout RH
336 580484402 C-Side Closeout LH
350 445143 Clip X-Mass Tree
363 580724501 Cap Talon Grille
364 17060408 Screw
369 421756 Screw #10

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm
**TRACTOR - MODEL NUMBER 917.273900**

**ENGINE**

- Key Part No. 1
- Key Part No. 2
- Key Part No. 3
- Key Part No. 4
- Key Part No. 5
- Key Part No. 6
- Key Part No. 7
- Key Part No. 8
- Key Part No. 9
- Key Part No. 10
- Key Part No. 11
- Key Part No. 12
- Key Part No. 13
- Key Part No. 14
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- Key Part No. 103
- Key Part No. 104
- Key Part No. 105
- Key Part No. 106
- Key Part No. 107
- Key Part No. 108
- Key Part No. 109

**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm

**TRACTOR - MODEL NUMBER 917.273900**

**TUFF TORQ TRANSAXLE - MODEL NUMBER K46BA 448348**

- Key Part No. 1
- Key Part No. 2
- Key Part No. 3
- Key Part No. 4
- Key Part No. 5
- Key Part No. 6
- Key Part No. 7
- Key Part No. 8
- Key Part No. 9
- Key Part No. 10
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- Key Part No. 108
- Key Part No. 109

**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm
Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3600 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.
### Steering Assembly

#### Key Part No. Description
1. 414851X428 Wheel, Steering
2. 436870 Axle Asm., Front
3. 436873 Spindle Asm., LH
4. 436874 Spindle Asm., RH
5. 6266H Washer Thrust 0.75 x 1.23
7. 12000029 Ring, Clip #T5304-75
8. 194946X667 Cap, Spindle
10. 10040600 Washer Lock 3/8
12. 587016002 Shaft Steering
13. 194729 Plate Steering
14. 588404021 Adapter, Wheel Steering
15. 588529901 Bearing Subasem Shaft Steer Low
16. 414852X428 Insert, Wheel Steering
17. 19211616 Washer 21/32 x 1 x 16 Ga.
18. 17000612 Screw 3/8-16 x 3/4
19. 440770 Gear, Sector Plate
21. 73900600 Nut Lock Flg. 3/8-16 unc
22. 188867 Washer Hardened .793 x 1.637 x .060

#### Key Part No. Description
1. 58194601 Decal, Steering
2. 585767601 Decal, Hood LH/RH
3. 589790201 Decal, Fender
4. 589925301 Decal, Engine HP
5. 581578801 Decal, Mower Caution
6. 589997601 Decal, Side skirt RH
7. 821534 Decal, V-Belt Schematic Drive
8. 434996 Decal, Battery Onge/Poi
9. 434995 Decal, Battery
10. 589886701 Decal, Replacement
11. 585571401 Decal, Customer Maint.

### Decals

#### Decal No. Description
1. 59192 Cap, Valve, Tire
2. 65139 Stem, Valve
3. 106732X613 Rim Assembly, Front
4. 59994 Tube, Front
5. 106222X Tire, Front 15 x 6-6
6. 276H Fitting, Grease
7. 9040H Bearing, Flange
8. 104737X428 Cap, Axle
9. 138468 Tire, Rear 20 X 8-8
10. 7152J Tube, Rear
11. 106108X613 Rim Assembly, Rear
12. 1144334 Sealant, Tire (10 oz. Tube)

#### Key Part No. Description
1. 581580001 Decal, Mower V-Belt SCH.
2. 589997501 Decal, Side skirt LH
3. 589404601 Decal, Deck/Deflect Warning
4. 581724801 Decal, Bypass
5. 193226X428 Pad, Footrest LH
6. 193227X428 Pad, Footrest RH
7. 115868426 Manual, Operator's
8. 115868526 Manual, Parts
9. 588799624 Manual, Quick Start Guide

### Wheels & Tires

#### Key Part No. Description
1. 58192 Cap, Valve, Tire
2. 65139 Stem, Valve
3. 106732X613 Rim Assembly, Front
4. 59994 Tube, Front
5. 106222X Tire, Front 15 x 6-6
6. 276H Fitting, Grease
7. 9040H Bearing, Flange
8. 104737X428 Cap, Axle
9. 138468 Tire, Rear 20 X 8-8
10. 7152J Tube, Rear
11. 106108X613 Rim Assembly, Rear
12. 1144334 Sealant, Tire (10 oz. Tube)

#### Key Part No. Description
1. 58192 Cap, Valve, Tire
2. 65139 Stem, Valve
3. 106732X613 Rim Assembly, Front
4. 59994 Tube, Front
5. 106222X Tire, Front 15 x 6-6
6. 276H Fitting, Grease
7. 9040H Bearing, Flange
8. 104737X428 Cap, Axle
9. 138468 Tire, Rear 20 X 8-8
10. 7152J Tube, Rear
11. 106108X613 Rim Assembly, Rear
12. 1144334 Sealant, Tire (10 oz. Tube)

#### Key Part No. Description
1. 58192 Cap, Valve, Tire
2. 65139 Stem, Valve
3. 106732X613 Rim Assembly, Front
4. 59994 Tube, Front
5. 106222X Tire, Front 15 x 6-6
6. 276H Fitting, Grease
7. 9040H Bearing, Flange
8. 104737X428 Cap, Axle
9. 138468 Tire, Rear 20 X 8-8
10. 7152J Tube, Rear
11. 106108X613 Rim Assembly, Rear
12. 1144334 Sealant, Tire (10 oz. Tube)

### NOTE
- All component dimensions given in U.S. inches
- 1 inch = 25.4 mm
TRACTOR - MODEL NUMBER 917.273900

LIFT ASSEMBLY

NOTE:

All component dimensions given in U.S. inches
1 inch = 25.4 mm

KEY PART NO. NO. DESCRIPTION

2 422027 Shaft Asm., Lift
3 426896 Lever Lift
7 445060X428 Grip, Lever
85 470044 Nut, Lock 3/8-16 unc
10 196314 Spring Torsion
87 194209 Pin Cotter 7/16 Bow Tie Lock
88 410710 Spring Lift Assist
90 194205 Pin Cotter 5/16 Bow Tie Lock
91 195181 Link Lift Susp Mower Rear

SEAT ASSEMBLY

NOTE:

All component dimensions given in U.S. inches
1 inch = 25.4 mm

KEY PART NO. NO. DESCRIPTION

1 586507601 Seat
2 180166 Bracket Pivot Fender
6 73800600 Nut, Lock W/Ins. 3/8-16 unc
7 58943501 Spring, Seat Cprsn
8 171877 Bolt 5/16-18 unc x 3/4 w/Sems
10 196977 Pan, Seat
21 587907801 Bolt, Shoulder 5/16-16 x 5/8
37 73800500 Nut, Lock 5/16-18 unc
40 197661 Handle Slide Seat

KEY PART NO. NO. DESCRIPTION

41 198200 Spring Latch Seat
43 74760612 Bolt 3/8-16 x 3/4
44 19133812 Washer 13/32 x 2-3/8 x 12 Ga.
46 588090401 Bolt 3/8-16 x 1.25 OD Wshr SEMS

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm
# Mower Deck

**Tractor - Model Number 917.273900**

## Mower Deck

### Key Part No. No. Description

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
<th>No.</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>Deck Weldment Mower</td>
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<tr>
<td>2</td>
<td>Cover Mandrel LH</td>
<td>3</td>
<td>Cover Mandrel RH</td>
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<tr>
<td>4</td>
<td>Bolt Hx Hdl 5/16-18 UNC x 3/4</td>
<td>6</td>
<td>Arm Suspension</td>
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<tr>
<td>7</td>
<td>Screw #10 x .750 BOS Thread</td>
<td>11</td>
<td>Blade</td>
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<td>12</td>
<td>Screw</td>
<td>13</td>
<td>Shaft Assembly, Mandrel</td>
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<td>14</td>
<td>Housing, Mandrel</td>
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<td>Bearing, Mandrel</td>
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<td>18</td>
<td>Arm Suspension</td>
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<td>Nut, Crownlock 5/16-18 UNC</td>
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<td>23</td>
<td>Bracket, Deflector</td>
<td>24</td>
<td>Cap, Sleeve</td>
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<tr>
<td>25</td>
<td>Spring, Torsion, Deflector</td>
<td>26</td>
<td>Nut, Push</td>
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<td>27</td>
<td>Shield, Deflector</td>
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<td>29</td>
<td>Rod, Hinge</td>
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<td>Pulley, Mandrel</td>
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<tr>
<td>33</td>
<td>Nut, Topock, Flanged</td>
<td>34</td>
<td>Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5</td>
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<tr>
<td>36</td>
<td>Pulley, Idler</td>
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<tr>
<td>37</td>
<td>Washer</td>
<td>38</td>
<td>Keeper Belt LH Mandrel</td>
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<td>40</td>
<td>Nut, Lock Fig. 3/8-16 UNC</td>
<td>41</td>
<td>Bolt Hex</td>
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<tr>
<td>42</td>
<td>Spring Torsion Brake</td>
<td>43</td>
<td>Spring Torsion Retainer</td>
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<td>46</td>
<td>Screw Thd Roll 1/4-20 x 5/8</td>
<td>47</td>
<td>Bracket Clutch Cable</td>
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<tr>
<td>55</td>
<td>Arm, Idler</td>
<td>56</td>
<td>Spacer, Retainer</td>
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<td>57</td>
<td>Screw 3/8-16 x 1</td>
<td>59</td>
<td>Guard, Tuv Idler</td>
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<tr>
<td>62</td>
<td>Bolt Fin Hx 3/8-16 x 2-1/4 Gr. 5</td>
<td>63</td>
<td>Arm Brake Mower</td>
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</table>

### Key Part No. No. Description

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<thead>
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<th>No.</th>
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<th>Description</th>
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<tbody>
<tr>
<td>113</td>
<td>Bolt 5/16-18</td>
<td>116</td>
<td>Bolt, Shoulder</td>
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<tr>
<td>117</td>
<td>Wheel, Gauge</td>
<td>119</td>
<td>Washer 3/8 x 7/8 x 14 GA.</td>
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<td>122</td>
<td>Keeper Belt Engine LH</td>
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<td>Keeper Belt Engine RH</td>
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<td>144</td>
<td>Keeper Belt</td>
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<td>Pulley Idler, Flat</td>
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<td>147</td>
<td>Spring Return</td>
<td>152</td>
<td>Manual Clutch Cable</td>
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<td>188</td>
<td>Stud Fastener</td>
<td>189</td>
<td>Nut Lock Hex Flange</td>
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<tr>
<td>195</td>
<td>Screw Hex Wsh Thdr 3/8-16 x 3/4</td>
<td>197</td>
<td>Washer 13/32 x 13/16 x 12 GA.</td>
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<td>198</td>
<td>Baffle Center</td>
<td>200</td>
<td>Washer 13/32 x 1 x 1/2.11</td>
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<tr>
<td>241</td>
<td>Screw TT #10-32.5. 3/8 Flange</td>
<td>242</td>
<td>Port Washout</td>
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<tr>
<td>246</td>
<td>Coupling Quick Connect</td>
<td>253</td>
<td>Mower Assembly (Includes (key #14), shaft assembly (key #13), and bearing only (key #15) - pulley/nut/washer and blade bolt/washers not included)</td>
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<tr>
<td>260</td>
<td>Replacement Mower, Complete</td>
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</tbody>
</table>

### NOTE

- All component dimensions given in U.S. inches
- 1 inch = 25.4 mm

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