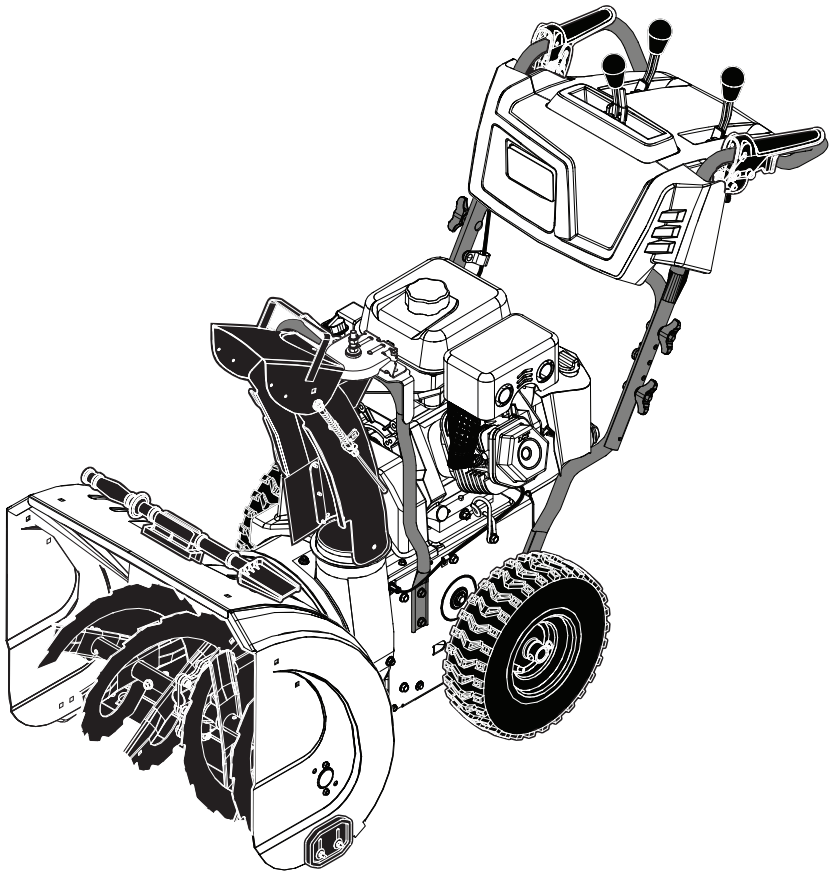
IMPORTANT MANUAL **Do Not Throw Away**

Poulan PRO



OWNER'S MANUAL

MODEL NUMBER:
PR270
SNOW THROWER

⚠ WARNING:
Read the Owner's Manual and follow all Warnings and Safety Instructions. Failure to do so can result in serious injury.

Always Wear Eye Protection During Operation

Gasoline containing up to 10% ethanol (E10) is acceptable for use in this machine. The use of any gasoline exceeding 10% ethanol (E10) will void the product warranty.

582 29 53-01

IMPORTANT

Safe Operation Practices for Walk-Behind Snow Throwers

This snow thrower is capable of amputating hands and feet and throwing objects.
Failure to observe the following safety instructions could result in serious injury.

Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.

WARNING: Always disconnect spark plug wire and place it where it cannot contact plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

WARNING: This snow thrower is for use on sidewalks, driveways and other ground level surfaces. Caution should be exercised while using on sloping surfaces. Do not use snow thrower on surfaces above ground level such as roofs of residences, garages, porches or other such structures or buildings.

WARNING: Snow throwers have exposed rotating parts, which can cause severe injury from contact, or from material thrown from the discharge chute. Keep the area of operation clear of all persons, small children and pets at all times including startup.



CAUTION: Muffler and other engine parts become extremely hot during operation and remain hot after engine has stopped. To avoid severe burns on contact, stay away from these areas.

WARNING: Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Training

1. Read, understand and follow all instructions on the machine and in the manual(s) before operating this unit. Be thoroughly familiar with the controls and the proper use of the equipment. Know how to stop the unit and disengage the controls quickly.
2. Never allow children to operate the equipment. Never allow adults to operate the equipment without proper instruction.
3. Keep the area of operation clear of all persons, particularly small children.
4. Exercise caution to avoid slipping or falling, especially when operating the snow thrower in reverse.

Preparation

1. Thoroughly inspect the area where the equipment is to be used and remove all doormats, sleds, boards, wires, and other foreign objects.
2. Disengage all clutches and shift into neutral before starting the engine (motor).
3. Do not operate the equipment without wearing adequate winter garments. Avoid loose fitting clothing that can get caught in moving parts. Wear footwear that will improve footing on slippery surfaces.
4. Handle fuel with care; it is highly flammable
   (a) Use an approved fuel container.
   (b) Never add fuel to a running engine or hot engine.
   (c) Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors.
   (d) Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground, away from your vehicle, before filling.
   (e) When practical, remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
   (f) Keep the nozzle in contact with the rim of the fuel tank or container opening at all times, until refueling is complete. Do not use a nozzle lock-open device.
   (g) Replace gasoline cap securely and wipe up spilled fuel.
   (h) If fuel is spilled on clothing, change clothing immediately.
5. Use extension cords and receptacles as specified by the manufacturer for all units with electric drive motors or electric starting motors.
6. Adjust the collector housing height to clear gravel or crushed rock surface.
7. Never attempt to make any adjustments while the engine (motor) is running (except when specifically recommended by manufacturer).
8. Always wear safety glasses or eye shields during operation or while performing an adjustment or repair to protect eyes from foreign objects that may be thrown from the machine.
9. Use ear protectors to avoid damage to hearing.

Operation

1. Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
2. Exercise extreme caution when operating on or crossing gravel drives, walks, or roads. Stay alert for hidden hazards or traffic.
3. After striking a foreign object, stop the engine (motor), remove the wire from the spark plug, disconnect the cord on electric motors, thoroughly inspect the snow thrower for any damage, and repair the damage before restarting and operating the snow thrower.
4. If the unit should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
5. Stop the engine (motor) whenever you leave the operating position, before unclogging the collector/impeller housing or discharge chute, and when making any repairs, adjustments or inspections.

6. When cleaning, repairing or inspecting the snow thrower, stop the engine and make certain the collector/impeller and all moving parts have stopped. Disconnect the spark plug wire and keep the wire away from the plug to prevent someone from accidentally starting the engine.
7. Do not run the engine indoors, except when starting the engine and for transporting the snow thrower in or out of the building. Open the outside doors; exhaust fumes are dangerous.
8. Exercise extreme caution when operating on slopes.
9. Never operate the snow thrower without proper guards, and other safety protective devices in place and working.
10. Never direct the discharge toward people or areas where property damage can occur. Keep children and others away.
11. Do not overload the machine capacity by attempting to clear snow at too fast a rate.
12. Never operate the machine at high transport speeds on slippery surfaces. Look behind and use care when operating in reverse.
13. Disengage power to the collector/impeller when snow thrower is transported or not in use.
14. Use only attachments and accessories approved by the manufacturer of the snow thrower (such as wheel weights, counterweights, or cabs).
15. Never operate the snow thrower without good visibility or light. Always be sure of your footing, and keep a firm hold on the handles. Walk; never run.
16. Never touch a hot engine or muffler.

Clearing a Clogged Discharge Chute

Hand contact with the rotating impeller inside the discharge chute is the most common cause of injury associated with snow throwers. Never use your hand to clean out the discharge chute. To clear the chute:

1. SHUT THE ENGINE OFF!
2. Wait 10 seconds to be sure the impeller blades have stopped rotating.
3. Always use a clean-out tool, not your hands.

Maintenance and Storage

1. Check shear bolts and other bolts at frequent intervals for proper tightness to be sure the equipment is in safe working condition.
2. Never store the machine with fuel in the fuel tank inside a building where ignition sources are present such as hot water heaters, space heaters, or clothes dryers. Allow the engine to cool before storing in any enclosure.
3. Always refer to operator's manual for important details if the snow thrower is to be stored for an extended period.
4. Maintain or replace safety and instruction labels, as necessary.
5. Run the machine a few minutes after throwing snow to prevent freeze-up of the collector/impeller.

CONGRATULATIONS on your purchase of a new snow thrower. It has been designed, engineered and manufactured to give best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest authorized service center. We have competent, well-trained technicians and the proper tools to service or repair this unit.

Please read and retain this manual. The instructions will enable you to assemble and maintain your snow thrower properly. Always observe the "SAFETY RULES".

SERIAL NUMBER: _____

DATE OF PURCHASE: _____

THE MODEL AND SERIAL NUMBERS WILL BE FOUND ON A DECAL ATTACHED TO THE REAR OF THE SNOW THROWER HOUSING.

YOU SHOULD RECORD BOTH SERIAL NUMBER AND DATE OF PURCHASE AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.

PRODUCT SPECIFICATIONS

Gasoline Capacity and Type:	0.71 Gallons (2,7 Liters) Unleaded Regular only
Oil Type (API SG–SL):	SAE 30 (above 50°F) SAE 5W-30 or 10W-30 (32° to 50°F) SAE 5W-30 (below 32°F)
Oil Capacity:	19 Ounces (0,6 Liters)
Spark Plug:	F6RTP
Gap:	0.030" (0,762 mm)

CUSTOMER RESPONSIBILITIES

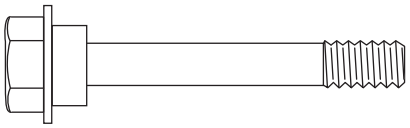
- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your snow thrower.
- Follow the instructions under "Maintenance" and "Storage" sections of this owner's manual.

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PARTS PACKED SEPARATELY IN CARTON

EXTRA SHEAR BOLTS AND NUTS



(2) SHEAR BOLTS 1/4-20 x 1-3/4

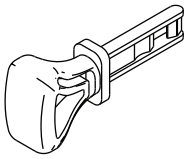


(2) LOCKNUTS
1/4-20

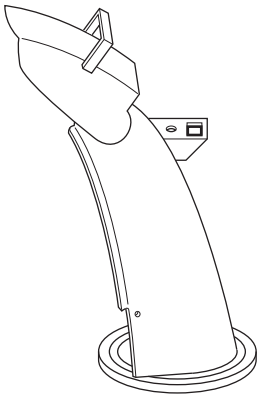


(3) KNOB

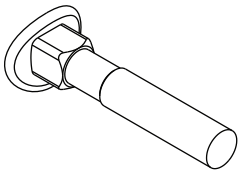




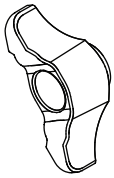
SAFTEY
IGNITION KEY (S)



(1) DISCHARGE CHUTE

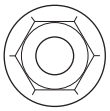


(2) CARRIAGE BOLTS
5/16-18 x 2 1/4”



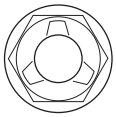
(2) HANDLE KNOBS

ROTATOR HEAD MOUNTING

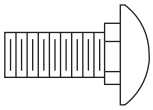


(1) LOCKNUT 3/8

CHUTE DEFLECTOR
REMOTE CONTROL



(1) LOCKNUT
5/16-18

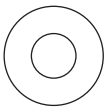


(1) CARRIAGE BOLT
5/16-18 x 5/8

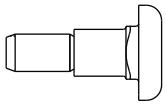
(1) SPRING



(1) LOCKNUT
1/4-20



(1) NYLON
WASHER



(1) SHOULDER
BOLT 1/4-20

ASSEMBLY / PRE-OPERATION

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new snow thrower. Reading the entire manual will familiarize you with the unit, which will assist you in assembly, operation and maintenance of the product.

Your new snow thrower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure safe and proper operation of your snow thrower, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness.

REMOVE SNOW THROWER FROM CARTON

1. Remove all accessible loose parts and parts boxes from carton.
2. Cut down all four corners of carton and lay panels flat.
3. Remove the two (2) screws securing the auger housing to the pallet and remove additional steel brackets from skid plate if equipped.
4. Remove all packing materials.
5. Remove plastic ties securing the snow thrower to the pallet.
6. Remove snow thrower from carton and check carton thoroughly for additional loose parts.

HOW TO SET UP YOUR SNOW THROWER

Store the extra shear bolts and nuts provided in parts bag.

UNFOLD UPPER HANDLE (See Figs. 1-3)

1. Raise upper handle to the operating position.

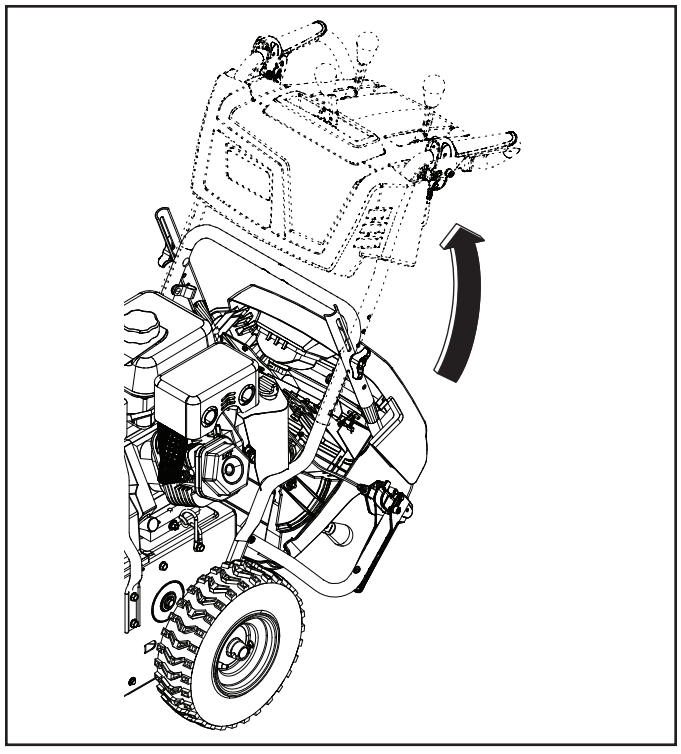


FIG. 1

2. Adjust the handle height to desired position using the appropriate mounting holes and tighten lower handle knobs securely.

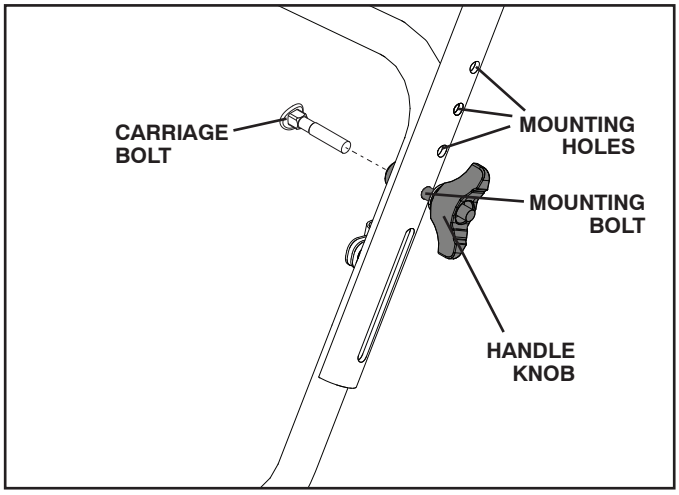


FIG. 2

3. Install the additional carriage bolts and handle knobs that are supplied in the bag of parts to secure upper handle to lower handle.

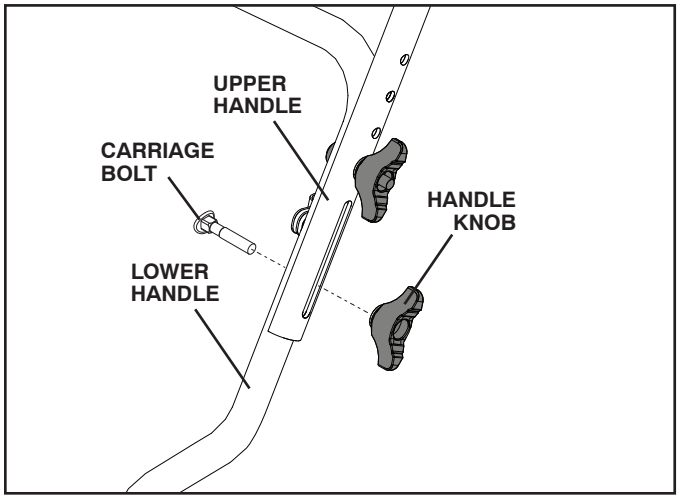


FIG. 3

ASSEMBLY / PRE-OPERATION

INSTALL DISCHARGE CHUTE / CHUTE ROTATOR HEAD (See Fig. 4 and 5)

1. Place discharge chute assembly on top of chute base with discharge opening toward front of snow thrower.
2. Position chute rotator head over chute bracket. If necessary, rotate chute assembly to align square and pin on underside of chute rotator head with holes in chute bracket.
3. With chute rotator head and chute bracket aligned, position chute rotator head on pin and threaded stud of mounting bracket.
4. Install locknut on threaded stud and tighten securely.

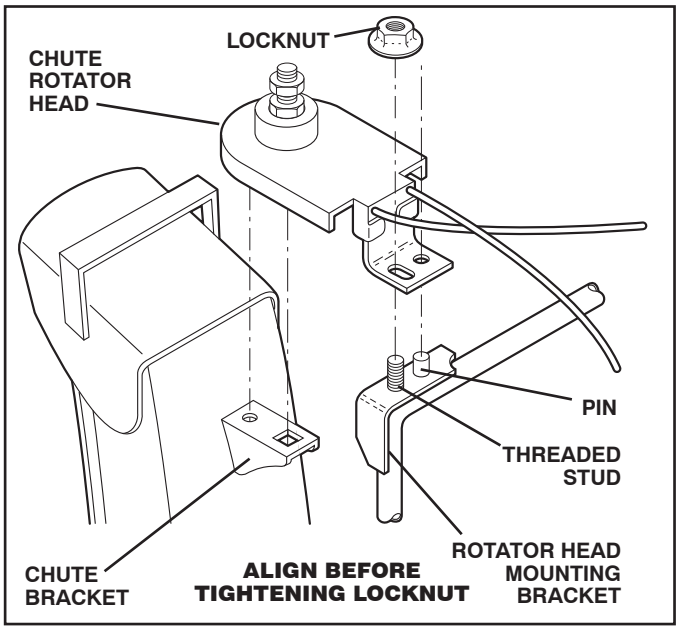


FIG. 4

5. Secure cables to the lower handle using the double clip.

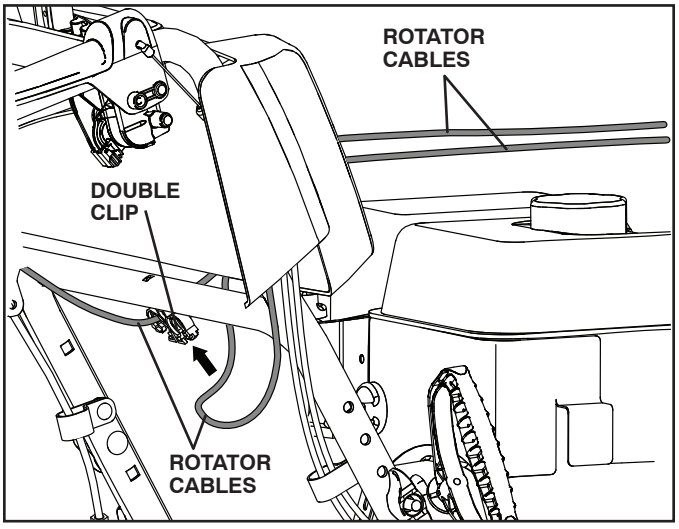


FIG. 5

INSTALL CHUTE DEFLECTOR REMOTE CONTROL (See Figs. 6 and 7)

1. Install remote cable bracket to discharge chute with 5/16-18 carriage bolt and 5/16-18 locknut as shown. Tighten securely.
2. Install remote cable eyelet to chute deflector with 1/4-20 shoulder bolt, nylon washer and 1/4-20 locknut as shown. Tighten nut securely. Eyelet will be loose on shoulder bolt.
3. Install spring hooks between hex nuts on chute rotator head and into hole in chute deflector as shown.

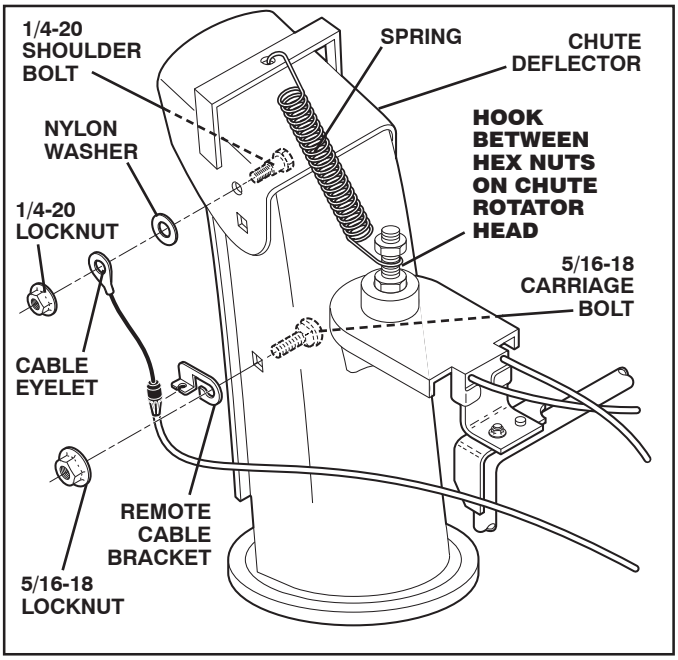


FIG. 6

4. Install all control lever knobs by pressing them down onto the control levers.

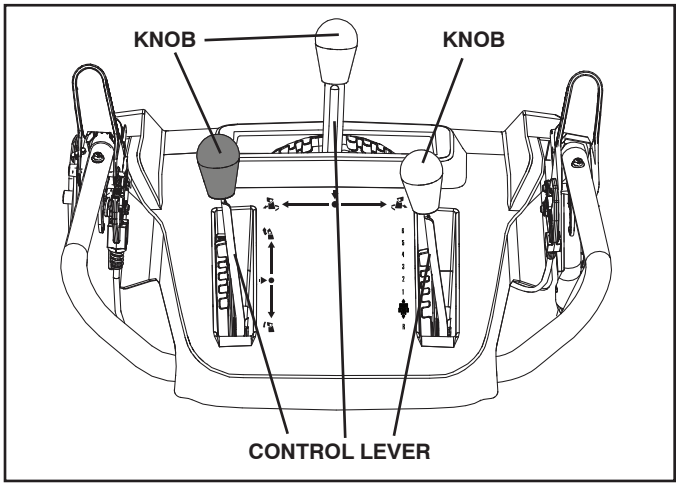


FIG. 7

CHECK TIRE PRESSURE

The tires on your snow thrower were overinflated at the factory for shipping purposes. Correct and equal tire pressure is important for best snow throwing performance.

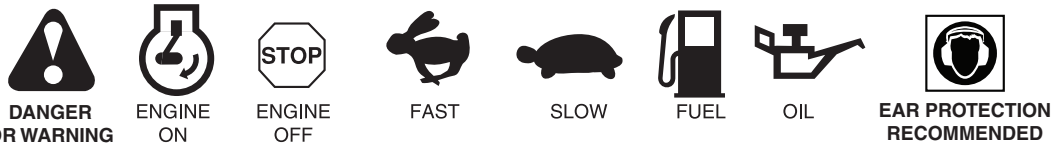
- Reduce tire pressure to 14-17 PSI.

OPERATION

KNOW YOUR SNOW THROWER

READ THIS OWNER'S MANUAL AND ALL SAFETY RULES BEFORE OPERATING YOUR SNOW THROWER. Compare the illustrations with your snow thrower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your snow thrower or in literature supplied with the product. Learn and understand their meaning.



DANGER OR WARNING | ENGINE ON | ENGINE OFF | FAST | SLOW | FUEL | OIL | **EAR PROTECTION RECOMMENDED**



READ AND FOLLOW ALL SAFETY INFORMATION AND INSTRUCTIONS BEFORE USE OF THIS PRODUCT. KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE.



DANGER
READ OPERATORS MANUAL
DO NOT OPERATE ON STEEP SLOPES
WATCH FOR THROWN OBJECTS
OPERATE AT A SAFE DISTANCE FOR OTHER PEOPLE



IGNITION KEY. INSERT TO START AND RUN | **CHOKE CLOSED (START)** | **PRIMER** | **RECOIL START** | **CHOKE OPEN (RUN)** | **IGNITION KEY. PULL OUT TO STOP**



DANGER

DO NOT PLACE HANDS NEAR BLADES

REMOVE SPARK PLUG WIRE BEFORE PERFORMING MAINTENANCE



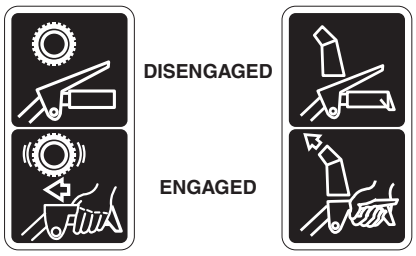
DANGER
READ OPERATORS MANUAL
WATCH FOR THROWN OBJECTS
OPERATE AT A SAFE DISTANCE FROM OTHER PEOPLE



DANGER, KEEP FEET AWAY



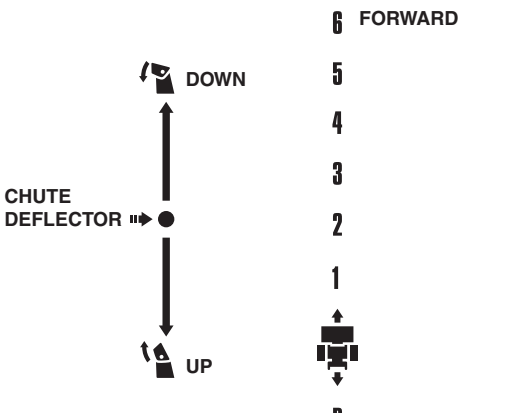
DANGER, KEEP HANDS AWAY



DISENGAGED

ENGAGED

TRACTION DRIVE CONTROL | **SNOW DISCHARGE**



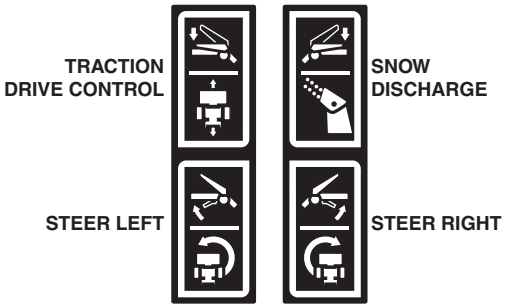
FORWARD

DOWN

CHUTE DEFLECTOR

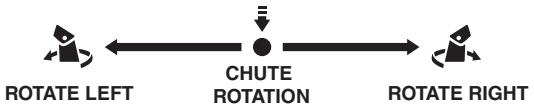
UP

REVERSE



TRACTION DRIVE CONTROL | **SNOW DISCHARGE**

STEER LEFT | **STEER RIGHT**



ROTATE LEFT | **CHUTE ROTATION** | **ROTATE RIGHT**

OPERATION

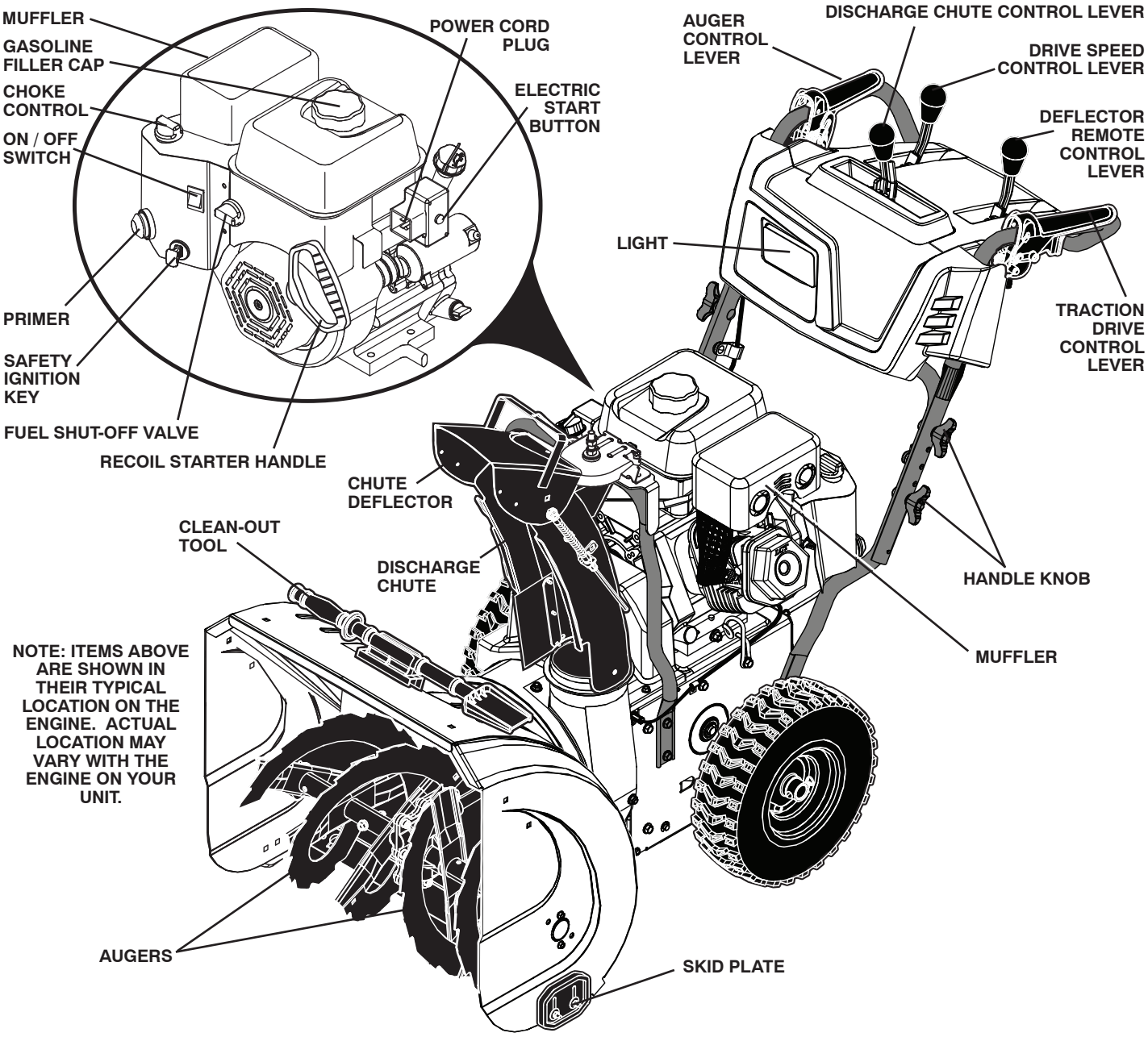


FIG. 8

MEETS A.N.S.I. SAFETY REQUIREMENTS

Our snow throwers conform to the standards of the American National Standards Institute.

Safety ignition key - must be inserted for the engine to start and run. Remove when snow thrower is not in use.

Electric start button - used for starting the engine.

Recoil starter handle - used for starting engine.

Primer - pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.

Choke Control - used for starting a cold engine.

ON / OFF switch - used to STOP the engine.

Fuel shut off valve - used for shutting off the fuel flow to the engine.

Drive speed control lever - used to select forward or reverse motion and speed of snow thrower.

Traction drive control lever - used to engage power-propelled forward or reverse motion of snow thrower.

Auger control lever - used to engage auger motion (throw snow).

Discharge chute control lever - used to change the direction the snow is thrown.

Deflector remote control lever - used to change the distance the snow is thrown.

Skid plate - used to adjust height of scraper bar from the ground.

OPERATION



The operation of any snow thrower can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your snow thrower or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

HOW TO USE YOUR SNOW THROWER

Know how to operate all controls before adding fuel or attempting to start the engine.

STOPPING

TRACTION DRIVE

- Release traction drive control lever to stop the forward or reverse movement of the snow thrower.

AUGER

- Release the auger control lever to stop throwing snow.

ENGINE

1. Move ON / OFF switch to “OFF” position.
2. Remove (do not turn) safety ignition key to prevent unauthorized use.

NOTE: Never use choke to stop engine.

TO USE FUEL SHUT-OFF VALVE (See Fig. 9)

The fuel shut-off valve is located beneath the fuel tank on the engine. Always operate the snow thrower with the fuel shut-off valve in the OPEN position.

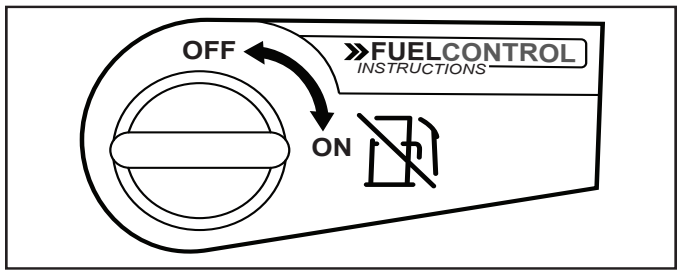


FIG. 9

TO USE CHOKE CONTROL (See Fig. 10)

The choke control is located on the engine. Use the choke control whenever you are starting a cold engine. Do not use to start a warm engine.

- To engage choke, rotate lever clockwise to “FULL” position.

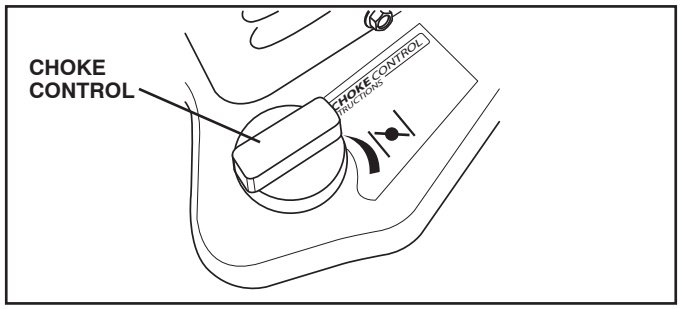


FIG. 10

TO CONTROL SNOW DISCHARGE (See Fig. 11)

WARNING: Snow throwers have exposed rotating parts, which can cause severe injury from contact, or from material thrown from the discharge chute. Keep the area of operation clear of all persons, small children and pets at all times including startup.

WARNING: If the discharge chute or auger become clogged, shut-off engine and wait for all moving parts to stop. Use the clean-out tool, NOT YOUR HANDS, to unclog the chute and/or auger.

The DIRECTION in which snow is to be thrown is controlled by the discharge chute control lever.

- To change the discharge chute position, pull backward on discharge chute control lever and move lever left or right until chute is in desired position. Be sure lever springs back and locks into desired position.

The DISTANCE that snow is thrown is controlled by the position of the chute deflector. Set the deflector low to throw snow a short distance; set the deflector higher to throw snow farther.

- Push right on chute deflector control lever and move lever forward to lower the deflector and decrease the distance. Move lever back to raise the deflector and increase the distance. Be sure lever springs back and locks into desired position.

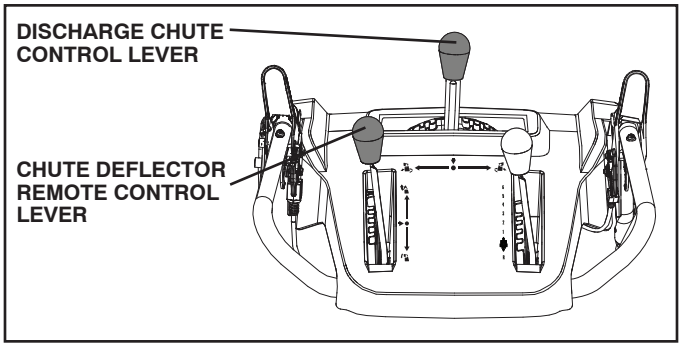


FIG. 11

TO THROW SNOW (See Fig. 12)

The auger rotation is controlled by the auger control lever located on the right side handle.

- Squeeze auger control lever to handle to engage the auger and throw snow.
- Release the auger control lever to stop throwing snow.

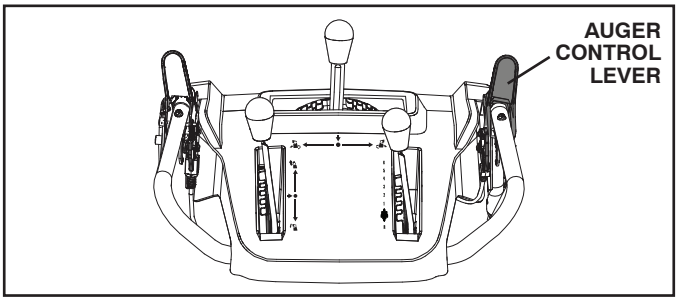


FIG. 12

OPERATION

USING THE CLEAN-OUT TOOL (See Fig. 13)

In certain snow conditions, the discharge chute may become clogged with ice and snow. Use the clean-out tool to dislodge this blockage.

When cleaning, repairing, or inspecting, make certain all controls are disengaged and the auger/impeller and all moving parts have stopped. Disconnect the spark plug wire and keep the wire away from the spark plug to prevent accidental starting.

- Release the auger control lever and shut off the engine.
- Remove the clean-out tool from its mounting clip. Grasp the tool firmly by the handle while pushing and twisting the tool into the discharge chute to dislodge the blockage.

After the packed snow has been dislodged, return the clean-out tool to it's mounting clip by pushing it into the clip.

- Make sure the discharge chute is pointed in a safe direction (no vehicles, buildings, people, or other objects are in the direction of discharge) before restarting engine.
- Restart the engine, then squeeze the auger control lever to the handle to clear snow from the auger housing and the discharge chute.

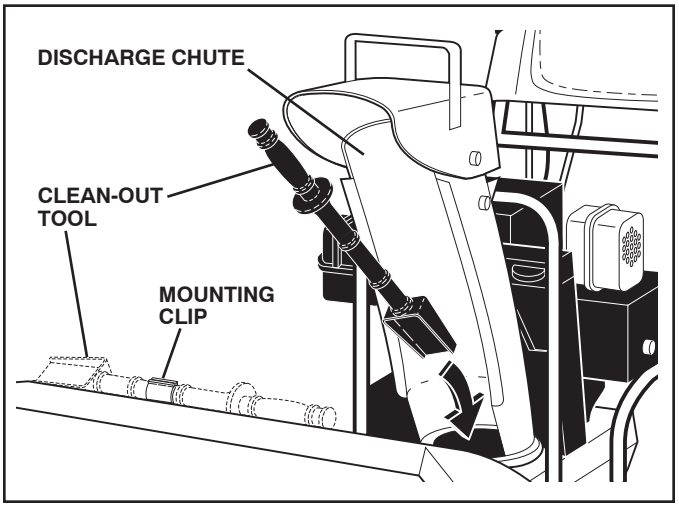


FIG. 13

TO MOVE FORWARD AND BACKWARD (See Fig. 14)

SELF-PROPELLING, forward and reverse movement of the snow thrower, is controlled by the traction drive control lever located on the left side handle.

- Squeeze traction drive control lever to handle to engage the drive system.
- Release traction drive control lever to stop the forward or reverse movement of the snow thrower.

SPEED and DIRECTION are controlled by the drive speed control lever.

- Push right on the speed control lever and move lever to desired position BEFORE engaging the traction drive control lever. Be sure lever springs back and locks into desired position.

CAUTION: Do not move speed control lever when traction drive control lever is engaged. Damage to the snow thrower can result.

- Slower speeds are for heavier snow and faster speeds are for light snow and transporting the snow thrower. It is recommended that you use a slower speed until you are familiar with the operation of the snow thrower.

NOTE: When both traction drive and auger control levers are engaged, the traction drive control lever will lock the auger control lever in the engaged position. This will allow you to release your right hand from the handle and adjust the discharge chute direction without interrupting the snow throwing process.

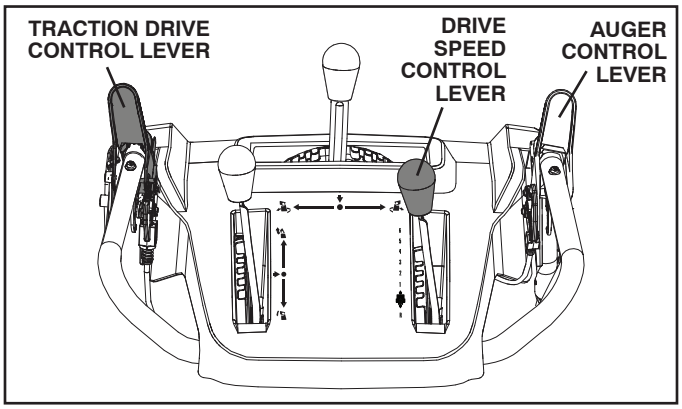


FIG. 14

OPERATION

TO ADJUST SKID PLATES (See Fig. 15)

NOTE: The wrench provided in your parts bag may be used to adjust the skid plates.

Skid plates are located on each side of the auger housing and adjust the clearance between the scraper bar and the ground surface. Adjust skid plates evenly to proper height for current surface conditions. For removal of snow in normal conditions, such as a paved driveway or sidewalk, place skid plates in the highest position (lowest scraper clearance) to give a 1/8" clearance between the scraper bar and the ground. Use a middle position if the surface to be cleared is uneven.

NOTE: It is not recommended to operate the snow thrower over gravel or rocky surfaces. Objects such as gravel, rocks or other debris, can easily be picked up and thrown by the impeller, which can cause serious personal injury, property damage or damage to the snow thrower.

- If snow thrower must be operated over gravel surface, use extra caution and be sure skid plates are adjusted to lowest (highest scraper clearance) position.

1. Shut off engine and wait for all moving parts to stop.
2. Adjust skid plates by loosening the 1/2" hex nuts, then moving skid plate to desired position. Be sure both plates are adjusted evenly. Tighten securely.

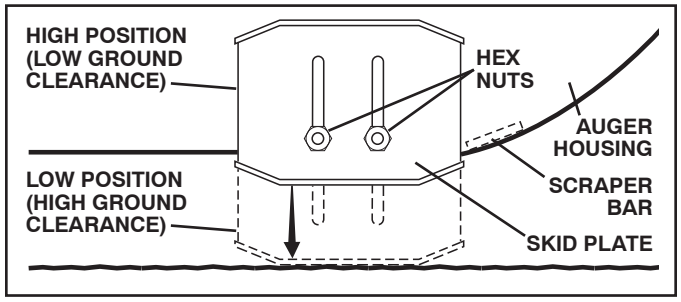


FIG. 15

SCRAPER BAR (See Fig. 15)

The scraper bar is not adjustable, but is reversible. After considerable use it may become worn. When it has worn almost to the edge of the housing, it can be reversed, providing additional service before requiring replacement. Replace a damaged or worn scraper bar.

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL (See Fig. 16)

The engine on your snow thrower has been shipped from the factory already filled with oil.

1. Check engine oil with snow thrower on level ground.
2. Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.

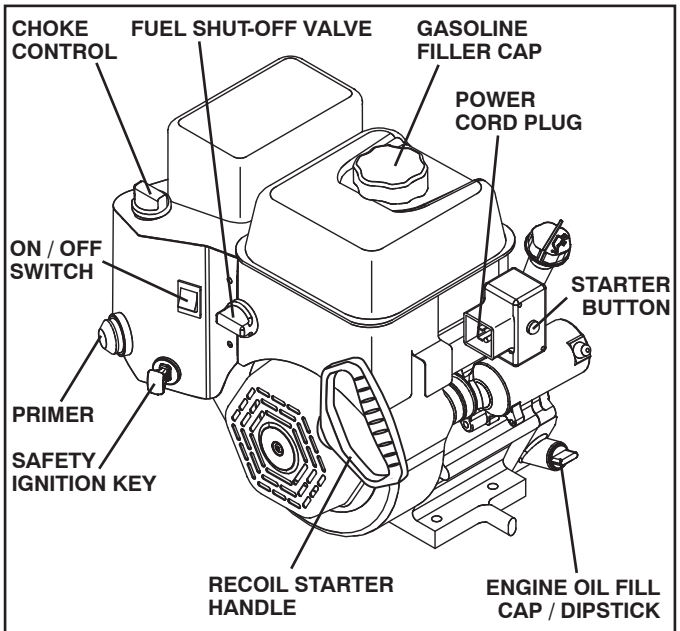
- To change engine oil, see "TO CHANGE ENGINE OIL" in the Maintenance section of this manual.

ADD GASOLINE (See Fig. 16)

- Fill fuel tank to bottom of tank filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

WARNING: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



NOTE: ALL ITEMS ARE SHOWN IN THEIR TYPICAL LOCATION. ACTUAL LOCATION MAY VARY WITH ENGINE ON YOUR UNIT.

FIG. 16

OPERATION

TO START ENGINE

- Ensure fuel shut-off valve is in the “OPEN” position.

Your snow thrower engine is equipped with both a 120 Volt A.C. electric starter and a recoil starter. The electric starter is equipped with a three-wire power plug and is designed to operate on 120 Volt A.C. household current.

- Ensure your house is a 120 Volt A.C. three-wire grounded system. If you are uncertain, consult a licensed electrician.

NOTE: Use an extension cord recommended for outdoor use that is not longer than 50 feet (15 m).

WARNING: Do not use the electric starter if your house is not a 120 Volt A.C. three-wire grounded system. Serious personal injury or damage to your snow thrower could result.

COLD START - ELECTRIC STARTER

1. Insert safety ignition key (tied to recoil start cord) into ignition slot until it clicks. DO NOT turn the key. Keep the extra safety ignition key in a safe place.
2. Place ON / OFF switch in “ON” position.
3. Move choke control to “FULL” position.
4. Push the primer three (3) times.

NOTE: Over priming may cause flooding, preventing the engine from starting. If you do flood the engine, wait a few minutes before attempting to start and DO NOT push the primer.

5. Connect the extension cord to the engine.
6. Plug the other end of the extension cord into a three-hole grounded 120 Volt A.C. receptacle.
7. Push starter button until engine starts.

IMPORTANT: Do not crank engine more than five continuous seconds between each time you try to start. Wait 5 to 10 seconds between each attempt.

8. When the engine starts, release the starter button and slowly move the choke control to the “OFF” position.
9. Disconnect the extension cord from the receptacle first, then from the engine.

Allow the engine to warm up for a few minutes. Engine will not develop full power until it has reached normal operating temperature.

WARM START - ELECTRIC STARTER

Follow the steps above, keeping the choke control in the “OFF” position.

COLD START - RECOIL STARTER

1. Insert safety ignition key (tied to recoil start cord) into ignition slot until it clicks. DO NOT turn the key. Keep the extra safety ignition key in a safe place.
2. Place ON / OFF switch in “ON” position.
3. Rotate choke control to “FULL” position.
4. Push the primer three (3) times.

NOTE: Over priming may cause flooding, preventing the engine from starting. If you do flood the engine, wait a few minutes before attempting to start and DO NOT push the primer.

5. Pull recoil starter handle quickly. Do not allow starter rope to snap back.
6. When the engine starts, release the recoil starter handle and slowly move the choke control to the “OFF” position.

Allow the engine to warm up for a few minutes. Engine will not develop full power until it has reached normal operating temperature.

WARM START - RECOIL STARTER

Follow the steps above, keeping the choke in the “OFF” position. DO NOT push the primer.

BEFORE STOPPING

Run the engine for a few minutes to help dry off any moisture on the engine.

IF RECOIL STARTER HAS FROZEN

If the recoil starter has frozen and will not turn the engine, proceed as follows:

1. Grasp the recoil starter handle and slowly pull as much rope out of the starter as possible.
2. Release the recoil starter handle and let it snap back against the starter.

If the engine still fails to start, repeat the above steps or use the electric starter.

SNOW THROWING TIPS

- Go slower in deep, freezing or heavy wet snow. Use the drive speed control to adjust speed.
- It is easier and more efficient to remove snow immediately after it falls.
- The best time to remove snow is the early morning. At this time the snow is usually dry and has not been exposed to the direct sun and warming temperatures.
- Slightly overlap each successive path to ensure all snow will be removed.
- Throw snow downwind whenever possible.
- Adjust the skid plates to proper height for current snow conditions. See “TO ADJUST SKID PLATES” in this section of this manual.
- For extremely heavy snow, reduce the width of snow removal by overlapping previous path and moving slowly.
- Keep engine clean and clear of snow during use. This will help air flow and extend engine life.
- After snow-throwing is completed, allow engine to run for a few minutes to melt snow and ice off the engine.
- Clean the entire snow thrower thoroughly after each use and wipe dry so it is ready for next use.

WARNING: Do not operate snow thrower if weather conditions impair visibility. Throwing snow during a heavy, windy snowstorm can blind you and be hazardous to the safe operation of the snow thrower.

MAINTENANCE

MAINTENANCE SCHEDULE

FILL IN DATES
AS YOU COMPLETE
REGULAR SERVICE

		BEFORE EACH USE	AFTER EACH USE	EVERY 25 HOURS OR EVERY SEASON	EVERY 50 HOURS	EVERY 100 HOURS	BEFORE STORAGE	SERVICE DATES				
THROWER	Check for Loose Fasteners	✔					✔					
	Clean / Inspect Snow Thrower		✔				✔					
	Check / Replace V-Belts				✔							
	Lubrication Chart			✔			✔					
ENGINE	Check Engine Oil Level	✔										
	Change Engine Oil			✔								
	Inspect Muffler				✔							
	Check / Replace Spark Plug					✔						
	Empty Fuel Tank						✔					

GENERAL RECOMMENDATIONS

The warranty on this snow thrower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain snow thrower as instructed in this manual. Some adjustments will need to be made periodically to properly maintain your snow thrower.

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year, you should replace the spark plug and check belts for wear. A new spark plug will help your engine run better and last longer.
- Follow the maintenance schedule in this manual.

NOTE: Use only Original Equipment Manufacturer (OEM) parts to service this unit. Failure to do so can cause the unit to malfunction and pose a risk of injury to the operator.

BEFORE EACH USE

1. Check engine oil level.
2. Check for loose fasteners.
3. Check controls to be sure they are functioning properly.

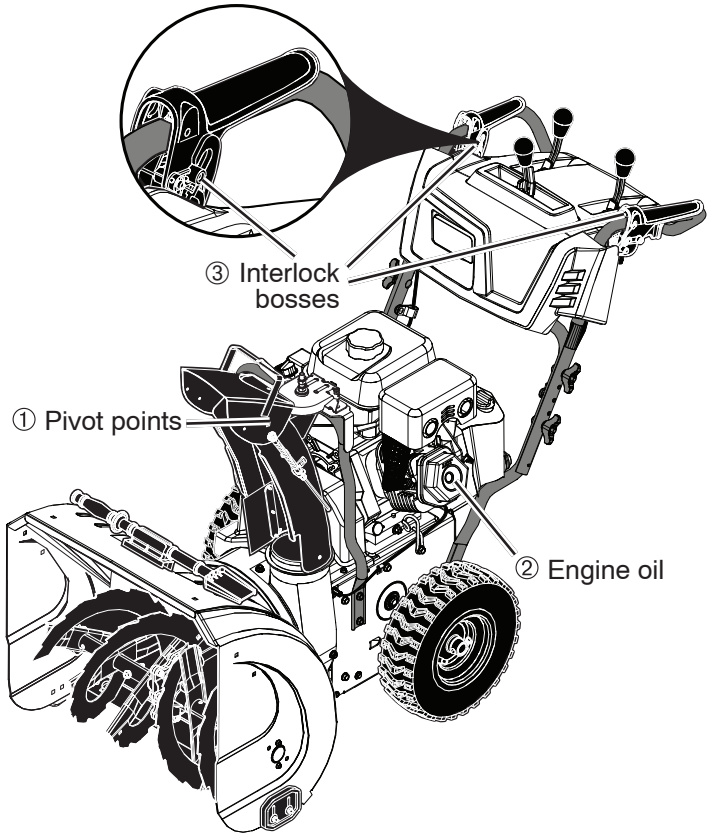
LUBRICATION

Keep your snow thrower well lubricated
(See “LUBRICATION CHART”).

At the beginning of each season, or every 25 hours of use, apply a small amount of white lithium grease to the interlock bosses.

LUBRICATION CHART

① **SAE 5w30 Motor Oil**
② **See “Engine” in Maintenance section**
③ **White Lithium Grease**



MAINTENANCE

SNOW THROWER

Always observe the safety rules when performing any maintenance.

TIRES

- Maintain proper air pressure in both tires (14–17 PSI).
- Keep tires free of gasoline and oil, which can harm rubber.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

BELTS

Check belts for deterioration and wear after every 50 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear. (See "TO REMOVE BELT COVER" in the Service and Adjustments section of this manual).

The belts on your snow thrower are of special construction and should be replaced by original equipment manufacturer (OEM) belts available from your nearest dealer. Using other than OEM belts can cause personal injury or damage to the snow thrower.

AUGER GEAR CASE

- The gear case was filled with lubricant to the proper level at the factory. The only time the lubricant needs attention is if service has been performed on the gear case.
- If lubricant is required, use only Ronex ED #1 grease.

TRACTION DRIVE SYSTEM

DO NOT lubricate the drive components inside the snow thrower. The sprockets, hex shafts, drive disc and friction wheel require no lubrication. The bearings and bushings are lifetime lubricated and require no maintenance.

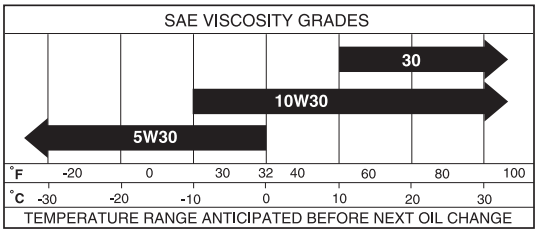
CAUTION: Any lubricating of the above components can cause contamination of the friction wheel and damage to the drive system of your snow thrower.

ENGINE

See engine manual.

LUBRICATION

Use only high quality detergent oil rated with API service classification SG–SL. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after every 25 hours of operation or at least once a year if the snow thrower is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil fill cap / dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL

Determine temperature range anticipated before next oil change. All oil must meet API service classification SG–SL.

- Be sure snow thrower is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.

NOTE: A wheel may be removed from snow thrower for easier access to the oil drain plug and placement of a suitable container.

1. Remove safety ignition key and disconnect spark plug wire from spark plug. Place wire where it cannot come in contact with spark plug.
2. Clean area around drain plug.
3. Remove drain plug and drain oil in a suitable container.
4. Install drain plug and tighten securely.
5. Wipe off any spilled oil from snow thrower and engine.
6. Install left wheel (if removed for draining oil). Be sure to install wheel pin and retainer pin into proper hole in wheel axle (See "TO REMOVE WHEELS" in the Service and Adjustments section of this manual).
7. Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine.
8. Refill engine with oil through oil dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" section of this manual.
9. Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.
10. Wipe off any spilled oil.

MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

SPARK PLUG

Replace spark plug at the beginning of each season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in the "PRODUCT SPECIFICATIONS" section of this manual.

CLEANING

IMPORTANT: For best performance, keep snow thrower housing free of any dirt or trash. Clean the outside of your snow thrower after each use.

WARNING: Remove safety ignition key and disconnect spark plug wire from spark plug. Place wire where it cannot come in contact with spark plug.

- Keep finished surfaces/wheels free of gasoline, oil, etc.
- We do not recommend using a garden hose to clean your snow thrower unless the electrical system, muffler and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

SERVICE AND ADJUSTMENTS

WARNING: To avoid serious injury, before performing any service or adjustments:

1. **Be sure the on/off switch is in the OFF position.**
2. **Remove safety ignition key.**
3. **Make sure the augers and all moving parts have completely stopped.**
4. **Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.**

SNOW THROWER

TO ADJUST SNOW THROWER HEIGHT

See “TO ADJUST SKID PLATES” and “SCRAPER BAR” in the Operation section of this manual.

CHUTE DEFLECTOR

The chute deflector, attached to the top of the discharge chute, is provided to direct discharging snow away from the operator. If the deflector becomes damaged, it should be replaced.

WARNING: To avoid serious injury, never operate your snow thrower with the deflector removed or damaged.

- To change direction and/or distance snow is discharged, see “TO CONTROL SNOW DISCHARGE” in the Operation section of this manual.

SHEAR BOLTS (See Fig. 17)

AUGER SHEAR BOLTS

Both right and left-hand augers are secured to the auger shaft with a shear bolt and hex nut. Should a foreign object or ice become lodged in the augers, the shear bolts are designed to break, preventing damage to any other components. If one or both augers do not turn when auger control lever is engaged, check to see if one or both of the bolts have sheared. To replace the shear bolts:

1. Disengage all controls and move throttle control to STOP position. Wait for all moving parts to stop.
2. Remove safety ignition key and disconnect spark plug wire from spark plug. Place wire where it cannot come in contact with spark plug.
3. Align hole in auger hub with hole in auger shaft and install a new 1/4-20 x 2" shear bolt. Install 1/4-20 lock nut and tighten securely.

CAUTION: Do not substitute. Use only original equipment shear bolts as supplied with your snow thrower.

4. Insert safety ignition key and reconnect spark plug wire to spark plug.

IMPELLER SHEAR BOLTS

The impeller is secured to the impeller shaft with two (2) shear bolts and hex nuts. Should a foreign object or ice become lodged in the impeller, the shear bolts are designed to break, preventing damage to any other components. If impeller does not turn when auger control lever is engaged, check to see if the shear bolts have sheared.

To replace the shear bolts:

1. Disengage all controls and move throttle control to STOP position. Wait for all moving parts to stop.
2. Remove safety ignition key and disconnect spark plug wire from spark plug. Place wire where it cannot come in contact with spark plug.
3. Align holes in impeller hub with holes in impeller shaft and install two (2) new 2" shear bolts. Install 1/4-20 locknuts and tighten securely.

CAUTION: Do not substitute. Use only original equipment capscrew/shear bolts as supplied with your snow thrower.

4. Insert safety ignition key and reconnect spark plug wire to spark plug.

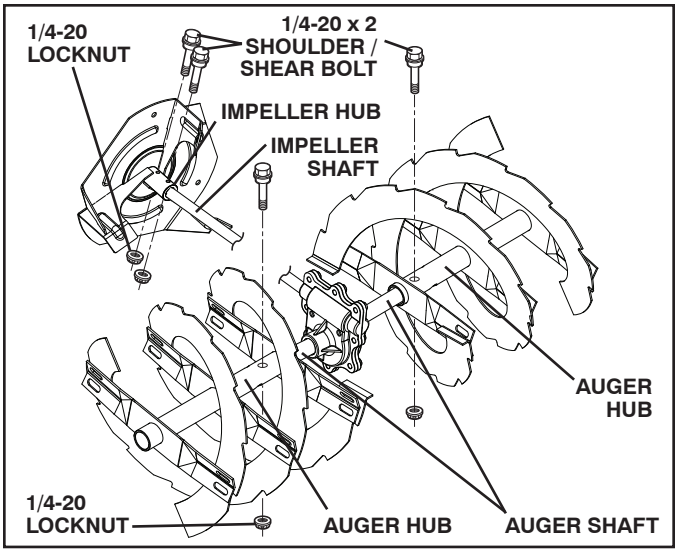


FIG. 17

TO REMOVE BELT COVER (See Fig. 18)

1. Loosen the two (2) screws securing belt cover to frame.
2. Remove belt cover.

- Replace belt cover by installing cover and tightening screws.

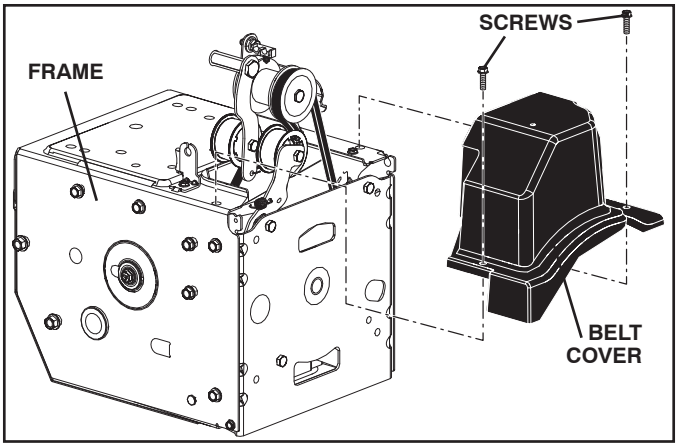


FIG. 18

SERVICE AND ADJUSTMENTS

TO REPLACE BELTS

The auger and traction drive belts are not adjustable. If the belts are damaged or begin to slip from wear, they should be replaced. It is recommended that the belt(s) be replaced by a service center/department.

NOTE: It is recommended that both the auger and traction drive belt be replaced at the same time.

The V-belts on your snow thrower are of special construction and should be replaced by original equipment manufacturer (OEM) belts available from your nearest service center/department. Using other than OEM belts can cause personal injury or damage to the snow thrower.

WARNING: Belt replacement requires separation of the snow thrower. While separating the auger housing from the frame assembly, it is important that an assistant stand in the operating position and hold the snow thrower handles. Serious personal injury and/or damage to the unit could occur if the snow thrower should fall during the belt changing process.

BEFORE REPLACING BELTS

1. REMOVE GASOLINE FROM FUEL TANK - Drain gasoline from fuel tank into a suitable container, outdoors, away from fire or flame. Wipe up any spilled gasoline.
2. REMOVE DISCHARGE CHUTE - Remove lock nut securing chute rotator head to mounting bracket to allow chute rotator head to be raised and discharge chute to be removed from snow thrower. See Fig. 19.

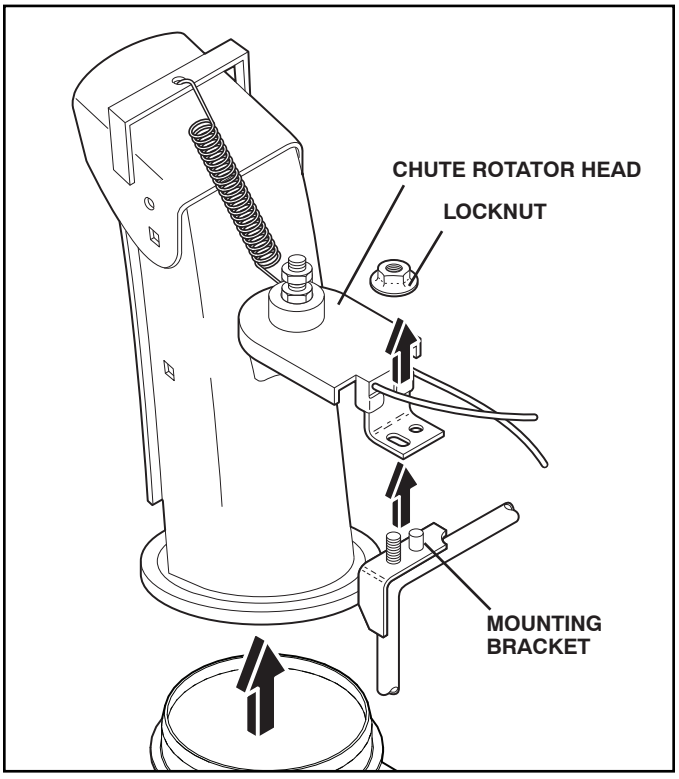


FIG. 19

3. REMOVE BELT COVER - See “TO REMOVE BELT COVER” in this section of this manual.

AUGER BELT REPLACEMENT (See Fig. 20)

TO REMOVE AUGER BELT

1. Remove upper 5/16” bolts and lower 1/4” bolts from both sides of the frame assembly. Do not discard bolts.
2. Loosen but DO NOT REMOVE lower 5/16” bolts on both sides of the frame assembly.
3. Remove the auger belt from the engine pulley.
4. Tip the back section down. The front section will tip forward at the same time, as the bottom bolt acts as a hinge between the front and back sections. Use a block under the hinge point to secure the snow thrower in the tipped position as shown.
5. Move auger belt tensioner arm and remove auger belt from around the arm.

TO INSTALL AUGER BELT

1. Move belt tensioner arm and place auger belt around and inside groove of the auger pulley.

NOTE: Ensure the belt is not pinched between the frame and auger housing as you bring the unit back together.

2. Remove block from under the snow thrower. Lift the handles to tip the back section up. The front section will tip back and pivot to rejoin the back section.
3. Ensure belt is routed inside auger pulley groove properly.
4. Install the previously removed and loosened 5/16” bolts, and tighten securely. (8-12 Ft. Lbs. / 11-16 Nm).

   Install the previously removed 1/4” bolts, and tighten securely. (4-6 Ft. Lbs. / 5-8 Nm).
5. Install auger belt onto engine pulley. Ensure belt is routed correctly around idler pulley and seated properly in engine pulley groove.
6. Operate all controls to ensure belts are installed properly and that all components are moving correctly.

Continue with “AFTER REPLACING BELTS” instructions.

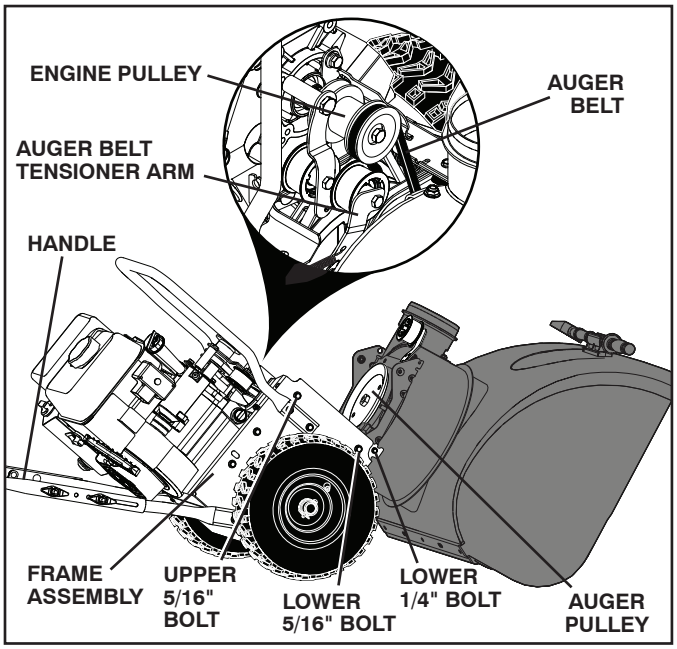


FIG. 20

SERVICE AND ADJUSTMENTS

DRIVE BELT REPLACEMENT (See Fig. 21)

TO REMOVE DRIVE BELT

1. Remove auger belt. See “TO REMOVE AUGER BELT” in this section.
2. Remove tensioner spring attached to drive belt tensioner arm.
3. Remove return spring holding the swing plate in place.
4. Remove arm bolt and drive belt tensioner arm.
5. Remove pulley bolt, engine pulley, and drive belt from engine.
6. Remove the top bolt holding the swing plate to frame assembly.
7. Pivot and hold the swing plate away from snow thrower and remove drive belt from drive pulley.

TO INSTALL DRIVE BELT

1. Pivot and hold swing plate away from snow thrower. Place drive belt onto drive pulley. Ensure drive belt is routed in drive pulley groove properly before lowering swing plate.
2. Install previously removed top bolt. Tighten securely.
3. Place drive belt into engine pulley groove before installing onto engine shaft.
4. Install previously removed pulley bolt and secure engine pulley onto engine. Tighten securely (30-35 Ft. Lbs. / 41-47 Nm).
5. Install drive belt tensioner arm and arm bolt onto engine. Tighten securely.
6. Install return spring onto swing plate.
7. Install tensioner spring onto tensioner arm.
8. Operate all controls to ensure belts are installed properly and that all components are moving correctly.
9. Install auger belt. See “TO INSTALL AUGER BELT” in this section.

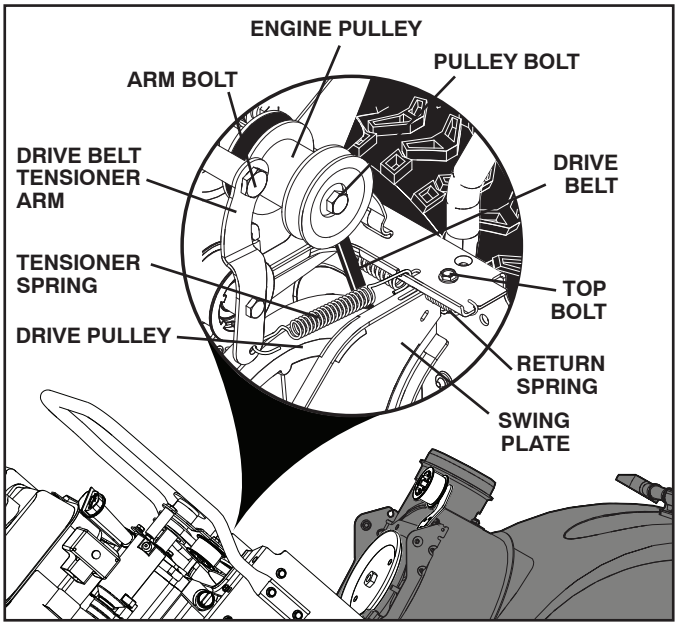


FIG. 21

AFTER REPLACING BELT(S)

1. INSTALL BELT COVER and two (2) screws. Tighten securely.
2. INSTALL DISCHARGE CHUTE – See “INSTALL DISCHARGE CHUTE / CHUTE ROTATER HEAD” in the Assembly section of this manual.

TO REMOVE WHEELS (See Fig. 22)

- Remove the wheel pin and retainer pin and remove wheel from axle.

NOTE: To seal punctures or prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

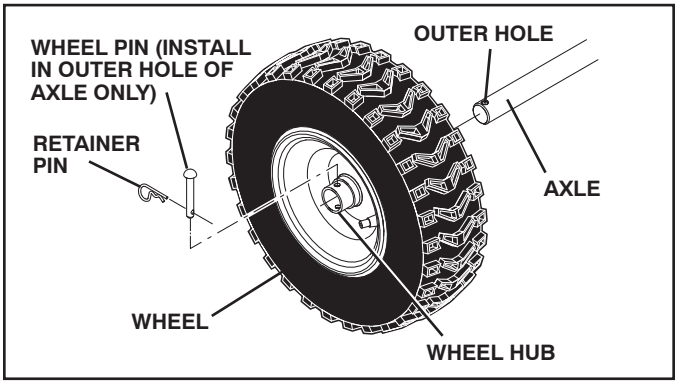


FIG. 22

ENGINE

SEE ENGINE MANUAL

CARBURETOR

Your carburetor is not adjustable. Engine performance should not be affected at altitudes up to 2,134 meters. If your engine does not operate properly due to suspected carburetor problems, take your snow thrower to a service center/department.

ENGINE SPEED

Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous and will void the warranty. If you think the engine-governed high speed needs adjusting, contact a service center/department, which has the proper equipment and experience to make any necessary adjustments.

STORAGE

Immediately prepare your snow thrower for storage at the end of the season or if the unit will not be used for 30 days or more.

WARNING: Never store the snow thrower with gasoline in the tank inside a building where fumes may reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer or gas appliance. Allow the engine to cool before storing in any enclosure.

SNOW THROWER

When snow thrower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

1. Clean entire snow thrower (See “CLEANING” in the Maintenance section of this manual).
2. Inspect and replace belts, if necessary (See “TO REPLACE BELTS” in the Service and Adjustments section of this manual).
3. Lubricate as shown in the Maintenance section of this manual.
4. Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
5. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

ENGINE

See engine manual.

FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel hose, or tank during storage. Also, alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Empty the fuel tank by starting the engine and letting it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See “ENGINE” in the Maintenance section of this manual).

CYLINDER

1. Remove spark plug.
2. Pour one ounce (29 ml) of oil through spark plug hole into cylinder.
3. Pull recoil starter handle slowly a few times to distribute oil.
4. Replace with new spark plug.

OTHER

- Remove safety ignition key; store it in a safe place.
- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your snow thrower indoors and cover it to protect it from dust and dirt.
- Cover your snow thrower with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe, which allows condensation to form and will cause your snow thrower to rust.

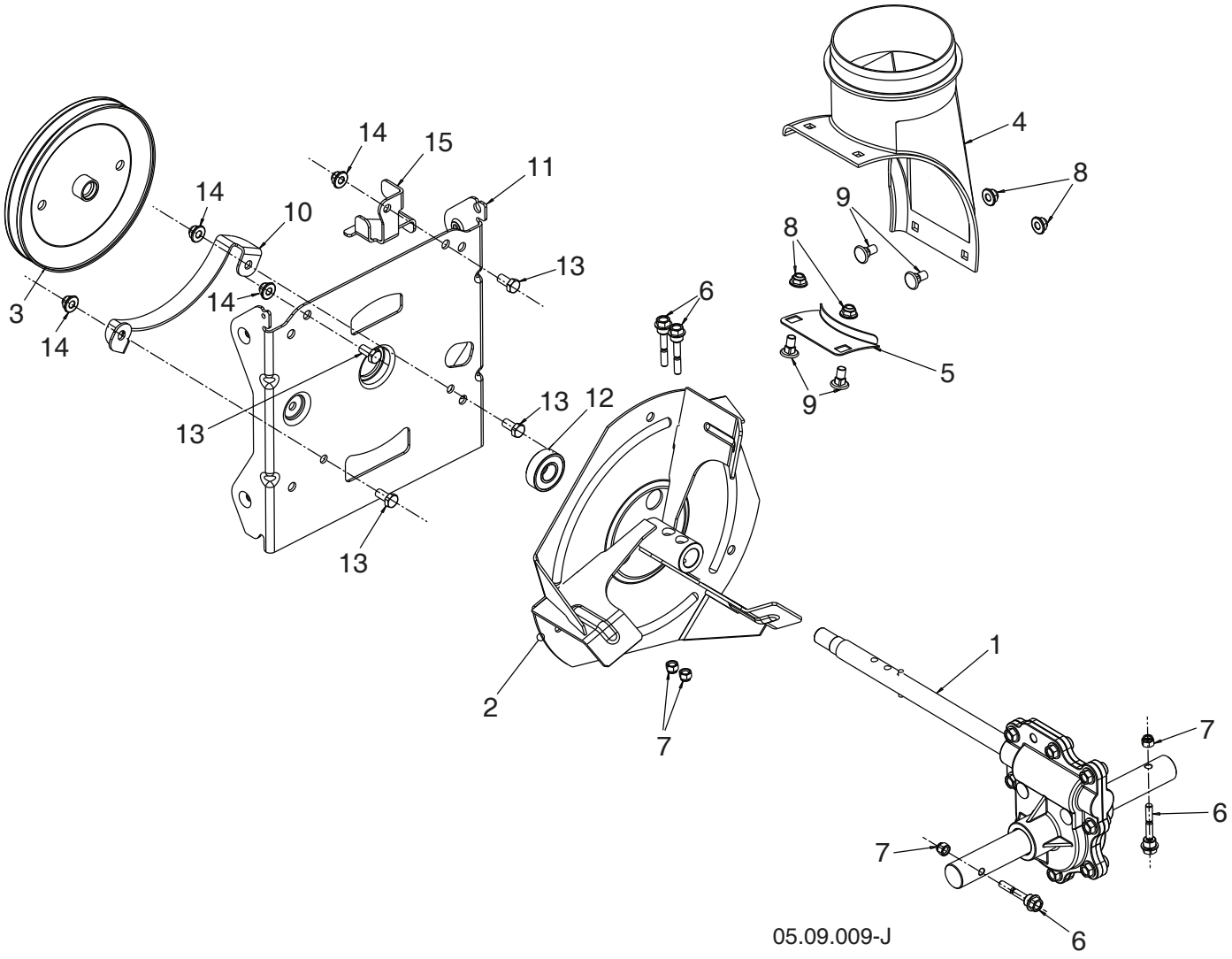
IMPORTANT: Never cover snow thrower while engine/exhaust area is still warm.

TROUBLESHOOTING

See appropriate section in manual unless directed to a service center/department.

PROBLEM	CAUSE	CORRECTION
Does not start	1. Fuel shut-off valve (if so equipped) in OFF position.	1. Turn fuel shut-off valve to OPEN position.
	2. Safety ignition key is not inserted.	2. Insert safety ignition key.
	3. Out of fuel.	3. Fill fuel tank with fresh, clean gasoline.
	4. Throttle in STOP position (or ON/ OFF switch is OFF).	4. Move throttle to FAST position (or ON/OFF switch to ON position).
	5. Choke in OFF position.	5. Move to FULL position.
	6. Primer not depressed.	6. Prime as instructed in the Operation section of this manual.
	7. Engine is flooded.	7. Wait a few minutes before restarting, DO NOT prime.
	8. Spark plug wire is disconnected.	8. Connect wire to spark plug.
	9. Bad spark plug.	9. Replace spark plug.
	10. Stale fuel.	10. Empty fuel tank & carburetor, refill with fresh, clean gasoline.
	11. Water in fuel.	11. Empty fuel tank & carburetor, refill with fresh, clean gasoline.
Loss of power	1. Spark plug wire loose.	1. Reconnect spark plug wire.
	2. Throwing too much snow.	2. Reduce speed and width of swath.
	3. Fuel tank cap is covered with ice or snow.	3. Remove ice and snow on and around fuel tank cap.
	4. Dirty or clogged muffler.	4. Clean or replace muffler.
Engine idles or runs roughly	1. Choke is in FULL position.	1. Move choke to OFF position.
	2. Blockage in fuel line.	2. Clean fuel line.
	3. Stale fuel.	3. Empty fuel tank & carburetor, refill with fresh, clean gasoline.
	4. Water in fuel.	4. Empty fuel tank & carburetor, refill with fresh, clean gasoline.
	5. Carburetor is in need of adjustment or overhaul.	5. Contact an authorized service center/department.
Excessive vibration	1. Loose parts or damaged augers or impeller.	1. Tighten all fasteners. Replace damaged parts. If vibration remains, contact an authorized service center/department.
Recoil starter is hard to pull	1. Frozen recoil starter.	1. See “IF RECOIL STARTER HAS FROZEN” in the Operation section of this manual.
Loss of traction drive / slowing of drive speed	1. Drive belt is worn.	1. Check / replace drive belt.
	2. Drive belt is off of pulley.	2. Check / reinstall drive belt.
	3. Friction drive wheel is worn.	3. Contact an authorized service center/department.
Loss of snow discharge or slowing of snow discharge	1. Auger belt is off of pulley.	1. Check / reinstall auger belt.
	2. Auger belt is worn.	2. Check / replace auger belt.
	3. Clogged discharge chute.	3. Clean snow chute.
	4. Augers / impeller jammed.	4. Remove debris or foreign object from augers / impeller.

AUGER HOUSING / IMPELLER ASSEMBLY



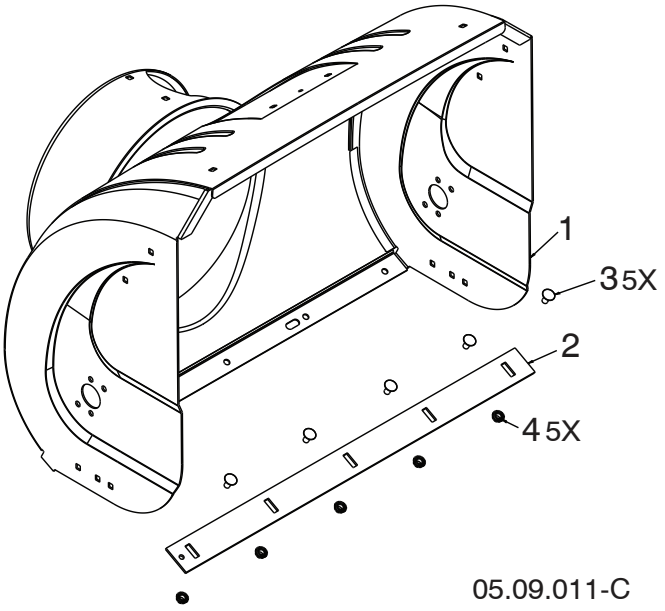
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

AUGER HOUSING / IMPELLER ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	501 14 96-01	GEARBOX AUGER
2	586 60 72-02	IMPELLER STEEL
3	587 40 24-01	PULLEY IMPELLER – SCREW ON
4	585 05 69-01	CHUTE DISCHARGE BASE
5	532 18 40-95	BRACKET CORNER DISCHARGE BASE
6	588 07 75-01	BOLT SHEAR 1/4-20
7	873 80 04-00	NUT NYLOCK 1/4-20
8	585 69 13-01	NUT FLANGE NYLOCK 5/16-18 - BLK
9	585 69 12-01	BOLT CARRIAGE WAFER HEAD 5/16-18 X 5/8 BLK
10	581 63 20-02	BRACKET BELT KEEPER LOWER
11	581 59 25-02	BRACKET INTERFACE
12	532 19 87-91	BEARING BALL
13	532 16 31-83	SCREW HEX HEAD 5/16-18 X 5/8
14	532 42 79-42	NUT FLANGE NYLOCK 5/16-18
15	587 58 72-02	LOWER AUGER BELT GUIDE

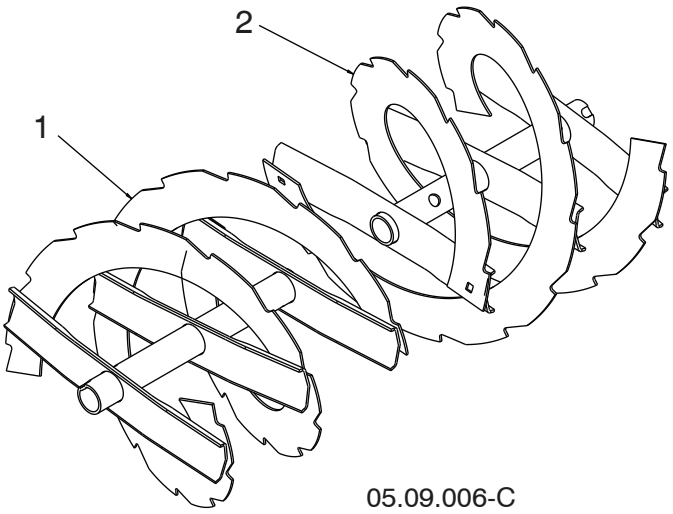
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

AUGER HOUSING / IMPELLER ASSEMBLY



05.09.011-C

KEY NO.	PART NO.	DESCRIPTION
1	581 70 83-73	AUGER HOUSING
2	532 40 77-27	SCRAPER BAR
3	872 27 05-05	CARRIAGE BOLT 5/16-18 X .625 GR5
4	532 15 53-77	NUT 5/16-18

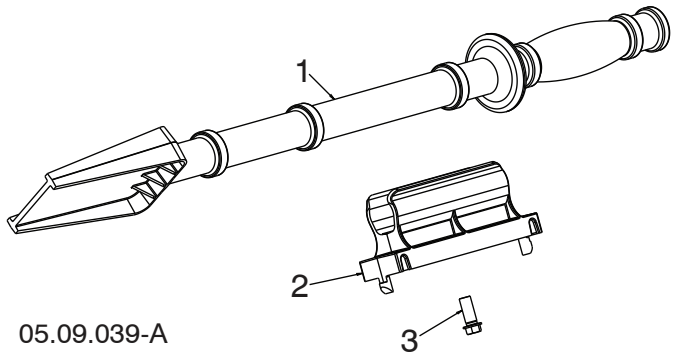


05.09.006-C

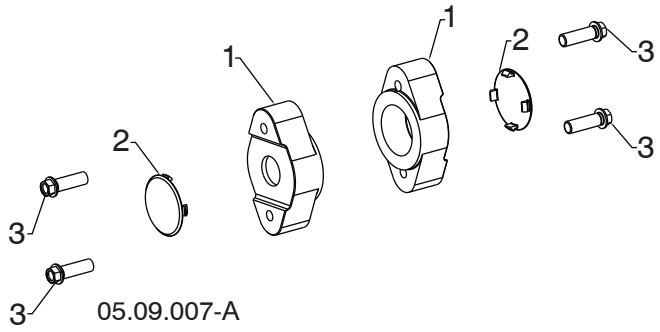
KEY NO.	PART NO.	DESCRIPTION
1	532 42 11-35	AUGER 27 LH
2	532 42 11-23	AUGER 27 RH

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

AUGER HOUSING / IMPELLER ASSEMBLY



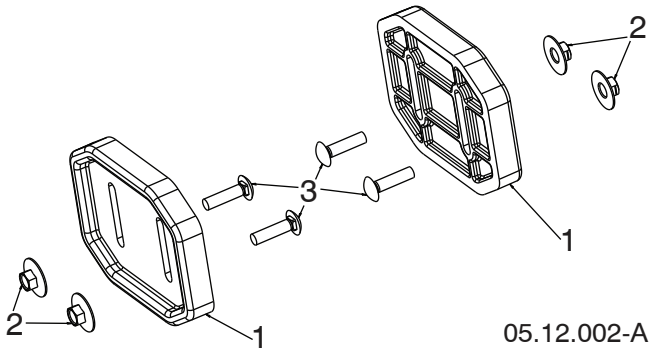
KEY NO.	PART NO.	DESCRIPTION
1	532 19 21-99	TOOL CLEANOUT
2	532 40 54-00	CLIP CLEANOUT TOOL
3	532 19 41-89	SCREW HEX WASHER 13-16 X 5/8



KEY NO.	PART NO.	DESCRIPTION
1	532 42 04-78	AUGER BEARING
2	532 41 19-39	BEARING PLUG
3	584 29 94-01	SCREW HI-LO WASHD 5/16-14 X 1.00

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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AUGER HOUSING / IMPELLER ASSEMBLY

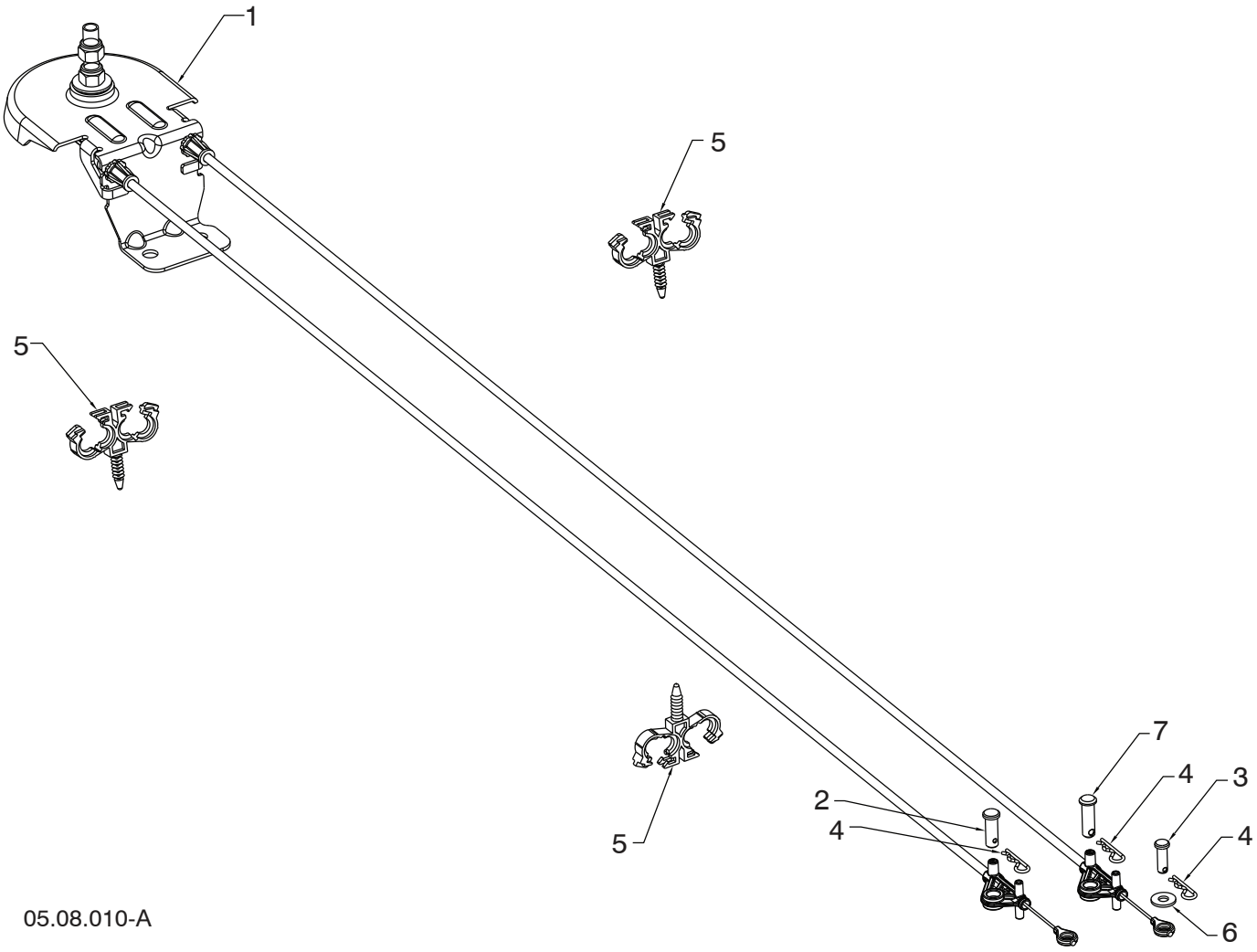


05.12.002-A

KEY NO.	PART NO.	DESCRIPTION
1	532 43 59-51	PLATE SKID PLASTIC HDPE
2	585 80 28-01	NUT LARGE FLANGE 5/16-18 – BLK
3	585 80 29-01	BOLT CARRIAGE 5/16-18 X 1.25 – BLK

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

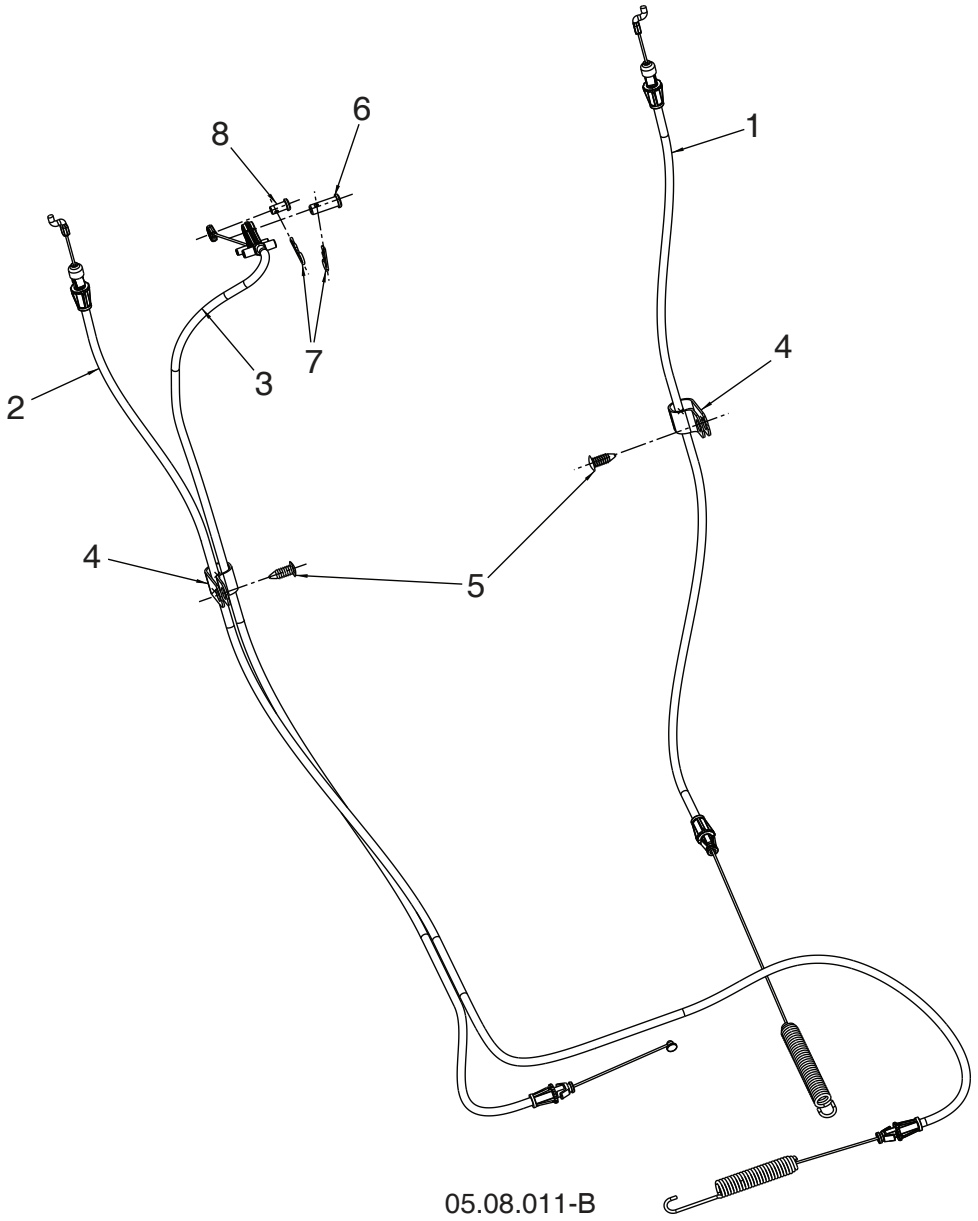
CONTROL PANEL / DISCHARGE CHUTE



KEY NO.	PART NO.	DESCRIPTION
1	587 80 34-01	CABLE CHUTE ROTATOR ASM
2	581 32 94-01	PIN CLEVIS 5/6 X 7/8
3	877 10 08-12	PIN CLEVIS 1/4 X 3/4
4	532 42 33-03	HAIRPIN SOFT ZINC
5	584 65 22-01	CLIP CONDUIT DOUBLE
6	586 68 21-01	WASHER
7	587 13 08-01	PIN CLEVIS 5/16 X 1

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

CONTROL PANEL / DISCHARGE CHUTE

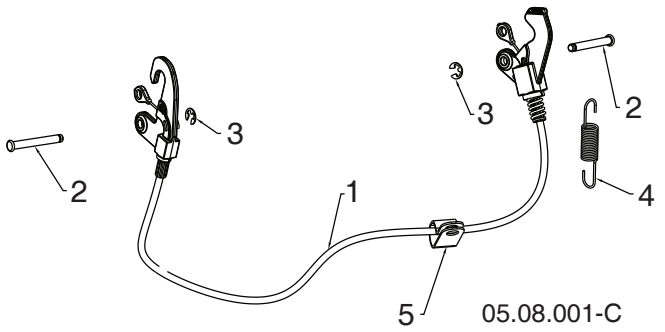


05.08.011-B

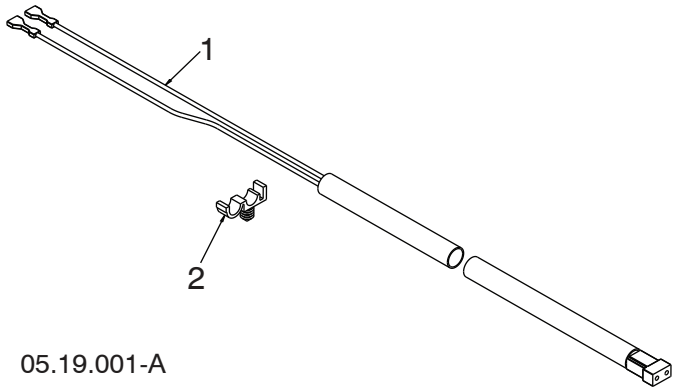
KEY NO.	PART NO.	DESCRIPTION
1	588 11 37-02	CABLE CONTROL DRIVE
2	588 11 38-01	CABLE CONTROL AUGER
3	588 12 23-01	CABLE CONTROL SPEED
4	532 19 79-91	CLIP CABLE
5	532 42 81-24	FASTENER PUSH .250
6	581 32 94-01	PIN CLEVIS 5/16
7	532 42 33-03	HAIRPIN
8	585 80 83-01	PIN CLEVIS 1/4

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

CONTROL PANEL / DISCHARGE CHUTE



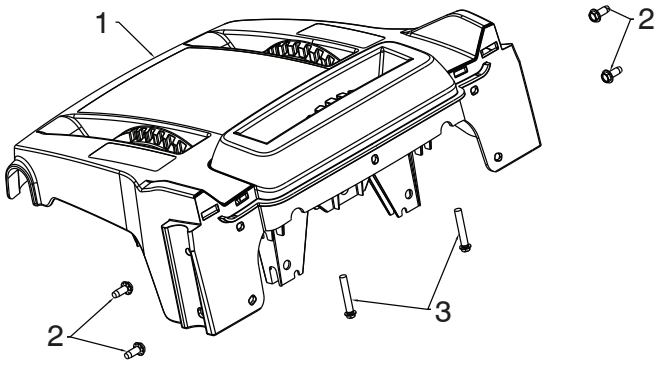
KEY NO.	PART NO.	DESCRIPTION
1	587 33 25-02	CABLE INTERLOCK
2	532 43 17-62	PIN GROOVED
3	812 00 00-14	E-RING
4	581 15 12-01	SPRING RETURN
5	532 19 79-91	CLIP CABLE BLACK



KEY NO.	PART NO.	DESCRIPTION
1	588 06 42-01	HARNESS WIRE LIGHTS
2	532 14 50-06	WIRE RETAINER

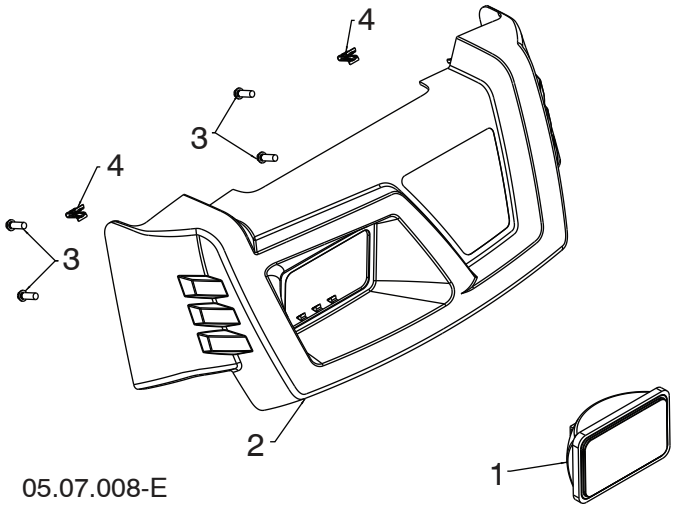
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

CONTROL PANEL / DISCHARGE CHUTE



05.07.021-A

KEY NO.	PART NO.	DESCRIPTION
1	588 92 59-01	CONSOLE BASE MULTI CONTROL
2	817 06 04-10	SCREW TA SEMI GIMLE 1/4-20 X .62
3	581 32 95-01	SCREW HEX WASHER 13-16 X 1.50

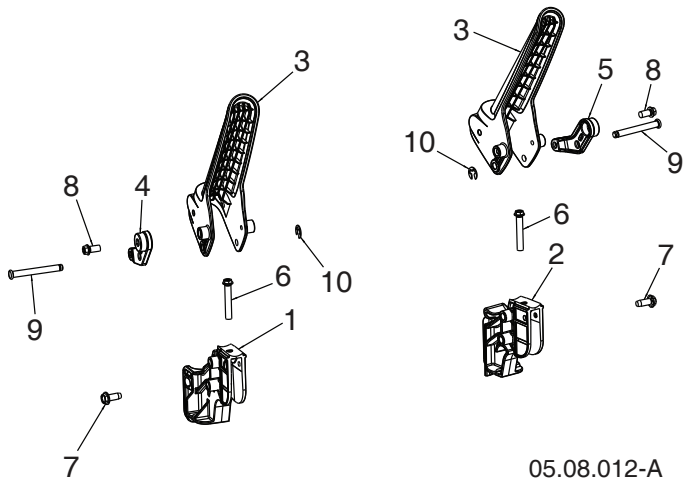


05.07.008-E

KEY NO.	PART NO.	DESCRIPTION
1	586 18 10-01	FLOOD HEADLIGHT
2	581 12 81-03	CONSOLE COVER POULAN PRO
3	532 19 41-89	SCREW HI-LO 13-16 X 5/8
4	581 92 87-01	PANEL CLIP
- -	532 18 37-84	BULB (NOT SHOWN)

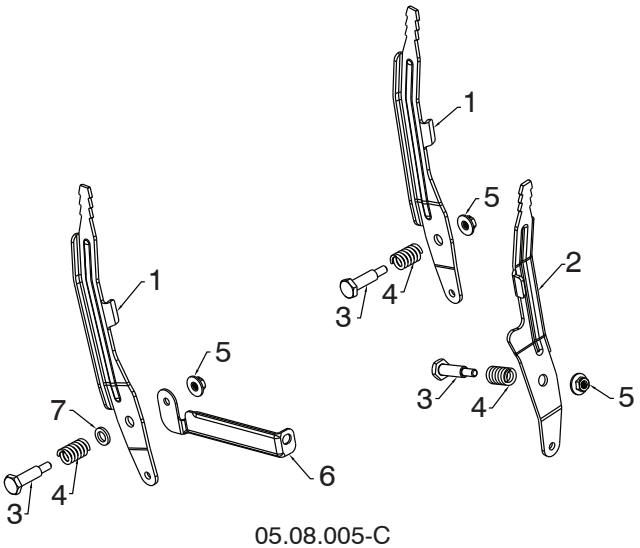
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

CONTROL PANEL / DISCHARGE CHUTE



05.08.012-A

KEY NO.	PART NO.	DESCRIPTION
1	587 73 96-01	PIVOT, HANDLE LEVER - LHS
2	587 73 96-02	PIVOT, HANDLE LEVER - RHS
3	587 46 30-01	LEVER, CONTROL
4	587 73 97-01	LEVER, CABLE ARM - LHS
5	587 73 97-02	LEVER, CABLE ARM - RHS
6	581 32 95-01	SCREW HI-LO 13-16 X 1.50
7	817 06 04-10	SCREW 1/4-20 X .625
8	817 41 13-08	SCREW HI-LW 13-16 X .500
9	588 14 77-01	PIN, GROOVED
10	812 00 00-14	E-RING

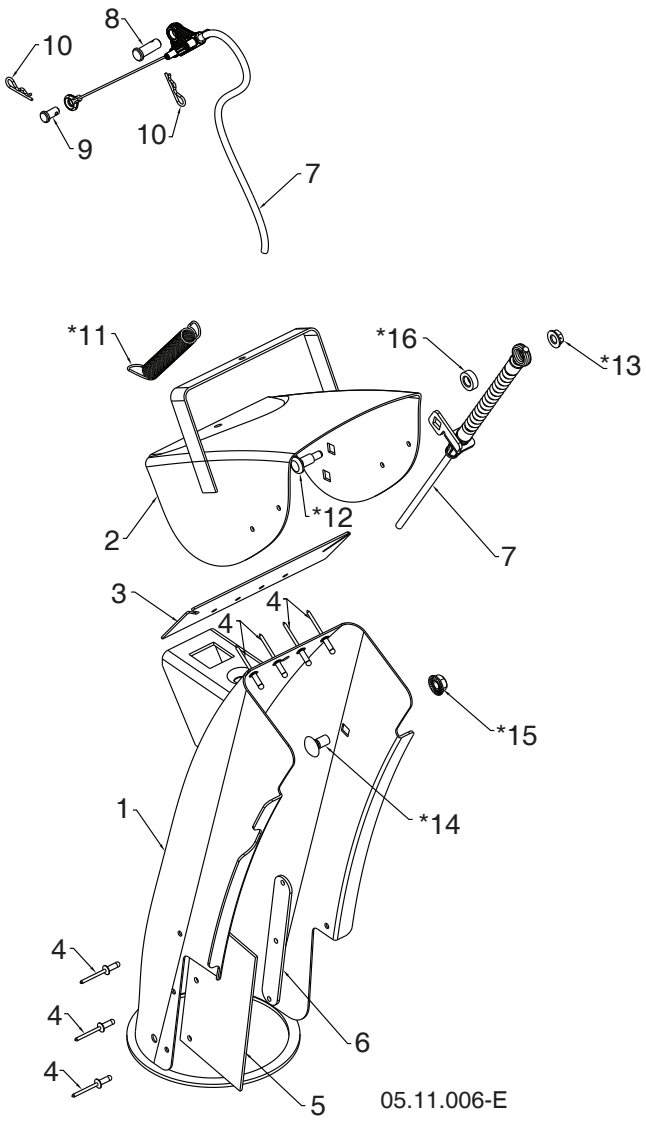


05.08.005-C

KEY NO.	PART NO.	DESCRIPTION
1	581 12 39-02	LEVER CONTROL SPEED/DEFL
2	581 24 16-02	LEVER CONTROL CHUTE ROT
3	581 32 97-01	BOLT SHOULDER 1/4-20
4	581 32 96-01	SPRING COMPRESSION
5	586 66 89-01	NUT FL LOCK 1/4-20
6	584 46 84-02	BRACE SUPPORT SPEED
7	587 03 13-01	WASHER .625 X .375 X .094 NYLON 6/6

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

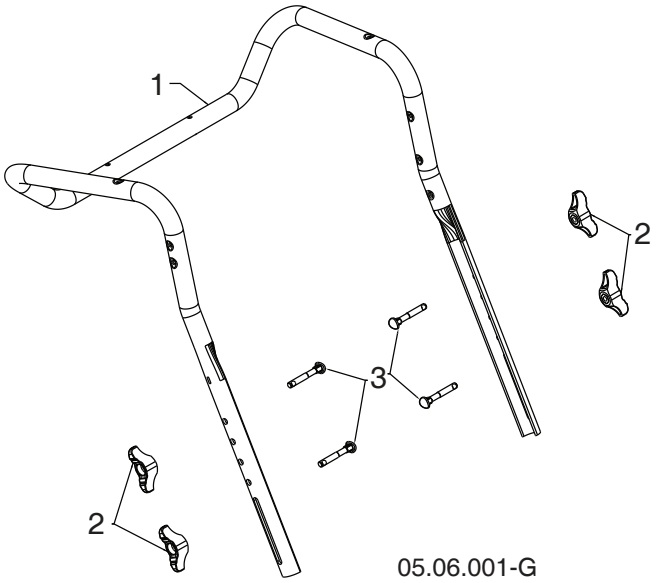
CONTROL PANEL / DISCHARGE CHUTE



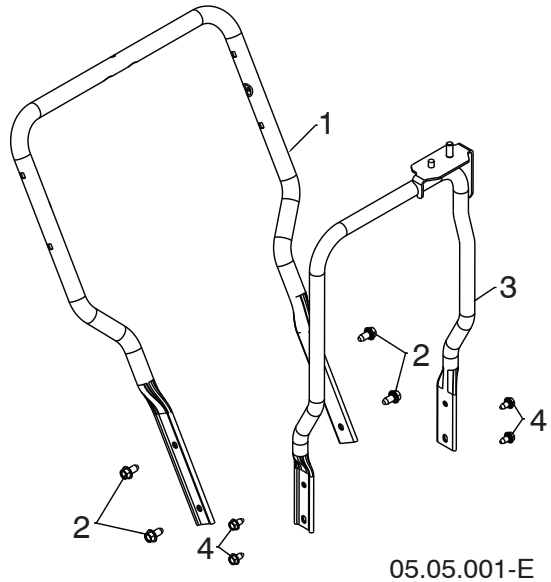
KEY NO.	PART NO.	DESCRIPTION
1	588 07 78-03	CHUTE WELDMENT (INCLUDES 1-6)
2	- - - - - - - - - -	DEFLECTOR WELDMENT
3	- - - - - - - - - -	DEFLECTOR SEAL
4	- - - - - - - - - -	POP RIVET
5	- - - - - - - - - -	CHUTE SNOW SHIELD
6	- - - - - - - - - -	SHIELD STRAP RETAINER
7	586 96 15-01	CABLE ASM DEFLECTOR - BOWDEN
8	581 32 94-01	PIN CLEVIS 5/16 X .875
9	585 80 83-01	PIN CLEVIS 1/4 X .312
10	532 42 33-03	HAIRPIN RETAINER
*11	532 18 45-05	DEFLECTOR SPRING
*12	501 41 73-01	CARRIAGE BOLT 1/4-20 X .544
*13	585 69 14-01	NUT 1/4-20
*14	585 83 20-01	CARRIAGE BOLT 3/8-16 X .625
*15	873 97 05-00	NUT 5/16-18
*16	501 41 74-01	WASHER .362 X .625 X .205 NYLON

NOTE: ALL ITEMS MARKED WITH AN * ARE PROVIDED IN THE BAG OF ITEMS SHIPPED LOOSE WITH PRODUCT.

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

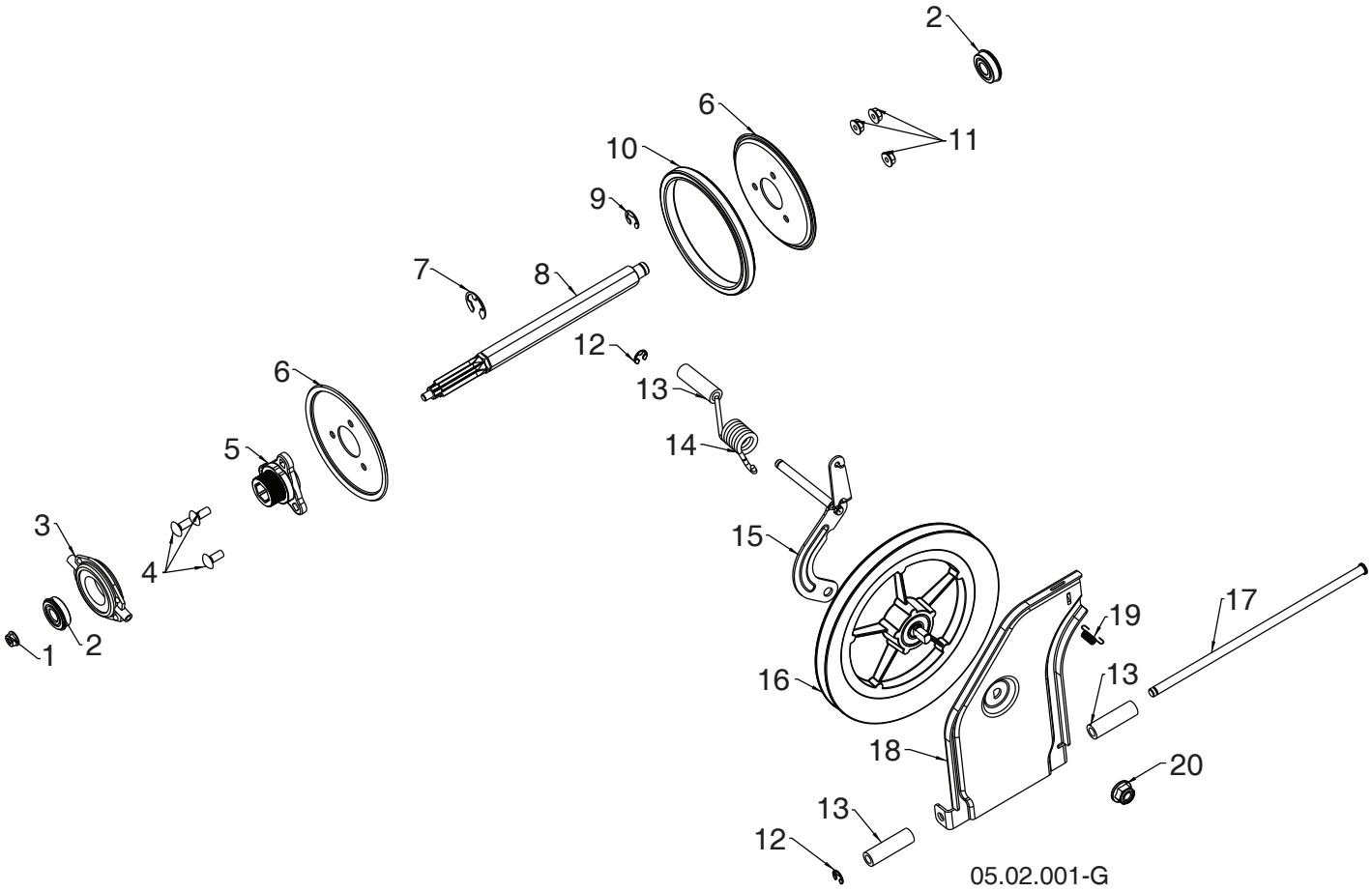


KEY NO.	PART NO.	DESCRIPTION
1	588 16 08-02	UPPER HANDLE
2	532 19 19-38	HANDLE KNOB STD BLACK
3	588 05 99-01	SCREW 5/16-18 X 2.25 CONCAVE HEAD WITH PATCH



KEY NO.	PART NO.	DESCRIPTION
1	588 67 21-02	LOWER HANDLE
2	817 00 06-12	SCREW HEX WASH HD 3/8-16 X .75
3	581 62 20-02	CHUTE ROTATOR SUPPORT ASM
4	817 00 05-10	BOLT HEX 5/16-18

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

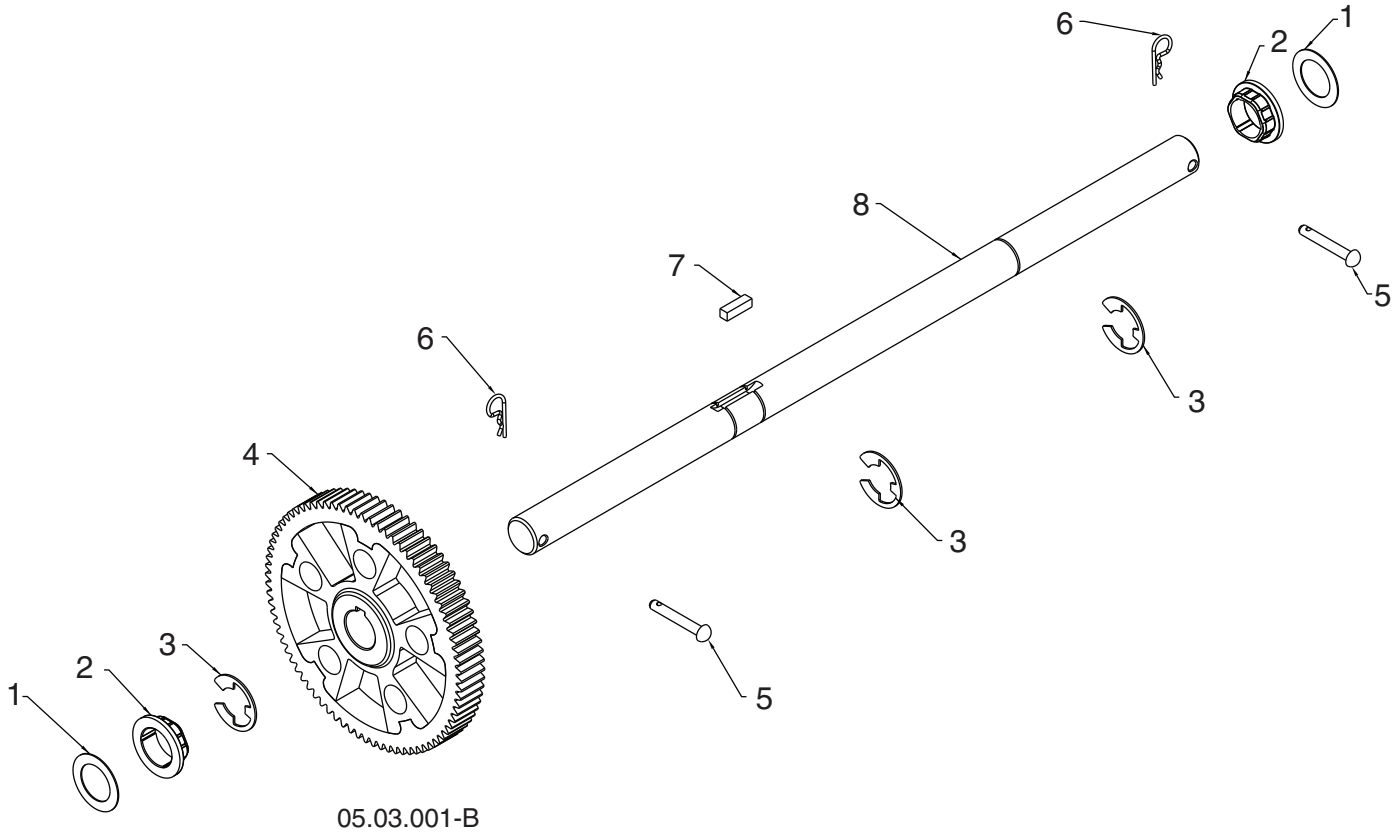


NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

KEY NO.	PART NO.	DESCRIPTION
1	585 69 15-01	NUT HEX FLANGE LK 5/16-18
2	580 75 62-01	BEARING 9/16 I.D. 1622-2RSNR
3	532 17 53-44	TRUNNION BEARING ASM
4	872 11 05-06	BOLT CARRIAGE 5/16-18 X .75 GR 5
5	581 09 09-01	HUB RUBBER WHEEL
6	581 09 10-02	RUBBER WHEEL PLATE
7	812 00 00-22	E-RING
8	581 12 19-01	SHAFT 7 TOOTH REDUCTION
9	580 75 61-02	RETAINING RING 1622-2RSNR
10	581 09 11-01	RUBBER WHEEL RING
11	532 75 11-53	NUT HEX FLANGE LK 5/16-18
12	812 00 00-07	E-RING RETAINER 375
13	581 73 27-01	DRIVE SPACER
14	581 31 53-01	DRIVE TORSION SPRING
15	587 19 34-03	YOKE BRACKET ASSEMBLY
16	581 32 84-01	FRICTION PULLEY DISC COMBO
17	581 12 30-01	ROD TIP PLATE
18	587 70 34-02	FRICTION SWING PLATE PULL
19	532 19 38-85	LATCH SPRING
20	521 99 11-01	NUT HEX FLANGE LK 1/2-13

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

DRIVE

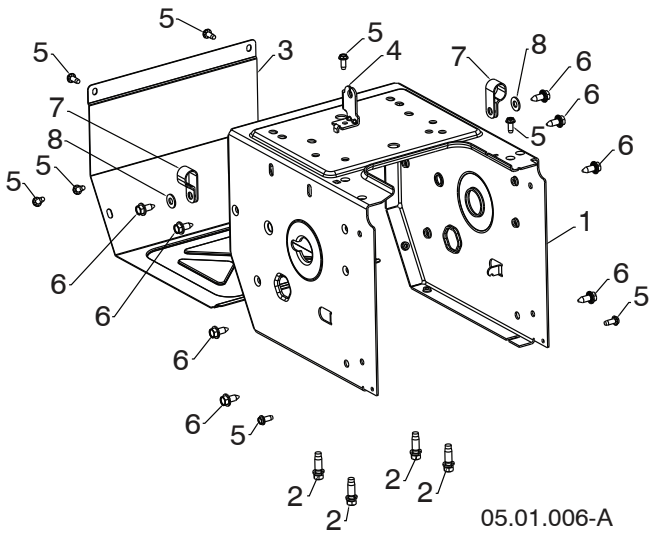


05.03.001-B

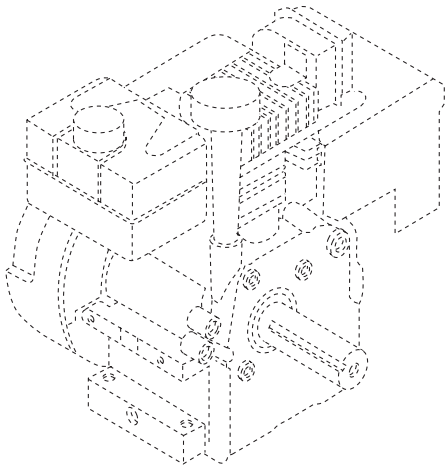
KEY NO.	PART NO.	DESCRIPTION
1	532 44 49-49	WASHER 1.00
2	587 97 89-01	HEX BUSHING 1 SHAFT
3	812 00 00-53	RETAINING RING
4	588 51 87-02	GEAR 80T DRIVEN
5	532 17 12-71	RIVET RD HD DRILLED 1/4 DIA
6	532 12 47-88	RETAINER SPRING
7	532 18 92-82	SQUARE KEY 1/4 X .875
8	581 12 20-01	AXLE SHAFT

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

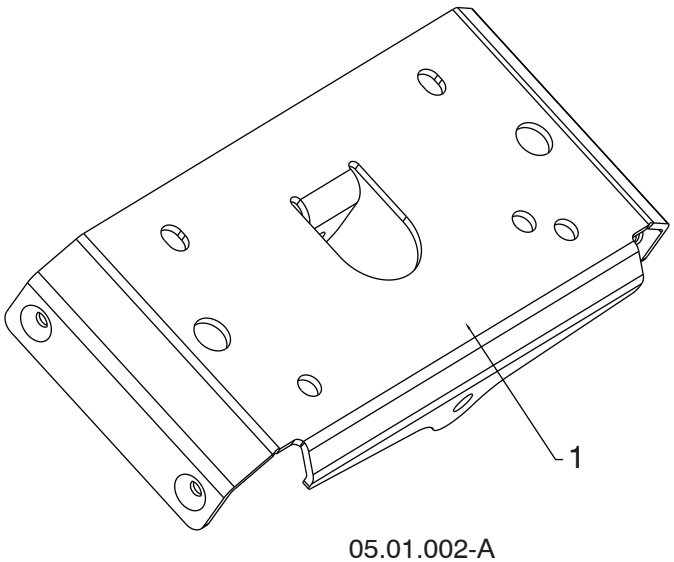
CHASSIS / ENGINE / PULLEYS



05.01.006-A



KEY NO.	PART NO.	DESCRIPTION
- -	585 33 57-02	COMPLETE LCT ENGINE PW2HK18750178E
1	580 83 94-03	FRAME
2	532 15 04-06	ENGINE BOLT 3/8-16 X 1.280 DOGPOINT
3	580 83 95-03	FRAME COVER
4	501 06 04-03	SHIFTER BRACKET
5	817 06 04-10	SCREW HEX WASHER 1/4-20 X 5/8
6	532 42 88-67	BOLT HEXHD WASHER 5/16-18 X .75
7	532 19 79-91	P CLIP
8	585 69 09-01	WASHER .343 X .750 X 16GA BLACK

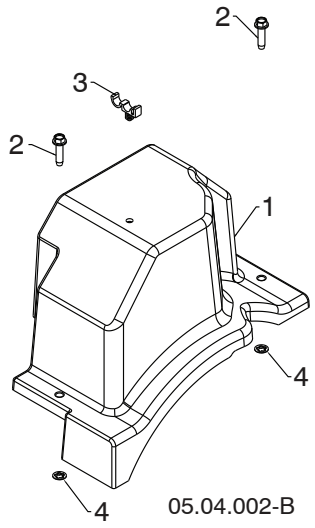


05.01.002-A

KEY NO.	PART NO.	DESCRIPTION
1	583 94 05-02	SMALL MOUNTING PLATE

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
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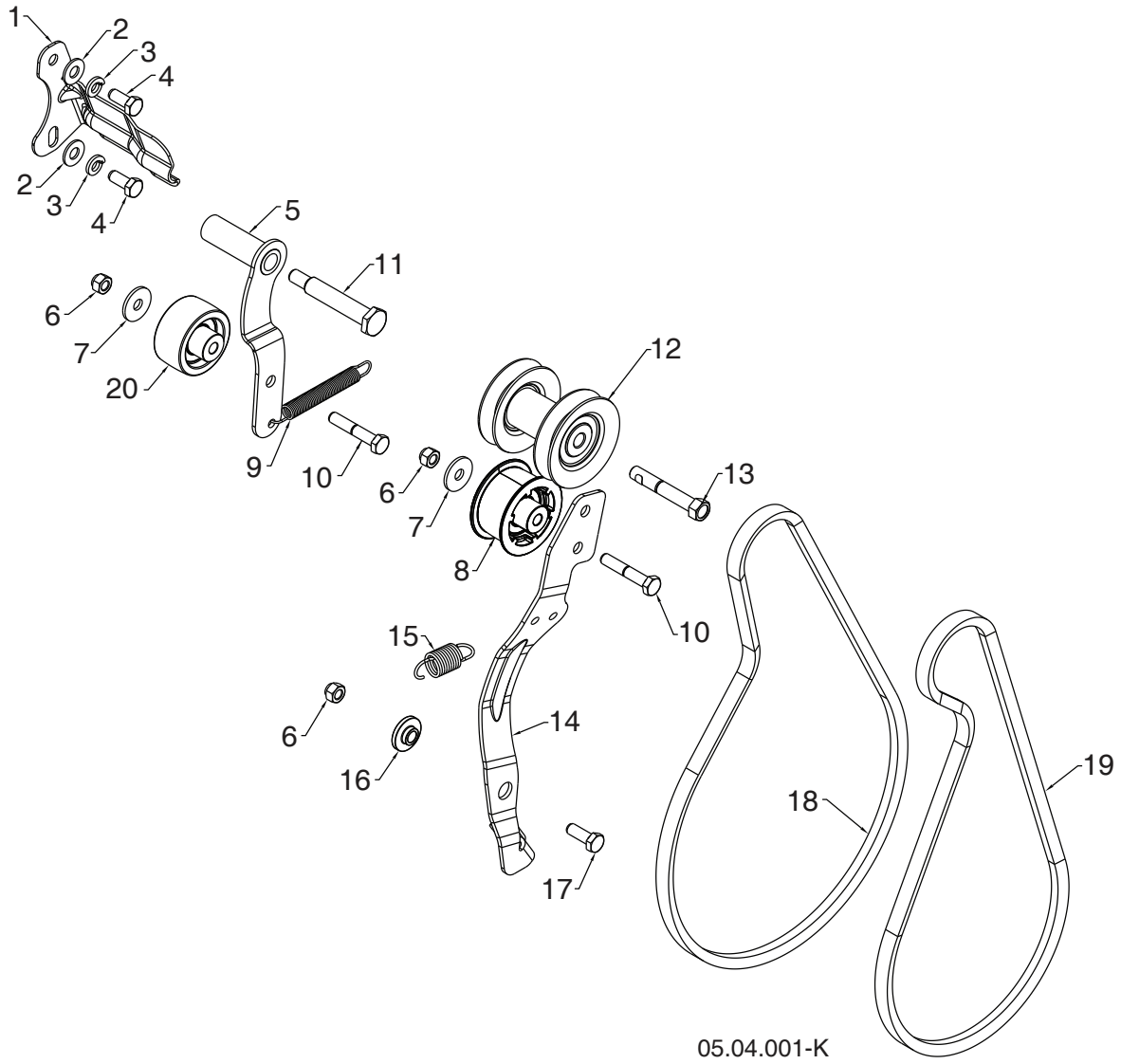
CHASSIS / ENGINE / PULLEYS



KEY NO.	PART NO.	DESCRIPTION
1	587 10 54-01	BELT COVER BLACK ASSEMBLY (INCLUDES 2 & 4)
2	- - - - - - - - -	BOLT HEX WSH THDRL 1/4-20 X 1
3	532 14 50-06	CABLE GUIDE
4	- - - - - - - - -	PALNUT 1/4 IN

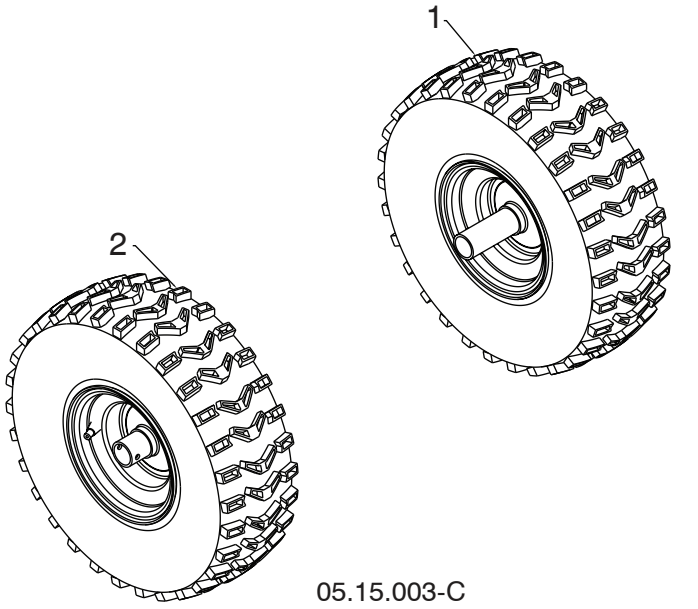
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

CHASSIS / ENGINE / PULLEYS



KEY NO.	PART NO.	DESCRIPTION
1	588 49 28-02	BELT KEEPER BRACKET
2	819 11 12-16	WASHER 11/32 X 3/4 X 16 GA
3	810 04 05-00	LOCKWASHER 5/16 SPLIT HVY
4	874 61 05-12	CAPSCREW HEXHD 5/16-24 X .75 GR 5
5	581 33 82-03	IDLER ARM DRIVE WELDMENT
6	873 80 05-00	NUT NYLOCK 5/16-18
7	532 05 92-89	WASHER FLAT .328 X 1.00 X .097
8	581 14 14-01	IDLER PULLEY 2.0 W/SPACER
9	580 75 30-01	RETURN SPRING IDLER ARM DRIVE
10	874 76 05-28	BOLT HEXHD 5/16-18 X 1.75
11	581 41 38-01	SHOULDER BOLT 5/16-24 X 2.15
12	587 89 37-03	PULLEY ASM ENGINE
13	582 38 84-01	BOLT HEXHD 3/8-24 X 2.375
14	580 83 11-06	ARM IDLER
15	587 03 12-01	RETURN SPRING IDLER ARM
16	587 34 37-01	BUSHING IDLER PIVOT
17	874 76 05-14	BOLT HEXHD 5/16-18 X .875
18	584 21 61-02	DRIVE BELT 4L X 38.2
19	501 81 82-01	IMPELLER BELT
20	586 88 02-01	IDLER PULLEY 2.0 FLANGE LESS W/SPACER

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
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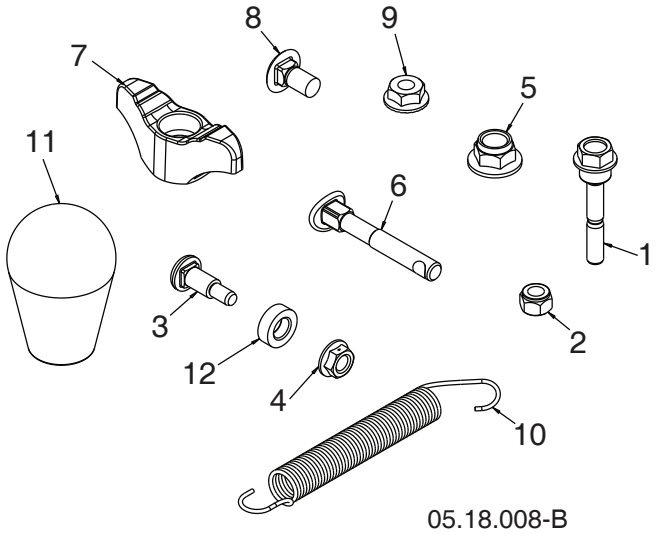


05.15.003-C

KEY NO.	PART NO.	DESCRIPTION
1	586 71 04-02	WHEEL 15 X 5.00 NPS LH 1.00
2	586 71 03-02	WHEEL 15 X 5.00 NPS RH 1.00

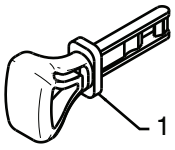
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
Failure to do so could be hazardous, damage your snow thrower and void your warranty.

BAG OF PARTS



05.18.008-B

KEY NO.	PART NO.	DESCRIPTION
1	588 07 75-01	BOLT 1/4-20 X 1.81
2	873 80 04-00	NUT NYLOCK 1/4-20
3	501 41 73-01	BOLT SHOULDER
4	585 69 14-01	NUT HEX FL 1/4-20 CTR
5	588 25 29-01	NUT NYLOCK 3/8-16
6	588 05 99-01	BOLT 5/16-18 X 2.25 CONCAVE
7	532 19 19-38	KNOB 5/16-18 X .625
8	585 83 20-01	BOLT 5/16-18 X .625
9	873 97 05-00	NUT SERR FL LOCK 5/16-18
10	532 18 45-05	SPRING DEFLECT CHUTE
11	581 69 75-01	KNOB SOFT TOUCH SLOTTED
12	501 41 74-01	WASHER NYLON
NI	588 07 76-06	KIT REPLACEMETN BAG OF PARTS

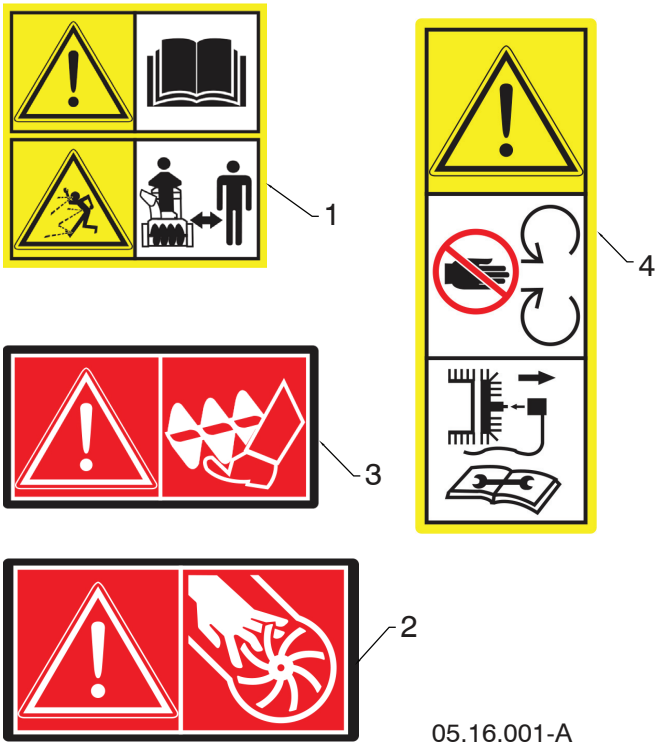


01.14.009-B

KEY NO.	PART NO.	DESCRIPTION
1	532 44 30-59	SAFETY IGNITION KEY KIT

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

DECALS

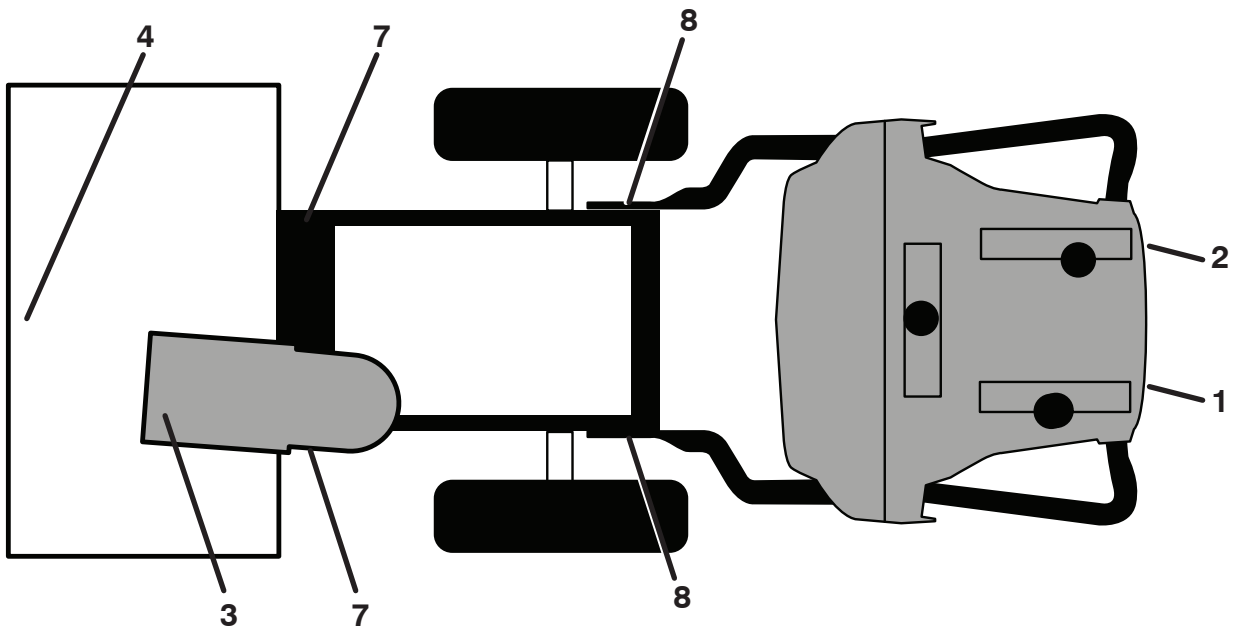


05.16.001-A

KEY NO.	PART NO.	DESCRIPTION
1	532 18 40-45	DECAL AUGER
2	532 19 96-82	DECAL CHUTE
3	532 19 96-83	DECAL AUGER SAFETY
4	532 18 40-28	DECAL BELT GUIDE

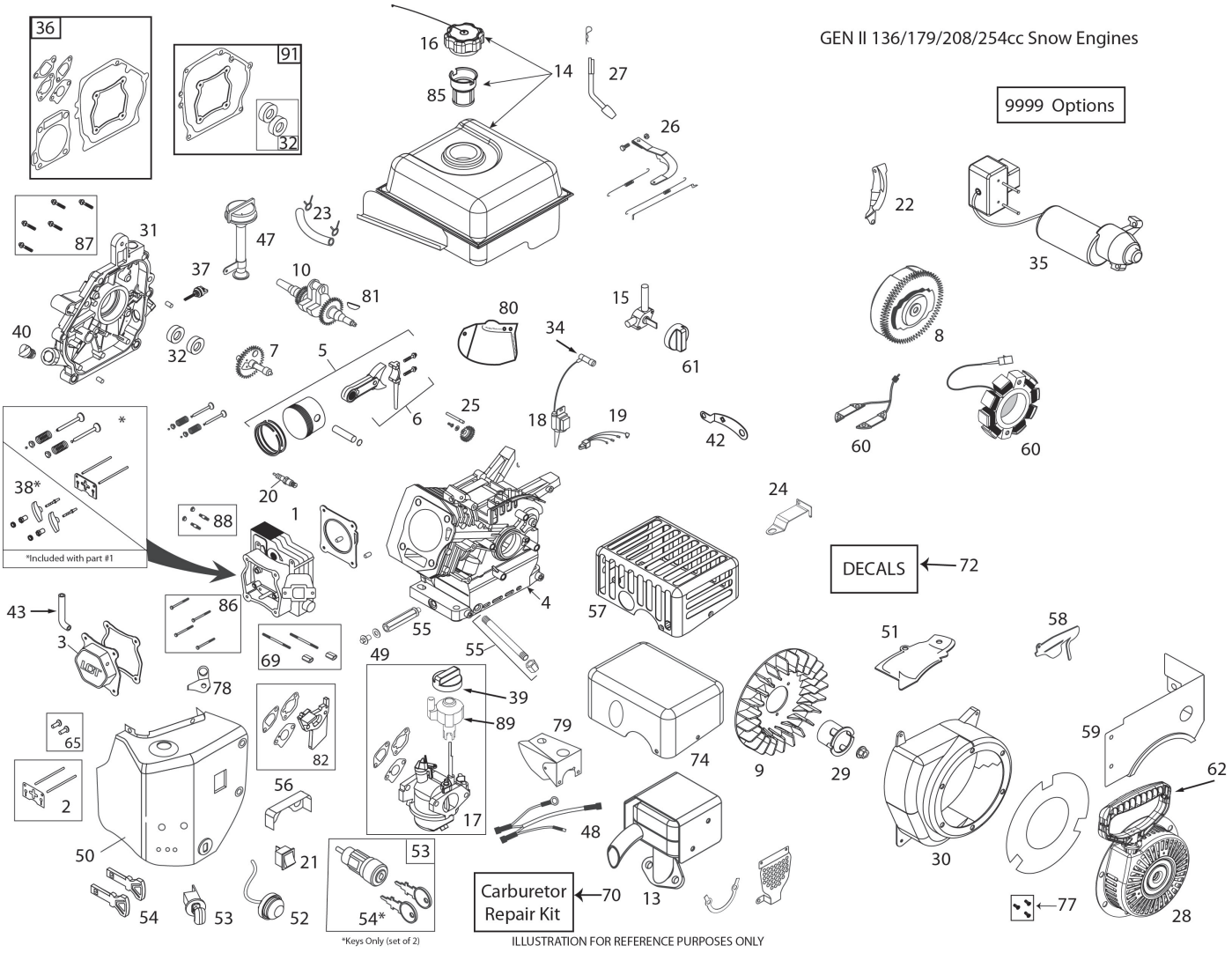
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

DECALS



KEY NO.	PART NO.	DESCRIPTION
1	587 65 92-01	DECAL
2	587 65 93-01	DECAL
3	532 19 96-82	DECAL, DANGER, DEFLECTOR
4	532 18 40-45	DECAL, DANGER
7	532 18 40-28	DECAL
8	532 19 96-83	DECAL
- -	582 29 53-01	OWNER'S MANUAL, ENGLISH
- -	582 29 53-02	OWNER'S MANUAL, FRENCH
- -	582 29 53-03	OWNER'S MANUAL, SPANISH

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.



KEY NO.	PART NO.	DESCRIPTION
1	585 77 14-01	CYLINDER HEAD ASSEMBLY - 254CC (INCL. GASKET)
2	585 77 15-01	PUSH ROD & PLATE KIT (254CC) (INCL. VALVE COVER GSKT)
3	585 77 16-01	VALVE COVER (254CC) (INCL. GASKET)
4	N/A	N/A
5	585 77 17-01	PISTON & ROD ASSEMBLY (254CC)
6	N/A	N/A
7	585 77 18-01	CAMSHAFT - MCR (254CC)
8	585 77 19-01	FLYWHEEL - ELECTRIC START (8-CHARGING MAGNETS) (254CC)
9	532 42 05-86	COOLING FAN - FLYWHEEL (PLASTIC - 208CC)
10	585 77 20-01	CRANKSHAFT (#18 KEYED 254CC SNOW)
13	582 58 29-01	MUFFLER ASSEMBLY-GEN II SNOW (254CC)
14	585 77 22-01	FUEL TANK (SNOW) (2.7L BLACK 254CC)
15	532 42 92-34	FUEL TANK ON/OFF VALVE (PETCOCK) - GEN II SNOW
16	532 42 49-42	FUEL TANK CAP - BLACK CLICK STYLE (VENTED)
17	585 77 23-01	CARBURETOR (L15) (254CC SNOW)
18	532 44 39-34	IGNITION COIL (CDI) (208CC) (STANDARD)
19	N/A	N/A
20	532 44 38-98	SPARK PLUG - PLATINUM
21	532 42 49-57	ON/OFF SWITCH - ROCKER
22	585 77 24-01	SHIELD - FLYWHEEL (ELECTRIC 208CC)
23	532 43 21-44	FUEL HOSE KIT (1/4' ID X 318MM - SS SNOW)
24	585 77 25-01	SPEED CONTROL BRACKET (FIXED) (254CC SNOW)

KEY NO.	PART NO.	DESCRIPTION
25	532 42 96-46	GOVERNOR GEAR ASSEMBLY (136/208CC)
26	585 77 26-01	GOVERNOR ARM & LINK KIT (254CC SNOW)
27	532 42 06-02	GOVERNOR ARM PADDLE
28	532 43 69-67	RECOIL STARTER ASSY (ROUND-BLACK)SNOW
29	532 43 69-68	STARTER CUP (USE WITH ROUND STYLE STARTER) (208CC SNOW)
30	581 19 20-01	BLOWER HOUSING - BLACK ELECTRIC START
31	585 77 27-01	CRANKCASE COVER (PRESS-IN TYPE HIGH OIL-FILL TUBE)
32	585 77 28-01	OIL SEAL KIT (2 PCS)
34	532 43 69-66	SPARK PLUG BOOT - WITH METAL SHIELD (SNOW)
35	532 43 64-66	120V ELECTRIC STARTER (208/254CC GEN LL)
36	585 77 29-01	ENGINE GASKET KIT (254CC)
37	N/A	N/A
38	585 77 30-01	ROCKER ARM KIT (254CC) (INCL. GASKET)
39	532 42 92-24	CHOKE CONTROL KNOB (GEN II RED)
40	532 42 95-98	NON-REMOVABLE PLASTIC PLUG (136/208/254CC)
42	N/A	N/A
43	580 35 34-01	BREATHER TUBE (136/208/254CC)
47	581 00 72-01	HIGH OIL-FILL TUBE/DIPSTICK (PRESS-IN TYPE)
48	532 42 92-84	WIRE HARNESS (208CC SNOW)
49	532 43 54-95	OIL DRAIN PLUG W/WASHER (136/208/254CC)
50	585 77 31-01	HEATER BOX KIT (254CC SNOW)
51	585 77 32-01	CYLINDER COVER SHIELD (254CC-SNOW)
52	532 42 49-49	PRIMER BULB WITH HOSE-SNOW
53	532 42 49-54	SAFETY KEY SWITCH -SNOW (INCL. KEYS)
54	532 44 30-59	KEY SET - RED (2) (SNOW)
55	532 43 26-86	OIL DRAIN TUBE-SNOW (136/208CC)
56	585 77 33-01	CARBURETOR VAPOR SHIELD (254CCSNOW)
57	N/A	N/A
58	585 77 34-01	SHIELD - GOVERNOR LINKAGE (254CC-SNOW)
59	587 15 45-01	FUEL TANK SKIRT (254CC SNOW)
60	532 44 38-93	CHARGING COIL (60-WATT AC) (208/254CC)
61	532 43 27-52	FUEL CONTROL KNOB (GEN II SNOW - RED)
62	532 44 38-99	STARTER GRIP-SNOW (DELUXE)
65	581 37 28-01	TAPPET KIT (208/254CC) (SET OF 2)
69	532 42 49-51	CARBURETOR STUDS & COUPLING KIT-SNOW
70	580 35 36-01	CARBURETOR REPAIR KIT (136/208/254CC)
72	N/A	N/A
74	582 55 23-01	MUFFLER HEAT SHIELD COVER (136/208/254)
77	532 43 26-88	RECOIL BOLT KIT (3 BOLTS PER KIT)
78	N/A	N/A
79	585 77 37-01	CARBURETOR COVER (136CC SNOW)
80	585 77 38-01	SHIELD GOVERNOR LINK - 254CC SNOW
81	585 29 72-01	WOODRUFF FLYWHEEL KEYS (5-PACK) (5X6X18MM)
82	585 02 05-03	208CC/254CC CARBURETOR SPACER KIT
85	586 32 56-01	FUEL TANK STRAINER
86	586 32 73-01	CYLINDER HEAD BOLT KIT (4) (136-179-208-254CC)
87	586 32 69-01	CC COVER BOLT KIT (6) (179-208-254CC)
88	586 32 68-01	MUFFLER MTG STUD KIT (2)
89	N/A	N/A
91	587 99 41-02	CRANKSHAFT GASKET KIT 254CC
9999	587 15 48-01	HIGH ALTITUDE JET (>6,000 FEET) (254CC)
9999	579 80 64-01	BOLT KIT - BLWR HGS/HEATER BOX/TANK SKIRT

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04.19.16 CL

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