

PRO-FORM®

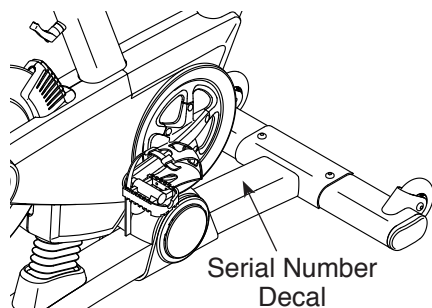


proform.com

Model No. PFEX01418.0

Serial No. _____

Write the serial number in the space above for reference.



ACTIVATE YOUR WARRANTY

To register your product and activate your warranty today, go to my.proform.com.

CUSTOMER CARE

For service at any time, go to proformservice.com.

Or call 1-877-660-1168
Mon.–Fri. 6 a.m.–6 p.m. MT
Sat. 8 a.m.–12 p.m. MT

Please do not contact the store.

⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

USER'S MANUAL

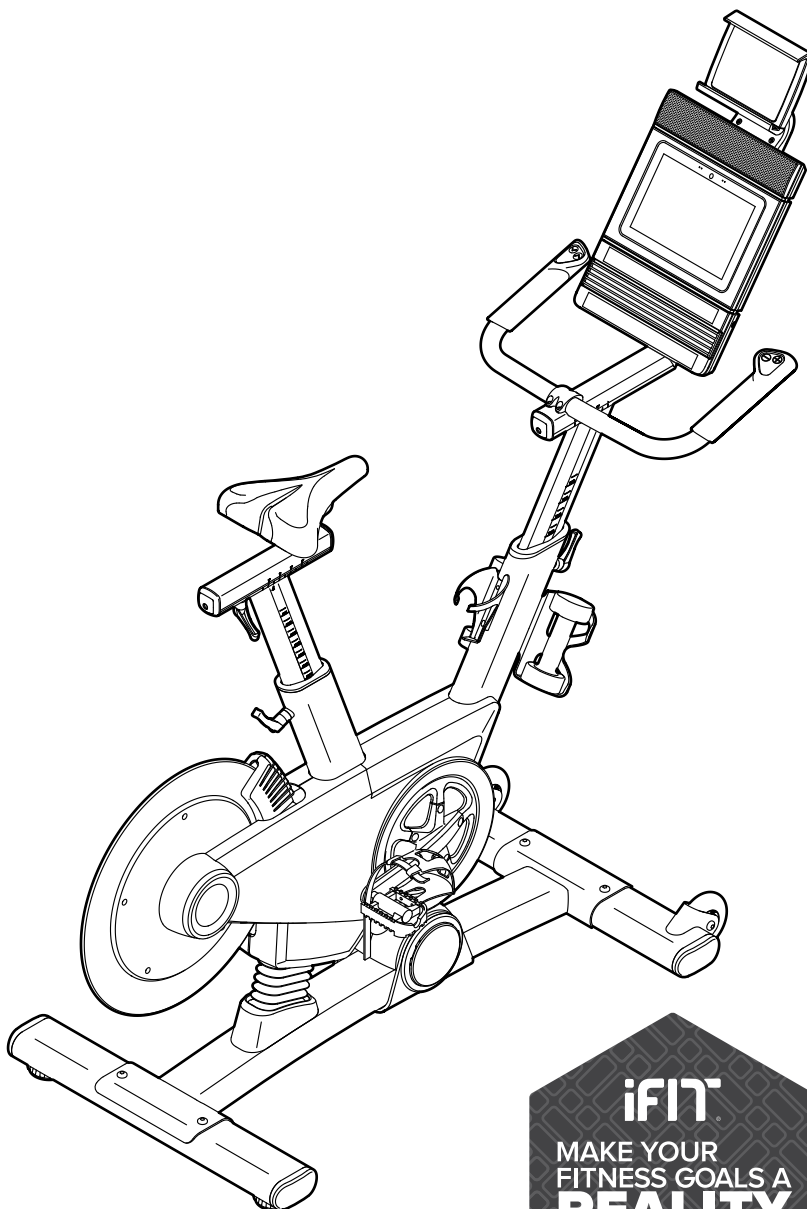
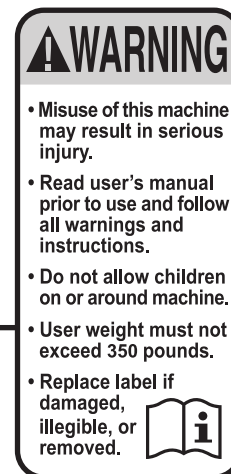
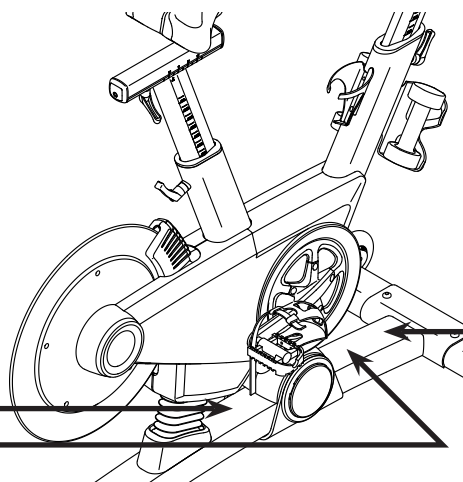


TABLE OF CONTENTS

WARNING DECAL PLACEMENT	2
IMPORTANT PRECAUTIONS	3
BEFORE YOU BEGIN	6
PART IDENTIFICATION CHART	7
ASSEMBLY	8
HOW TO USE THE TRAINING BIKE	14
FCC INFORMATION	29
MAINTENANCE AND TROUBLESHOOTING	30
EXERCISE GUIDELINES	32
PART LIST	33
EXPLODED DRAWING	35
ORDERING REPLACEMENT PARTS	Back Cover
LIMITED WARRANTY	Back Cover

WARNING DECAL PLACEMENT

This drawing shows the location(s) of the warning decal(s). **If a decal is missing or illegible, see the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decal(s) may not be shown at actual size.



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IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read all important precautions and instructions in this manual and all warnings on your training bike before using your training bike. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. It is the responsibility of the owner to ensure that all users of the training bike are adequately informed of all precautions.
2. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
3. The training bike is not intended for use by persons with reduced physical, sensory, or mental capabilities or lack of experience and knowledge, unless they are given supervision or instruction about use of the training bike by someone responsible for their safety.
4. Use the training bike only as described in this manual.
5. The training bike is intended for home use only. Do not use the training bike in a commercial, rental, or institutional setting.
6. Keep the training bike indoors, away from moisture and dust. Do not put the training bike in a garage or covered patio, or near water.
7. Place the training bike on a level surface with at least 2 ft. (0.6 m) of clearance around the training bike. To protect the floor or carpet from damage, place a mat under the training bike.
8. Inspect and properly tighten all parts each time the training bike is used. Replace any worn parts immediately.
9. Keep children under age 13 and pets away from the training bike at all times.
10. When connecting the power cord, plug the power cord into a grounded circuit.
11. Do not modify the power cord or use an adapter to connect the power cord to an improper receptacle. Keep the power cord away from heated surfaces. Do not use an extension cord.
12. Do not operate the training bike if the power cord or plug is damaged, or if the training bike is not working properly.
13. **DANGER:** Always unplug the power cord and press the power switch to the off position when the training bike is not in use and before cleaning the training bike. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
14. Wear appropriate clothes while exercising; do not wear loose clothes that could become caught on the training bike. Always wear athletic shoes for foot protection.

15. The training bike should not be used by persons weighing more than 350 lbs. (159 kg).

16. Be careful when mounting and dismounting the training bike.

17. Always keep your back straight while using the training bike; do not arch your back.

18. Over exercising may result in serious injury or death. If you feel faint, if you become short of breath, or if you experience pain while exercising, stop immediately and cool down.

SAVE THESE INSTRUCTIONS

PROTECT

YOUR FITNESS EQUIPMENT
WITH AN EXTENDED SERVICE PLAN



Your new fitness equipment is not an ordinary purchase; it is an investment in your health and well being for years to come.

As the leading provider of manufacturer's extended service plans, ICON strives to protect your equipment and your future.

Please review the following service plans and find one that best fits your needs.

PREVENTIVE MAINTENANCE SERVICE PLANS

Equipment Price	3-Year Plan	5-Year Plan
\$0.00 to \$1000.00	\$199.99	\$289.99
\$1001.00 to \$1500.00	\$259.99	\$379.99
\$1501.00 to \$2500.00	\$339.99	\$489.99
(Bikes/Systems Only) \$0.00 to \$2500.00	\$139.99	NA

Features:

- Includes an annual preventive maintenance and performance check at your convenience
- Unlimited in-home repairs; no shipping required
- Covers parts and labor on all manufacturer's defects, as well as wear and tear on parts
- Up to 5 years of coverage available

STANDARD SERVICE PLANS

Equipment Price	1-Year Plan	2-Year Plan	3-Year Plan
\$0.00 to \$300.00	\$29.99	\$39.99	\$59.99
\$301.00 to \$1000.00	\$89.99	\$119.99	\$149.99
\$1001.00 to \$2000.00	\$109.99	\$139.99	\$179.99
\$2001.00 to \$3000.00	\$179.99	\$209.99	\$239.99

Features:

- Unlimited in-home repairs; no shipping required
- Covers parts and labor on all manufacturer's defects, as well as wear and tear on parts
- Up to 3 years of coverage available

To protect your fitness equipment today, please
call Customer Care at **1-800-677-3838.**
Or, visit us online at **www.utserv.com.**



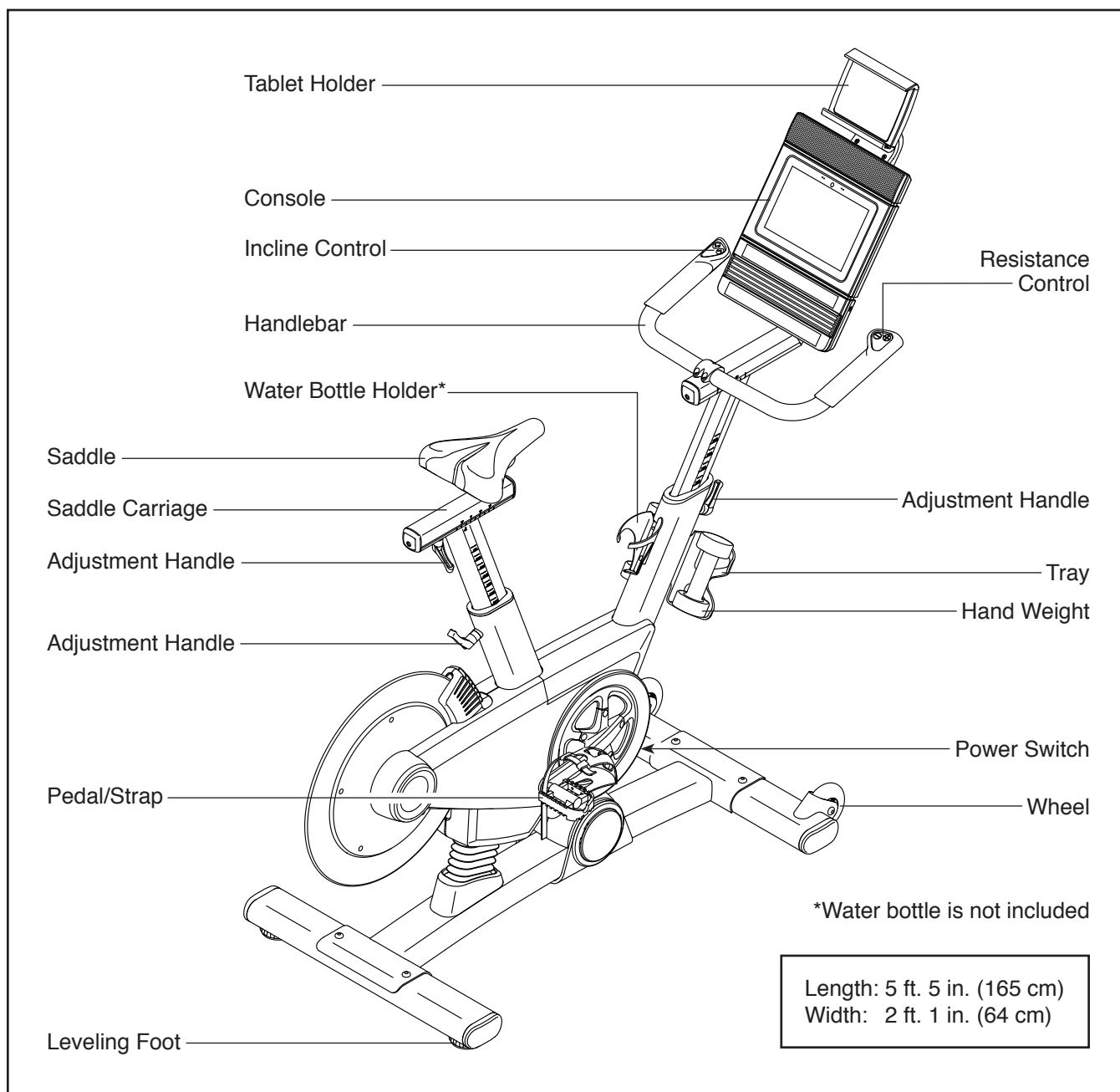
BEFORE YOU BEGIN

Congratulations for selecting the revolutionary PROFORM® LE TOUR DE FRANCE® training bike. The LE TOUR DE FRANCE training bike is unlike any ordinary exercise bike. With full adjustability, a Wi-Fi® cycling console, an incline system that simulates actual road terrain, and an array of other innovative features, the LE TOUR DE FRANCE training bike is designed to let you enjoy the outdoor cycling experience indoors.

For your benefit, read this manual carefully before you use the training bike. If you have questions after


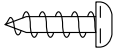
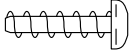
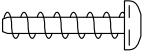

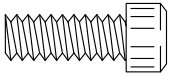
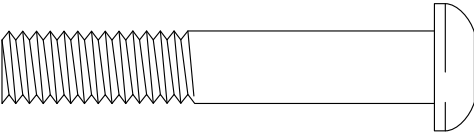
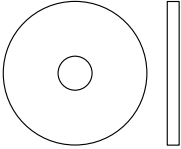
reading this manual, please see the front cover of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.



PART IDENTIFICATION CHART

Use the drawings below to identify the small parts needed for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity needed for assembly. **Note: If a part is not in the hardware kit, check to see if it has been preassembled. Extra parts may be included.**

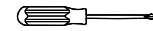
				
M4 x 10mm Screw (116)–4	M4 x 12mm Screw (95)–2	M4 x 14mm Screw (117)–1	M4 x 16mm Screw (111)–4	Tablet Holder Screw (113)–4
				
M6 x 16mm Screw (110)–4	M10 x 58mm Screw (74)–4		M4 Washer (54)–1	

ASSEMBLY

- To hire an authorized service technician to assemble the training bike, call 1-800-445-2480.
- Assembly requires two persons.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until you finish all assembly steps.
- Left parts are marked “L” or “Left” and right parts are marked “R” or “Right.”

- To identify small parts, see page 7.
- In addition to the included tool(s), assembly requires the following tools:

one Phillips screwdriver

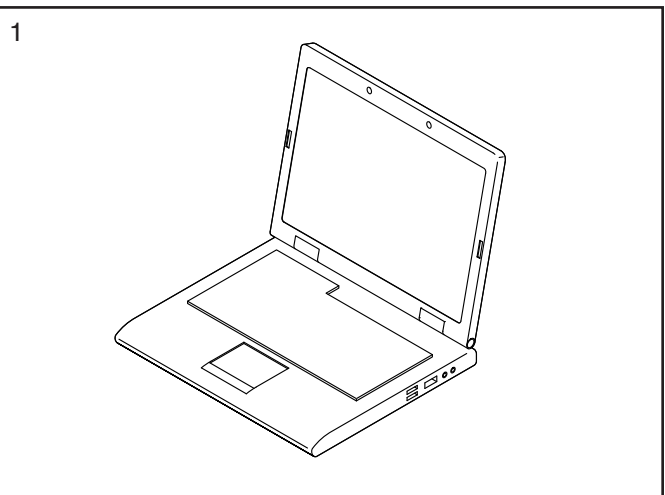


Assembly may be easier if you have your own set of wrenches. To avoid damaging parts, do not use power tools.

1. Go to my.proform.com on your computer and register your product.

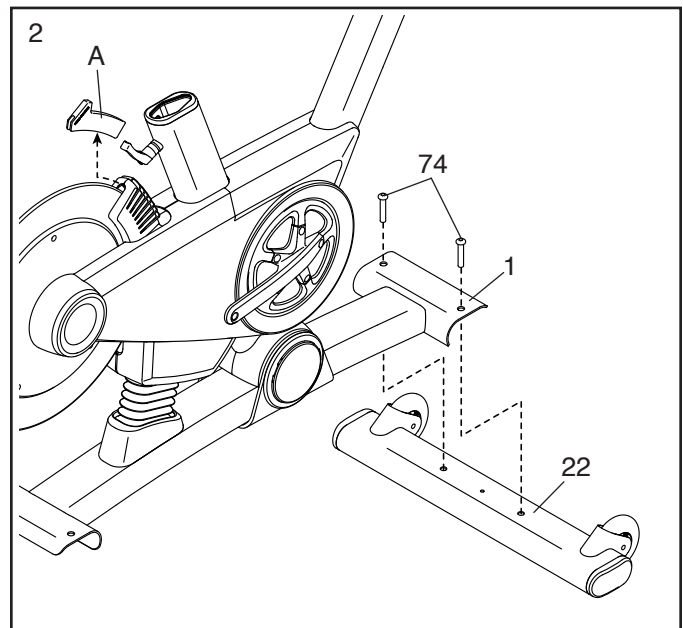
- documents your ownership
- activates your warranty
- ensures priority customer support if assistance is ever needed

Note: If you do not have internet access, call Customer Care (see the front cover of this manual) and register your product.



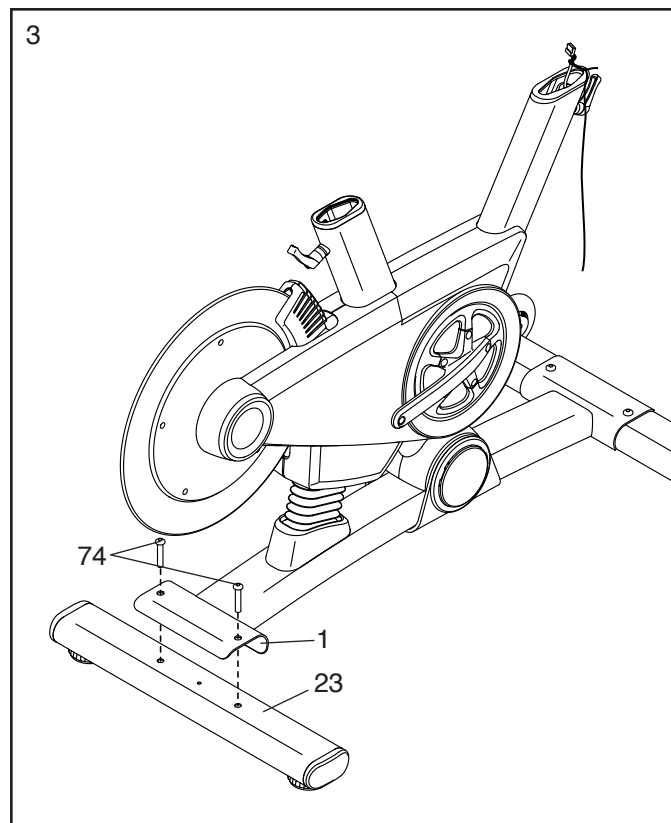
2. Remove and discard the indicated shipping insert (A). If there are shipping screws in the Front Stabilizer (22), remove and discard them.

Attach the Front Stabilizer (22) to the Base (1) with two M10 x 58mm Screws (74).



3. If there are shipping screws in the Rear Stabilizer (23), remove and discard them.

Attach the Rear Stabilizer (23) to the Base (1) with two M10 x 58mm Screws (74).

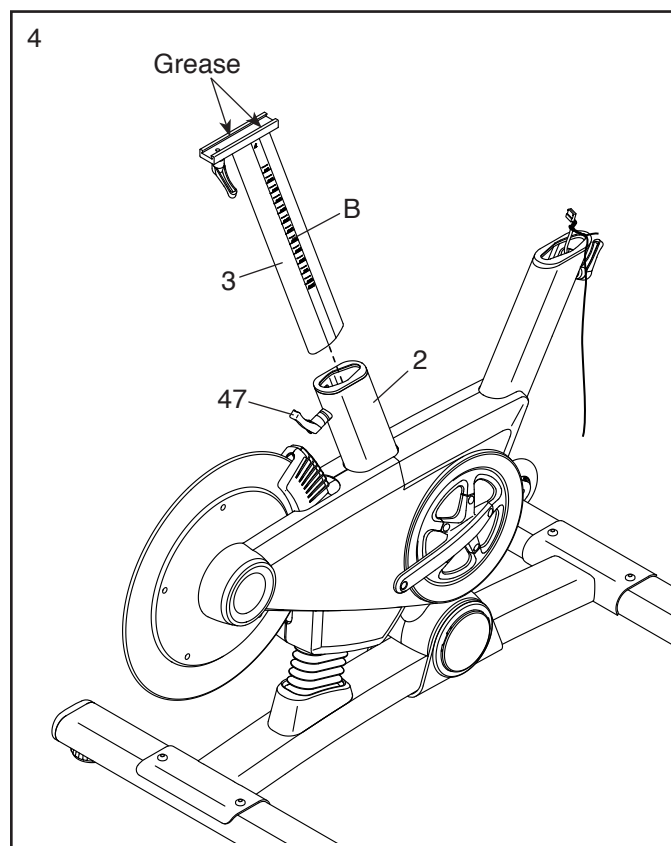


4. Using a plastic bag to keep your fingers clean, apply some of the included grease to the sides of the channel on the top of the Saddle Post (3).

Next, orient the Saddle Post (3) so that the height indicators (B) are on the side shown.

Loosen the indicated Adjustment Handle (47), and insert the Saddle Post (3) into the Frame (2). Move the Saddle Post upward or downward to the desired position, and then tighten the Adjustment Handle. **IMPORTANT: When you are finished tightening the Adjustment Handle, make sure that the end of the Adjustment Handle is pointing upward.**

Note: The Adjustment Handle (47) functions like a ratchet. Turn the Adjustment Handle in the desired direction, pull it outward, turn it in the opposite direction, push it inward, and then turn it in the desired direction again. Repeat this process as many times as necessary.

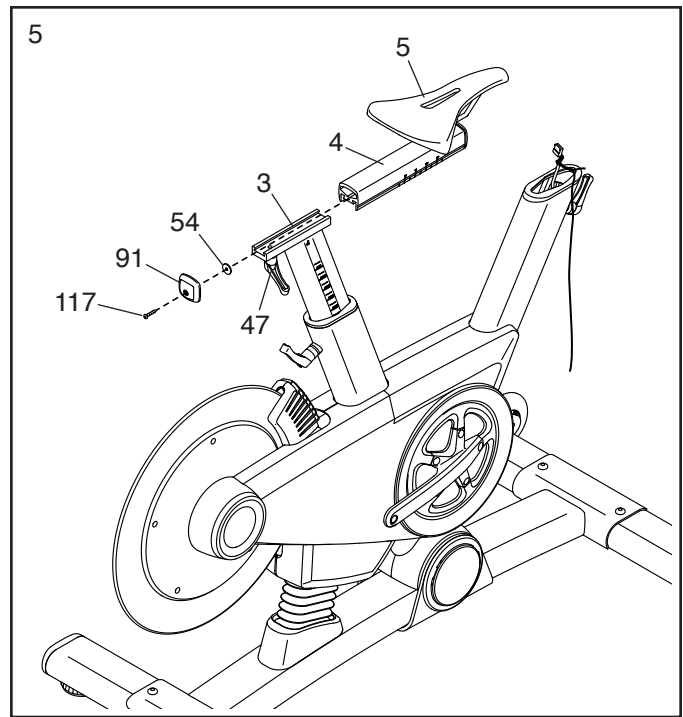


5. **Note: You can attach your own saddle to the Saddle Carriage (4) if desired.** Loosen the attachment hardware (not shown) beneath the Saddle (5), and remove the Saddle. Then, attach your own saddle and retighten the attachment hardware.

Orient the Saddle Carriage (4) as shown.

Loosen the indicated Adjustment Handle (47), and slide the Saddle Carriage (4) into the Saddle Post (3). Slide the Saddle Carriage to the desired position, and tighten the Adjustment Handle.

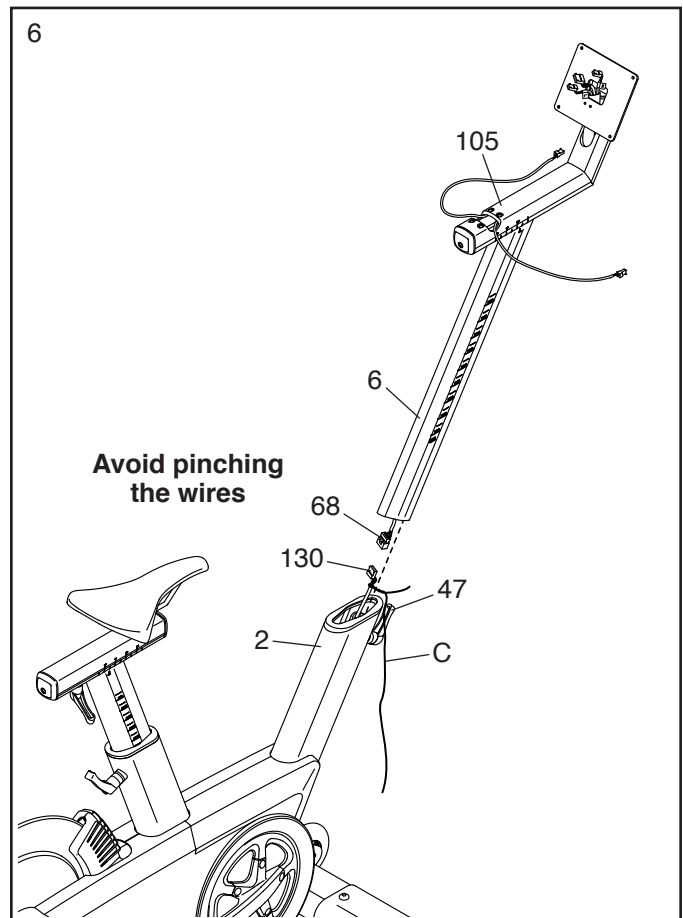
Then, attach an M4 Washer (54) and the Carriage Cover (91) to the Saddle Carriage (4) with an M4 x 14mm Screw (117).



6. **See step 8. If the Handlebar Clamp (28) and four M6 x 16mm Screws (110) are preattached to the Handlebar Carriage (105), remove them and set them aside until step 8.**

While a second person holds the Handlebar Post (6) near the Frame (2), connect the Handlebar Post Wire (68) to the Frame Wire (130). Then, untie and discard the wire tie (C) on the Frame Wire. Insert the excess wire into the Frame.

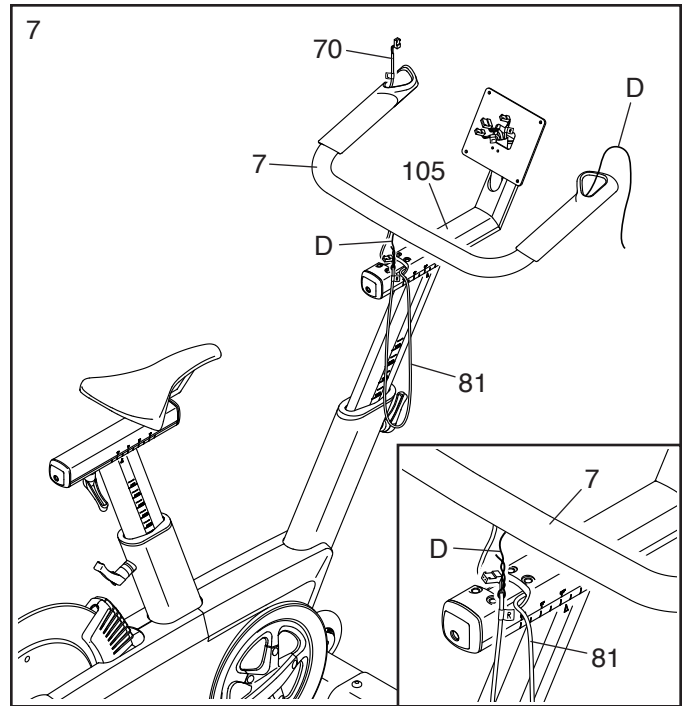
Tip: Avoid pinching the wires. Loosen the indicated Adjustment Handle (47), and insert the Handlebar Post (6) into the Frame (2). Move the Handlebar Post upward or downward to the desired position, and tighten the Adjustment Handle.



7. Have a second person hold the Handlebar (7) near the Handlebar Carriage (105).

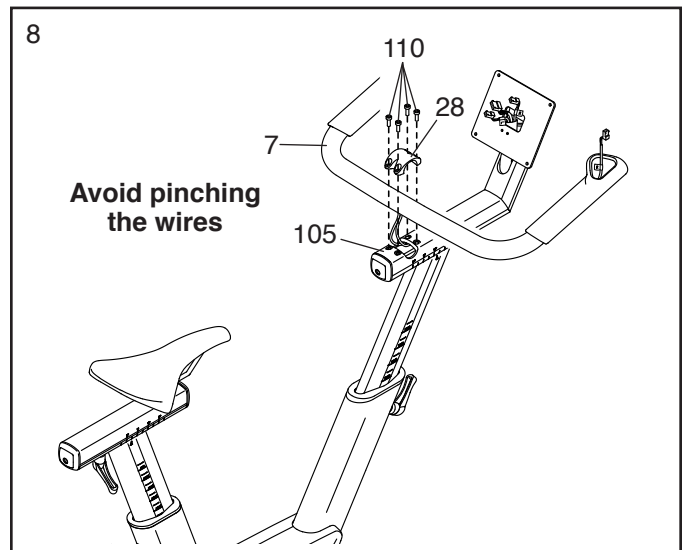
Locate the wire tie (D) in the right side of the Handlebar (7). Tie the indicated end of the wire tie to the Right Control Wire (81), which is marked with a tag. Then, pull the other end of the wire tie until the Right Control Wire is routed through the Handlebar. Then, untie and discard the wire tie.

Route the Left Control Wire (70) through the Handlebar (7) in the same way.



8. **Tip: Avoid pinching the wires.** Hold the Handlebar (7) on the Handlebar Carriage (105), and rotate the Handlebar to the desired angle; **make sure that the Handlebar is centered on the Handlebar Carriage.**

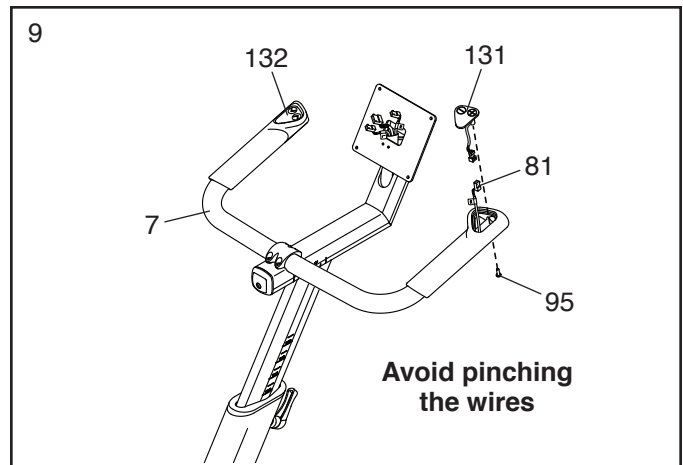
Attach the Handlebar (7) with the Handlebar Clamp (28) and four M6 x 16mm Screws (110); **start all the Screws, and then tighten them.**



9. Identify the Right Control (131), which is marked "Resistance." Connect the wire on the Right Control to the Right Control Wire (81). Insert the excess wire into the Handlebar (7).

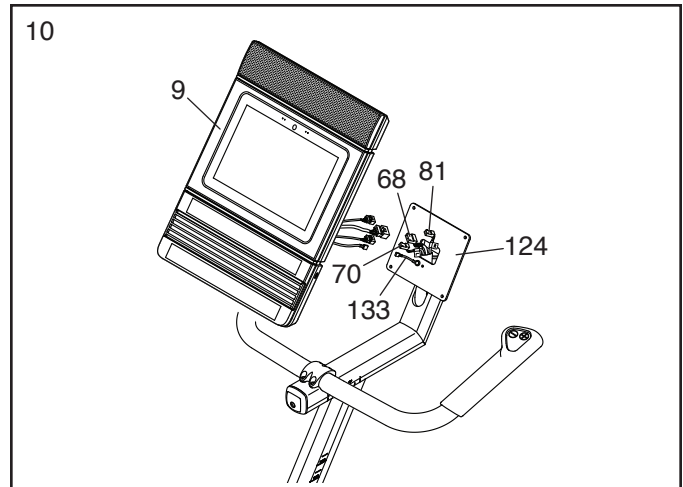
Tip: Avoid pinching the wires. Attach the Right Control (131) with an M4 x 12mm Screw (95).

Repeat this step for the Left Control (132).



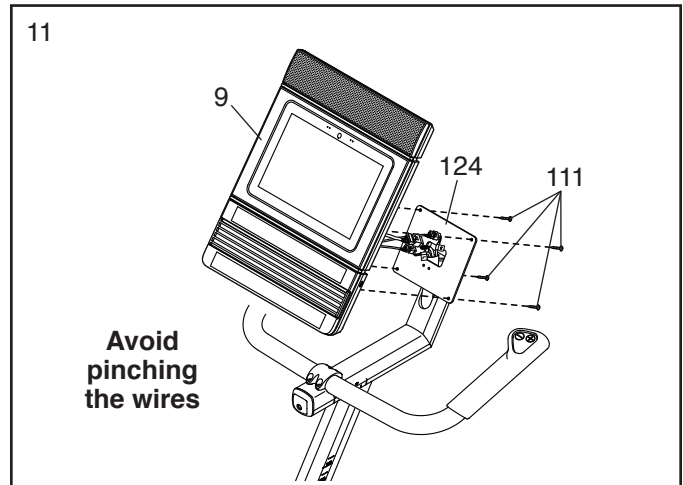
10. Have a second person hold the Console (9) near the Console Bracket (124).

Connect the console wires to the Ground Wire (133), the Handlebar Post Wire (68), and the Control Wires (70, 81); **make sure to connect the console wire that has an “L” tag to the Control Wire that has an “L” tag, and connect the console wire that has an “R” tag to the Control Wire that has an “R” tag.**

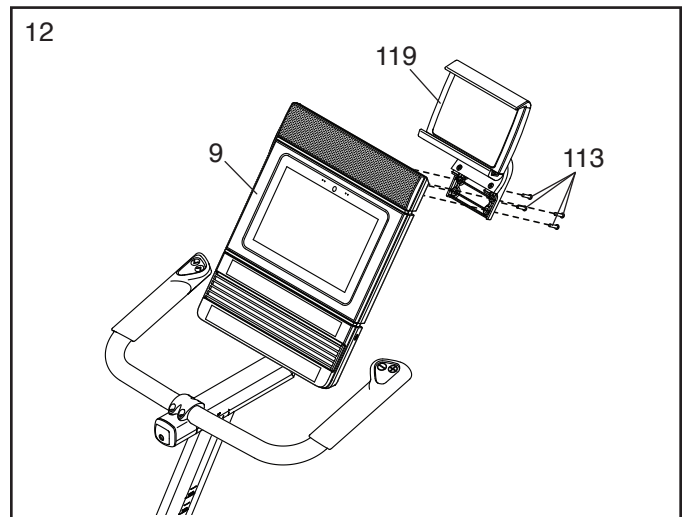


11. Insert the excess wire into the Console (9).

Tip: Avoid pinching the wires. Attach the Console (9) to the Console Bracket (124) with four M4 x 16mm Screws (111); **start all the Screws, and then tighten them.**



12. Attach the Tablet Holder (119) to the Console (9) with four Tablet Holder Screws (113); **start all the Tablet Holder Screws, and then tighten them.**

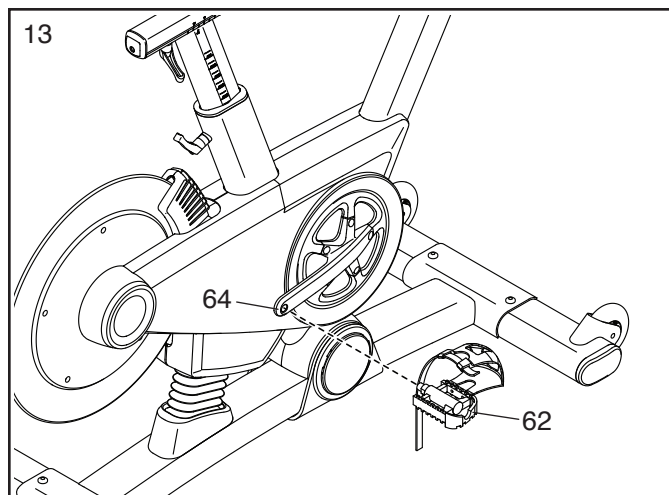


13. **Note: You can attach your own pedals if desired.**

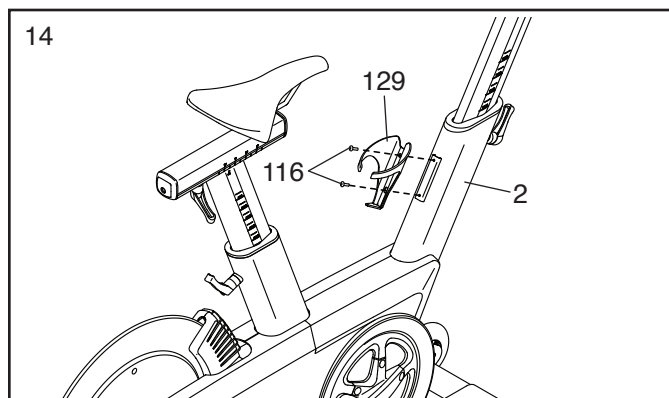
Identify the Right Pedal (62).

Using the included flat wrench tool, **firmly tighten** the Right Pedal (62) **clockwise** into the Right Crank Arm (64).

Firmly tighten the Left Pedal (not shown) counterclockwise into the Left Crank Arm (not shown). IMPORTANT: You must turn the Left Pedal counterclockwise to attach it.

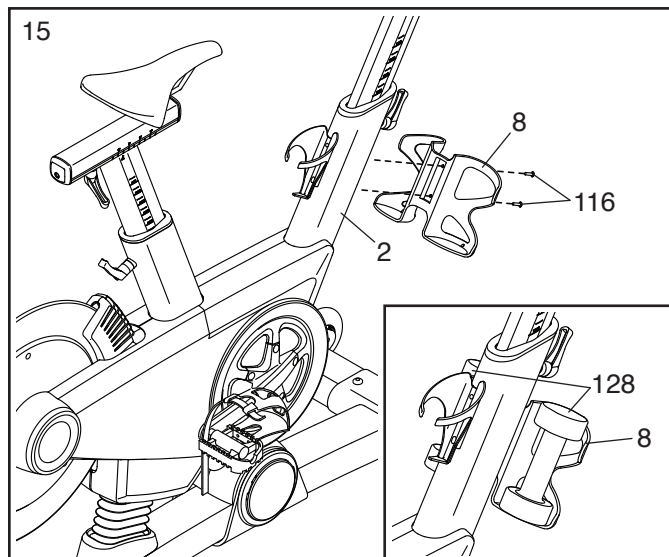


14. Attach the Water Bottle Holder (129) to the Frame (2) with two M4 x 10mm Screws (116).



15. Attach the Tray (8) to the Frame (2) with two M4 x 10mm Screws (116).

Then, set the two Hand Weights (128) in the Tray (8).



16. **After the training bike is assembled, inspect it to make sure that it is assembled correctly and that it functions properly. Make sure that all parts are properly tightened before you use the training bike.** Extra parts may be included. Place a mat beneath the training bike to protect the floor.

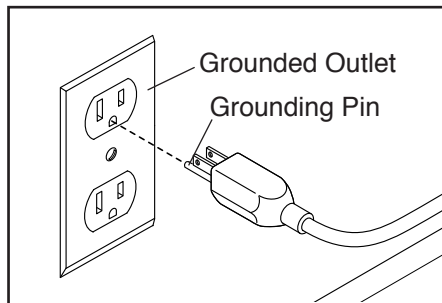
HOW TO USE THE TRAINING BIKE

HOW TO PLUG IN THE POWER CORD

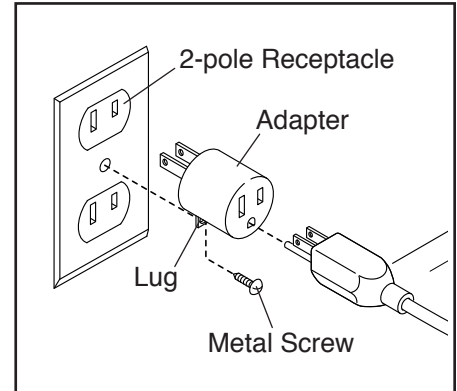
This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. The power cord has a plug with a grounding pin.

⚠ DANGER: Improper connection of the power cord increases the risk of electric shock. Do not modify the plug; if it will not fit an outlet, have a proper outlet installed by a qualified electrician. If you are unsure whether the product is properly grounded, contact a qualified electrician.

Plug the power cord into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. The outlet must be on a nominal 120-volt circuit.



A temporary adapter may be used to connect the power cord to a 2-pole receptacle as shown at the right if a properly grounded outlet is not available.



The lug or wire extending from the adapter must be connected with a metal screw to a permanent ground such as a properly grounded outlet box cover. **Some 2-pole receptacle outlet box covers are not grounded. Before using an adapter, contact a qualified electrician to determine whether the outlet box cover is grounded before using an adapter. The temporary adapter should be used only until a properly grounded outlet can be installed by a qualified electrician.**

FEATURES OF THE TRAINING BIKE

Measuring Watts

Each training bike is individually calibrated to measure your power output and allow you to monitor your watts and RPMs directly on the console.

By monitoring your watts and RPMs, you can see how hard you are training and make sure that you are challenging yourself and improving.

The Incline System

The training bike can incline and decline up to 20 percent to realistically simulate outdoor terrain. When you create maps of your actual training routes on iFit.com (see the console instructions beginning on page 18 for more information), the training bike will automatically incline and decline to match the terrain of your training routes.

Pedaling Form Features

The training bike has multiple features to help you develop correct pedaling form:

Freewheel—The training bike has a freewheel that simulates a road bike rather than a fixed-drive spin bike. This discourages you from letting your feet coast through the top and bottom of your pedal stroke.

Flywheel—The flywheel on the training bike has the correct inertia to allow you to pedal smoothly while encouraging you to use good pedaling form.

HOW TO ADJUST THE GEOMETRY OF THE TRAINING BIKE

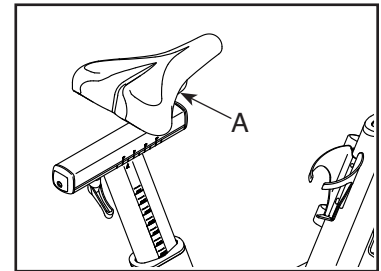
The training bike can be adjusted to promote correct form and to ensure proper training of the muscles.

Note: Make adjustments in small increments, and then pedal the training bike to test the adjustments.

How to Adjust the Angle of the Saddle

You can adjust the angle of the saddle to the position that is most comfortable. You can also adjust the saddle forward or backward for increased comfort or to adjust the distance to the handlebar.

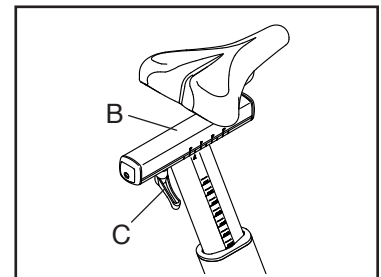
To adjust the saddle, first loosen the attachment hardware (A) beneath the saddle a few turns. Next, tilt the saddle upward or downward or slide the saddle forward or backward. Then, retighten the attachment hardware.



Note: You can remove the saddle and attach your own saddle if desired.

How to Adjust the Saddle Carriage

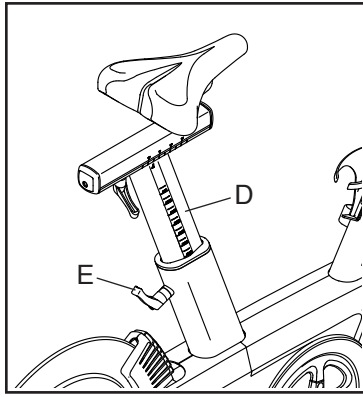
To adjust the position of the saddle carriage (B), loosen the adjustment handle (C), move the saddle carriage forward or backward, and then retighten the adjustment handle.



Note: The adjustment handle functions like a ratchet. Turn the adjustment handle in the desired direction, pull it outward, turn it in the opposite direction, push it inward, and then turn it in the desired direction again. Repeat this process as many times as necessary.

How to Adjust the Saddle Post

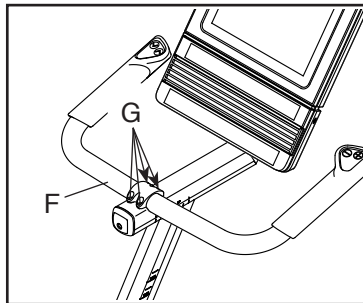
For effective training, the saddle should be at the proper height. As you pedal, there should be a slight bend in your knees when the pedals are in the lowest position. To adjust the height of the saddle post (D), loosen the adjustment handle (E), move the saddle post upward or downward, and then retighten the adjustment handle. **When you are finished tightening the adjustment handle, make sure that the end of the adjustment handle is pointing upward.**



Note: The adjustment handle functions like a ratchet. Turn the adjustment handle in the desired direction, pull it outward, turn it in the opposite direction, push it inward, and then turn it in the desired direction again. Repeat this process as many times as necessary.

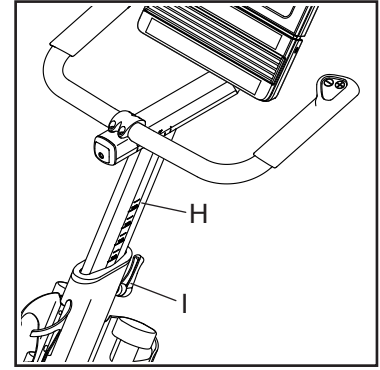
How to Adjust the Rotation of the Handlebar

To rotate the handlebar (F), loosen the indicated screws (G), rotate the handlebar to the desired position, and then retighten the screws.



How to Adjust the Handlebar Post

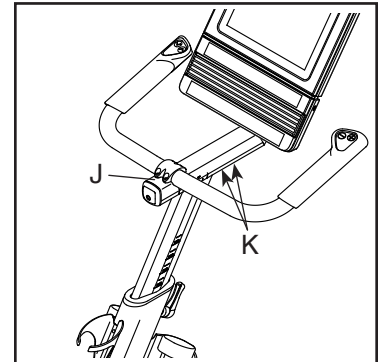
To adjust the height of the handlebar post (H), loosen the adjustment handle (I), move the handlebar post upward or downward, and then retighten the adjustment handle.



Note: The adjustment handle functions like a ratchet. Turn the adjustment handle in the desired direction, pull it outward, turn it in the opposite direction, push it inward, and then turn it in the desired direction again. Repeat this process as many times as necessary.

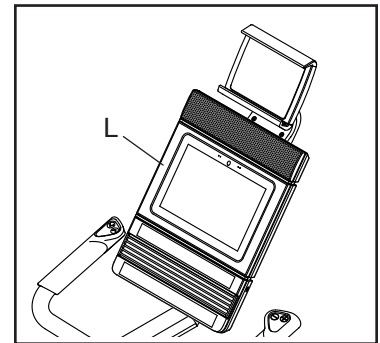
How to Adjust the Handlebar Carriage

To adjust the position of the handlebar carriage (J), loosen the indicated screws (K), move the handlebar carriage forward or backward to the desired position, and then retighten the screws.



How to Adjust the Position of the Console

The console (L) can be tilted upward and downward and can be pivoted from side to side. To adjust the console, hold the sides of the console and move it to the desired position.

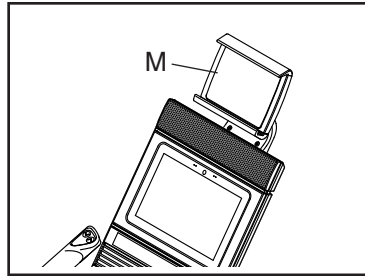


HOW TO USE THE TABLET HOLDER

IMPORTANT: The tablet holder is designed for use with most full-size tablets. Do not place any other electronic device or object in the tablet holder.

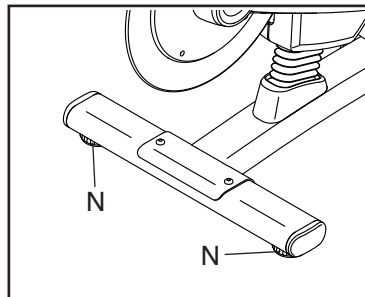
To insert a tablet into the tablet holder (M), set the bottom edge of the tablet in the tray. Then, pull the clip over the top edge of the tablet. **Make sure that the tablet is firmly secured**

in the tablet holder. If applicable to your tablet holder model, rotate and/or pivot the tablet holder to the desired position. Reverse these actions to remove the tablet from the tablet holder.



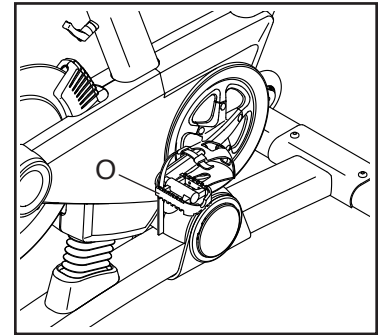
HOW TO LEVEL THE TRAINING BIKE

If the training bike rocks slightly on your floor during use, turn one or both of the leveling feet (N) beneath the rear stabilizer until the rocking motion is eliminated.



HOW TO USE THE PEDALS

To use the pedals (O), insert your shoes into the toe cages and pull the ends of the toe straps. To adjust the toe straps, press and hold the tabs on the buckles, adjust the toe straps to the desired position, and then release the tabs.

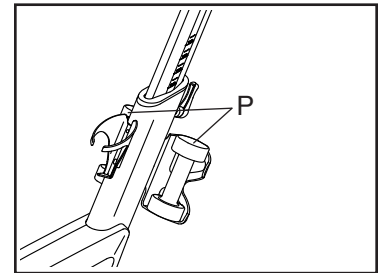


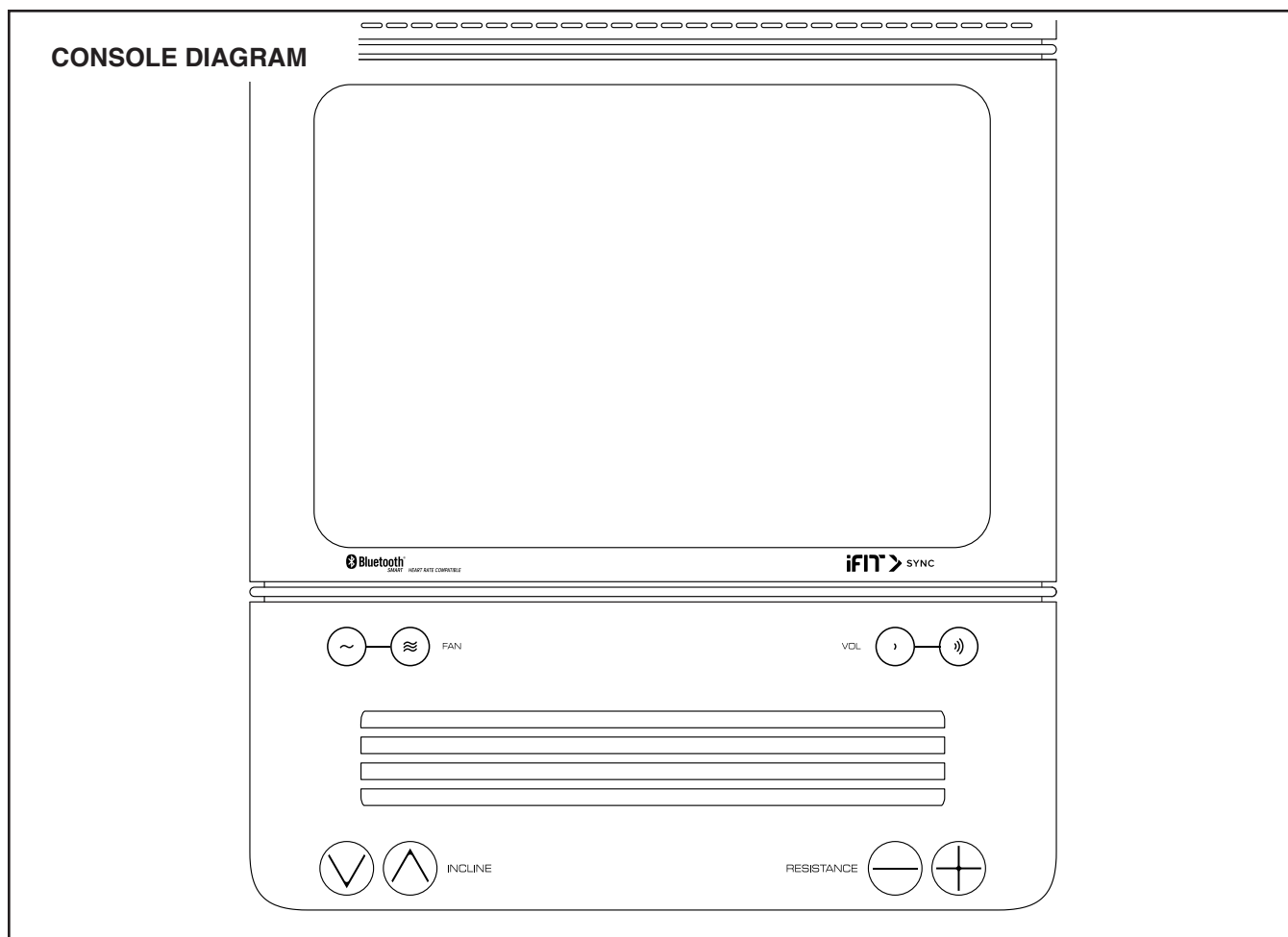
Note: You can attach your own pedals to the training bike if desired.

HOW TO USE THE HAND WEIGHTS

To add strength-training exercise to your workouts, use the hand weights (P). You can alternate performing pedaling exercise on the training bike with performing strength-training exercise next to the training bike. You can also pivot the console sideways so that you can view the screen while you are performing strength-training exercises.

When you are not using the hand weights, store them on the hand weight tray.





FEATURES OF THE CONSOLE

The advanced console offers an array of features designed to make your workouts more effective and enjoyable.

The console features wireless technology that enables the console to connect to iFit. With iFit, you can access a large and varied workout library, create your own workouts, track your workout results, and access many other features.

In addition, the console features a selection of onboard workouts. Each workout automatically controls the resistance of the pedals and the incline of the frame as it guides you through an effective exercise session.

When you use the manual mode of the console, you can change the resistance of the pedals and the incline of the frame with the touch of a button.

While you exercise, the console will display continuous exercise feedback. You can even measure your heart rate using an optional heart rate monitor. **See page 28 for information about purchasing an optional chest heart rate monitor.**

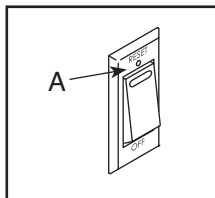
You can also listen to your favorite workout music or audio books with the console sound system while you exercise.

To turn on the power, see page 19. **To learn how to use the touch screen,** see page 19. **To set up the console,** see page 20.

HOW TO TURN ON THE POWER

IMPORTANT: If the training bike has been exposed to cold temperatures, allow it to warm to room temperature before you turn on the power. If you do not do this, you may damage the console or other electrical components.

Plug in the power cord (see HOW TO PLUG IN THE POWER CORD on page 14). Next, locate the power switch on the frame near the power cord. Press the power switch to the reset position (A).



The console will then turn on and be ready for use.

Note: When you turn on the power for the first time, the incline system may calibrate automatically. The frame will move upward and downward as it calibrates. When the frame stops moving, the incline system is calibrated.

IMPORTANT: If the incline system does not calibrate automatically, see step 6 on page 20 and manually calibrate the incline system.

HOW TO USE THE TOUCH SCREEN

The console features a tablet with a full-color touch screen. The following information will help you use the touch screen:

- The console functions similarly to other tablets. You can slide or flick your finger against the screen to move certain images on the screen, such as the displays in a workout.
- To type information into a text box, first touch the text box to view the keyboard. To use numbers or other characters on the keyboard, touch ?123. To view more characters, touch ~/<. Touch ~/< again to return to the number keyboard. To return to the letter keyboard, touch ABC. To use a capital character, touch the shift button (upward-facing arrow symbol). To use multiple capital characters, touch the shift button again. To return to the lowercase keyboard, touch the shift button a third time. To clear the last character, touch the clear button (backward-facing arrow with an X symbol).

HOW TO SET UP THE CONSOLE

Before you use the training bike for the first time, set up the console.

1. Connect to your wireless network.

To use iFit workouts and to use several other features of the console, the console must be connected to a wireless network. Follow the prompts on the screen to connect the console to your wireless network.

2. Customize settings.

Follow the prompts on the screen to set the desired unit of measurement and your time zone.

Note: To change these settings later, see HOW TO CHANGE CONSOLE SETTINGS on page 26.

3. Log into or create an iFit account.

Follow the prompts on the screen to log into your iFit account or to create an iFit account.

4. Tour the console.

The first time you use the console, a tour presentation will guide you through the features of the console. Note: To view the tour presentation again at any time, touch the profile button (person symbol) on the screen, touch *Settings*, and then touch *How It Works*.

5. Check for firmware updates.

First, touch the profile button, touch *Settings*, touch *Maintenance*, and then touch *Update*. The console will check for firmware updates. For more information, see HOW TO CHANGE CONSOLE SETTINGS on page 26.

6. Calibrate the incline system.

First, touch the profile button, touch *Settings*, touch *Maintenance*, and then touch *Calibrate Incline*. The frame will rise and lower as it calibrates. For more information, see HOW TO CHANGE CONSOLE SETTINGS on page 26.

The console is now ready for you to begin working out. The following pages explain the workouts and other features that the console offers.

To use the manual mode, see page 21. **To use a map workout or an onboard workout**, see page 22. **To create a draw-your-own-map workout**, see page 24. **To use an iFit workout**, see page 25.

To change console settings, see page 26. **To connect to a wireless network**, see page 27. **To use the sound system**, see page 28. **To connect an HDMI cable**, see page 28.

Note: If there is a sheet of plastic on the screen, remove the plastic.

HOW TO USE THE MANUAL MODE

1. Touch the screen or press any button on the console to turn on the console.

See HOW TO TURN ON THE POWER on page 19. Note: It may take a few moments for the console to be ready for use.

2. Select the main menu.

When you turn on the console, the main menu will appear on the screen after the console boots up.

If you are in a workout, touch the screen, touch *Pause*, touch *End*, and then touch *Finish* to return to the main menu. If you are in the settings menus, touch the back button (arrow symbol) and then touch the close button (x symbol) to return to the main menu.

3. Change the resistance of the pedals and the incline of the frame as desired.

Touch *Manual Start* and begin pedaling.

You can change the resistance of the pedals by pressing one of the numbered Quick Resistance buttons on the console, pressing the Resistance increase and decrease buttons on the console, or pressing the Resist increase and decrease buttons on the right handlebar.

To vary the motion of the pedals, you can change the incline of the frame by pressing one of the numbered Quick Incline/Decline buttons on the console, pressing the Incline/Decline increase and decrease buttons on the console, or pressing the Incline/Decline increase and decrease buttons on the left handlebar.

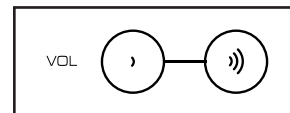
Note: After you press a button, it will take a moment for the pedals to reach the selected resistance level or for the frame to reach the selected incline level.

4. Follow your progress.

The console offers several display modes. The display mode that you select will determine which workout information is shown.

To select the desired display mode or to view statistics and charts, drag downward on the screen. You can also touch the more button (+ symbol) to view statistics or charts.

If desired, adjust the volume level by pressing the volume increase and decrease buttons on the console.



To pause the workout, simply touch the screen or stop pedaling. To continue the workout, simply resume pedaling.

To end the workout session, first touch the screen to pause the workout. Next, touch *End*; a workout summary will appear on the screen. If desired, you can publish your results using one of the options on the screen. Then, touch *Finish* to return to the main menu.

5. Wear a heart rate monitor and measure your heart rate if desired.

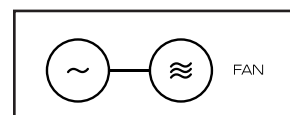
You can wear an optional heart rate monitor to measure your heart rate. For more information about the optional heart rate monitor, see page 28. Note: The console is compatible with Bluetooth® Smart heart rate monitors.

When your heartbeat is detected, your heart rate will be shown in the display on the screen.

6. Turn on the fan if desired.

The fan has several speed settings, including an auto mode.

While the auto mode is selected, the speed of the fan will automatically increase or decrease as your pedaling speed increases or decreases. Press the fan increase and decrease buttons repeatedly to select a fan speed or to turn off the fan.



Note: If the pedals are not moved for a while when the main menu is selected, the fan will turn off automatically.

7. When you are finished exercising, unplug the power cord.

When you are finished exercising, press the power switch to the off position and unplug the power cord. **IMPORTANT: If you do not do this, the electrical components of the training bike may wear prematurely.**

HOW TO USE A MAP WORKOUT OR AN ONBOARD WORKOUT

1. Touch the screen or press any button on the console to turn on the console.

See HOW TO TURN ON THE POWER on page 19. Note: It may take a few moments for the console to be ready for use.

2. Select the main menu or the workout library.

When you turn on the console, the main menu will appear on the screen after the console boots up.

If you are in a workout, touch the screen, touch *Pause*, touch *End*, and then touch *Finish* to return to the main menu. If you are in the settings menus, touch the back button (arrow symbol) and then touch the close button (x symbol) to return to the main menu.

Touch the buttons at the bottom of the screen to select either the main menu or the workout library.

3. Select a workout.

To select a workout from the main menu or the workout library, simply touch the desired workout button on the screen. Slide or flick the screen to scroll upward or downward if necessary.

Note: To use a map workout, the console must be connected to a wireless network (see HOW TO CONNECT TO A WIRELESS NETWORK on page 27).

The featured map workouts on your console will change periodically. To save one of the featured map workouts for future use, you can add it as a favorite by touching the favorites button (heart symbol). You must be logged into your iFit account to save a featured map workout (see step 3 on page 25).

To draw your own map for a workout, see HOW TO CREATE A DRAW-YOUR-OWN-MAP WORKOUT on page 24.

When you select a workout, the screen will show an overview of the workout that includes details such as the duration and distance of the workout and the approximate number of calories you will burn during the workout.

4. Start the workout.

Touch *Start* to start the workout.

During some workouts, the screen will show a map of the route and a marker indicating your progress. Touch the buttons on the screen to select the desired map options.

The display modes will also show your progress. To select the desired display mode or to view statistics and charts, swipe downward on the screen. You can also touch the more button (+ symbol) to view statistics or charts.

The workout will function in the same way as the manual mode (see page 21).

During some workouts, the screen may show a target speed. As you exercise, keep your pedaling speed near the target speed shown on the screen. A message may appear prompting you to increase, decrease, or maintain your pedaling speed.

IMPORTANT: The target speed is intended only to provide motivation. Your actual pedaling speed may be slower than the target speed. Make sure to pedal at a speed that is comfortable for you.

If the resistance level and/or incline level is too high or too low, you can manually override the setting by pressing the Resistance buttons or the Incline/Decline buttons. **If you press a Resistance button**, you can then manually control the resistance level (see step 3 on page 21). **If you press an Incline/Decline button**, you can then manually control the incline level (see step 3 on page 21). **To return to the programmed resistance and/or incline settings of the workout**, touch *Follow Workout*.

Note: The calorie goal shown in the workout description is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on various factors, such as your weight. In addition, if you manually change the resistance level or incline level of the frame during the workout, the number of calories you burn will be affected.

To pause the workout, simply touch the screen or stop pedaling. To end the workout, touch *End*. To continue the workout, simply resume pedaling.

When the workout comes to an end, a workout summary will appear on the screen. If desired, you can publish your results using one of the options on the screen. Then, touch *Finish* to return to the main menu.

5. Follow your progress.

See step 4 on page 21.

6. Wear a heart rate monitor and measure your heart rate if desired.

See step 5 on page 21.

7. Turn on the fan if desired.

See step 6 on page 21.

8. When you are finished exercising, unplug the power cord.

See step 7 on page 21.

HOW TO CREATE A DRAW-YOUR-OWN-MAP WORKOUT

1. Touch the screen or press any button on the console to turn on the console.

See HOW TO TURN ON THE POWER on page 19. Note: It may take a few moments for the console to be ready for use.

2. Select a draw-your-own-map workout.

When you turn on the console, the main menu will appear on the screen after the console boots up.

If you are in a workout, touch the screen, touch *Pause*, touch *End*, and then touch *Finish* to return to the main menu. If you are in the settings menus, touch the back button (arrow symbol) and then touch the close button (x symbol) to return to the main menu.

To select a draw-your-own-map workout, touch the draw-your-own-map button (map symbol) at the bottom of the screen.

3. Draw your map.

Navigate to the area on the map where you want to draw your workout by sliding your fingers on the screen. Touch the screen to add the start point for your workout. Then, touch the screen to add the end point for your workout.

If you want to start and end your workout at the same point, touch *Loop* or *Out & Back* on the left side of the screen. You can also select whether you want your workout to snap to the road.

If you make a mistake, touch *Undo* on the left side of the screen.

The screen will display the elevation and distance statistics for your workout.

4. Save your workout.

Touch *Save New Workout* to save your workout. If desired, enter a title and description for your workout. Then, touch the continue button (> symbol).

5. Start the workout.

Touch *Start* to start the workout. The workout will function in the same way as a map workout or an onboard workout (see page 22).

6. Follow your progress.

See step 4 on page 21.

7. Wear a heart rate monitor and measure your heart rate if desired.

See step 5 on page 21.

8. Turn on the fan if desired.

See step 6 on page 21.

9. When you are finished exercising, unplug the power cord.

See step 7 on page 21.

HOW TO USE AN iFIT WORKOUT

To use an iFit workout, the console must be connected to a wireless network (see HOW TO CONNECT TO A WIRELESS NETWORK on page 27). An iFit account is also required.

1. Add workouts to your schedule on iFit.com.

On your computer, smartphone, tablet, or other device, open an internet browser, go to iFit.com, and log in to your iFit account.

Next, navigate to Menu > Library on the website. Browse the workout programs in the library and join the desired workouts.

Then, navigate to Menu > Schedule to view your schedule. All of the workouts that you have joined will appear on your schedule; you can arrange or delete the workouts on your schedule as desired.

Take time to explore the iFit.com website before you log out.

2. Select the main menu.

When you turn on the console, the main menu will appear on the screen after the console boots up.

If you are in a workout, touch the screen, touch *Pause*, touch *End*, and then touch *Finish* to return to the main menu. If you are in the settings menus, touch the back button (arrow symbol) and then touch the close button (x symbol) to return to the main menu.

3. Log in to your iFit account.

If you have not already done so, touch the profile button (person symbol) on the screen to log in to your iFit account. Follow the prompts on the screen to enter your username and password.

To switch users within your iFit account, touch the profile button, and then touch *Manage Accounts*. If more than one user is associated with the account, a list of users will appear. Touch the name of the desired user.

4. Select an iFit workout that you have previously added to your schedule on iFit.com.

IMPORTANT: Before iFit workouts will load, you must add them to your schedule on iFit.com (see step 1).

To load an iFit workout from iFit.com to the console, touch the calendar button (calendar symbol) at the bottom of the screen.

When you load a workout, the screen will show an overview of the workout that includes details such as the duration and distance of the workout and the approximate number of calories you will burn during the workout.

5. Start the workout.

Touch *Start* to start the workout. The workout will function in the same way as a map workout or an onboard workout (see page 22). Note: During a distance or time workout, the screen will not show a map.

6. Follow your progress.

See step 4 on page 21.

7. Wear a heart rate monitor and measure your heart rate if desired.

See step 5 on page 21.

8. Turn on the fan if desired.

See step 6 on page 21.

9. When you are finished exercising, unplug the power cord.

See step 7 on page 21.

For more information about iFit, go to iFit.com.

HOW TO CHANGE CONSOLE SETTINGS

IMPORTANT: Some of the settings and features described may not be enabled. Occasionally, a firmware update may cause your console to function slightly differently.

1. Select the settings main menu.

First, turn on the power (see HOW TO TURN ON THE POWER on page 19). Note: It may take a few moments for the console to be ready for use.

Next, select the main menu. When you turn on the console, the main menu will appear on the screen after the console boots up. If you are in a workout, touch the screen, touch *Pause*, touch *End*, and then touch *Finish* to return to the main menu.

Next, touch the profile button (person symbol) on the screen, and then touch *Settings*. The settings menu will appear on the screen.

2. Navigate the settings menus and change settings as desired.

Slide or flick the screen to scroll upward or downward if necessary. To view a settings menu, simply touch the menu name. To exit a menu, touch the back button (arrow symbol). You may be able to view and change settings in the following settings menus:

Account

- My Profile
- In Workout
- Manage Accounts

Equipment

- Equipment Info
- Equipment Settings
- Maintenance
- Wi-Fi

About

- How It Works
- Feedback
- Legal

3. View the console tour presentation.

To view a tour presentation that will guide you through the features of the console, touch *How It Works*.

4. Customize the unit of measurement and other settings.

To customize the unit of measurement, the time zone, or other settings, touch *Equipment Settings*, and then touch the desired settings.

The console can display speed and distance in either standard or metric units of measurement.

5. View machine information.

Touch *Equipment Info*, and then touch *Machine Info* to view information about your training bike.

6. Update the console firmware.

For the best results, regularly check for firmware updates. Touch *Maintenance*, and then touch *Update* to check for firmware updates using your wireless network. The update will begin automatically. **IMPORTANT: To avoid damaging the training bike, do not turn off the power while the firmware is being updated.**

The screen will show the progress of the update. When the update is complete, the training bike will turn off and then turn back on. If it does not, press the power switch into the off position. Wait for several seconds, and then press the power switch into the reset position. Note: It may take a few minutes for the console to be ready for use.

Note: Occasionally, a firmware update may cause the console to function slightly differently. These updates are always designed to improve your exercise experience.

7. Calibrate the incline system.

To calibrate the incline system, touch Maintenance, touch *Calibrate Incline*, and then touch *Begin*. The frame will automatically rise to the maximum incline level, lower to the minimum incline level, and then return to the starting position. This will calibrate the incline system. When the incline system is calibrated, touch *Finish*.

IMPORTANT: Keep pets, feet, and other objects away from the training bike while the incline system is calibrating.

8. Exit the settings main menu.

If you are in a settings menu, touch the back button. Then, touch the close button (x symbol) to exit the settings main menu.

HOW TO CONNECT TO A WIRELESS NETWORK

To use iFit workouts and to use several other features of the console, the console must be connected to a wireless network.

1. Select the main menu.

First, turn on the power (see HOW TO TURN ON THE POWER on page 19). Note: It may take a few moments for the console to be ready for use.

Next, select the main menu. When you turn on the console, the main menu will appear on the screen after the console boots up. If you are in a workout, touch the screen, touch *Pause*, touch *End*, and then touch *Finish* to return to the main menu.

2. Select the wireless network menu.

Touch the Wi-Fi button (wireless symbol) at the bottom of the screen to select the wireless network menu.

3. Enable Wi-Fi.

Make sure that Wi-Fi® is enabled. If it is not enabled, touch the *Wi-Fi* toggle to enable it.

4. Set up and manage a wireless network connection.

When Wi-Fi is enabled, the screen will show a list of available networks. Note: It may take a few moments for the list of wireless networks to appear.

Note: You must have your own wireless network and an 802.11b/g/n router with SSID broadcast enabled (hidden networks are not supported).

When a list of networks appears, touch the desired network. Note: You will need to know your network name (SSID). If your network has a password, you will also need to know the password.

Follow the prompts on the screen to enter your password and connect to the selected wireless network. (To use the keyboard, see HOW TO USE THE TOUCH SCREEN on page 19.)

When the console is connected to your wireless network, a checkmark will appear next to the wireless network name.

If you are having problems connecting to an encrypted network, make sure that your password is correct. Note: Passwords are case-sensitive.

Note: The console supports unsecured and secured (WEP, WPA™, and WPA2™) encryption. A broadband connection is recommended; performance depends on connection speed.

Note: If you have questions after following these instructions, go to support.iFit.com for assistance.

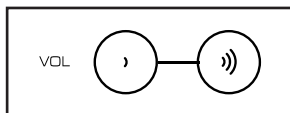
5. Exit the wireless network menu.

To exit the wireless network menu, touch the back button (arrow symbol).

HOW TO USE THE SOUND SYSTEM

To play music or audio books through the console sound system while you exercise, plug a 3.5 mm male to 3.5 mm male audio cable (not included) into the jack on the console and into a jack on your personal audio player; **make sure that the audio cable is fully plugged in. Note: To purchase an audio cable, see your local electronics store.**

Next, press the play button on your personal audio player. Adjust the volume level using the volume increase and decrease buttons on the console or the volume control on your personal audio player.

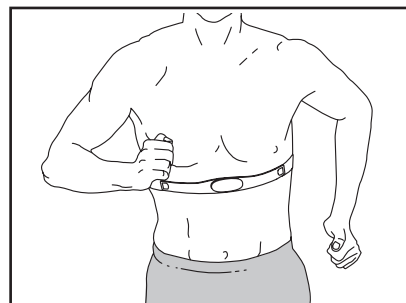


HOW TO CONNECT AN HDMI CABLE

To show your console screen on a TV or monitor, plug an HDMI cable (not included) into the port on the console and into a port on your TV or monitor; **make sure that the HDMI cable is fully plugged in. Note: To purchase an HDMI cable, see your local electronics store.**

THE OPTIONAL CHEST HEART RATE MONITOR

Whether your goal is to burn fat or to strengthen your cardiovascular system, the key to achieving the best results is to maintain the proper heart rate during your workouts. The optional chest heart rate monitor will enable you to continuously monitor your heart rate while you exercise, helping you to reach your personal fitness goals. **To purchase a chest heart rate monitor, please see the front cover of this manual.**



Note: The console is compatible with all Bluetooth Smart heart rate monitors.

FCC INFORMATION

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

FCC CAUTION: To assure continued compliance, use only shielded interface cables when connecting to computer or peripheral devices. Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

IMPORTANT: To satisfy exposure compliance requirements, the antenna and transmitter in the console must be at least 8 in. (20 cm) from all persons and must not be near or connected to any other antenna or transmitter.

Note: The console contains FCC ID: OMC351834.

MAINTENANCE AND TROUBLESHOOTING

HOW TO MAINTAIN THE TRAINING BIKE

Regular maintenance is important for optimal performance and to reduce wear. Inspect and properly tighten all parts each time the training bike is used. Replace any worn parts immediately.

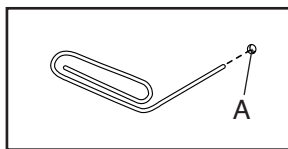
To clean the training bike, use a damp cloth and a small amount of mild detergent. **IMPORTANT: To avoid damage to the console, keep liquids away from the console and keep the console out of direct sunlight.**

CONSOLE TROUBLESHOOTING

If the console does not turn on, make sure that the power cord is fully plugged in and that the power switch is in the reset position. If there are exterior wires on the console, make sure that the connectors on the wires are oriented correctly and are connected firmly.

If you are having problems connecting the console to a wireless network or if you are having problems with your iFit account or iFit workouts, go to support.iFit.com.

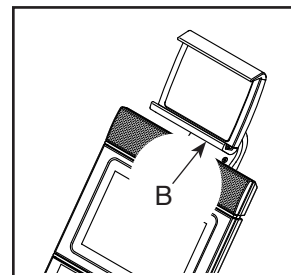
If the console does not boot up properly, or if the console freezes and does not respond, reset the console to the factory default settings. **IMPORTANT: Doing this will erase all custom settings you have made to the console.** Resetting the console requires two people. First, unplug the power adapter. Next, locate the small reset opening (A) near the USB port on the console. Using a bent paper clip, press and hold the



reset button inside the opening, and have a second person plug in the power adapter. Continue holding the reset button until the console turns on. When the reset operation is complete, the console will turn off and then turn back on. If it does not, press the power switch off and then on again. Once the console turns on, check for firmware updates (see step 5 on page 20). Note: It may take a few minutes for the console to be ready for use.

TABLET HOLDER TROUBLESHOOTING

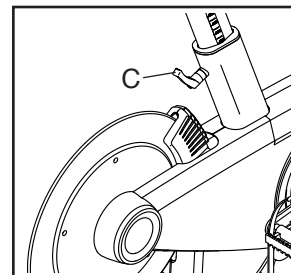
If the tablet holder does not stay in place, rotate the tablet holder backward and tighten the screw (B) until the tablet holder stays in place when it is rotated to the desired position.



INCLINE SYSTEM TROUBLESHOOTING

If the frame does not move to the correct incline level, see [HOW TO CHANGE CONSOLE SETTINGS](#) on page 26 and calibrate the incline system.

To prevent interference with the resistance magnet, make sure that the adjustment handle (C) on the rear of the frame is pointing upward.

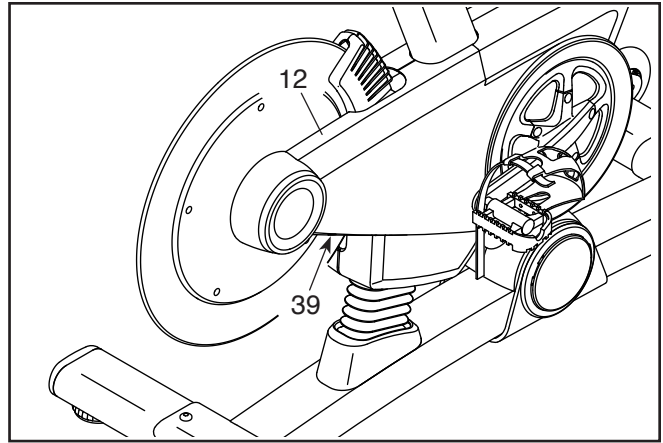


HOW TO ADJUST THE DRIVE BELT

If the pedals slip while you are pedaling, the drive belt may need to be adjusted.

To adjust the drive belt, first **press the power switch to the off position and unplug the power cord.**

Next, locate the access hole in the underside of the Right Shield (12). Using a hex key, tighten the Idler Adjustment Screw (39) until the drive belt (not shown) is tight.



EXERCISE GUIDELINES

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	155	145	140	130	125	115	♥
145	138	130	125	118	110	103	♥
125	120	115	110	105	95	90	♥
20	30	40	50	60	70	80	

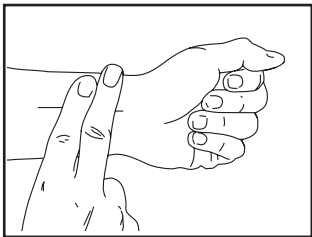
To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your “training zone.” The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

HOW TO MEASURE YOUR HEART RATE

To measure your heart rate, exercise for at least four minutes. Then, stop exercising and place two fingers on your wrist as shown. Take a six-second heartbeat count, and multiply the result by 10 to find your heart rate. For example, if your six-second heartbeat count is 14, your heart rate is 140 beats per minute.



WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise; never hold your breath.

Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

PART LIST

Model No. PFEX01418.0 R1118A

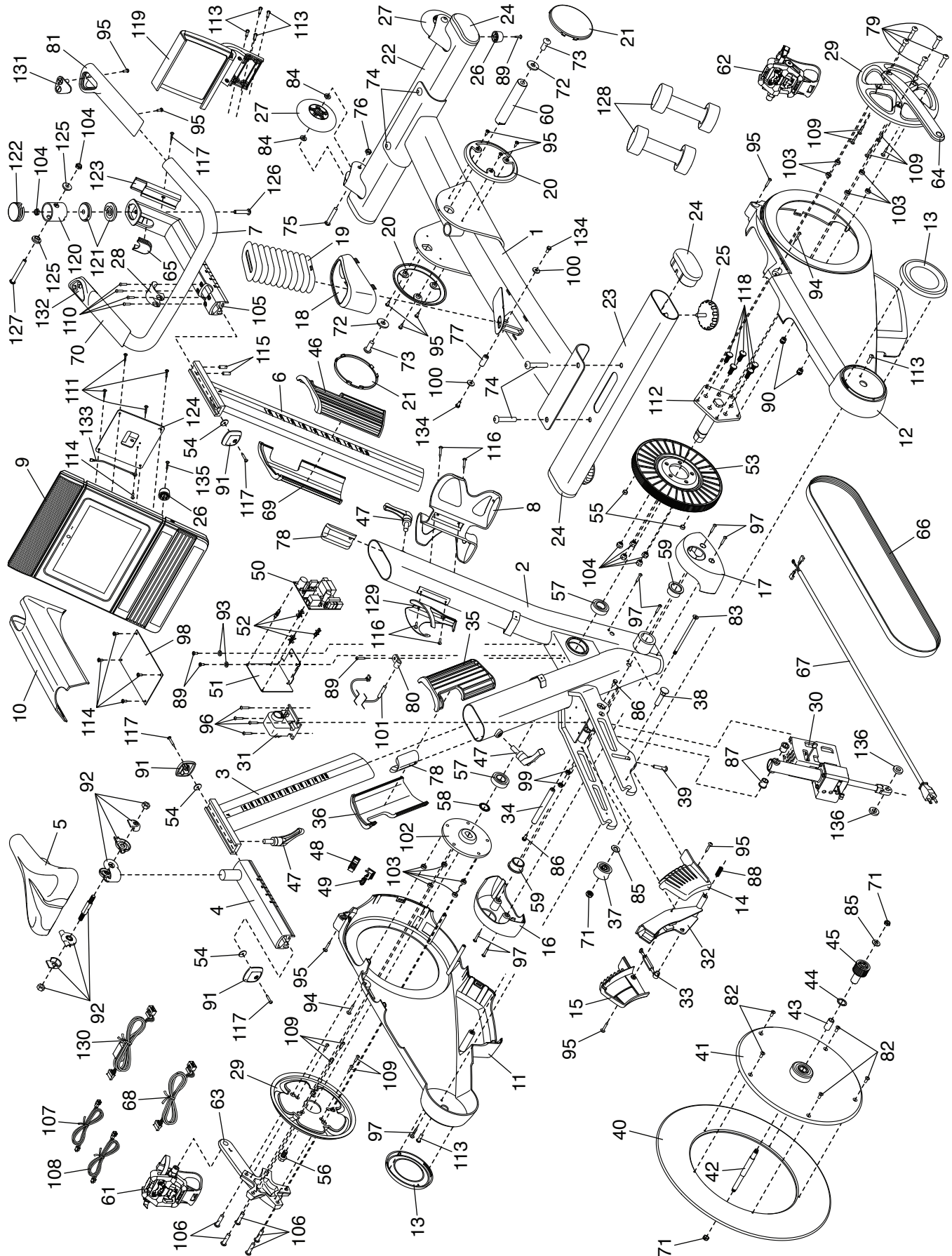
Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Base	51	1	Board Bracket
2	1	Frame	52	4	Standoff
3	1	Saddle Post	53	1	Crank/Torque Pulley
4	1	Saddle Carriage	54	3	M4 Washer
5	1	Saddle	55	8	Magnet
6	1	Handlebar Post	56	1	Crank Screw
7	1	Handlebar	57	2	Bearing
8	1	Tray	58	1	Push Nut
9	1	Console	59	2	Frame Bushing
10	1	Upper Shield	60	1	Pivot Axle
11	1	Left Shield	61	1	Left Pedal
12	1	Right Shield	62	1	Right Pedal
13	2	Shield Cover	63	1	Left Crank Arm
14	1	Right Magnet Cover	64	1	Right Crank Arm
15	1	Left Magnet Cover	65	1	Handlebar Carriage Cap
16	1	Left Frame Cover	66	1	Drive Belt
17	1	Right Frame Cover	67	1	Power Cord
18	1	Base Shield	68	1	Handlebar Post Wire
19	1	Flex Cover	69	1	Left Handlebar Post Sleeve
20	2	Cover Mount	70	1	Left Control Grip/Wire
21	2	Base Cover	71	3	3/8" Jam Nut
22	1	Front Stabilizer	72	2	1/2" Washer
23	1	Rear Stabilizer	73	2	1/2" x 1" Screw
24	4	Stabilizer Cap	74	4	M10 x 58mm Screw
25	2	Leveling Foot	75	2	5/16" x 1 3/4" Bolt
26	3	Foot	76	2	5/16" Locknut
27	2	Wheel	77	1	Base Axle
28	1	Handlebar Clamp	78	2	Post Brake
29	2	Crank Cover	79	5	M8 x 17mm Screw
30	1	Lift Motor	80	1	Clamp
31	1	Resistance Motor	81	1	Right Control Grip/Wire
32	1	Resistance Magnet	82	5	#10 x 12mm Flat Head Screw
33	1	Arm	83	1	1/4" x 125mm Flat Head Screw
34	1	Magnet Axle	84	4	Wheel Spacer
35	1	Right Saddle Post Sleeve	85	2	M10 Washer
36	1	Left Saddle Post Sleeve	86	2	M8 x 15mm Screw
37	1	Idler Pulley	87	2	Lift Motor Bushing
38	1	Idler Bolt	88	1	Magnet Spring
39	1	Idler Adjustment Screw	89	5	M4 x 16mm Bright Screw
40	1	Flywheel Ring	90	2	Friction Fastener
41	1	Flywheel Hub	91	3	Carriage Cover
42	1	Flywheel Axle	92	1	Saddle Mount Assembly
43	1	Flywheel Spacer	93	2	#8 Star Washer
44	1	Thrust Washer	94	2	#8 x 16mm Screw
45	1	Flywheel Pulley	95	14	M4 x 12mm Screw
46	1	Right Handlebar Post Sleeve	96	4	M4 x 12mm Flange Screw
47	3	Adjustment Handle	97	7	M4 x 19mm Screw
48	1	Power Switch	98	1	Electronics Shield
49	1	Grommet	99	2	1/4" Nut
50	1	Control Board	100	2	M6 Washer

Key No.	Qty.	Description	Key No.	Qty.	Description
101	1	Reed Switch/Wire	121	2	Swivel Bushing
102	1	Crank Hub	122	1	Swivel Tube Cap
103	10	Crank Spacer	123	1	Handlebar Carriage Cover
104	7	M8 Locknut	124	1	Console Bracket
105	1	Handlebar Carriage	125	2	Swivel Tube Bushing
106	5	M8 x 20mm Screw	126	1	M8 x 35mm Bolt
107	1	Right Extension Wire	127	1	M8 x 52mm Bolt
108	1	Left Extension Wire	128	2	Hand Weight
109	10	M4 x 9mm Screw	129	1	Water Bottle Holder
110	4	M6 x 16mm Screw	130	1	Frame Wire
111	4	M4 x 16mm Screw	131	1	Right Control
112	1	Crank	132	1	Left Control
113	6	Tablet Holder/Shield Screw	133	1	Ground Wire
114	5	#8 x 1/2" Bright Screw	134	2	M6 x 8mm Screw
115	2	M8 x 15mm Round Head Screw	135	1	#8 x 19mm Screw
116	4	M4 x 10mm Screw	136	2	Lift Motor Spacer
117	4	M4 x 14mm Screw	*	—	Grease Packet
118	5	M8 x 30mm Screw	*	—	Assembly Tool
119	1	Tablet Holder	*	—	User's Manual
120	1	Swivel Tube			

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

EXPLODED DRAWING

Model No. PFEX01418.0 R1118A



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

LIMITED WARRANTY

IMPORTANT: To protect your fitness equipment with an extended service plan, see page 5.

ICON Health & Fitness, Inc. (ICON) warrants this product to be free from defects in workmanship and material, under normal use and service conditions. The frame is warranted for the lifetime of the original purchaser (customer). Parts are warranted for three (3) years from the date of purchase. Labor is warranted for one (1) year from the date of purchase.

This warranty extends only to the original purchaser (customer) and is not transferrable. ICON's obligation under this warranty is limited to repairing or replacing, at ICON's option, the product through one of its authorized service providers. All repairs for which warranty claims are made must be preauthorized by ICON. If replacement parts are shipped while the product is under warranty, the customer will be responsible for a minimal handling charge. For in-home service, the customer may be responsible for a minimal trip charge. This warranty does not extend to freight damage to the product. This warranty will automatically be voided by the following conditions: (1) if the product is used as a store display model, (2) if the product is purchased or transported outside the USA, (3) if all instructions and warnings in this manual are not followed, (4) if the product is abused or improperly or abnormally used, or (5) if the product is used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for the following damages: (1) indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; (2) damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or costs of removal or installation; or (3) other consequential damages of any kind. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to the customer.

The warranty extended hereunder is in lieu of any and all other warranties, and any implied warranties of merchantability or fitness for a particular purpose are limited in their scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to the customer. This warranty provides specific legal rights; the customer may have other rights that vary from state to state.

For warranty service, please call the telephone number on the front cover of this manual. Please be prepared to provide the model number and serial number of the product (see the front cover of this manual).

ICON Health & Fitness, Inc., 1500 S. 1000 W., Logan, UT 84321-9813