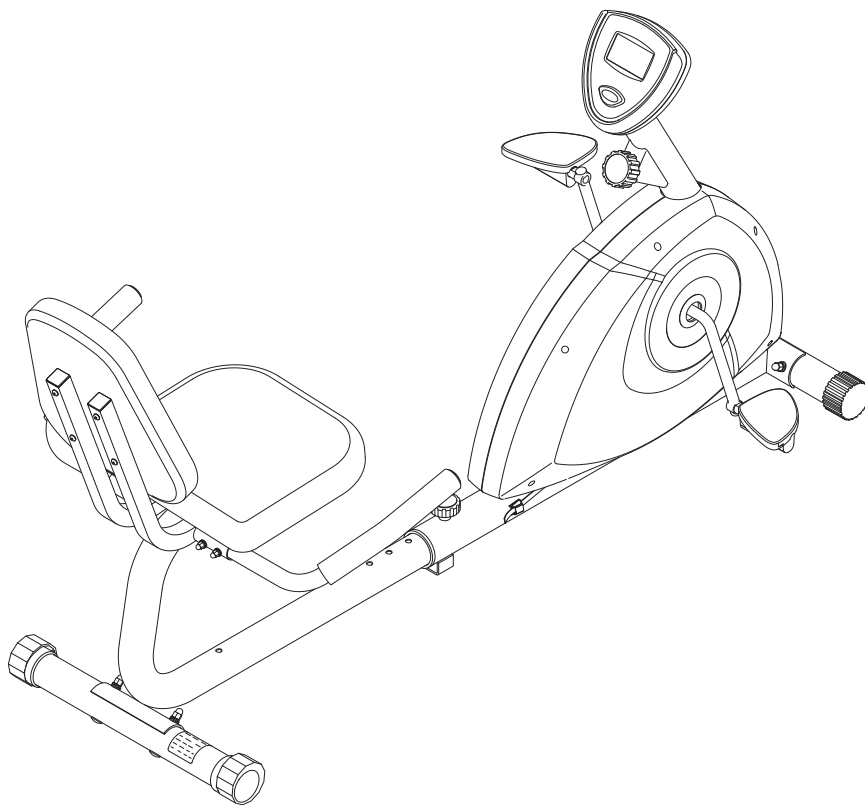


AVARI[®]
FITNESS
RECUMBENT
Bike



Product May Vary Slightly From Pictured.

CAUTION:
Weight on this product should not exceed 250 lbs.

This Product is Distributed Exclusively by



2040 N. Alliance, Springfield, MO 65803
Customer Service
1 (800) 375-7520
www.staminaproducts.com

Owner's Manual

⚠ WARNING

Exercise can present a health risk. Consult a physician before beginning any exercise program with this equipment. If you feel faint or dizzy, immediately discontinue use of this equipment. Serious bodily injury can occur if this equipment is not assembled and used correctly. Serious bodily injury can also occur if all instructions are not followed. Keep others and pets away from equipment when in use. Always make sure all bolts and nuts are securely tightened prior to each use. Follow all safety instructions in this manual.

When calling for parts or service, please specify the following number:

Model#: A150-200

STAMINA PRODUCTS
MADE IN CHINA

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2011, 06

TABLE OF CONTENTS

Safety Instructions	2	Storage	14
Before You Begin	4	Conditioning Guidelines	15
Equipment Warning, Caution & Notice Labels ...	5	Warm-Up and Cool-Down	16
Hardware Identification Chart	6	Warranty	17
Assembly Instructions	7	Product Parts Drawing	18
Set Up Instructions	11	Parts List	19
Operational Instructions	12	Notes	21
Maintenance	14	Fax/Mail Ordering Form	22

SAFETY INSTRUCTIONS

- ⚠ WARNING** This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.
- ⚠ WARNING** Consult your physician before starting this or any exercise program. This is especially important if you are over the age of 35, have never exercised before, are pregnant, or suffer from any health problem. This product is for home use only. Do not use in institutional or commercial applications. Failure to follow all warnings and instructions could result in serious injury or death.
- ⚠ WARNING** To reduce the risk of serious injury, read the following Safety Instructions before using the **AVARI® Recumbent Bike**.

1. Read all warnings and cautions posted on the **AVARI® Recumbent Bike**.
2. The **AVARI® Recumbent Bike** should only be used after a thorough review of the Owner's Manual.
3. We recommend that two people be available for assembly of this product.
4. Keep children away from the **AVARI® Recumbent Bike**. Do not allow children to use or play on the **AVARI® Recumbent Bike**. Keep children and pets away from the **AVARI® Recumbent Bike** when it is in use.
5. The **AVARI® Recumbent Bike** is not a freewheeling exercise bike; therefore, pedal speed should be reduced in a controlled manner to prevent injury from spinning pedals.
6. It is recommended that you place this exercise equipment on an equipment mat.
7. Set up and operate the **AVARI® Recumbent Bike** on a solid level surface. Do not position the **AVARI® Recumbent Bike** on loose rugs or uneven surfaces.
8. Make sure that adequate space is available for access to and around the **AVARI® Recumbent Bike**.
9. Adjust the LEVELING CAPS(40) on the REAR STABILIZER(4) so that the **AVARI® Recumbent Bike** sits on the floor without rocking.
10. Before using, inspect the **AVARI® Recumbent Bike** for worn or loose components, and securely tighten or replace any worn or loose components prior to use.
11. Before using, always check the REAR FRAME(3) to be sure it is secure. The ADJUSTMENT KNOB(37) must be inserted into one of the holes in the REAR FRAME(3) and securely tightened.
12. Each user should adjust the seat per instructions on page 12.
13. Do not attempt to adjust the seat while you are on the **AVARI® Recumbent Bike**.
14. Consult a physician prior to commencing an exercise program and follow his/her recommendations in developing your fitness program. If at any time during exercise you feel faint, dizzy, or experience pain, stop and consult your physician.
15. Always choose the workout which best fits your physical strength and flexibility level. Know your limits and train within them. Always use common sense when exercising.
16. Do not wear loose or dangling clothing while using the **AVARI® Recumbent Bike**.
17. Never exercise in bare feet or socks; always wear proper footwear such as running, walking, or cross training shoes that fit well, provide foot support, and feature non-skid rubber soles.
18. Be careful to maintain your balance while using, mounting, dismounting, or assembling the **AVARI® Recumbent Bike**, loss of balance may result in a fall and serious bodily injury.
19. The **AVARI® Recumbent Bike** should not be used by persons weighing over 250 pounds.
20. The **AVARI® Recumbent Bike** should be used by only one person at a time.
21. Use two people to move the **AVARI® Recumbent Bike**.
22. The **AVARI® Recumbent Bike** is for consumer use only. It is not for use in public or semipublic facilities.

Call Us First



Customer Service
1 (800) 375-7520
www.staminaproducts.com

**THANK YOU FOR PURCHASING THE
AVARI® Recumbent Bike**

To enact your warranty, please register your product
by going to register.staminaproducts.com

To help you get started, we have pre-assembled most of your
AVARI® Recumbent Bike at the factory with the exception
of those few parts left unassembled for shipping purposes.
Simply follow the few assembly instructions set forth in this manual.
With regular workouts, you will be getting your body into shape
and be on your way to achieving a happier and healthier lifestyle.

Should you have any questions,
please call our Customer Service Department toll-free number,
1 (800) 375-7520
Monday - Thursday, 7:30 A.M. - 5:00 P.M., Central Time.
Friday, 8:00 A.M. - 3:00 P.M., Central Time.



ONLINE

CUSTOMER SERVICE
customerservice@staminaproducts.com
www.staminaproducts.com



TELEPHONE

CUSTOMER SERVICE
Tel: 1 (800) 375-7520



FAX

CUSTOMER SERVICE
Fax: (417) 889-8064



MAIL

STAMINA PRODUCTS, INC.
ATTN: Customer Service
P.O. Box 1071
Springfield, MO. 65801-1071



BEFORE YOU BEGIN

Thank you for choosing the **AVARI® Recumbent Bike**. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest.

It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The **AVARI® Recumbent Bike** provides a convenient and simple method to begin your assault on getting your body in shape and achieving a happier and healthier lifestyle.

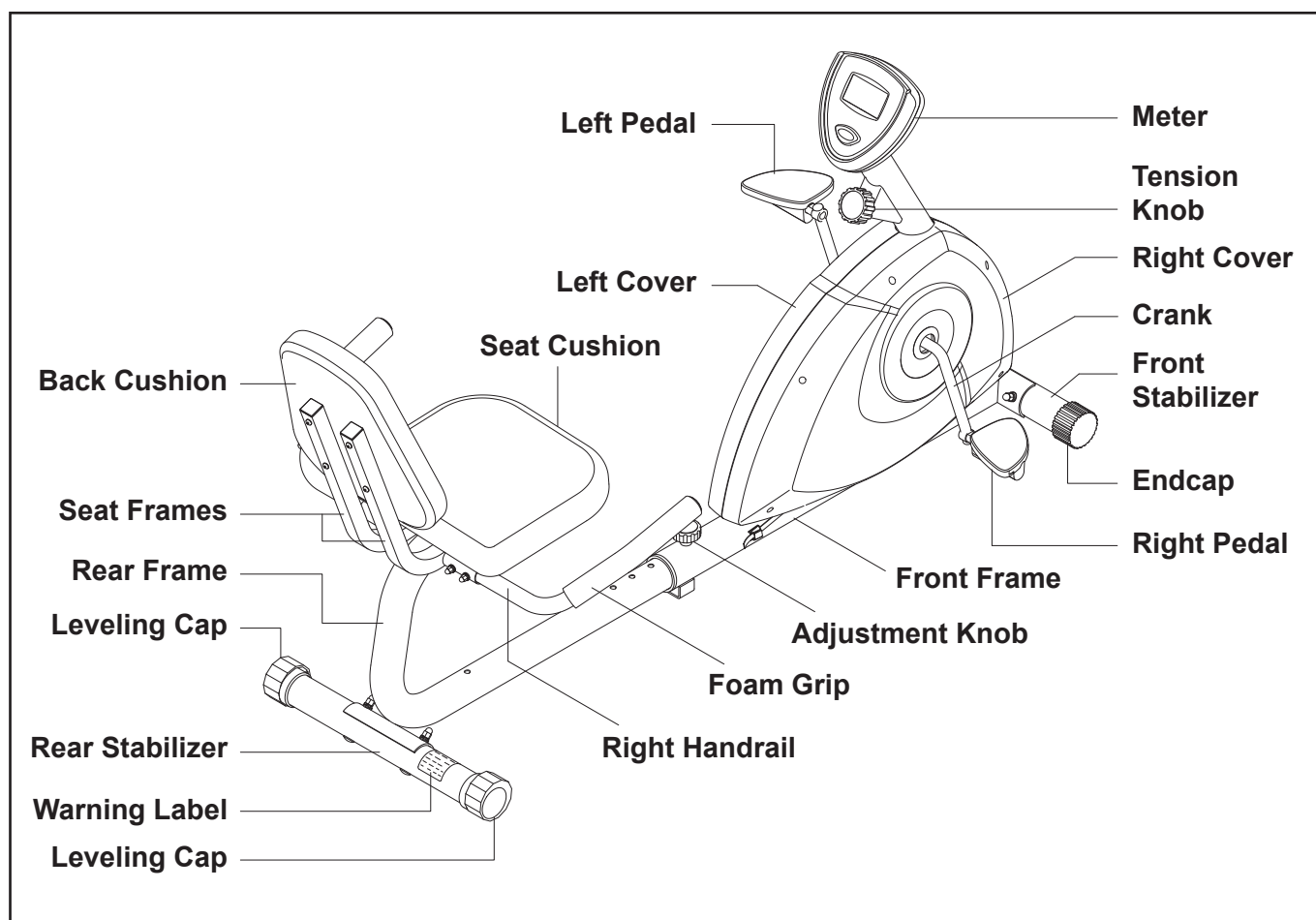
Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.

Read this manual carefully before using the **AVARI® Recumbent Bike**.

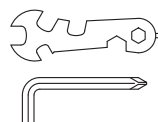
Although Stamina constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your **AVARI® Recumbent Bike**, please do not return the product. Contact us FIRST!

If a part is missing or defective, please go to staminaproducts.com to the Services section and order the part needed, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Service Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

Be sure to have the name and model number of the product available when you contact us.



THE FOLLOWING TOOLS ARE INCLUDED FOR ASSEMBLY :



Wrench

Allen Wrench (6mm)

EQUIPMENT WARNING, CAUTION & NOTICE LABELS

This chart is provided to help identify the warning, caution, and notice labels on the **AVARI® Recumbent Bike**. Please take a moment to familiarize yourself with all of the warning, caution, and notice labels.

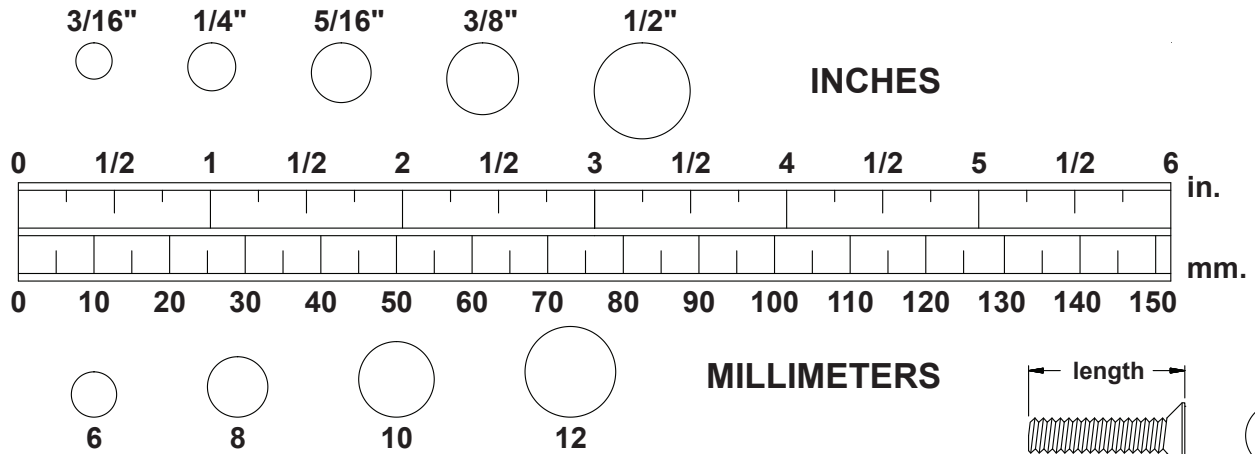
Label is larger than actual size

W1 WARNING LABEL(71)



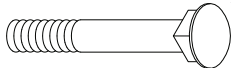
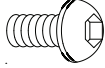
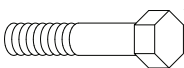
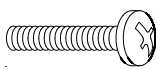
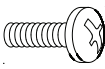
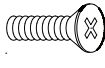
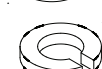
HARDWARE IDENTIFICATION CHART

This chart is provided to help identify the hardware used in the assembly process. Place the washers or the ends of the bolts or screws on the circles to check for the correct diameter. Use the small scale to check the length of the bolts and screws.



NOTICE: The length of all bolts and screws, except those with flat heads, is measured from below the head to the end of the bolt or screw. Flat head bolts and screws are measured from the top of the head to the end of the bolt or screw.

After unpacking the unit, open the hardware bag and make sure that you have all the following items. Some hardware may be already attached to the part.

	Part No. and Description	Qty
	47 Carriage Bolt (M8 x 1.25 x 65mm)	4
	48 Bolt, Button Head (M8 x 1.25 x 15mm)	1
	49 Bolt, Button Head (M10 x 1.5 x 122mm)	2
	50 Bolt, Hex Head (M6 x 1 x 37mm)	4
	51 Bolt, Round Head (M6 x 1 x 35mm)	8
	54 Screw, Round Head (M5 x 0.8 x 15mm)	4
	55 Screw, Flat Head (M5 x 0.8 x 10mm)	1
	59 Nylock Nut (M10 x 1.5 x 9mm Thick)	2
	60 Acorn Nut (M6 x 1)	4
	61 Acorn Nut (M8 x 1.25)	4
	64 Arc Washer (M6)	4
	65 Arc Washer (M8)	5
	66 Lock Washer (M6)	4
	67 Lock Washer (M8)	5
	69 Washer (M10)	2

ASSEMBLY INSTRUCTIONS

Place all parts from the box in a cleared area and position them on the floor in front of you. Remove all packing materials from your area and place them back into the box. Do not dispose of the packing materials until assembly is completed. Read each step carefully before beginning. If you are missing a part, please go to staminaproducts.com to the Services section and order the part needed, e-mail us at customerservice@staminaproducts.com, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Service Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

STEP 1

Attach the **FRONT STABILIZER(2)**, the short one with the **ENDCAPS(36)**, to the front of the **FRONT FRAME(1)** with **CARRIAGE BOLTS(M8x1.25x65mm)(47)**, **ARC WASHERS(M8)(65)**, **LOCK WASHERS(M8)(67)**, and **ACORN NUTS(M8x1.25)(61)**.

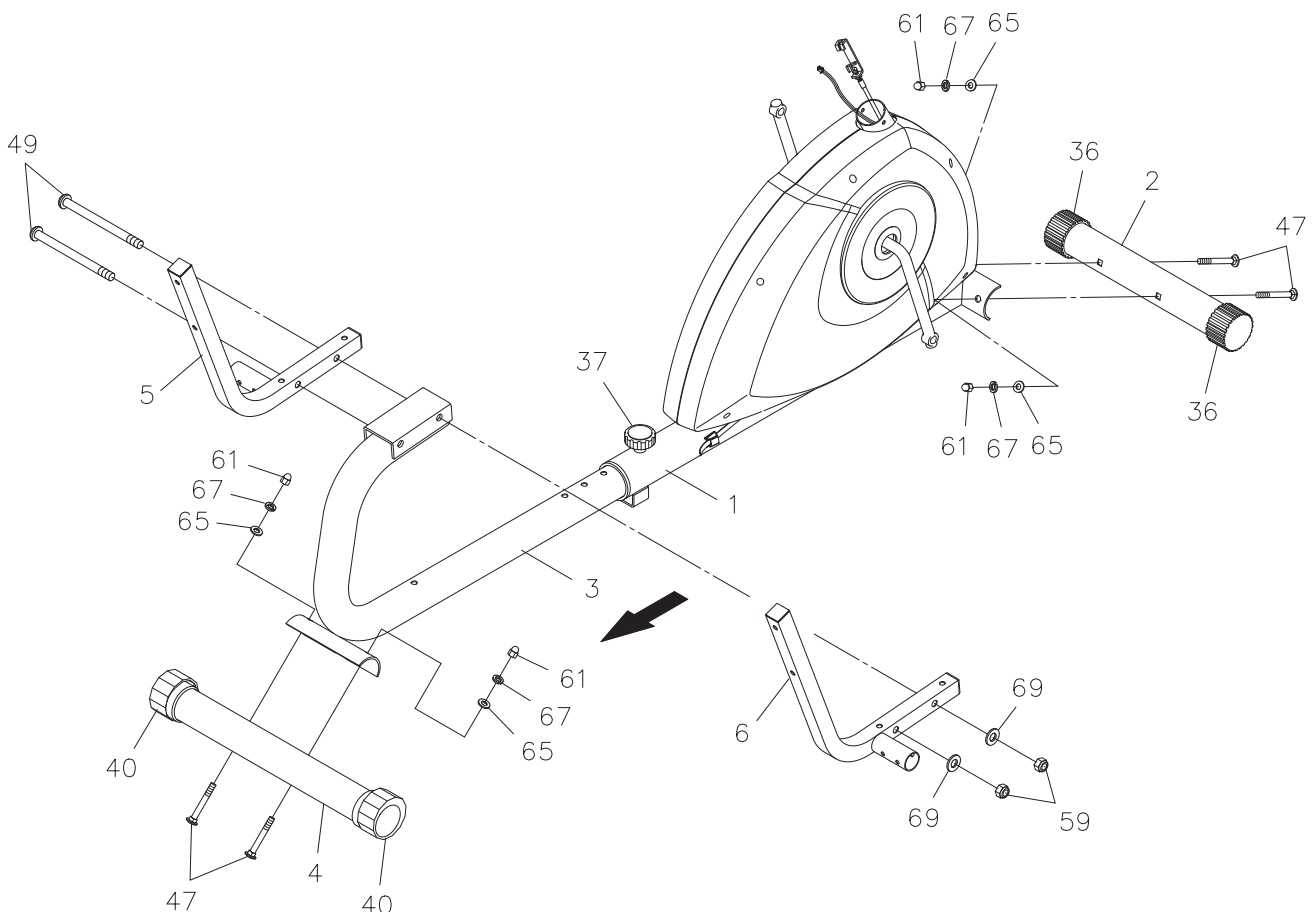
STEP 2

Unscrew to remove the **ADJUSTMENT KNOB(37)** from the **FRONT FRAME(1)**. Slide the **REAR FRAME(3)** backward and secure with the **ADJUSTMENT KNOB(37)**. Attach the **REAR STABILIZER(4)**, the one with the **LEVELING CAPS(40)**, to the **REAR FRAME(3)** with **CARRIAGE BOLTS(M8x1.25x65mm)(47)**, **ARC WASHERS(M8)(65)**, **LOCK WASHERS(M8)(67)**, and **ACORN NUTS(M8)(61)**.

NOTE: You can adjust the **LEVELING CAPS(40)** on the **REAR STABILIZER(4)** to keep the Recumbent Bike stable.

STEP 3

Attach the **LEFT and RIGHT SEAT FRAMES(5, 6)** to both sides of the **REAR FRAME(3)** with **BUTTON HEAD BOLTS(M10x1.5x122mm)(49)**, **WASHERS(M10)(69)**, and **NYLOCK NUTS(M10x1.5)(59)**.



ASSEMBLY INSTRUCTIONS

STEP 4

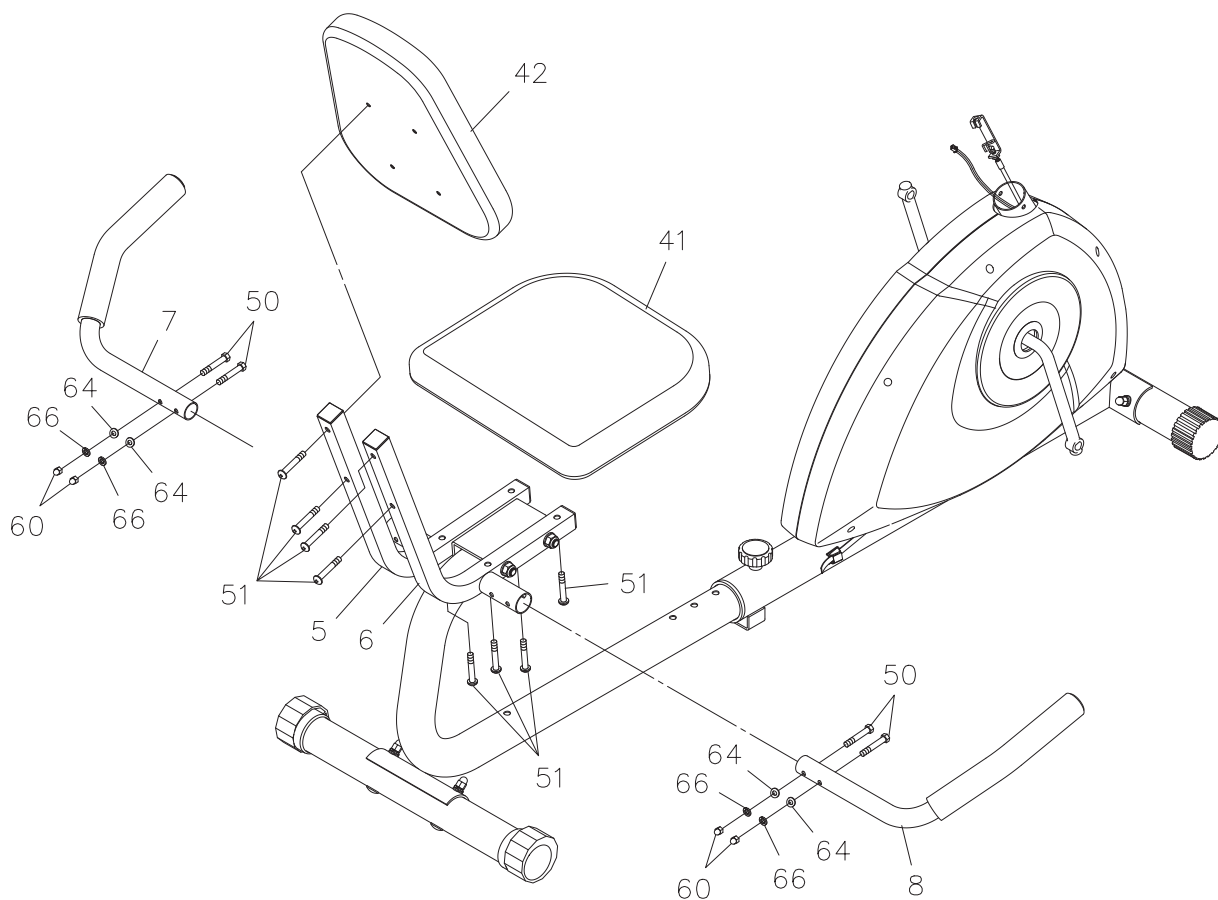
NOTE: Install the **HEX BOLTS(M6x1x37mm)(50)** as shown in the illustration below. This allows the head of the bolts to fit inside the hex shape holes in the **SEAT FRAMES(5, 6)**.

Attach the **RIGHT HANDRAIL(8)** to the **RIGHT SEAT FRAME(6)** with **HEX BOLTS(M6x1x37mm)(50)**, **ARC WASHERS(M6)(64)**, **LOCK WASHERS(M6)(66)**, and **ACORN NUTS(M6x1)(60)**. Repeat on the left side.

STEP 5

Attach the **SEAT CUSHION(41)** to the **LEFT** and **RIGHT SEAT FRAMES(5, 6)** with **ROUND HEAD BOLTS (M6x1x35mm)(51)**.

Attach the **BACK CUSHION(42)** to the **LEFT** and **RIGHT SEAT FRAMES(5, 6)** with **ROUND HEAD BOLTS (M6x1x35mm)(51)**.

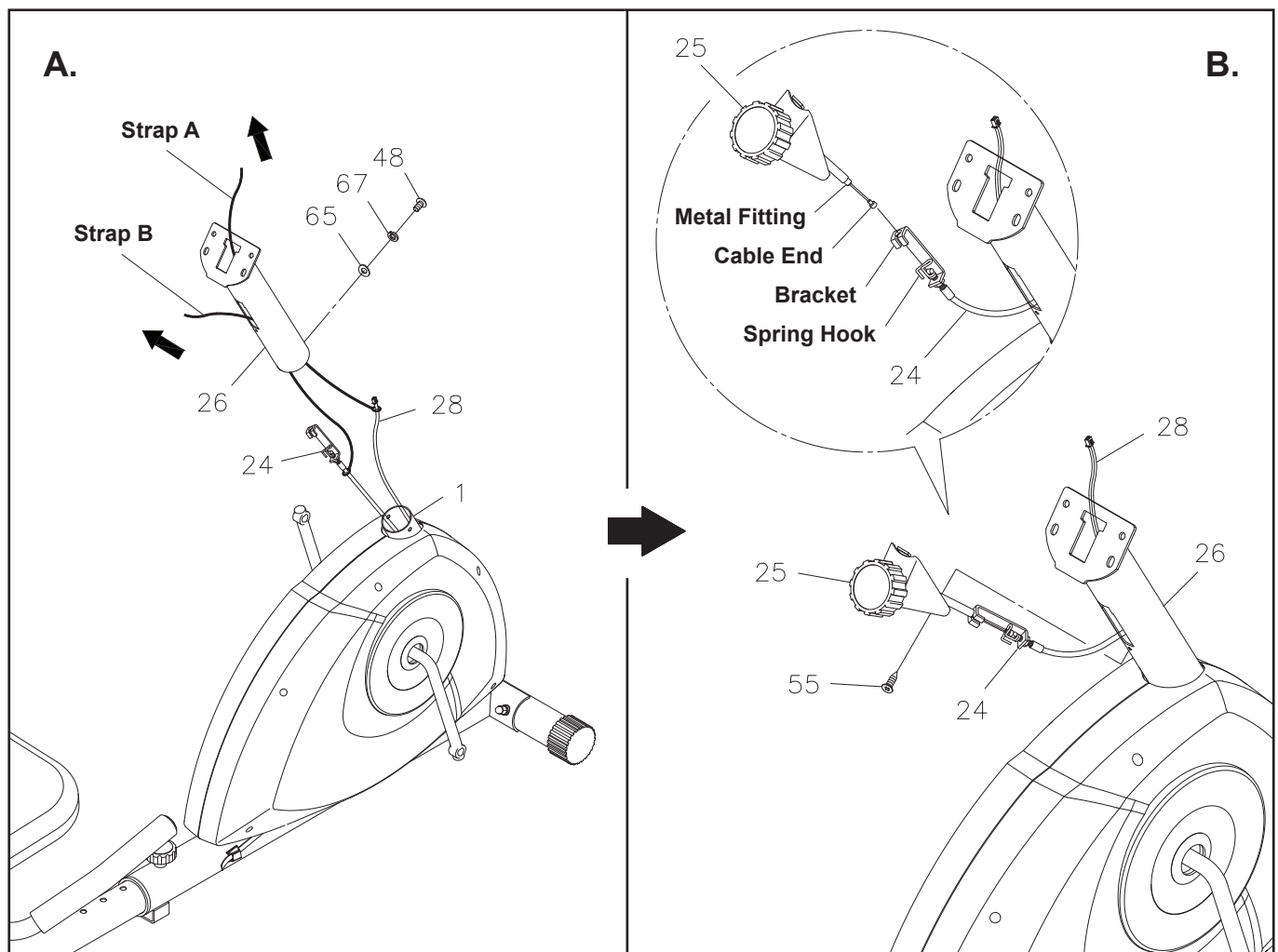


ASSEMBLY INSTRUCTIONS

STEP 6: Refer to illustration A. Pull the ends of the **TENSION CABLE(24)** and **SENSOR WIRE(28)** out of the **FRONT FRAME(1)**. There are two straps attached inside of the **METER POST(26)** to assist when pulling the **SENSOR WIRE(28)** and the **TENSION CABLE(24)** through the **METER POST(26)**. Tie **STRAP A** to the plug end of the **SENSOR WIRE(28)**. Tie **STRAP B** to the **BRACKET** of the **TENSION CABLE(24)**. Pull **STRAP A** from the opening at the top of the **METER POST(26)** until the **SENSOR WIRE(28)** is pulled through and extends out of the opening. Pull the **STRAP B** from the square hole on the side of the **METER POST(26)** until the **TENSION CABLE(24)** extends out of the side. Insert the **METER POST(26)** onto the **FRONT FRAME(1)** and secure with **BUTTON HEAD BOLT(M8x1.25x15mm)(48)**, **LOCK WASHERS(M8)(67)**, and **ARC WASHERS(M8)(65)**.

STEP 7: Refer to illustration B and the inset drawing. To assemble the **TENSION KNOB(25)**:

- Turn the **TENSION KNOB(25)** counterclockwise as far as it can go, so the **CABLE END** extends out of the **METAL FITTING** as far as possible.
- Connect the **CABLE END** of the **TENSION KNOB(25)** to the **SPRING HOOK** on the end of the **TENSION CABLE(24)**.
- Grasp the plastic body of the **TENSION KNOB(25)** and pull it firmly so that enough cable is available to allow the **METAL FITTING** go through the slot in the top of the **BRACKET**. Then insert the **METAL FITTING** into the hole at the end of the slot in the **BRACKET**.
- Adjust the **TENSION KNOB(25)** and verify that the **SPRING HOOK** moves when the **TENSION KNOB(25)** is adjusted.
- Attach the **TENSION KNOB(25)** to the **METER POST(26)** with **FLAT HEAD SCREW(M5x0.8x10mm)(55)**.



ASSEMBLY INSTRUCTIONS

STEP 8

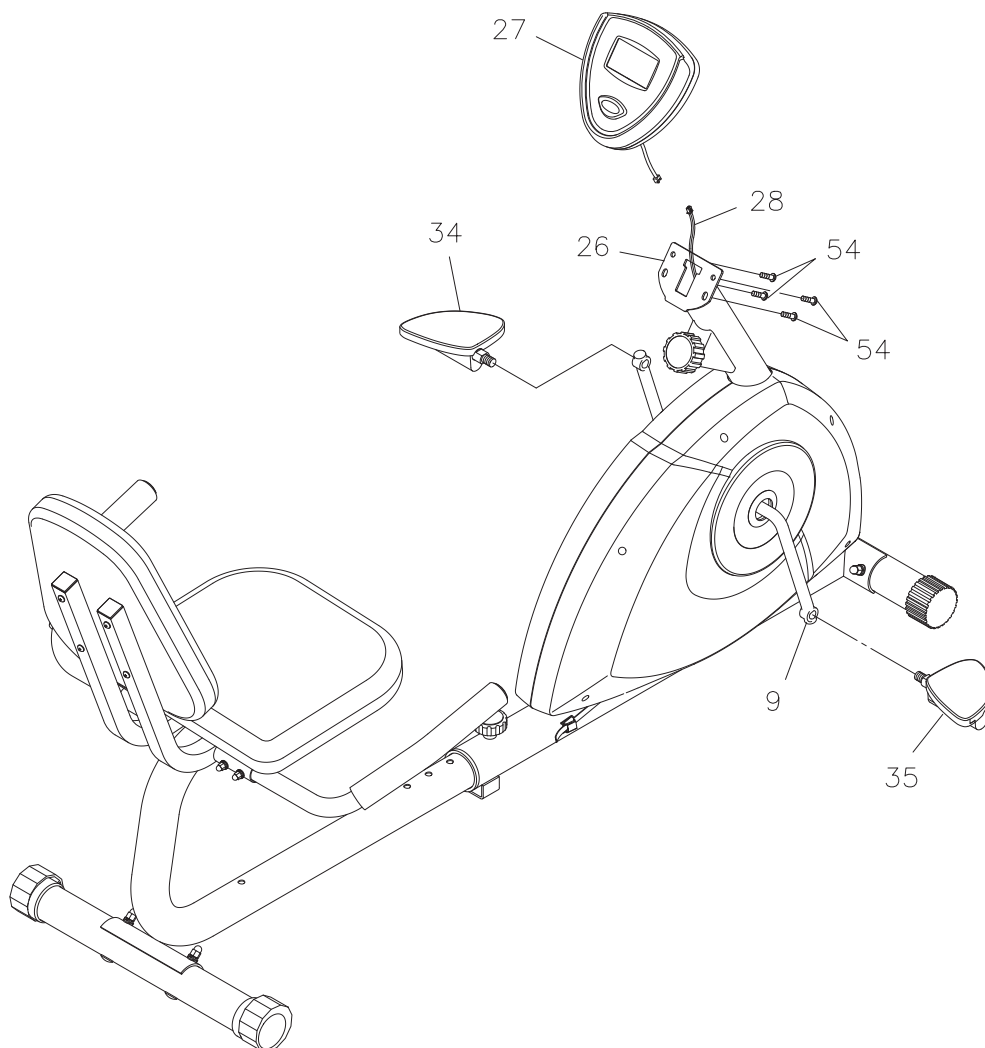
NOTE: The **RIGHT PEDAL(35)** has **R** stamped on the end of the pedal shaft. The **RIGHT PEDAL(35)** has right hand threads and is tightened by turning clockwise. The **LEFT PEDAL(34)** has **L** stamped on the end of the pedal shaft. The **LEFT PEDAL(34)** has left hand threads and is tightened by turning counter clockwise.

Thread the **RIGHT PEDAL(35)** to the right side of the **CRANK(9)** as shown. Tighten the pedal securely. Do the same to attach the **LEFT PEDAL(34)** to the left side of the **CRANK(9)**.

STEP 9

Install two AA batteries into the **METER(27)**, the batteries are not included. See page 13 for detailed battery installation instructions. Plug the **SENSOR WIRE(28)** into the **METER(27)**, and push the excess wires back into the **METER POST(26)**. Place the **METER(27)** on the plate on the **METER POST(26)** and secure with **ROUND HEAD SCREWS(M5x0.8x15mm)(54)**.

NOTE: Be careful not to damage the wires when attaching the **METER(27)** to the **METER POST(26)**.

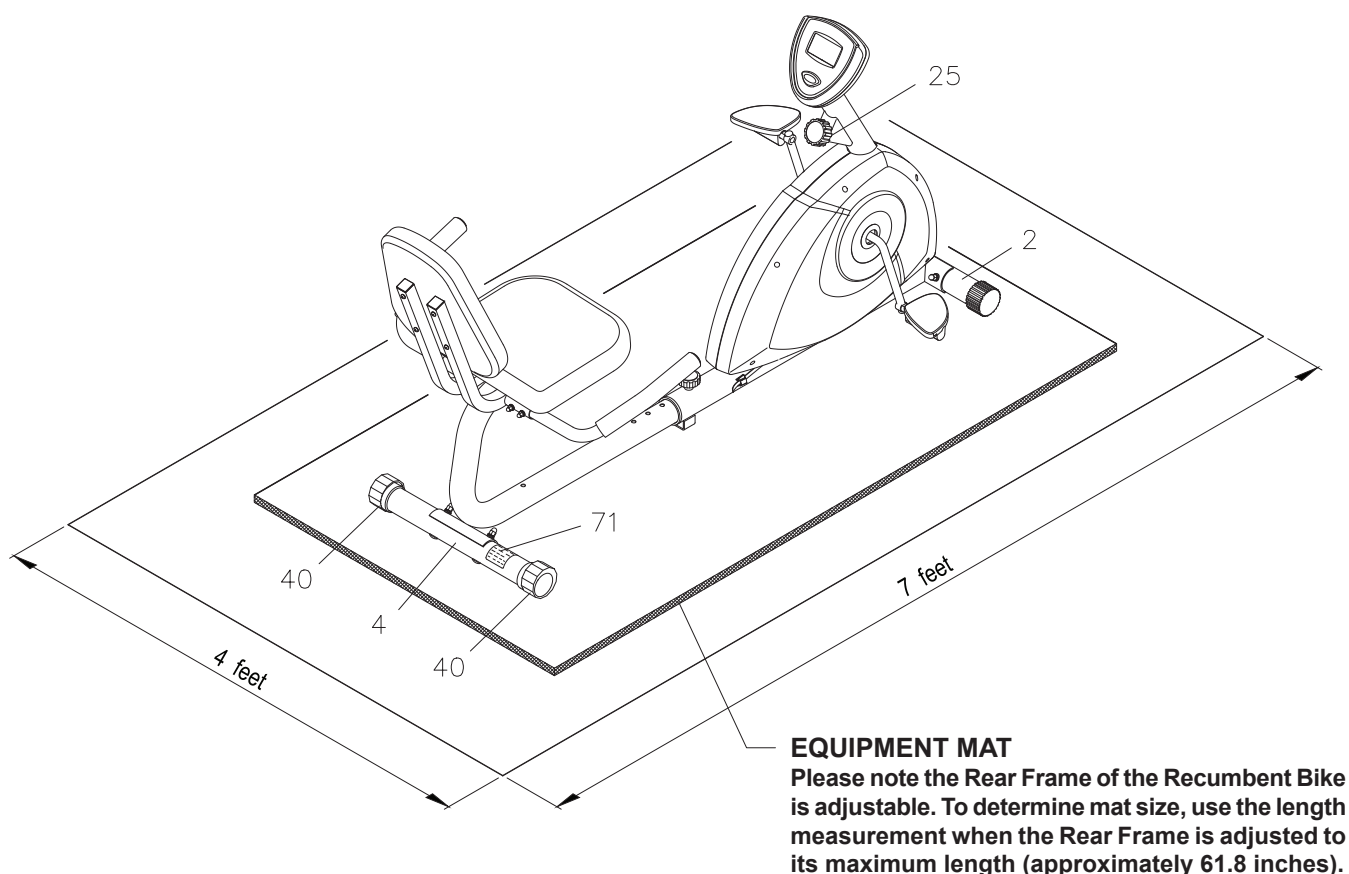


SET UP INSTRUCTIONS

Place the **AVARI® Recumbent Bike** in the area where it will be used. It is recommended that the **AVARI® Recumbent Bike** be placed on an equipment mat. The **AVARI® Recumbent Bike** is approximately 61.8 inches long (max.) x 27.5 inches wide x 36 inches tall. (These dimensions may vary up to one inch.) An area 4 feet wide x 7 feet long is required for safe operation of the **AVARI® Recumbent Bike**. Make sure that adequate space is available for access to and passage around the **AVARI® Recumbent Bike**.

LEVELING: Adjust the **LEVELING CAPS(40)** on the **REAR STABILIZER(4)** so the bike sits on the floor without rocking. Remove and reposition the **LEVELING CAPS(40)** on the **REAR STABILIZER (4)** to level the **AVARI® Recumbent Bike**.

MOVING: The **AVARI® Recumbent Bike** must be lifted to be moved. Two people are required to grasp the **FRONT STABILIZER(2)** and the **REAR STABILIZER(4)**, lift and move.



FUNCTION INSPECTION:

Visually inspect the **AVARI® Recumbent Bike** to verify that assembly is as shown in the above illustration. Check the function of the **AVARI® Recumbent Bike** by turning the crank slowly through one complete revolution to verify that the drive train functions properly. Adjust the **TENSION KNOB(25)** and verify that it functions properly.

CAUTION: Locate and read the **WARNING LABEL(71)** on the **AVARI® Recumbent Bike**. Make sure that all users read the **WARNING LABEL(71)** before using the product.

OPERATIONAL INSTRUCTIONS

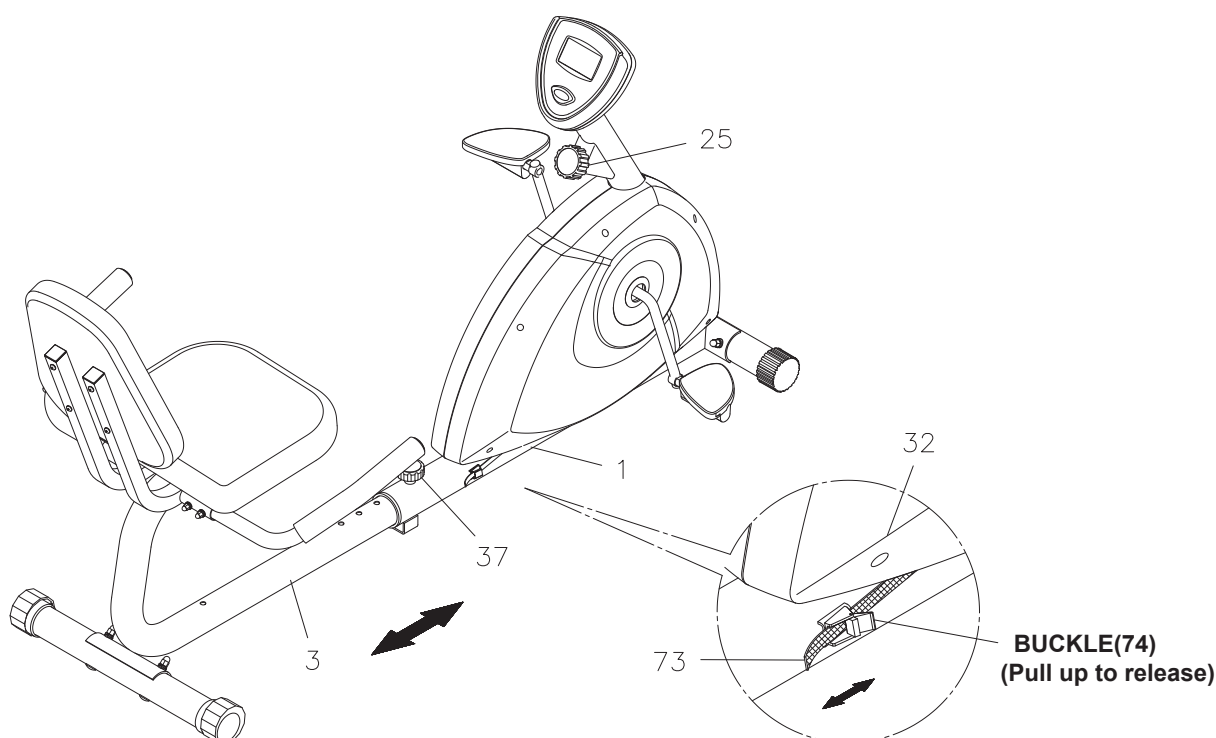
SEAT ADJUSTMENT

Proper seat adjustment is important. There are seven adjustment holes in the **REAR FRAME(3)**. These adjustment holes allow users to adjust the position of the seat for efficient exercise.

1. Unscrew to remove the **ADJUSTMENT KNOB(37)** from the **FRONT FRAME(1)**. Slide the **REAR FRAME(3)** to adjust the seat. Lock the **REAR FRAME(3)** in position by inserting the pin of the **ADJUSTMENT KNOB(37)** into one of the adjustment holes in the **REAR FRAME(3)**, then tighten the **ADJUSTMENT KNOB(37)** to lock the **REAR FRAME(3)** securely.
2. Sit on the seat and place your feet on the pedals. You should be able to move through a complete pedal stroke without locking your knees or shifting your hips on the seat. The seat is too close to the pedals if you have more than a slight bend in your knees at the bottom of the pedal stroke. The seat is too far from the pedals if you have to completely straighten your knees at the bottom of the pedal stroke.

CAUTION:

1. Do not attempt to adjust the seat while you are on the **AVARI® Recumbent Bike**.
2. Always tighten the **ADJUSTMENT KNOB(37)** after adjusting the seat to a new position.



LOAD ADJUSTMENT

To increase the load, turn the **TENSION KNOB(25)** clockwise. To decrease the load, turn the **TENSION KNOB(25)** counterclockwise.

For overall higher or lower resistance, you can adjust the belt drive's tension. For greater resistance, turn the **TENSION KNOB(25)** clockwise as far as possible. Pull up on the **BUCKLE(74)** tab as shown in the illustration, and pull the end of the **TENSION STRAP(73)** out to tighten it around the **FLYWHEEL(23)**, and push the **BUCKLE(74)** tab back into place.

For less overall resistance, turn the **TENSION KNOB(25)** counterclockwise as far as possible. Pull up on the **BUCKLE(74)** tab and push the **TENSION STRAP(73)** toward the **RIGHT COVER(32)** to create slack in the **TENSION STRAP(73)**. Push the **BUCKLE(74)** tab back into place.

OPERATIONAL INSTRUCTIONS

USING THE FITNESS METER

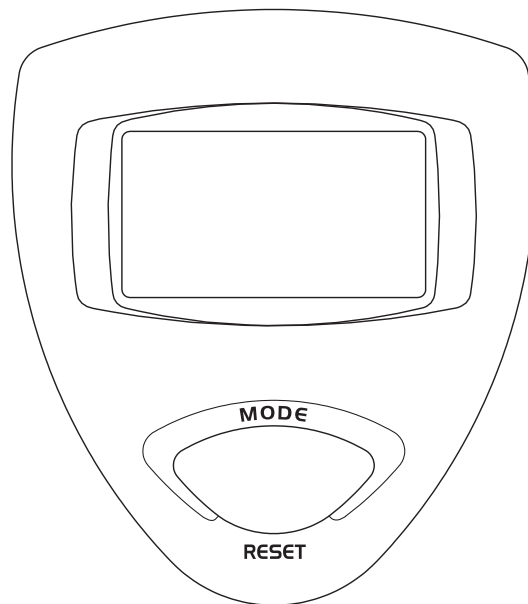
POWER ON : Pedal movement or press the button.

POWER OFF : Automatic shut off after four minutes of inactivity.

MODE/RESET BUTTON:

Press to select display functions, include **SCAN**, **TIME**, **SPEED**, **DISTANCE**, and **CALORIES**.

Press and hold for three seconds to reset all functions to zero.



FUNCTIONS:

SCAN: Automatically scans each function of **TIME**, **SPEED**, **DISTANCE**, and **CALORIES** in sequence with change every four seconds. Press and release the button until “**SCAN**” appears on the display.

TIME: Displays the time from one second up to 99:59 minutes.

SPEED: Displays the current speed from zero to 999.9 miles per hour.

DISTANCE: Displays the distance from zero to 99.99 miles.

CALORIES: Displays the calorie consumption from zero to 999.9 Kcal.
The calorie readout is an estimate for an average user. It should be used only as a comparison between workouts on this unit.

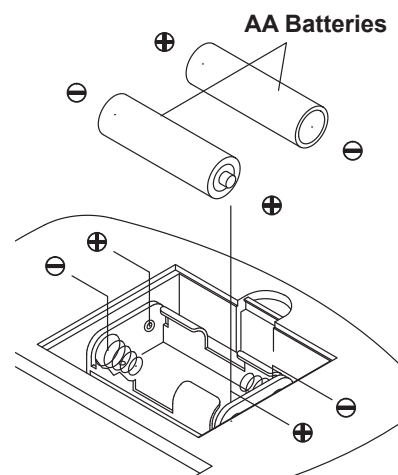
NOTE: The meter will shut off automatically after four minutes of inactivity. All function values will be kept. Push the button and hold it down for three seconds to reset all functions to zero.

HOW TO INSTALL AND REPLACE BATTERIES:

1. Open the Battery Door on the back of the meter.
2. The meter operates with two AA batteries, the batteries are not included. Refer to the illustration to install or replace the batteries.

NOTE:

1. Do not mix a new battery with an old battery.
2. Use the same type of battery. Do not mix an alkaline battery with another type of battery.
3. Rechargeable batteries are not recommended.



STORAGE

1. To store the **AVARI® Recumbent Bike**, simply keep it in a clean dry place.
2. Adjust the **REAR FRAME(3)** and **FRONT FRAME(1)** to the shortest position which is approximately 39.8 inches long x 27.5 inches wide x 36 inches tall. These dimensions will vary. Please measure your **AVARI® Recumbent Bike** if exact dimensions are needed.
3. Use two people to lift the **AVARI® Recumbent Bike** from the **FRONT STABILIZER(2)** and **REAR STABILIZER(4)** to move.
4. To avoid damage to the electronics, remove the batteries before storing the **AVARI® Recumbent Bike** for one year or more.

MAINTENANCE

The safety and integrity designed into the **AVARI® Recumbent Bike** can only be maintained when the **AVARI® Recumbent Bike** is regularly examined for damage and wear. Special attention should be given to the following:

1. Adjust the **TENSION KNOB(25)** and verify that the resistance changes.
2. Use a wrench to verify that the pedals are tightened securely. If tightening is required, remember that the left pedal has left hand threads and is tightened by turning counterclockwise.
3. Verify that all nuts and bolts are present and properly tightened. Replace missing nuts and bolts. Tighten loose nuts and bolts.
4. Verify that the **WARNING LABEL(71)** is in place and easy to read. Call Stamina Products immediately at **1-800-375-7520** for a replacement **WARNING LABEL(71)** if it is missing or damaged.
5. It is the sole responsibility of the user/owner to ensure that regular maintenance is performed.
6. Worn or damaged components shall be replaced immediately or the **AVARI® Recumbent Bike** removed from service until repair is made.
7. Only Stamina Products supplied components shall be used to maintain/repair the **AVARI® Recumbent Bike**.
8. Keep your **AVARI® Recumbent Bike** clean by wiping it off with an absorbent cloth after use.

CONDITIONING GUIDELINES

How you begin your exercise program depends on your physical condition. If you have been inactive for several years or are severely overweight, start slowly and increase your workout time gradually. Increase your workout intensity gradually by monitoring your heart rate while you exercise.

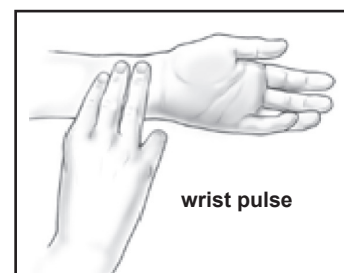
Remember to follow these essentials:

- Have your doctor review your training and diet programs.
- Begin your training program slowly with realistic goals that have been set by you and your physician.
- Warm up before you exercise and cool down after you work out.
- Take your pulse periodically during your workout and strive to stay within a range of 60% (lower intensity) to 90% (higher intensity) of your maximum heart rate zone. Start at the lower intensity, and build up to higher intensity as you become more aerobically fit.
- If you feel dizzy or lightheaded you should slow down or stop exercising.

Initially you may only be able to exercise within your target zone for a few minutes; however, your aerobic capacity will improve over the next six to eight weeks. It is important to pace yourself while you exercise so you don't tire too quickly.

To determine if you are working out at the correct intensity, use a heart rate monitor or use the table below. For effective aerobic exercise, your heart rate should be maintained at a level between 60% and 90% of your maximum heart rate. If just starting an exercise program, work out at the low end of your target heart rate zone. As your aerobic capacity improves, gradually increase the intensity of your workout by increasing your heart rate.

Measure your heart rate periodically during your workout by stopping the exercise but continuing to move your legs or walk around. Place two or three fingers on your wrist and take a six second heartbeat count. Multiply the results by ten to find your heart rate. For example, if your six second heartbeat count is 14, your heart rate is 140 beats per minute. A six second count is used because your heart rate will drop rapidly when you stop exercising. Adjust the intensity of your exercise until your heart rate is at the proper level.



Target Heart Rate Zone Estimated by Age*

Age	Target Heart Rate Zone (55%-90% of Maximum Heart Rate)	Average Maximum Heart Rate 100%
20 years	110-180 beats per minute	200 beats per minute
25 years	107-175 beats per minute	195 beats per minute
30 years	105-171 beats per minute	190 beats per minute
35 years	102-166 beats per minute	185 beats per minute
40 years	99-162 beats per minute	180 beats per minute
45 years	97-157 beats per minute	175 beats per minute
50 years	94-153 beats per minute	170 beats per minute
55 years	91-148 beats per minute	165 beats per minute
60 years	88-144 beats per minute	160 beats per minute
65 years	85-139 beats per minute	155 beats per minute
70 years	83-135 beats per minute	150 beats per minute

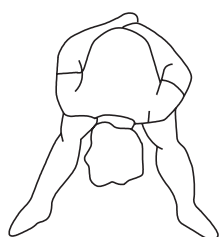
* For cardiorespiratory training benefits, the American College of Sports Medicine recommends working out within a heart rate range of 55% to 90% of maximum heart rate. To predict the maximum heart rate, the following formula was used: $220 - \text{Age} = \text{predicted maximum heart rate}$

WARM-UP and COOL-DOWN

Warm-Up The purpose of warming up is to prepare your body for exercise and to minimize injuries. Warm up for two to five minutes before strength training or aerobic exercising. Perform activities that raise your heart rate and warm the working muscles. Activities may include brisk walking, jogging, jumping jacks, jump rope, and running in place

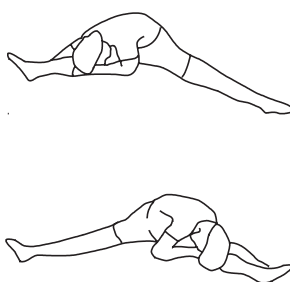
Stretching Stretching while your muscles are warm after a proper warm-up and again after your strength or aerobic training session is very important. Muscles stretch more easily at these times because of their elevated temperature, which greatly reduces the risk of injury. Stretches should be held for 15 to 30 seconds. Do not bounce.

Suggested Stretching Exercises



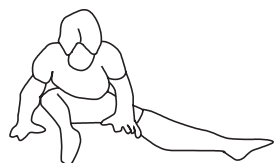
Lower Body Stretch

Place feet shoulder-width apart and lean forward. Keep this position for 30 seconds using the body as a natural weight to stretch the backs of the legs. **DO NOT BOUNCE!** When the pull on the back of the legs lessens, gradually try a lower position.



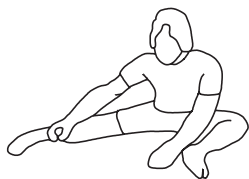
Floor Stretch

While sitting on the floor, open the legs as wide as possible. Stretch the upper body toward the knee on the right leg by using your arms to pull your chest to your thighs. Hold this stretch 10 to 30 seconds. **DO NOT BOUNCE!** Do this stretch 10 times. Repeat the stretch with the left leg.



Bent Torso Pulls

While sitting on the floor, have legs apart, one leg straight and one knee bent. Pull the chest down to touch the thigh on the leg that is bent, and twist at the waist. Hold this position at least 10 seconds. Repeat 10 times on each side.



Bent Over Leg Stretch

Stand with feet shoulder-width apart and lean forward as illustrated. Using the arms, **gently** pull the upper body towards the right leg. Let the head hang down. **DO NOT BOUNCE!** Hold the position a minimum of 10 seconds. Repeat pulling the upper body to the left leg. Do this stretch several times slowly.

Remember to always check with your physician before starting any exercise program.

Cool-Down The purpose of cooling down is to return the body to its normal, or near normal, resting state at the end of each exercise session. A proper cool-down slowly lowers your heart rate and allows blood to return to the heart. Your cool-down should include the stretches listed above and should be completed after each strength training session.

LIMITED WARRANTY

MODEL A150-200

WARRANTY

Stamina Products, Inc. warrants that this product will be free from defects in materials and workmanship under normal use, service and proper operation for a period of 90 days on the parts and three years on the frame from the date of the original purchase from an authorized retailer. **THIS WARRANTY SHALL NOT APPLY TO ANY PRODUCT WHICH HAS BEEN SUBJECT TO COMMERCIAL USE, ABUSE, MISUSE, ALTERATION OF ANY TYPE OR CAUSE OR TO ANY DEFECT OR DAMAGE CAUSED BY REPAIR, REPLACEMENT, SUBSTITUTION OR USE WITH PARTS OTHER THAN PARTS PROVIDED BY STAMINA PRODUCTS, INC.** Commercial use includes use of the product in athletic clubs, health clubs, spas, gymnasiums, exercise facilities, and other public or semipublic facilities whether or not the product's use is in furtherance of a profit making enterprise, and all other use which is not for personal, family, or household purposes.

To implement this limited warranty, send a written notice stating your name, date, and place of purchase and a brief description of the defect along with your receipt to **Stamina Products, Inc. P.O. Box 1071, Springfield Missouri, USA, 65801-1071**, or email us at **customerservice@staminaproducts.com**, or call us at **1-800-375-7520**. If the defect is covered under this limited warranty, you will be requested to return the product or part to us for free repair or replacement at our option. **NO ACTION FOR BREACH OF THIS LIMITED WARRANTY MAY BE COMMENCED MORE THAN ONE (1) YEAR AFTER THE DATE THE ALLEGED BREACH WAS OR SHOULD HAVE BEEN DISCOVERED. NO ACTION FOR BREACH OF ANY IMPLIED WARRANTY MAY BE COMMENCED MORE THAN ONE (1) YEAR AFTER DELIVERY OF THE PRODUCT TO THE PURCHASER.** This limited warranty is not transferable. **IF ANY PART OF THE PRODUCT IS NOT IN COMPLIANCE WITH THIS LIMITED WARRANTY OR ANY IMPLIED WARRANTY, THE REMEDY OF REPAIR OR REPLACEMENT IS THE EXCLUSIVE REMEDY AVAILABLE TO YOU.** In the event that the purchaser makes any claim under this limited warranty or any implied warranty, the Warrantor reserves the right to require the product to be returned for inspection, at the purchaser's expense, to the Warrantor's premises in Springfield, Missouri. Return of the enclosed warranty registration card is not required for warranty coverage, but is merely a way of establishing the date and place of purchase.

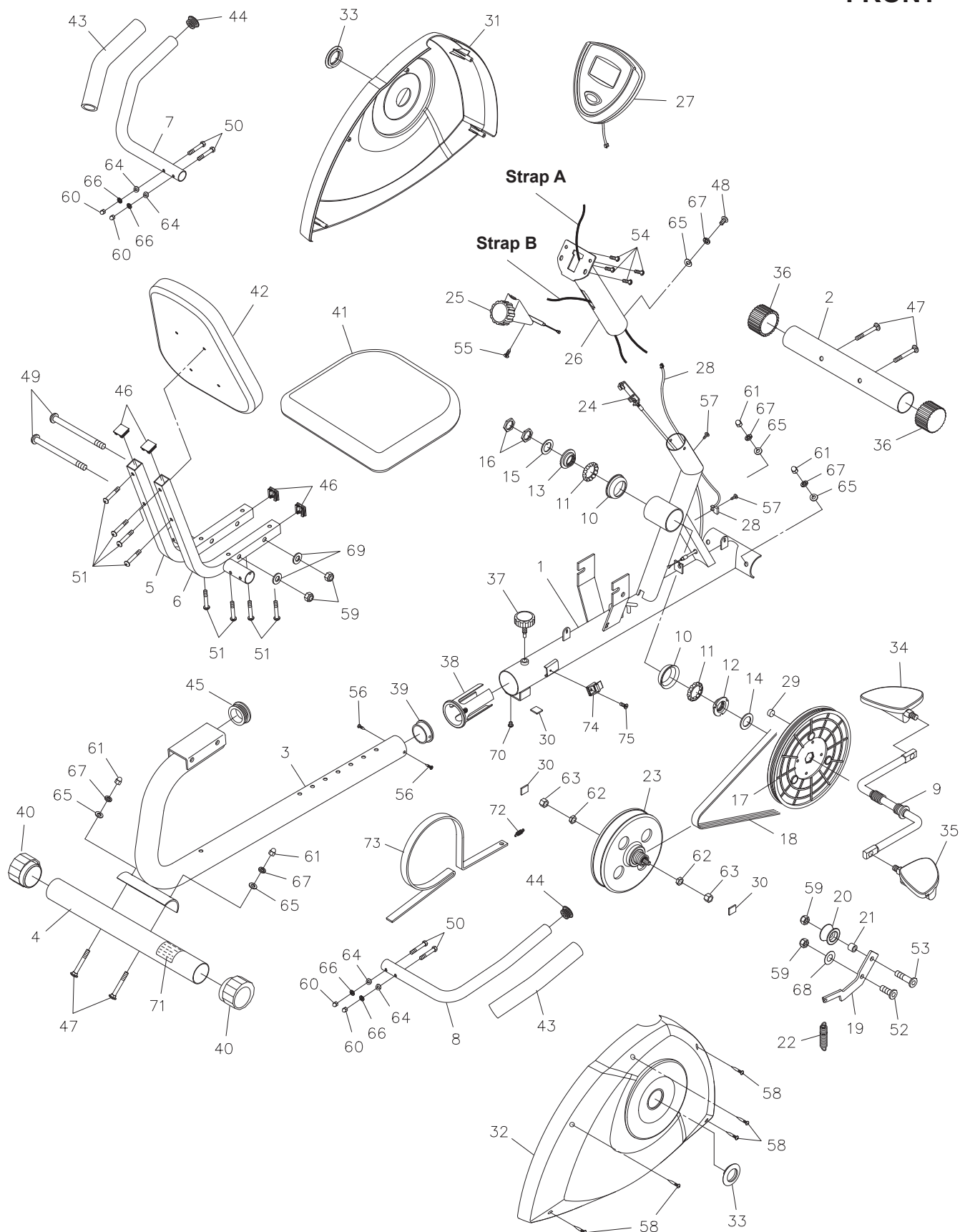
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PRODUCT PARTS DRAWING

FRONT



BACK

PARTS LIST

PART#	PART NAME	QTY
1	Front Frame	1
2	Front Stabilizer	1
3	Rear Frame	1
4	Rear Stabilizer	1
5	Left Seat Frame	1
6	Right Seat Frame	1
7	Left Handrail	1
8	Right Handrail	1
9	Crank	1
10	Bearing Housing	2
11	Ball Bearing	2
12	Inside Bearing Collar	1
13	Outside Bearing Collar	1
14	Bearing Washer	1
15	Bearing Snap Washer	1
16	Bearing Nut	2
17	Pulley	1
18	V-Ribbed Belt	1
19	Idler Arm	1
20	Idler Wheel	1
21	Idler Wheel Spacer	1
22	Tension Spring	1
23	Flywheel	1
24	Tension Cable	1
25	Tension Knob	1
26	Meter Post	1
27	Meter	1
28	Sensor Wire	1
29	Magnet	1
30	Foam Pad	3
31	Left Cover	1
32	Right Cover	1
33	Cover Cap	2
34	Left Pedal	1
35	Right Pedal	1
36	Endcap (50mm)	2
37	Adjustment Knob	1
38	Bushing	1
39	Inner Bushing	1
40	Leveling Cap (50mm)	2
41	Seat Cushion	1
42	Back Cushion	1
43	Foam Grip	2
44	Round Plug (25.4mm)	2
45	Round Plug (50mm)	1
46	Square Plug (25.4mm x 25.4mm)	4
47	Carriage Bolt (M8 x 1.25 x 65mm)	4

PARTS LIST

PART#	PART NAME	QTY
48	Bolt, Button Head (M8 x 1.25 x 15mm)	1
49	Bolt, Button Head (M10 x 1.5 x 122mm)	2
50	Bolt, Hex Head (M6 x 1 x 37mm)	4
51	Bolt, Round Head (M6 x 1 x 35mm)	8
52	Bolt, Flat Head (M10 x 1.5 x 20mm)	1
53	Bolt, Flat Head (M10 x 1.5 x 35mm)	1
54	Screw, Round Head (M5 x 0.8 x 15mm)	4
55	Screw, Flat Head (M5 x 0.8 x 10mm)	1
56	Screw, Flat Head (M4 x 15mm)	2
57	Screw, Big Round Head (M5 x 15mm)	2
58	Screw, Round Head (M4 x 25mm)	5
59	Nylock Nut (M10 x 1.5 x 9mm thick)	4
60	Acorn Nut (M6 x 1)	4
61	Acorn Nut (M8 x 1.25)	4
62	Thin Nut (3/8" - 26 x 5/32" thick)	2
63	Nut (3/8" - 26 x 9/32" thick)	2
64	Arc Washer (M6)	4
65	Arc Washer (M8)	5
66	Lock Washer (M6)	4
67	Lock Washer (M8)	5
68	Large Washer (ø16.5 x ø32 x 0.5mm thick)	1
69	Washer (M10)	2
70	Screw, Round Head (M5 x 0.8 x 6mm)	1
71	Warning Label	1
72	Tension Spring	1
73	Tension Strap	1
74	Buckle	1
75	Screw, Flat Head (M5 x 0.8 x 10mm)	1
76	Wrench	1
77	Allen Wrench (6mm)	1
78	Manual	1

NOTES

TO CONTACT CUSTOMER SERVICE

For your convenience, Stamina's customer service representatives can be reached by email at customerservice@staminaproducts.com or by phone at 1-800-375-7520 (in the U.S.). Our customer service representatives are available Monday through Thursday from 7:30 a.m. until 5:00 p.m., and Friday 8:00 a.m. until 3 p.m. Central Time.



ONLINE
CUSTOMER SERVICE
customerservice@staminaproducts.com
www.staminaproducts.com



TELEPHONE
CUSTOMER SERVICE
Tel: 1 (800) 375-7520



FAX
CUSTOMER SERVICE
Fax: (417) 889-8064



MAIL
STAMINA PRODUCTS, INC.
ATTN: Customer Service
P.O. Box 1071 Springfield, MO. 65801-1071

Would you like to receive email information or special offers from Stamina Products? Register at contact.staminaproducts.com

TO REGISTER YOUR PRODUCT

To enact your warranty, please register your product by going to register.staminaproducts.com. Please have your product model number (printed on the cover of this owner's manual) and the serial number (printed on the black and white sticker on your product) ready.

If you don't have internet access, you can call customer service at 1-800-375-7520, or fill out and mail the product registration form below to Stamina Products, Inc.; P.O. Box 1071; Springfield, MO 65801-1071.

PRODUCT REGISTRATION FORM

Stamina Products, Inc.
P.O. Box 1071
Springfield, MO 65801-1071

Model Number: Serial Number:
Product Name:
Place Purchased:
Date of Purchase: Purchase Price:
First Name: Last Name:
City: State: Zip Code:
Email Address: Phone #: ()
Would you like to receive email information or special offers from Stamina Products?* ☐ Yes ☐ No *If yes, be sure your email address is included above.



Detach and Mail or Fax the Form Above



TO ORDER PARTS

If there are missing or damaged parts, you can go to parts.staminaproducts.com and order those parts. If you have questions, please contact customer service. Do not return the product. To order parts by mail, fill out the sheet below and fax it to 417-889-8064. The part will be mailed to your address.



Detach and Mail or Fax the Form Below



PARTS ORDER FORM

Stamina Products, Inc.
P.O. Box 1071
Springfield, MO 65801-1071

Mr./Ms:
Address: Apt. #:
City: State: Zip Code:
IMPORTANT : We must have your phone number to process the order!
Phone #: () Work Phone #: ()
Date of Purchase:
Model #:
Purchased From:

**IMPORTANT : Before filling out the form below make sure you have the correct information.
Refer to the parts list to make sure you're ordering the right parts!**

PART #	DESCRIPTION	QUANTITY
EXAMPLE: 1	Rear Unit Assembly	1